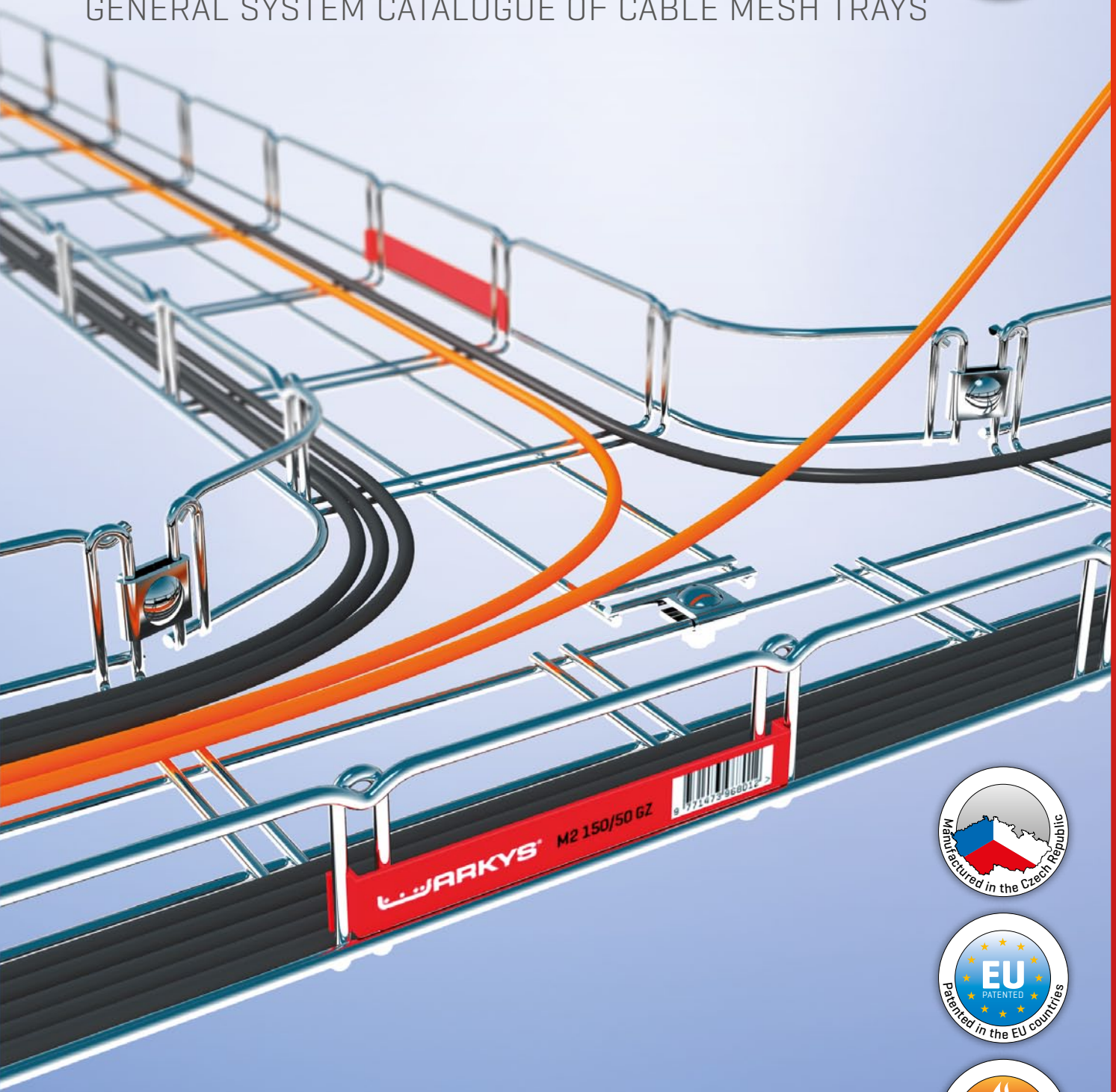


# MERKUR<sup>2</sup>

## CATALOGUE 2014-2015



GENERAL SYSTEM CATALOGUE OF CABLE MESH TRAYS



ARKYS<sup>®</sup>

MERKUR<sup>2</sup>





## MERKUR 2 CABLE MESH TRAYS

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# M2 CABLE MESH TRAYS

## BASIC INFORMATION

## ASSEMBLY AND LOAD

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CHOOSING SUITABLE MESH TRAY SIZE

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LOAD CHECK OF THE CABLE TRACK

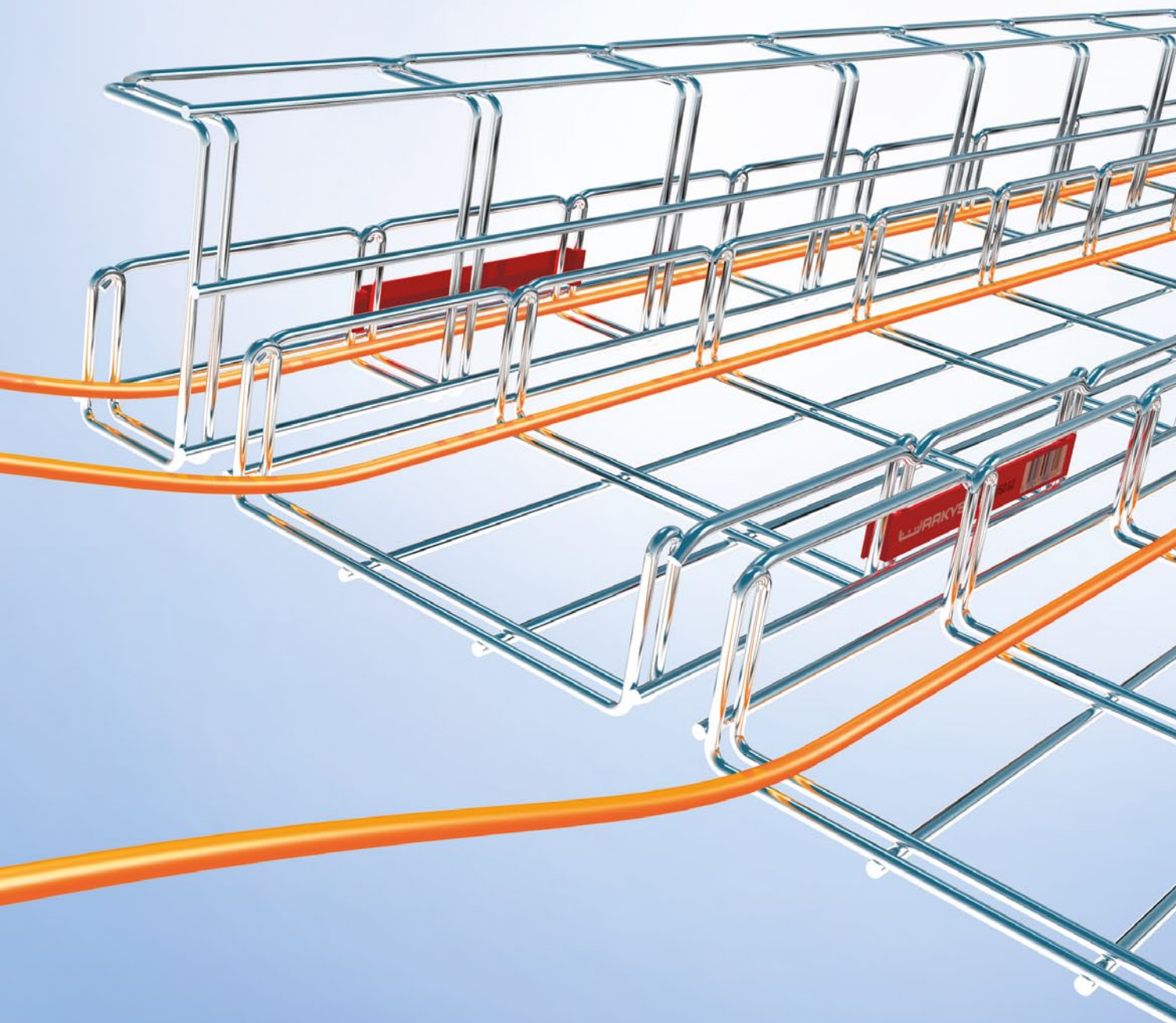
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FINISHING AND CORRECT CHOICE FOR THE GIVEN AREA

p. 11

CERTIFICATION - GUARANTEE OF QUALITY

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## Finishing

Details of appropriate finish options see p. 11

### Electroplated (cold galvanizing)

[12 - 15 microns, 5-year guarantee]  
Suitable for indoor installations

### Sendzimir zinc coated

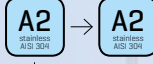
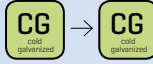
[17 - 23 microns, 8 years guarantee]  
Suitable for indoor installations

### Hot-zinc-dipped

[80 - 90 microns, 15-year guarantee]  
Suitable for outdoor installations

### Stainless steel

[AISI 304, 15-year warranty]  
Suitable for aggressive environment



optional



geomet 500  
resistant finish  
more see p. 11



stainless steel AISI 304 (A2)  
stainless execution  
of connecting elements

## Connecting accessories

plus their standard finish

double cross beam  
upper edge  
runner

SZM 1 coupling





## Modern cable mesh trays

MERKUR 2 Cable mesh trays are designed for the assembly of high current cable tracks for light circuits and motive current distribution, low current circuits, measuring and control systems as well as other media. The parts of the MERKUR 2 Cable mesh tray system are made of steel wire with galvanic zinc coat or dipped zinc finish, or of stainless steel wire AISI 304. Thanks to their simple construction and ease of assembling the MERKUR 2 mesh trays are suitable both for indoor and outdoor applications. Their finish should be chosen in accordance with the environment and the purpose of the given mesh tray system.

The MERKUR 2 cable mesh tray system has been developed upon the basis of the successful MERKUR system. With its well over 16 years of operation it has gathered ample service experience for various purposes under diversified conditions. MERKUR 2 has brought the design of cable mesh tray solutions to a new level, increasing the potential of its implementation and enhancing the functionality of the whole cable distribution system.

### Very easy and fast assembly

Thanks to the low weight of the M2 mesh tray, its high variability and flexibility, its efficient route branching and crossing options, the installation is very easy and fast. All this is supported by the novel SZM 1 coupling that makes the connection of tray parts sturdy and reliable.

### Higher loading capacity

By using the patented technology of double cross beams in combination with the optimised distribution of the bearing wires the new M2 type mesh tray improves the loading capacity of its forerunner M1 by full 40%.

This feature makes the M2 mesh trays more rigid and resistant, broadening the scope of their application.

### Cable friendly

The rounded-off design of the mesh tray (double cross beam and upper edge) contributes to the ease of assembly, while reducing the risk of cable damage during the installation.

### High electric load

The "open" wire construction of the M2 mesh tray with its excellent passage of air enables significantly better cable cooling than the "closed" mesh trays that are made of sheet metal. It is possible to achieve higher current capacity of the tracks with such improved cooling.

### Simple cable branching

The M2 mesh tray allows cable branching without using any bushings, which results in both labor and cost reduction.

### Next to no maintenance

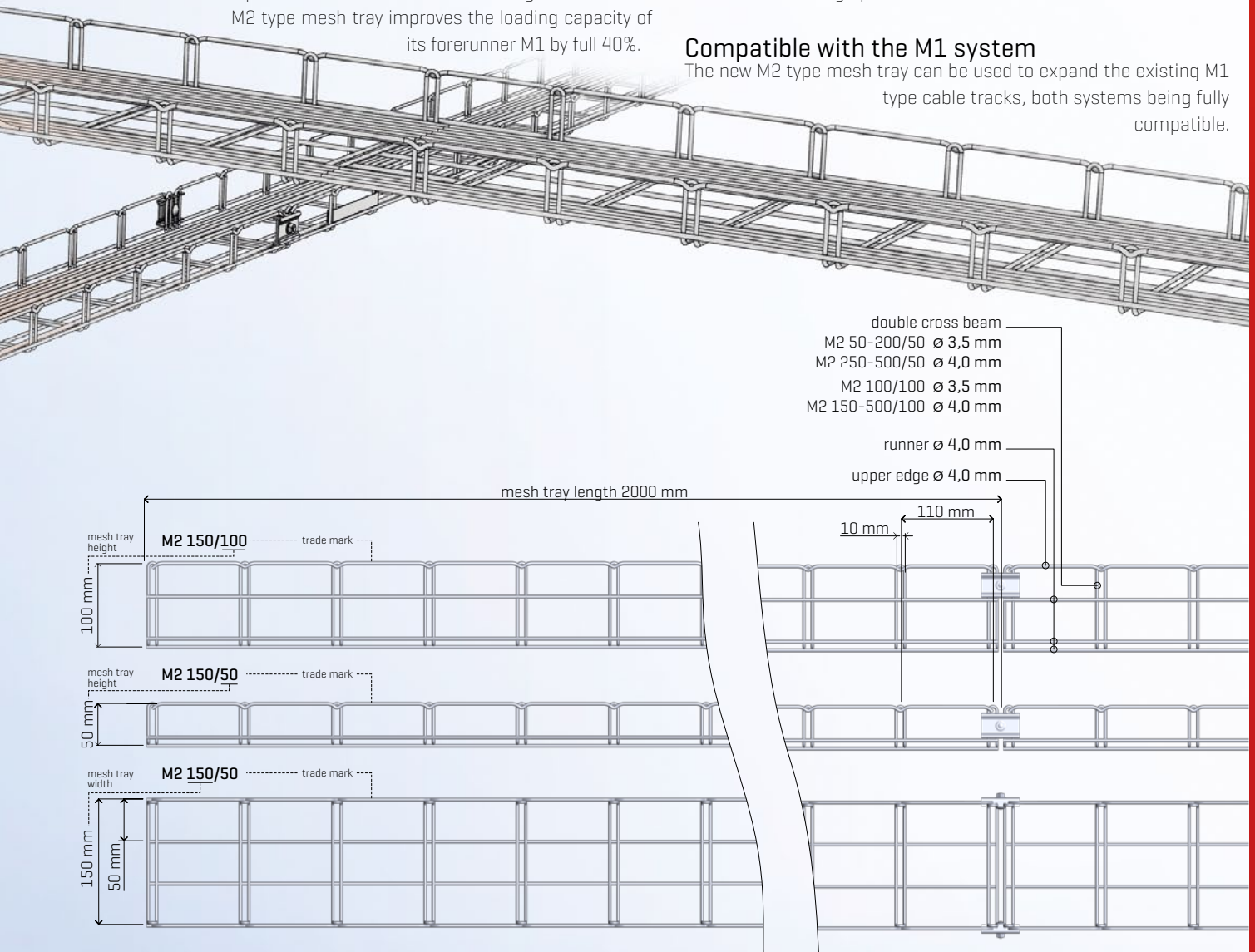
The open concept of the M2 mesh tray eliminates the accumulation of dust particles and the proliferation of microbes, reducing the upkeep of the cable pathway to minimum. This feature makes this mesh tray highly popular, among others, in the food processing industries.

### Excellent fire resistance

Due to its natural solidity and rigidity, the M2 mesh tray has surprisingly good results even in areas requiring the installation of fireproof routes, achieving up to 120 minutes resistance.

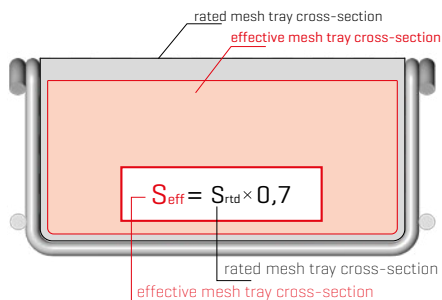
### Compatible with the M1 system

The new M2 type mesh tray can be used to expand the existing M1 type cable tracks, both systems being fully compatible.



## Utilisable mesh tray cross-section

The utilisable mesh tray section is a value defining the sum of sections of all cables that can be carried by a given mesh tray, plus a certain safety reserve. The safety reserve is intended, e.g., to cope with the increased need for space at the points of route bending, with less efficient utilization of the existing room if quite a number of cables are carried in one single track, and it also accounts for possible further wishes to add some new cabling to the cable pathway, plus similar issues that can occur later on.

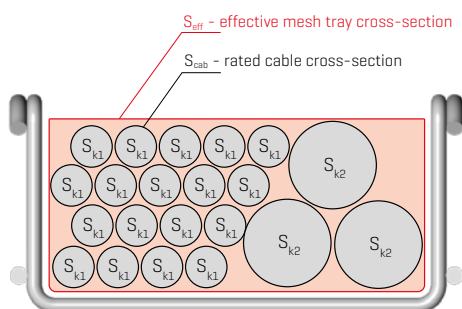


## Determination of appropriate mesh tray size

The effective cross-section  $S_{eff}$  is defined for each cable mesh tray. This value can be used for rating the cable track with respect to the anticipated number of cables. At the same time, the purpose of the route and cooling system requirements should be taken into account and, accordingly, it is preferable to choose wider cable trays with some vacant space, i.e. lower filling rate. For better cooling it is also recommended to reduce the number of layers in which the cables are deposited.

### 1| necessary cross-section $S_{tot}$

The section is defined as the total sum of nominal sections of all cables to be placed in the cable track. Our orientation tables containing sections of the most frequented cables are meant as a help for determining the section of individual mesh trays. They are merely informative; for accurate data that you may need for your calculations please consult the manufacturer of the cabling you intend to use.



### 2| establishing the mesh tray size

Compare the calculated value of the required mesh tray section with the values of the effective mesh tray sections and find an appropriate one whose value is the same or higher than the one you have identified.

total of cable sections  $\leq S_{eff}$

total section of cables per mesh tray  
shall not exceed the effective mesh tray section

## Parameters of most frequented cables

Cable type	Weight [kg/m]	Diameter [mm]	Section [mm <sup>2</sup> ]
2x1,5	0,102	8,1	51,50
3x1,5	0,119	8,6	58,06
4x1,5	0,147	9,3	67,89
5x1,5	0,173	10,1	80,08
7x1,5	0,222	11,0	94,99
12x1,5	0,386	14,6	167,33
2x2,5	0,139	8,9	62,18
3x2,5	0,167	9,5	70,85
4x2,5	0,210	10,3	83,28
5x2,5	0,257	11,2	98,47
7x2,5	0,337	12,2	116,84
12x2,5	0,568	16,3	208,57
2x4	0,213	10,6	88,20
3x4	0,253	11,2	98,47
4x4	0,314	12,2	116,84
5x4	0,376	13,8	149,50
7x4	0,485	15,0	176,63
12x4	0,870	20,0	314,00
2x6	0,260	11,6	105,63
3x6	0,325	12,3	118,76
4x6	0,405	13,8	149,50
5x6	0,500	15,1	178,99
4x10	0,642	16,1	203,48
5x10	0,770	18,0	254,34
4x16	0,921	18,6	271,58
5x16	1,138	20,4	326,69
4x25	1,341	22,4	393,88
5x25	1,622	24,5	471,20
3x35+25	1,646	22,4	393,88
4x35	1,769	24,8	482,81
5x35	2,148	27,1	576,51
3x50+35	2,164	30,4	725,47
4x50	2,581	31,3	769,06
3x70+50	2,799	33,6	886,23
4x70	3,503	35,8	1006,09
3x95+50	3,599	37,5	1103,91
3x95+70	3,937	39,3	1212,42
4x95	4,724	41,3	1338,97
3x120+50	4,264	40,0	1256,00
3x120+70	4,427	43,0	1451,47
4x120	5,243	43,0	1451,47
3x150+70	5,347	46,8	1719,34
4x150	6,611	46,8	1719,34
3x185+95	6,771	49,8	1946,83
4x185	8,021	49,8	1946,83
3x240+120	8,563	56,4	2497,05
4x240	9,685	56,4	2497,05
4x10	0,375	17,4	237,67
5x10	0,433	18,8	277,45
4x16	0,580	19,7	304,65
5x16	0,600	21,3	356,15
4x25	0,750	22,4	393,88
5x25	0,880	24,4	467,36
3x35+25	0,909	24,7	478,92
4x35	0,939	24,7	478,92
5x35	1,108	27,1	576,51
3x50+35	1,219	28,9	655,64
4x50	1,275	28,9	655,64
3x70+50	1,559	32,2	813,92
4x70	1,814	35,4	983,73
3x95+70	1,743	39,3	1212,42
4x95	1,836	39,3	1212,42
3x120+70	2,000	40,6	1293,96
4x120	2,225	43,0	1451,47
3x150+70	2,415	45,6	1632,30
4x150	2,734	46,8	1719,34
3x185+95	2,950	48,4	1838,91
4x185	3,364	49,8	1946,83
3x240+120	3,728	54,8	2357,39
4x240	4,217	56,4	2497,05
2x2x0,5	0,027	5,0	19,63
3x2x0,5	0,033	5,5	23,75
4x2x0,5	0,040	6,0	28,26
5x2x0,5	0,052	7,0	38,47
10x2x0,5	0,091	9,0	63,59
15x2x0,5	0,110	10,5	86,55
20x2x0,5	0,138	12,0	113,04
25x2x0,5	0,174	13,0	132,67
30x2x0,5	0,201	14,0	153,86
50x2x0,5	0,306	17,0	226,87
100x2x0,5	0,583	23,0	415,27

Table in .xls format can be downloaded at [www.arkys.cz](http://www.arkys.cz). Information source: PRAKAB

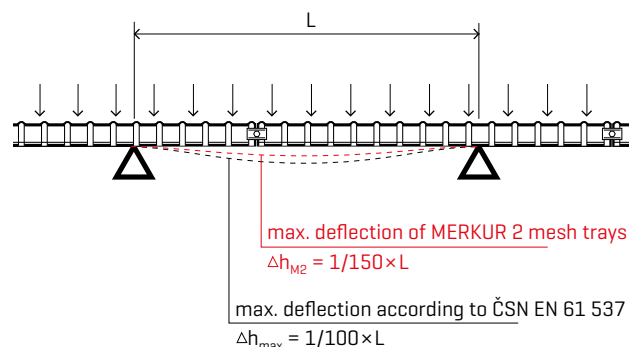
## Criteria for determining the cable track loading capacity

In addition to the load capacity also the rigidity of the cable track is decisive for its design. It is assessed according to the maximum deflection of a loaded track.

The MERKUR 2 mesh trays have been tested for compliance with the ČSN EN 61 537 ed. 2 standard. Samples of mesh tray tracks were loaded gradually (in steps) up to the SWL load, which is the maximum load value for which the mesh tray deflection measured at the middle between the support points does not exceed 1/100 of the span. At the same time, the transverse deflection at each span must not exceed 1/20 of the sample width. The tested mesh tray samples were further loaded gradually to 1.7 times the SWL load whilst, according to the standard, the mesh tray shall not get distorted. If both these conditions are met, the tested cable mesh tray will be issued the certification.

The MERKUR 2 cable mesh trays are designed with higher reserve and even under the maximum allowed load [see tables on p.10] their deflection does not exceed the value of 1/150 of the span between the support points. This means that if the span, e.g., amounts to 2,000 mm, the absolute deflection value does not exceed 13 mm

[whilst, according to the standard requirements, the allowed deflection is permitted to reach 20 mm!].

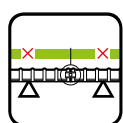


Stiff mesh trays offer, among others, better conditions for the cabling function, namely under extreme conditions. This advantage became evident, e.g., during the fire resistance testing where MERKUR 2 mesh trays achieved extreme resistance values [see chapter Fire resistant assembly, p.47-56].

## Impact of joint location upon the loading capacity and stiffness of the cable track

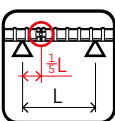
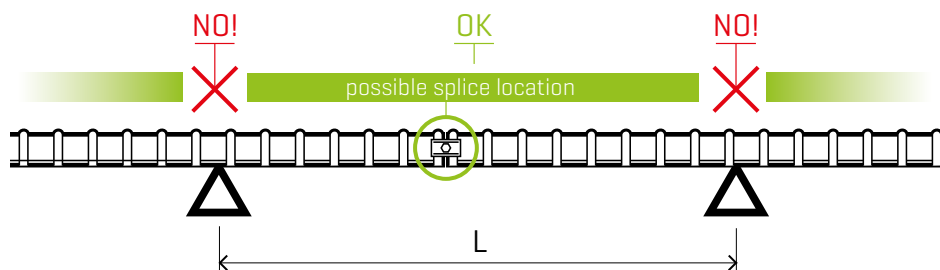
The position of a mesh tray connection with respect to the support points significantly affects the load capacity of the mesh tray track. Ideally, a mesh tray connection ought to be located at 1/5 distance of the support points spacing. In such case the carrying capacity and the strength of the cable track achieve the best values. On the contrary, the mesh tray joints must not be placed directly above the support point!

In the light of field experience in assembling cable tracks it is not always possible to achieve ideal positions of the joints, and hence also verified features of cable tracks are available for arbitrary locations of the joint. Accordingly, the connections may be placed practically anywhere, but for the positions directly above the support points of the track.



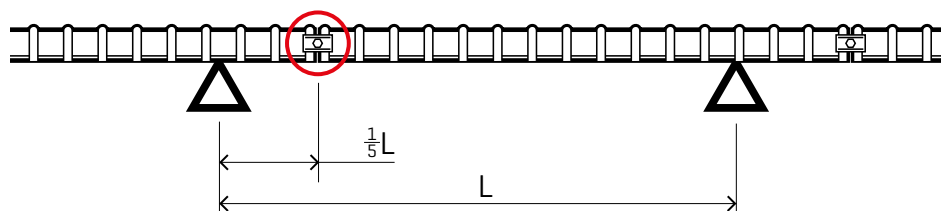
### Standard assembly

[connection anywhere except for the support points]



### Higher load capacity assembly

[connection located at 1/5 of the support points span]

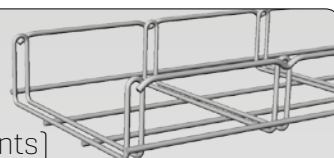


## Mesh tray load control

The overall load of the track is the sum of the mass of all cables carried by the track, including all accessories suspended on the cable mesh trays. In other words also partitions and lids of cable tracks, junction boxes, suspended lamps etc. should be comprised in this total. However, the cabling prevails in the load in standard cases.

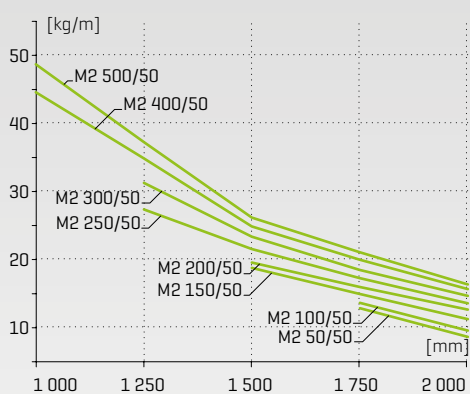
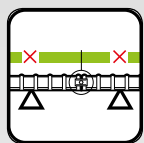
To calculate the load with cables the indicative values of weights of individual cable types and sizes can be used, as stated in the table of characteristics of common cables [p.8]. The calculated load capacity of the track should be compared with the maximum

permissible values according to the certification of the given mesh tray size. When checking the load of the respective track also the method of assembly, in particular the location of splices, should be taken into account. If the DZM 3/100, DZM 3/150, DZM 4 and DZM 6 holders are used to carry the mesh tray, it should be considered that the assembly provides no supports from the bottom, but the suspension of the mesh tray using the upper edge wire. In such case the safety coefficient of 0.7 should be used for all values indicated in the tables and graphics on p.10.



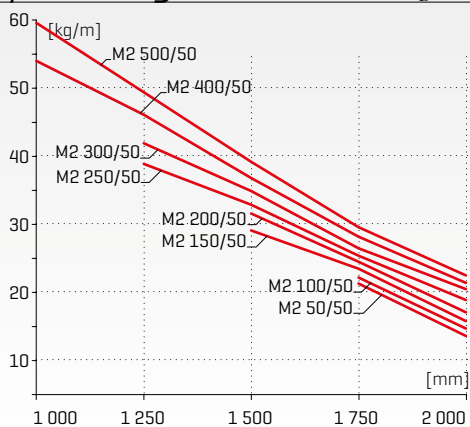
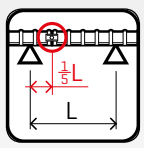
## Maximum permissible load values mesh trays with 50 mm side wall

### Standard assembly (connections anywhere except for the support points)



	support point spacing				
	1000 mm	1250 mm	1500 mm	1750 mm	2000 mm
M2 50/50	-	-	-	12,8 kg/m	8,6 kg/m
M2 100/50	-	-	-	13,6 kg/m	9,5 kg/m
M2 150/50	-	-	18,7 kg/m	14,9 kg/m	11,2 kg/m
M2 200/50	-	-	19,5 kg/m	15,9 kg/m	12,6 kg/m
M2 250/50	-	27,3 kg/m	21,5 kg/m	17,2 kg/m	13,5 kg/m
M2 300/50	-	31,2 kg/m	23,3 kg/m	18,4 kg/m	14,6 kg/m
M2 400/50	44,5 kg/m	34,8 kg/m	24,8 kg/m	19,9 kg/m	15,6 kg/m
M2 500/50	48,6 kg/m	37,2 kg/m	26,1 kg/m	21,0 kg/m	16,3 kg/m

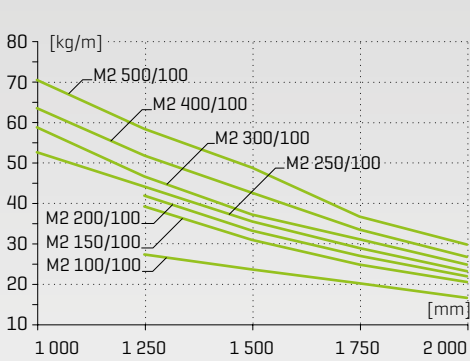
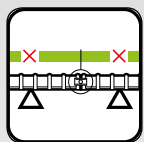
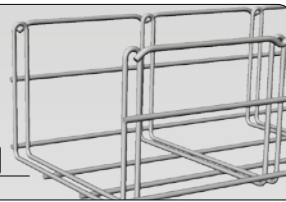
### Assembly with higher load limit (joint located at 1/5 of the support points span)



	support point spacing				
	1000 mm	1250 mm	1500 mm	1750 mm	2000 mm
M2 50/50	-	-	-	21,3 kg/m	13,6 kg/m
M2 100/50	-	-	-	22,2 kg/m	14,7 kg/m
M2 150/50	-	-	29,1 kg/m	23,5 kg/m	15,8 kg/m
M2 200/50	-	-	31,6 kg/m	24,5 kg/m	17,1 kg/m
M2 250/50	-	38,9 kg/m	32,9 kg/m	25,4 kg/m	18,9 kg/m
M2 300/50	-	41,9 kg/m	34,9 kg/m	26,5 kg/m	20,5 kg/m
M2 400/50	54,0 kg/m	46,1 kg/m	36,8 kg/m	28,2 kg/m	21,4 kg/m
M2 500/50	59,6 kg/m	49,4 kg/m	39,2 kg/m	29,6 kg/m	22,5 kg/m

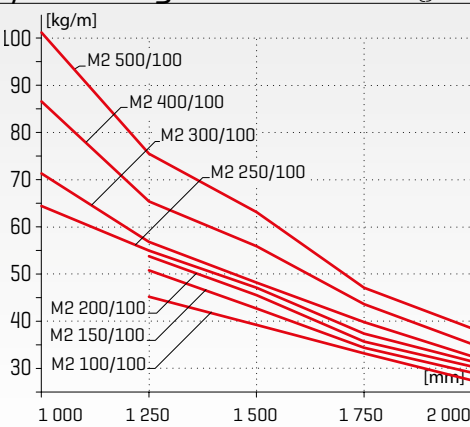
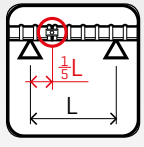
## Maximum permissible load values mesh trays with 100 mm side wall

### Standard assembly (connections anywhere except for the support points)



	support point spacing				
	1000 mm	1250 mm	1500 mm	1750 mm	2000 mm
M2 100/100	-	27,3 kg/m	23,6 kg/m	20,2 kg/m	16,6 kg/m
M2 150/100	-	39,2 kg/m	30,9 kg/m	24,8 kg/m	20,5 kg/m
M2 200/100	-	41,9 kg/m	33,2 kg/m	27,0 kg/m	21,9 kg/m
M2 250/100	52,6 kg/m	44,1 kg/m	35,5 kg/m	28,9 kg/m	23,2 kg/m
M2 300/100	58,8 kg/m	46,6 kg/m	37,2 kg/m	31,1 kg/m	24,8 kg/m
M2 400/100	63,5 kg/m	51,8 kg/m	42,6 kg/m	33,5 kg/m	26,7 kg/m
M2 500/100	70,5 kg/m	58,4 kg/m	48,8 kg/m	36,7 kg/m	29,8 kg/m

### Assembly with higher load limit (joint located at 1/5 of the support points span)



	support point spacing				
	1000 mm	1250 mm	1500 mm	1750 mm	2000 mm
M2 100/100	-	45,2 kg/m	39,2 kg/m	33,2 kg/m	27,5 kg/m
M2 150/100	-	50,8 kg/m	42,7 kg/m	34,4 kg/m	29,1 kg/m
M2 200/100	-	53,8 kg/m	45,5 kg/m	35,7 kg/m	30,4 kg/m
M2 250/100	64,4 kg/m	55,0 kg/m	47,1 kg/m	37,4 kg/m	31,5 kg/m
M2 300/100	71,3 kg/m	56,8 kg/m	48,2 kg/m	39,8 kg/m	32,6 kg/m
M2 400/100	86,6 kg/m	65,4 kg/m	55,9 kg/m	43,6 kg/m	35,2 kg/m
M2 500/100	101,2 kg/m	75,5 kg/m	63,1 kg/m	47,1 kg/m	38,5 kg/m



The long life functioning of installed cable tracks is substantially affected by the surface finish of all its parts. The MERKUR 2 cable mesh tray system can be delivered with the following alternatives:

## Cold galvanizing



This zinc plating technology forms coats of zinc deposited by electrolytic process of 12 – 15 micron thickness. The coatings deposited by this technology are glossy and resemble chromium plating. To enhance the corrosion resistance of zinc a chromium agent in blue shade is used. However, neither colour nor gloss can impact the quality of the zinc layer.

Upon order the parts can be provided with Aquares sealing varnish improving the resistance to corrosion and wear.

## Sendzimir zinc plating



This method is a surface treatment of cold-rolled steel sheets passing through a zinc dipping bath. This technology forms a continuous zinc layer on the steel plate within the range of 235 - 275 g/m<sup>2</sup>, which is about 17-23 micron.

## Hot-zinc-dipping



This special technology provides zinc coating by immersion. Zinc creates a solid and impermeable coat with long service life, ensuring also electrochemical protection of steel. Unlike other surface treatments, it not only covers steel with a zinc coat, but it also forms an inter-metallic phase of iron and zinc with high hardness and resistance to wear. The thickness of the formed layer varies between 80 – 90 microns.

Mesh trays with zinc-dipping finish show natural surface oxidation after a period of time, which results in the zinc surface getting dull. This phenomenon is not considered a defect of the surface treatment and does not constitute any reason for complaint, either.

## Geomet 500



This finish is characteristic due to its silvery grey surface and has been developed for anticorrosion protection of connecting accessories. Even a very thin layer [5-7 micron] has a very high resistance to corrosion. The surfaces treated in this way withstand more than 600 hours in a salt chamber, which is 3 times better than the result of galvanic zinc plating. Geomet has broad applications, e.g. in the automotive industries, where it complies with their demanding technical requirements.

Despite the high durability and resistance of the zinc finish the so-called natural zinc loss occurs due to environmental impacts. Therefore the type of environment and the desirable service life of the cable track should be taken into consideration when choosing the suitable finish.

Natural zinc losses due to environmental impact

Outdoor environment	0.8 - 1.0 µm/year
Industrial environment	1.5 - 3.5 µm/year
Medium corrosive and aggressive environment	2.0 - 5.0 µm/year
Extreme corrosive and aggressive environment	5.0 - 10.0 µm/year

## Stainless execution



Austenitic chromium-nickel stainless steel AISI 304 has excellent resistance, especially against atmospheric impacts and soil corrosion. It can be well polished. It has perfect cold ductility with good welding results. Its workability is rather difficult, since it hardens when cooling down. It can be exposed to temperatures up to 350 °C over longer periods of time. It is used in food processing industries [meat-processing, dairy, breweries], in chemical industries [environment with oxidizing nature], in health care, etc.

## Surface finish guarantee

The 2-year guarantee for MERKUR 2 Cable mesh trays relates to anticorrosive surface, weld joints and material. The warranty applies exclusively to installations of the MERKUR 2 mesh trays in appropriate environment.

Cold galvanized	CG	5 years
Sendzimir zinc plated	SZ	8 years
Geomet 500	G5	10 years
Hot-zinc-dipped	ZD	15 years
AISI 304 stainless steel	A2	15 years

## Storage conditions

MERKUR 2 Cable mesh trays and their accessories should be kept in dry and non-aggressive storage areas that need not be tempered. They must be protected against potential mechanical damage. The maximum stacking height of M2 mesh trays of the same dimension can be 2.5 meters, provided the crossing of the layers is maintained. When taking the components out of stock, the ones that are stored for the longest time should be taken out first, considering the guarantee and durability.

### Tips for selecting surface treatment of MERKUR 2 mesh trays with respect to environment



	Cold galvanized	Hot-zinc-dipped	Stainless steel
dry indoor space	☆☆☆	☆☆☆	☆☆
moist indoor space	☆	☆☆☆	☆☆
outdoor under roof	☆	☆☆☆	☆☆
outdoor unshielded	X	☆☆☆	☆☆☆
chemical and food processing industries	X	☆	☆☆☆

The table below is intended for informative purposes only. When choosing a suitable surface treatment of MERKUR 2 cable mesh trays, the respective report on environmental effects should be taken into account. Such report forms an integral part of the project documentation for the particular implementation. Upon request we will gladly provide you with the ČSN 33 2000-3 standard dealing with environmental effects.

## MERKUR 2 - design with functionality

In 2006, after almost 10 years of successful marketing of the MERKUR system, the first idea of developing a brand new type of wire mesh tray was born, namely a system complying with modern trends, in particular as concerns strength, safety, and also aesthetics.

Soon our development department commenced extensive work upon that task. At the beginning it was not easy to develop a mesh tray design integrating the attributes of high rigidity and strength, while still remaining the type of product meeting the basic favourable features of this bearing structure system – namely the very fast and easy assembly due to the low weight of single components. In the course of time this problem was overcome, especially by using a new technical solution, the so-called „double cross beam“. As shown by corporate tests and later also during the official testing of the strength characteristics by the TZUS Brno testing institute, the new M2 mesh trays achieved load capacity values up to 40% higher, as compared with the older type.

MERKUR 2 trays passed another test with even unexpectedly good result during testing of resistance in fire. Thanks to very effective construction of the trays in combination with cabling from the company Prakab, NKT and ELKOND [SK], high values of tested parameters were achieved. During the test exposure to conditions of a simulated fire, the functionality of the entire system was preserved up to 171 minutes at 1006 °C maximum temperature [see p. 47 – 56 of this catalogue for more details concerning the test and fire resistant assembly].

The test provided us with the final assurance that the direction we had chosen to follow was the right one, and that the new M2 mesh trays would bring high utility value, conforming to our primary and most important objective from the very first moment.



## New design requires new technologies

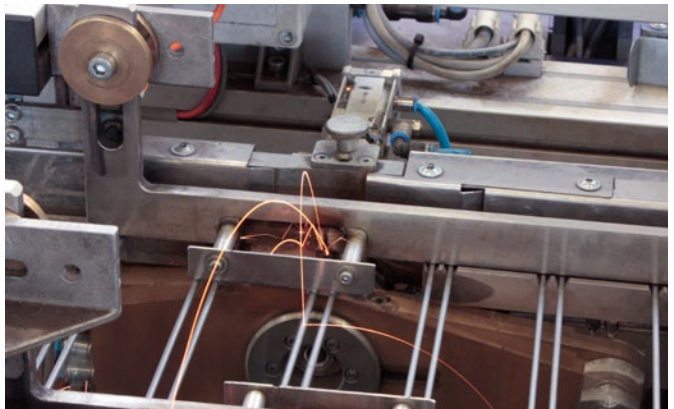
In early 2008 the construction of the new LKZ 750 assembly line was launched. It integrated, among others, the very sophisticated technology of medium-frequency welding, used largely by the automotive industries. In order to meet the spatial demands of the new assembly line, a new manufacturing hall was erected. Maximum handing over and transfer efficiency during the manufacturing process was achieved by placing the new hall site in the proximity of the renovated zinc plating shop. This helped to boost the efficiency of transfer and material transport.



## The technology of manufacturing MERKUR 2 by using medium-frequency resistance welding

Medium-frequency resistance welding is used at all stages of the manufacturing process of the MERKUR2 mesh trays. Recently it has already become a standard requirement, especially in the automotive industries. This modern and sophisticated welding method needs no added material, unlike the “classic” low-frequency welding. Also other features make this method superior to the classic one:

The welding transformer supplied over a medium-frequency converter, provides direct current without any induction losses, thus delivering fast and precisely defined amounts of energy to the point of the weld joint. Enabling a very dynamic regulation of the welding process, it also affects the final quality of the weld joint. This method is very speedy [the duration of the welding cycle is in the order of milliseconds]. Thus the surrounding material does not warm up, which significantly reduces the losses, additional tensions and material distortion during the cooling down period.



The production of MERKUR 2 cable mesh trays is fully implemented by means of instrumentation and control software by Bosch Rexroth Electric Drives and Controls GmbH.

# CERTIFICATION GUARANTEE OF QUALITY OF THE FUNCTIONAL AND TECHNICAL PARAMETERS OF THE SYSTEM

Fire classification certificates  
of the MERKUR 2 system.



**STANOVISKO K FUNKČNOSTI PRI POŽIARI  
S KLASIFIKÁCIOU**  
FIRES-JR-076-09-NURS

**Názov výrobku:** Drótené káblové žľaby MERKUR 2

**Objednávateľ:** K.B.K., fire, s.r.o.  
Rudná 1117/30a  
703 00 Ostrava - Vitkovice  
Česká republika

**Výrobca:** ARKYS, s.r.o.  
Podstránská 1  
627 00 Brno  
Česká republika

**Vypracoval:** FIRES, s.r.o.  
Autorizovaná osoba MVRR SR SK01  
Osloboditeľov 282  
059 35 Baltuzovce  
Slovenská republika


**Číslo projektu:** PR-09-0446  
**Dátum vydania:** 02. 02. 2010

**Počet výťahov:** 3  
**Výťahové číslo:** 3

**Rozdeľovník výťahov:**  
Výťahové číslo 1: FIRES, s.r.o., Osloboditeľov 282, 059 35 Baltuzovce, Slovenská republika (elektronická verzia)  
Výťahové číslo 2: K.B.K., fire, s.r.o., Rudná 1117/30a, 703 00 Ostrava - Vitkovice, Česká republika (elektronická verzia)  
Výťahové číslo 3: K.B.K., fire, s.r.o., Rudná 1117/30a, 703 00 Ostrava - Vitkovice, Česká republika

Toto stanovisko pozostáva z 12 strán a smie sa použiť či reprodukovat len ako celok.

FIRES 1495-27102009-5 FIRES, s.r.o., Osloboditeľov 282, 059 35 Baltuzovce, Slovenská republika  
IČ: 00421 52 775 22 98, fax: 00421 52 788 14 12, gsm: 988 88  
Nežiadajúca osoba E. 1396, Autorizovaná osoba reg. E. 2901, Člen EGOLF



Číslo zakázky :  
510021/2220100059

**POŽÁRNÉ KLASIFIKAČNÉ OSVĚDČENÍ  
POŽÁRNÍ ODOLNOSTI  
č. PK-10-002**  
pro výrobek  
**NOSNÉ KABELOVÉ SYSTÉMY MERKUR 2**

provedené na základě  
Protokolu o zkoušce požární odolnosti  
č. FIRES-FR-161-09-AUNS  
č. FIRES-FR-175-09-NUIS  
Stanoviska k funkčnosti při požáru s klasifikací  
č. FIRES-JR-076-09-NURS

**Objednatel:** K.B.K. fire, s.r.o.  
Rudná 1117/30a  
703 00 Ostrava

**Výrobce:** ARKYS, s.r.o.  
Podstránská 1  
627 00 Brno

**Normativní podklady:**  
Zkušební předpis ZP-27/2008 PAVUS, a.s.  
»Pro stanovení třídy funkčnosti kabelů a kabelových nosných konstrukcí –  
kabelových tras v případech požáru

Požární klasifikační osvědčení obsahuje 12 stran textu + 12 stran příloh  
Počet výřků: ..... 4  
Výtisk číslo: ..... 1

PROJEKČNÍ ÚSTAV, 140 00 PRAHA 4 - PROJEKČNÍ a.s. (zapsaná v obchodním rejstříku, IČ: 04192174, DIČ: CZ04192174, v ČR vedená Městským soudem v Praze odd. E, vložka 295)  
Tel: +420 281 916 887 Fax: +420 281 916 891  
Pobočka Veselí nad Labem  
Číslo přílohy 076, 301 95, Veselí nad Labem, e-mail: osved@pavus.cz  
Tel: +420 381 581 128-9 Fax: +420 381 581 127

Compliance certificate  
GOST R authorizing imports  
and installations of the M2  
system on the territory  
of the Russian Federation.

**СИСТЕМА СЕРТИФИКАЦИИ ГОСТ Р**  
ФЕДЕРАЛЬНОЕ АГЕНТСТВО ПО ТЕХНИЧЕСКОМУ РЕГУЛИРОВАНИЮ И МЕТРОЛОГИИ

**СЕРТИФИКАТ СООТВЕТСТВИЯ**  
№ РОСС CZ.AB67.H01778  
Срок действия с 15.03.2012 по 14.03.2015  
№ 0821124

**ОРГАН ПО СЕРТИФИКАЦИИ** рег. № РОСС RU.0001.11AB67.  
ОБЩЕСТВО С ОГРАНИЧЕННОЙ ОТВЕТСТВЕННОСТЬЮ "СЕРТИФ-ТЕКСТ",  
121351, г. Москва, ул. Ярославская, д. 20, корп. 1, тел. (499) 346-37-15, E-mail info@sertif-test.ru.

**ПРОДУКЦИЯ**  
Кабельные проволочные лотки т.м. MERKUR 2.  
Серийный выпуск: 34 4965

**СООТВЕТСТВУЕТ ТРЕБОВАНИЯМ НОРМАТИВНЫХ ДОКУМЕНТОВ**  
Спецификации изготовителя. КОД ТН ВЭД, Россия: 7326 90 600 0

**ИЗГОТОВИТЕЛЬ** Фирма "ARKYS s.r.o."  
Адрес: Podstránská 1, 627 00 Brno, Česká republika, Česká Republika.  
Телефон +420 517541222, факс +420 517541220.

**СЕРТИФИКАТ ВЫДАН** Фирма "ARKYS s.r.o."  
Адрес: Podstránská 1, 627 00 Brno, Česká republika, Česká Republika.  
Телефон +420 517541222, факс +420 517541220.

**НА ОСНОВАНИИ** Протокола сертификационных испытаний № 39С79-12 от 15.03.2011 г.  
Испытательной Лаборатории "ИЛ БТ" ООО "Испытательная Лаборатория электротехнической продукции  
ЭМС", рег. № РОСС RU.0001.21ML31 от 09.10.2008

**ДОПОЛНИТЕЛЬНАЯ ИНФОРМАЦИЯ**  
Исходный номер: март 2013 г., март 2014 г.  
Число сертификатов: 3.

Руководитель органа: В. Божурт  
Эксперт: А.Е. Шивалова

Сертификат не применяется при обязательной сертификации

Load test protocol of MERKUR 2 system.



**Technický a zkušební ústav stavební Praha, s.p.**  
Technical and Test Institute for Construction Prague  
Autorizovaná osoba 204 - Notified Body 1020 - Test Laboratory - Certification Body - Inspection Body - Qualification Body

Pobočka: Brno

Výtisk číslo: 1

**Protokol o zkoušce**

Protokol číslo: 060-031848 ze dne: 23.3.2010  
Zakázka číslo: Z 060100041 ze dne: 26.2.2010

**Výrobek:** Kabelové žľaby  
Typ/varianta: MERKUR 2

**Zadatel / zákazník:** ARKYS s.r.o.  
Adresa: Podstránská 1, 627 00 Brno, Česká Republika

**Evidenční číslo vzorku:** 100/101-33

Osoba odpovědná za obsah tohoto protokolu –vedoucí zkušební laboratoře:  
Ing. Jarmila Malíková


Tento protokol byl vyhotoven ve dvou výtiscích. První originál náleží zákazníkovi, druhý je archivován spolu s další dokumentací v TZÚS.  
Tento protokol může být reprodukován jedině celý, jinak s písemným souhlasem vedoucí zkušební laboratoře.  
Výsledky zkoušek a měření uvedené v tomto protokolu se týkají jen zkoušených předmětů.

1440  
Technický a zkušební ústav stavební Praha, s.p.  
Pobočka Brno  
Břichovská 77  
617 00 Brno - Konečné  
Česká republika  
Technický a Test Institute for Construction Prague  
Branch Brno  
Břichovská 77  
617 00 Brno - Konečné  
Czech Republic  
☎ 543218011,3 opravy  
☎ 543218041, A13, manager  
☎ +420421211951  
✉ e-mail: malikova@zjus.cz



 <b>VOP-026 Šternberk, s.p.</b> lokalita Vyskov s certifikovaným systémem jakosti dle ČSN EN ISO 9001		Číslo účelu/ zakázky: AZ160726 Číslo protokolu: 7250-122/2011
Odbor zkoušení techniky – zkušební laboratoř č.1103 akreditovaná ČIA dle ČSN EN ISO/IEC 17025 ZKUŠEBNA EB		Výtisk číslo: 1 Počet listů: 3 Počet příloh: 0
<b>PROTOKOL O ZKOUŠCE          ELEKTRICKÉ KONTINUITY</b>		
Jméno a adresa zadavatele (zákazníka): Arkys, s.r.o., Podstránská 1, 627 00 Brno		
Identifikace zkoušeného předmětu: Kabelové zlaby MERKUR 2, LINEAR 1, LINEAR 2 Výrobní číslo: - Výrobce: Arkys, s.r.o., Podstránská 1, 627 00 Brno Technická dokumentace: -		
Datum přijetí do zkoušky: 10. 11. 2011	Metoda zkoušení: ČSN EN 61537 ed. 2: 2007	
Datum a místo provedení zkoušky: 10. 11. 2011 Zkušebna elektrické bezpečnosti	Vedoucí zkoušky: Ing. František Dostál	
	Zkoušku provedl: Ing. František Dostál Ing. Jiří Vlček	
Datum vydání protokolu: 11. 11. 2011	Kontroloval a schválil vedoucí zkušebny: Ing. František Dostál	
Výsledky zkoušky: Výsledky dílčích zkoušek jsou uvedeny na dalších stranách tohoto protokolu.		
Adresa: VOP-026 Šternberk, s.p. Odbor zkoušení techniky V. Nejedlého 691 682 03 VYSKOV		
Telefon: 517 303 601 Fax: 517 303 605 E-mail: prkryl@vop.cz		
Výsledky zkoušky se týkají jen zkoušeného předmětu. Bez písemného souhlasu zkušební laboratoře se nesmí protokol reprodukovat jinak, než celý.		

Test Protocol of Electric Continuity  
(measuring transition resistance)

 <b>VOP-026 Šternberk, s.p.</b> lokalita Vyskov s certifikovaným systémem jakosti dle ČSN EN ISO 9001		Číslo účelu/zakázky: AZ160632 Číslo protokolu: 7240-541/2011
Odbor zkoušení techniky – zkušební laboratoř č.1103 ZKUŠEBNA EMC		Výtisk číslo: 1 Počet listů: 16 Počet příloh: --
<b>PROTOKOL O ZKOUŠCE          ELEKTROMAGNETICKÉHO ÚTLUMU</b>		
Jméno a adresa zadavatele: Arkys, s.r.o. Podstránská 1 627 00 Brno		
Identifikace zkoušeného předmětu: Kabelový zlab Merkur 2 (500/100) Kabelový zlab Merkur 2 (500/50) Kabelový zlab Linear 1 (500/100) Kabelový zlab Linear 2 (500/100)		
Výrobní číslo: Vzorky Výrobce: Arkys, s.r.o. Podstránská 1; 627 00 Brno Technická dokumentace: Nedodána		
Metoda zkoušení: Měření elektromagnetického útumu dle požadavků zákazníka (poměrová metoda, viz kap. 4)		
Datum přijetí do zkoušky: 30.09.2011	Vedoucí zkoušky: Ing. Milan Rýděl	
Datum a místo provedení zkoušky: 30.09.2011 Seminárněchová hala EMI, Vyskov	Zkoušku provedl: Ing. Jaroslav Tesar	
Datum vydání protokolu: 13.10.2011	Kontroloval a schválil vedoucí zkušebny: Ing. Vladimír Váňa	
Výsledky zkoušky: Výsledky zkoušky jsou uvedeny na dalších stranách protokolu Uvedená rozšířená nejistota měření je součinem standardní nejistoty měření a koeficientu rozšíření K=2, což pro normální rozšíření odpovídá pravděpodobnosti pokrytí asi 95%.		
Adresa: VOP-026 Šternberk, s.p. OZT – ZL č. 1103 V. Nejedlého 691 682 03 VYSKOV		
Telefon: +420 517 303 564 Fax: +420 517 303 605 E-mail: tesar.j@vop.cz		
Výsledky zkoušek se týkají jen zkoušeného předmětu v sestavě uvedené v kapitole 3. Bez písemného souhlasu zkušební laboratoře se nesmí protokol reprodukovat jinak, než celý.		

Protocol of the EMC test  
of MERKUR 2 system

 <b>INSTITUT PRO TESTOVÁNÍ A CERTIFIKACI, a.s.</b> zkušební laboratoř elektrických výrobků Sokolovská 573 686 01 Uherské Hradiště	
<b>ZKUŠEBNÍ LABORATOŘ č. 1004.3</b> akreditovaná Českým institutem pro akreditaci, o. p. s.	Číslo protokolu: 5145/11 Počet výtisků: 2 Číslo výtisků: 2
<b>ZKUŠEBNÍ PROTOKOL</b> o zkoušce odolnosti povrchové ochrany systémů MERKUR 2, LINEAR	
	
Mířící technik a autor protokolu: Jakub Procházka	Vedoucí zkušební laboratoře: Ing. Pavel Vávra
Datum vydání: 28. 11. 2011	
Rozdělovník: Divize 4 Elektro Arkys, s.r.o.	výtisk č. 1 výtisk č. 2
Počet listů: 8 Počet příloh: 0	

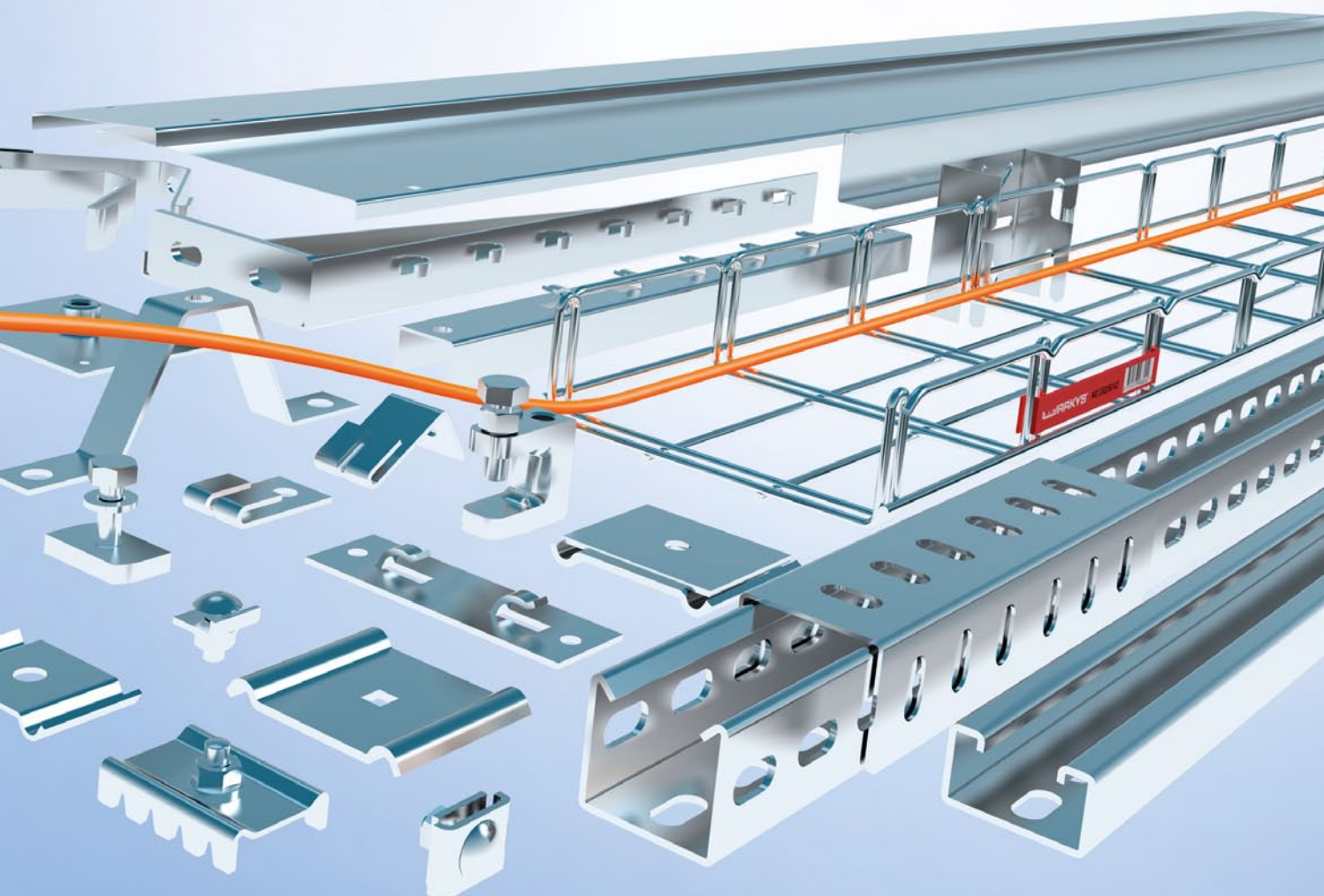
Protocol of the surface finish resistance  
of the MERKUR 2 system



# PARTS CATALOGUE OF THE M2 SYSTEM

## LIST OF ELEMENTS AND THEIR USE

MERKUR 2 CABLE MESH TRAYS	p. 16 – 21
COVERS	p. 22
PARTITIONS	p. 23
COUPLINGS	p. 24 – 28
HOLDERS	p. 29 – 33
CANTILEVERS	p. 34 – 35
SUPPORTS	p. 36 – 37
WEBS AND STRUTS	p. 38 – 41
CONNECTING ELEMENTS	p. 42 – 44
TOOLS AND PROTECTIVE COMPONENTS	p. 45



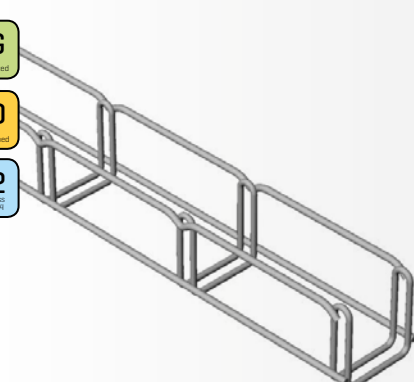
## M2 50/50 cable mesh tray

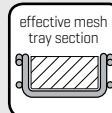
↔ 50 mm | ↑ 50 mm | ↔ 2000mm | 📦 1,2 kg

**CG**  
cold galvanized


**ZD**  
hot zinc-dipped

**A2**  
stainless AISI 304





$S_{\text{eff}} = 1\,320\text{ mm}^2$



12 pcs

**ARK - 21110** **CG**

**ARK - 22110** **ZD**

**ARK - 23110** **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	4 pcs	3 pcs	2 pcs	2 pcs	1 pc	1 pc	1 pc	1 pc	x	x	x	x
II	8 pcs	6 pcs	4 pcs	4 pcs	2 pcs							
III	12 pcs	9 pcs										
IV	16 pcs											

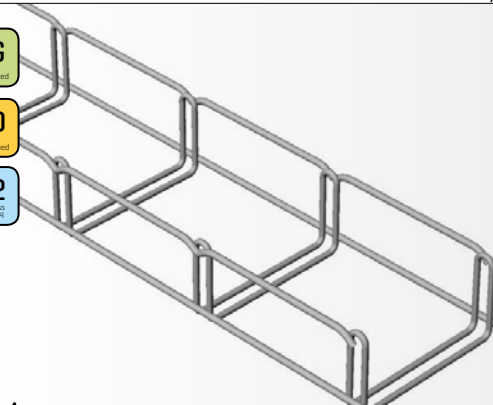
## M2 100/50 cable mesh tray


↔ 100 mm | ↑ 50 mm | ↔ 2000mm | 📦 1,4 kg

**CG**  
cold galvanized

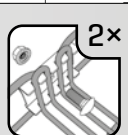
**ZD**  
hot zinc-dipped

**A2**  
stainless AISI 304





$S_{\text{eff}} = 2\,900\text{ mm}^2$



8 pcs

**ARK - 21120** **CG**

**ARK - 22120** **ZD**

**ARK - 23120** **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	9 pcs	7 pcs	5 pcs	4 pcs	3 pcs	3 pcs	2 pcs	2 pcs	2 pcs	1 pc	x	x
II	18 pcs	14 pcs	10 pcs	8 pcs	6 pcs							
III	27 pcs	21 pc										
IV	36 pcs											

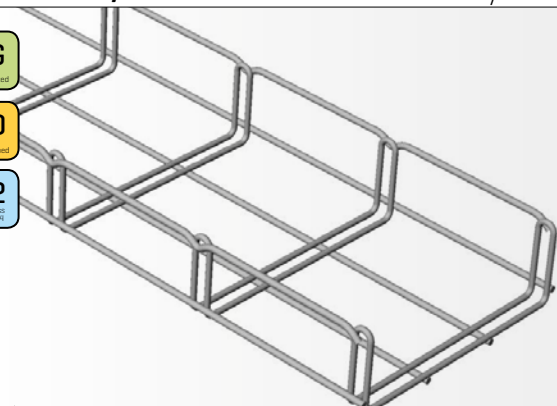
## M2 150/50 cable mesh tray

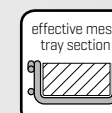
↔ 150 mm | ↑ 50 mm | ↔ 2000mm | 📦 2,0 kg

**CG**  
cold galvanized

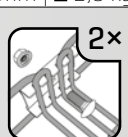
**ZD**  
hot zinc-dipped

**A2**  
stainless AISI 304





$S_{\text{eff}} = 4\,470\text{ mm}^2$



8 pcs

**ARK - 21130** **CG**

**ARK - 22130** **ZD**

**ARK - 23130** **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	14 pcs	11 pc	8 pcs	7 pcs	5 pcs	4 pcs	4 pcs	3 pcs	3 pcs	2 pcs	x	x
II	28 pcs	22 pcs	16 pcs	14 pcs	10 pcs							
III	42 pcs	33 pcs										
IV	56 pcs											

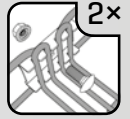
## M2 200/50 cable mesh tray

↔ 200 mm | ↑ 50 mm | ↔ 2000mm | 📦 2,3 kg

**CG**  
cold galvanized

**ZD**  
hot zinc dipped

**A2**  
stainless AISI 304



4 pcs

ARK - 211140 **CG**  
ARK - 221140 **ZD**  
ARK - 231140 **A2**



$$S_{\text{eff}} = 6\,050 \text{ mm}^2$$

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	19 pcs	15 pcs	11 pc	9 pcs	7 pcs	6 pcs	5 pcs	4 pcs	4 pcs	3 pcs	x	x
II	38 pcs	30 pcs	22 pcs	18 pcs	14 pcs							
III	57 pcs	45 pcs										
IV	76 pcs											

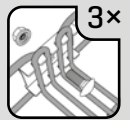
## M2 250/50 cable mesh tray

↔ 250 mm | ↑ 50 mm | ↔ 2000mm | 📦 3,0 kg

**CG**  
cold galvanized

**ZD**  
hot zinc dipped

**A2**  
stainless AISI 304



4 pcs

ARK - 211150 **CG**  
ARK - 221150 **ZD**  
ARK - 231150 **A2**



$$S_{\text{eff}} = 7\,620 \text{ mm}^2$$

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	23 pcs	19 pcs	14 pcs	11 pc	9 pcs	7 pcs	6 pcs	5 pcs	5 pcs	4 pcs	x	x
II	46 pcs	38 pcs	28 pcs	22 pcs	18 pcs							
III	69 pcs	57 pcs										
IV	92 pcs											

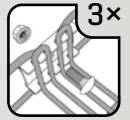
## M2 300/50 cable mesh tray

↔ 300 mm | ↑ 50 mm | ↔ 2000mm | 📦 3,4 kg

**CG**  
cold galvanized

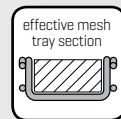
**ZD**  
hot zinc dipped

**A2**  
stainless AISI 304



4 pcs

ARK - 211160 **CG**  
ARK - 221160 **ZD**  
ARK - 231160 **A2**

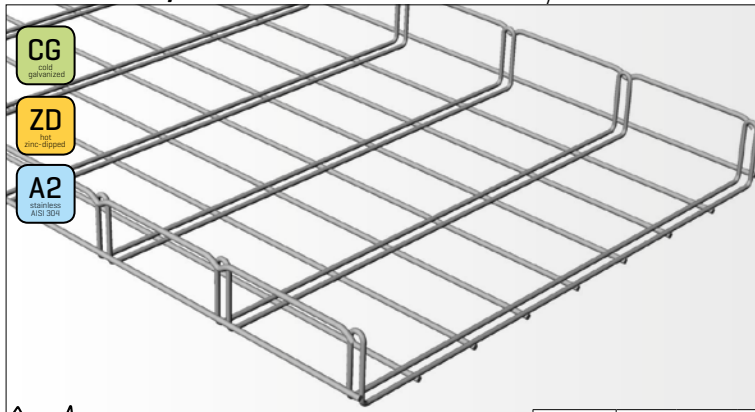


$$S_{\text{eff}} = 9\,200 \text{ mm}^2$$

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	28 pcs	24 pcs	18 pcs	14 pcs	11 pc	9 pcs	8 pcs	7 pcs	6 pcs	5 pcs	x	x
II	56 pcs	48 pcs	36 pcs	28 pcs	22 pcs							
III	84 pcs	72 pcs										
IV	112 pcs											

## M2 400/50 cable mesh tray

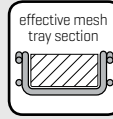
↔ 400 mm | ↑ 50 mm | ↔ 2000mm | 📦 4,1 kg



**CG**  
cold galvanized

**ZD**  
hot zinc-dipped

**A2**  
stainless AISI 304



$S_{\text{eff}} = 12\,350 \text{ mm}^2$

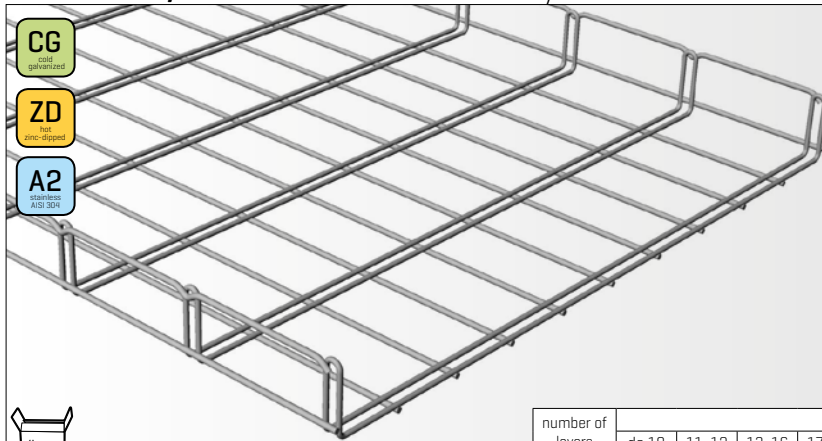
4 pcs

- ARK - 211170 **CG**
- ARK - 221170 **ZD**
- ARK - 231170 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	38 pcs	32 pcs	24 pcs	19 pcs	15 pcs	13 pcs	11 pc	9 pcs	8 pcs	7 pcs	x	x
II	76 pcs	64 pcs	48 pcs	38 pcs	30 pcs							
III	114 pcs	96 pcs										
IV	152 pcs											

## M2 500/50 cable mesh tray

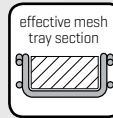
↔ 500 mm | ↑ 50 mm | ↔ 2000mm | 📦 4,9 kg



**CG**  
cold galvanized

**ZD**  
hot zinc-dipped

**A2**  
stainless AISI 304



$S_{\text{eff}} = 15\,500 \text{ mm}^2$

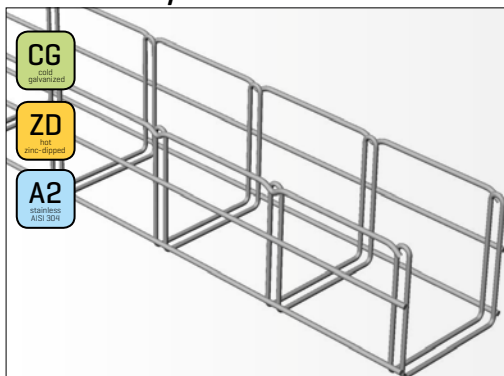
4 pcs

- ARK - 211180 **CG**
- ARK - 221180 **ZD**
- ARK - 231180 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	48 pcs	40 pcs	30 pcs	24 pcs	19 pcs	16 pcs	14 pcs	12 pcs	10 pcs	9 pcs	x	x
II	96 pcs	80 pcs	60 pcs	48 pcs	38 pcs	32 pcs						
III	144 pcs	120 pcs										
IV	192 pcs											

## M2 100/100 cable mesh tray

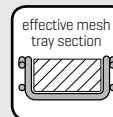
↔ 100 mm | ↑ 100 mm | ↔ 2000mm | 📦 2,1 kg



**CG**  
cold galvanized

**ZD**  
hot zinc-dipped

**A2**  
stainless AISI 304



$S_{\text{eff}} = 6\,120 \text{ mm}^2$

8 pcs

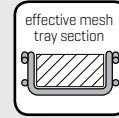
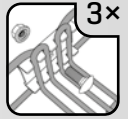
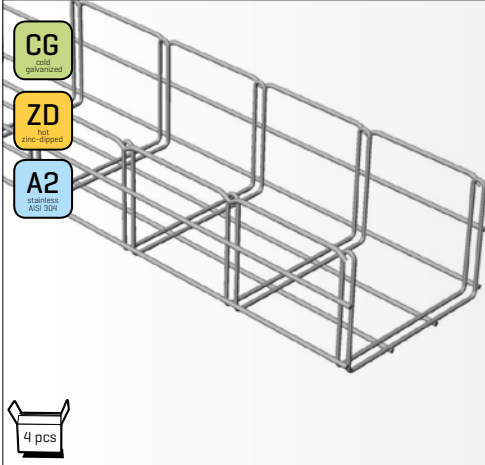
- ARK - 211210 **CG**
- ARK - 221210 **ZD**
- ARK - 231210 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	9 pcs	7 pcs	5 pcs	4 pcs	3 pcs	3 pcs	2 pcs	2 pcs	2 pcs	1 pc	1 pc	1 pc
II	18 pcs	14 pcs	10 pcs	8 pcs	6 pcs	6 pcs	4 pcs	4 pcs	4 pcs			
III	27 pcs	21 pcs	15 pcs	12 pcs	9 pcs	9 pcs						
IV	36 pcs	28 pcs	20 pcs	16 pcs								
V	45 pcs	35 pcs	25 pcs									
VI	54 pcs	42 pcs										
VII	63 pcs	49 pcs										
VIII	72 pcs											
IX	81 pc											






## M2 150/100 cable mesh tray

| ↔ 150 mm | ↓ 100 mm | ↔ 2000mm | 📦 3,0 kg



$$S_{\text{eff}} = 9\,440 \text{ mm}^2$$

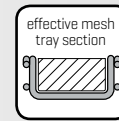
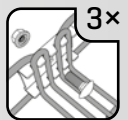
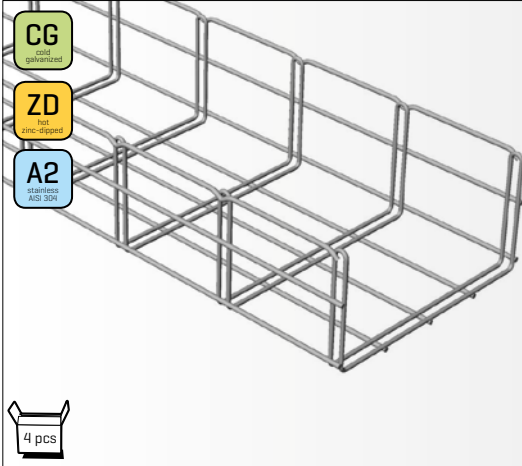


ARK - 211220   
 ARK - 221220   
 ARK - 231220 

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	14 pcs	11 pc	8 pcs	7 pcs	5 pcs	4 pcs	4 pcs	3 pcs	3 pcs	2 pcs	2 pcs	2 pcs
II	28 pcs	22 pcs	16 pcs	14 pcs	10 pcs	8 pcs	8 pcs	6 pcs	6 pcs			
III	42 pcs	33 pcs	24 pcs	21 pc	15 pcs	12 pcs						
IV	56 pcs	44 pcs	32 pcs	28 pcs								
V	70 pcs	55 pcs	40 pcs									
VI	84 pcs	66 pcs										
VII	98 pcs	77 pcs										
VIII	112 pcs											
IX	126 pcs											




## M2 200/100 cable mesh tray

| ↔ 200 mm | ↓ 100 mm | ↔ 2000mm | 📦 3,4 kg



$$S_{\text{eff}} = 12\,770 \text{ mm}^2$$

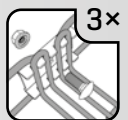
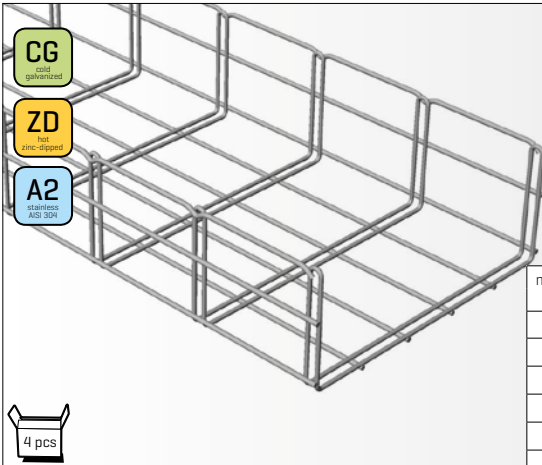


ARK - 211230   
 ARK - 221230   
 ARK - 231230 

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	19 pcs	15 pcs	11 pc	9 pcs	7 pcs	6 pcs	5 pcs	4 pcs	4 pcs	3 pcs	3 pcs	3 pcs
II	38 pcs	30 pcs	22 pcs	18 pcs	14 pcs	12 pcs	10 pcs	8 pcs	8 pcs			
III	57 pcs	45 pcs	33 pcs	27 pcs	21 pc	18 pcs						
IV	76 pcs	60 pcs	44 pcs	36 pcs								
V	95 pcs	75 pcs	55 pcs									
VI	114 pcs	90 pcs										
VII	133 pcs	105 pcs										
VIII	152 pcs											
IX	171 pc											

## M2 250/100 cable mesh tray

| ↔ 250 mm | ↓ 100 mm | ↔ 2000mm | 📦 3,7 kg



$$S_{\text{eff}} = 16\,090 \text{ mm}^2$$

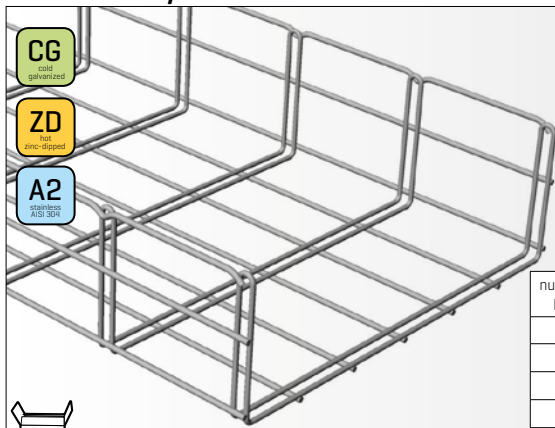


ARK - 211240   
 ARK - 221240   
 ARK - 231240 

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	23 pcs	19 pcs	14 pcs	11 pc	9 pcs	7 pcs	6 pcs	5 pcs	5 pcs	4 pcs	4 pcs	4 pcs
II	46 pcs	38 pcs	28 pcs	22 pcs	18 pcs	14 pcs	12 pcs	10 pcs	10 pcs			
III	69 pcs	57 pcs	42 pcs	33 pcs	27 pcs	21 pc						
IV	92 pcs	76 pcs	56 pcs	44 pcs								
V	115 pcs	95 pcs	70 pcs									
VI	138 pcs	114 pcs										
VII	161 pc	133 pcs										
VIII	184 pcs											
IX	207 pcs											

## M2 300/100 cable mesh tray

↔ 300 mm | ↑ 100 mm | ↔ 2000mm | 📦 4,1 kg



**CG**  
cold galvanized

**ZD**  
hot zinc dipped

**A2**  
stainless AISI 304



$S_{eff} = 19\,420\text{ mm}^2$



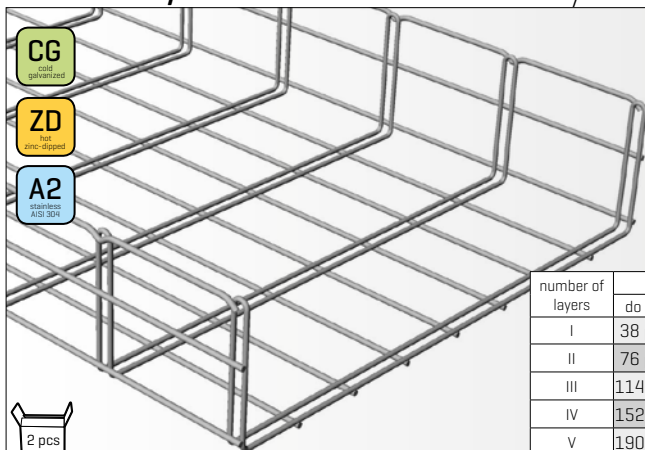
4 pcs

ARK - 211250 **CG**  
ARK - 221250 **ZD**  
ARK - 231250 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	28 pcs	24 pcs	18 pcs	14 pcs	11 pc	9 pcs	8 pcs	7 pcs	6 pcs	5 pcs	5 pcs	4 pcs
II	56 pcs	48 pcs	36 pcs	28 pcs	22 pcs	18 pcs	16 pcs	14 pcs	12 pcs			
III	84 pcs	72 pcs	54 pcs	42 pcs	33 pcs	27 pcs						
IV	112 pcs	96 pcs	72 pcs	56 pcs								
V	140 pcs	120 pcs	90 pcs									
VI	168 pcs	144 pcs										
VII	196 pcs	168 pcs										
VIII	224 pcs											
IX	252 pcs											

## M2 400/100 cable mesh tray

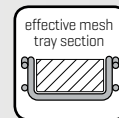
↔ 400 mm | ↑ 100 mm | ↔ 2000mm | 📦 4,9 kg



**CG**  
cold galvanized

**ZD**  
hot zinc dipped

**A2**  
stainless AISI 304



$S_{eff} = 26\,070\text{ mm}^2$



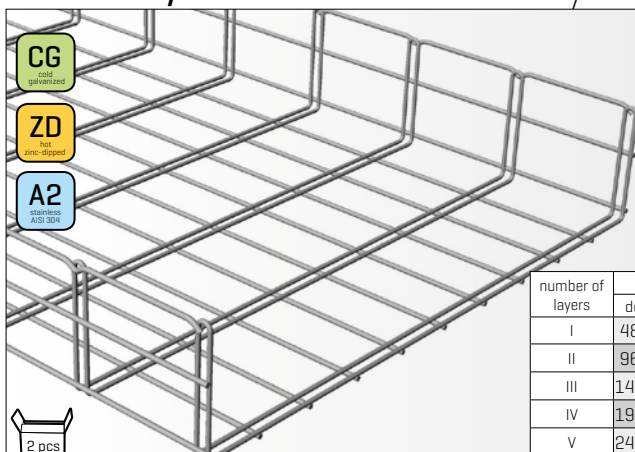
2 pcs

ARK - 211260 **CG**  
ARK - 221260 **ZD**  
ARK - 231260 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	38 pcs	32 pcs	24 pcs	19 pcs	15 pcs	13 pcs	11 pc	9 pcs	8 pcs	7 pcs	7 pcs	6 pcs
II	76 pcs	64 pcs	48 pcs	38 pcs	30 pcs	26 pcs	22 pcs	18 pcs	16 pcs			
III	114 pcs	96 pcs	72 pcs	57 pcs	45 pcs	39 pcs						
IV	152 pcs	128 pcs	96 pcs	76 pcs								
V	190 pcs	160 pcs	120 pcs									
VI	228 pcs	192 pcs										
VII	266 pcs	224 pcs										
VIII	304 pcs											
IX	342 pcs											

## M2 500/100 cable mesh tray

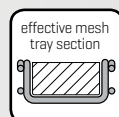
↔ 500 mm | ↑ 100 mm | ↔ 2000mm | 📦 5,7 kg



**CG**  
cold galvanized

**ZD**  
hot zinc dipped

**A2**  
stainless AISI 304



$S_{eff} = 32\,740\text{ mm}^2$



2 pcs

ARK - 211270 **CG**  
ARK - 221270 **ZD**  
ARK - 231270 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	48 pcs	40 pcs	30 pcs	24 pcs	19 pcs	16 pcs	14 pcs	12 pcs	10 pcs	9 pcs	8 pcs	8 pcs
II	96 pcs	80 pcs	60 pcs	48 pcs	38 pcs	32 pcs	28 pcs	24 pcs	20 pcs			
III	144 pcs	120 pcs	90 pcs	72 pcs	57 pcs	48 pcs						
IV	192 pcs	160 pcs	120 pcs	96 pcs								
V	240 pcs	200 pcs	150 pcs									
VI	288 pcs	240 pcs										
VII	336 pcs	280 pcs										
VIII	384 pcs											
IX	432 pcs											

## M2 50/100 G cable mesh tray

↔ 50 mm | ↑ 100 mm | ↔ 2000 mm | 📦 2,0 kg

**CG**  
cold galvanized

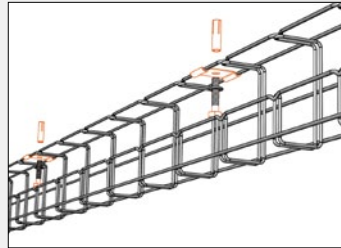
**ZD**  
hot zinc dipped

**A2**  
stainless AISI 304

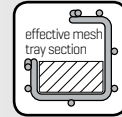


📦 8 pcs

ARK - 211310 **CG**  
ARK - 221310 **ZD**  
ARK - 231310 **A2**



Cable mesh trays of the G range are intended for simplified assembly in the soffit by way of DZM holders.



$$S_{\text{eff}} = 1\,320 \text{ mm}^2$$

number of layers	cable diameter [mm]												
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60	
I	4 pcs	3 pcs	2 pcs	2 pcs	1 pc	1 pc	1 pc	1 pc	x	x	x	x	
II	8 pcs	6 pcs	4 pcs	4 pcs	2 pcs								
III	12 pcs	9 pcs											
IV	16 pcs												

## M2 100/100 G cable mesh tray

↔ 100 mm | ↑ 100 mm | ↔ 2000 mm | 📦 2,3 kg

**CG**  
cold galvanized

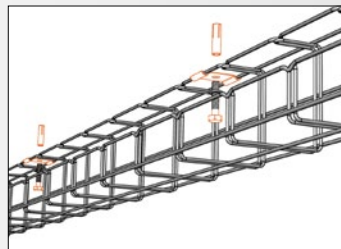
**ZD**  
hot zinc dipped

**A2**  
stainless AISI 304

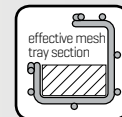
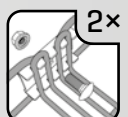


📦 4 pcs

ARK - 211320 **CG**  
ARK - 221320 **ZD**  
ARK - 231320 **A2**



Cable mesh trays of the G range are intended for simplified assembly in the soffit by way of DZM holders.



$$S_{\text{eff}} = 6\,120 \text{ mm}^2$$

number of layers	cable diameter [mm]												
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60	
I	9 pcs	7 pcs	5 pcs	4 pcs	3 pcs	3 pcs	2 pcs	2 pcs	2 pcs	1 pc	1 pc	1 pc	
II	18 pcs	14 pcs	10 pcs	8 pcs	6 pcs	6 pcs	4 pcs	4 pcs	4 pcs				
III	27 pcs	21 pc	15 pcs	12 pcs	9 pcs	9 pcs							
IV	36 pcs	28 pcs	20 pcs	16 pcs									
V	45 pcs	35 pcs	25 pcs										
VI	54 pcs	42 pcs											
VII	63 pcs	49 pcs											
VIII	72 pcs												
IX	81 pc												

# VZM mesh tray cover

**SZ**  
Standard zinc coated

**ZD**  
hot zinc-dipped

**A2**  
stainless AISI 304

The VZM-series covers are used to cover the cable track to protect it against potential mechanical damage of the cables, as well as for outdoor protection against UV radiation.

Covers are fastened to mesh trays by means of SVM 1 couplings (see p. 28).

example of assembly

## VZM 50 mesh tray cover

w (cover width)	61 mm	61 mm
t (plate thickness)	0,55 mm	1,0 mm
weight/pc	1,0 kg	1,8 kg

1 pc

ARK - 222005 **SZ**  
ARK - 222205 **ZD**  
ARK - 232005 **A2**

## VZM 100 mesh tray cover

w (cover width)	111 mm	111 mm
t (plate thickness)	0,55 mm	1,0 mm
weight/pc	1,2 kg	2,2 kg

1 pc

ARK - 222010 **SZ**  
ARK - 222210 **ZD**  
ARK - 232010 **A2**

## VZM 150 mesh tray cover

w (cover width)	161 mm	161 mm
t (plate thickness)	0,55 mm	1,0 mm
weight/pc	1,6 kg	3,0 kg

1 pc

ARK - 222015 **SZ**  
ARK - 222215 **ZD**  
ARK - 232015 **A2**

## VZM 200 mesh tray cover

w (cover width)	211 mm	211 mm
t (plate thickness)	0,8 mm	1,2 mm
weight/pc	2,9 kg	4,4 kg

1 pc

ARK - 222020 **SZ**  
ARK - 222220 **ZD**  
ARK - 232020 **A2**

## VZM 250 mesh tray cover

w (cover width)	261 mm	261 mm
t (plate thickness)	0,8 mm	1,2 mm
weight/pc	3,5 kg	5,3 kg

1 pc

ARK - 222025 **SZ**  
ARK - 222225 **ZD**  
ARK - 232025 **A2**

## VZM 300 mesh tray cover

w (cover width)	311 mm	311 mm
t (plate thickness)	0,8 mm	1,5 mm
weight/pc	4,1 kg	7,7 kg

1 pc

ARK - 222030 **SZ**  
ARK - 222230 **ZD**  
ARK - 232030 **A2**

## VZM 400 mesh tray cover

w (cover width)	411 mm	411 mm
t (plate thickness)	0,8 mm	1,5 mm
weight/pc	6,5 kg	12,2 kg

1 pc

ARK - 222040 **SZ**  
ARK - 222240 **ZD**  
ARK - 232040 **A2**

## VZM 500 mesh tray cover

w (cover width)	511 mm	511 mm
t (plate thickness)	0,8 mm	1,5 mm
weight/pc	8,1 kg	15,2 kg

1 pc

ARK - 222050 **SZ**  
ARK - 222250 **ZD**  
ARK - 232050 **A2**



## KPZM tray partition

The KPZM series partitions are used to divide the mesh tray into sections, e.g. to separate high current from low current circuits, or just for a clear arrangement of the track.

Partitions are fastened to mesh trays by means of the connecting set SPM 1.

example of assembly

### KPZM 50 mesh tray partition

h (partition height)	43 mm	43 mm
t (plate thickness)	0,8 mm	1,0 mm
weight/pc	1,2 kg	1,5 kg

1 pc

ARK - 222105   
 ARK - 222305   
 ARK - 232105

### KPZM 100 mesh tray partition

h (partition height)	93 mm	93 mm
t (plate thickness)	0,8 mm	1,0 mm
weight/pc	2,1 kg	2,6 kg

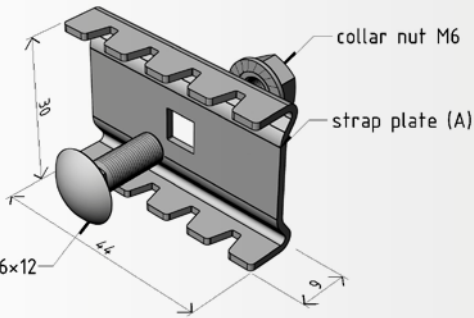
1 pc

ARK - 222110   
 ARK - 222310   
 ARK - 232110

# SZM 1 tray coupling

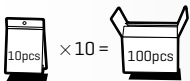
Components shown in the figure are included in the package.

- CG**  
cold galvanized
- ZD**  
hot zinc-dipped
- A2**  
stainless AISI 304

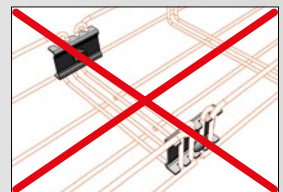
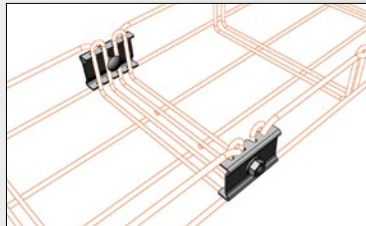


The SZM 1 mesh tray coupling is the general splice of the MERKUR 2 system. It is used for joining mesh trays of the cable track.

The coupling set consists of the body - a strap plate (A), carriage bolt M6x16 and collar nut M6.



example of assembly

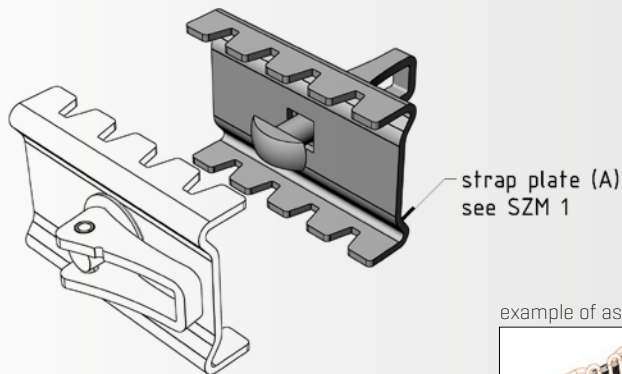


- ARK - 213010 **CG**
  - ARK - 223010 **ZD**
  - ARK - 233010 **A2**
- 0 - cold galvanized (CG)  
 2 - geomet 500 (G5)  
 3 - stainless AISI 304 (A2)

# SZM 1-R tray coupling | boltless coupling for fast assembly

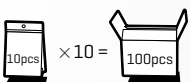
Components shown in the figure are included in the package.

- CG**  
cold galvanized

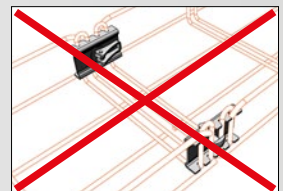
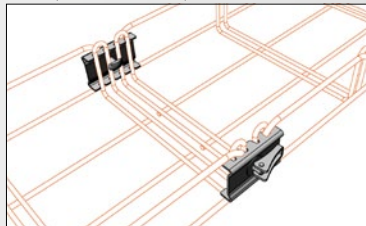


SZM 1-R is a boltless quick coupling element, enabling to install the M2 system in an even shorter time and more comfortably.

However, the installation of this coupling is not permissible for cable tracks with functional integrity (fire resistant). This function is ensured by the SZM 1 coupling.



example of assembly



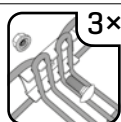
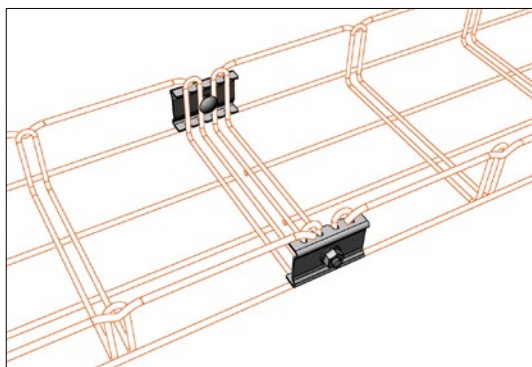
- ARK - 213017 **CG**
- D-day for ordering is 1st August 2012

## Rules for connecting

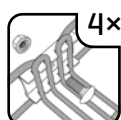
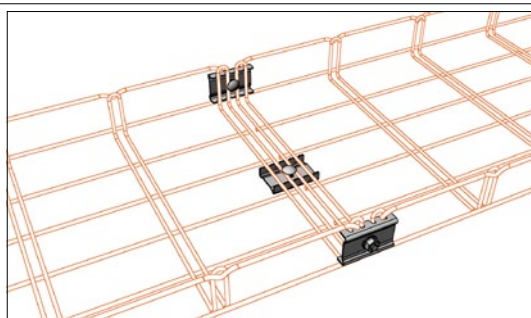
In order to meet declared values, it is necessary to use the correct amount of couplings in positions acc. to the pictures. Declared values of tray capacity [see p. 10] apply under the condition of prescribed installation of connection points. Otherwise we do not guarantee maintaining of the declared values.



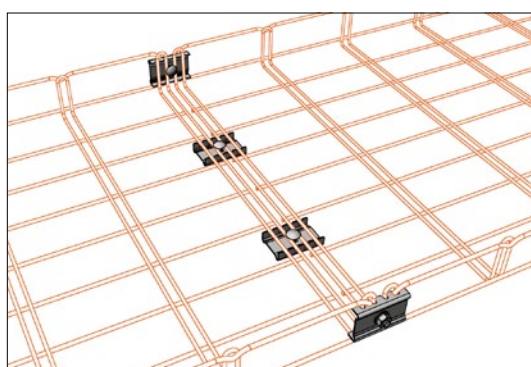
M2 50/50
M2 100/50
M2 150/50
M2 200/50
M2 100/100
M2 50/50 G
M2 100/100 G



M2 250/50
M2 300/50
M2 150/100
M2 200/100
M2 250/100
M2 300/100

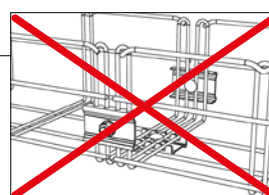
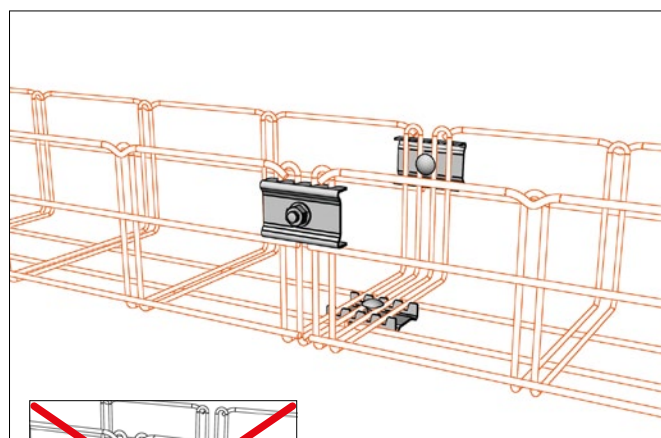
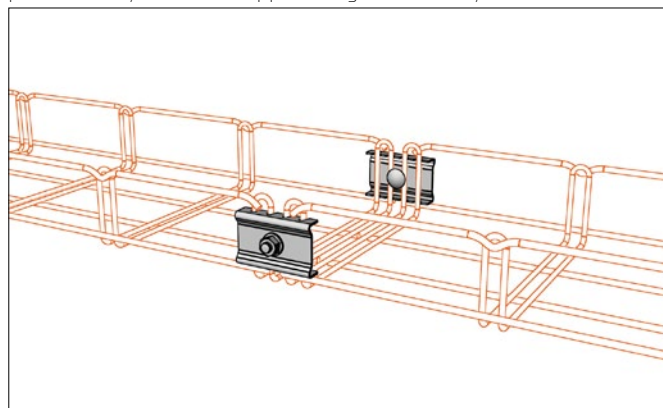


M2 400/50
M2 500/50
M2 400/100
M2 500/100



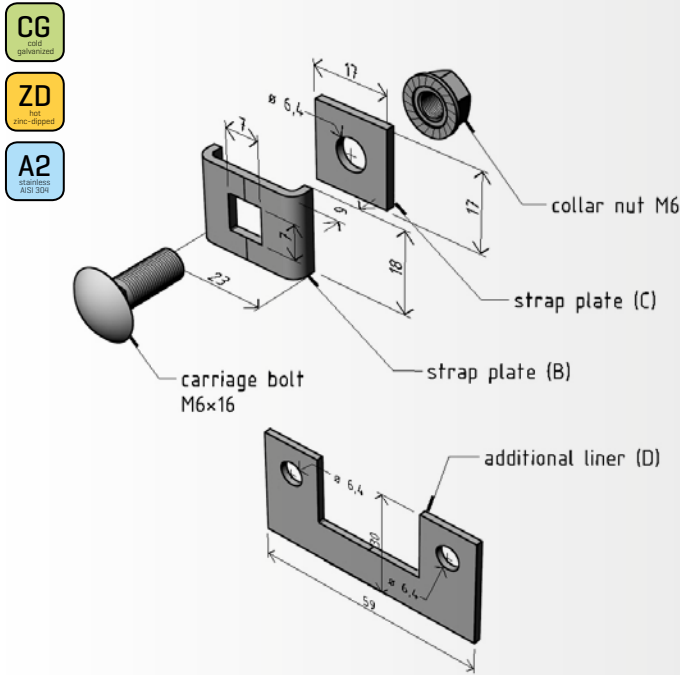
## Correct location of coupling SZM 1 or SZM 1-R

The correct location of the couplings on the side wall of the mesh tray is important for achieving the declared load capacity as well as the optimum stiffness of the assembled mesh tray, as shown in the figures. It is of essential importance in particular for mesh trays with 100 mm height of the side wall requiring the location of the junction piece directly under the upper margin of the tray.

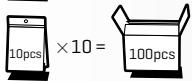


# SZM 4 profile coupling

Components shown in the figure are included in the package.



10 pcs + Every package contains 5 pcs of additional liner [D] to be installed with 2x coupling SZM 4

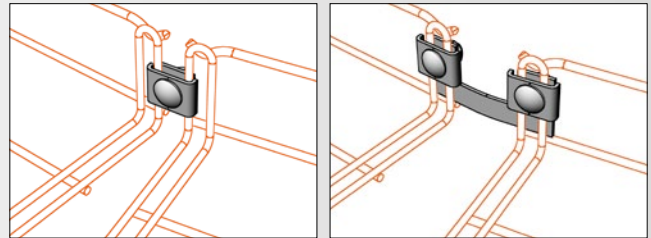
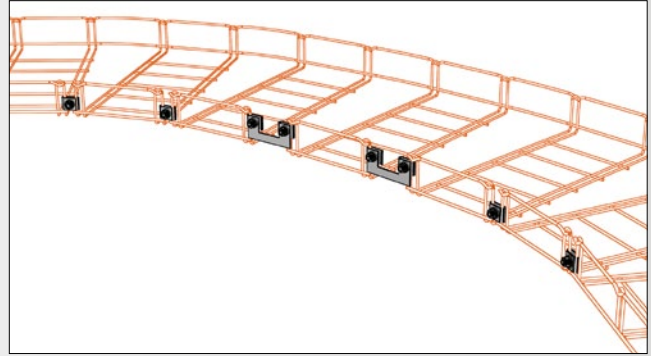


- ARK - 213040 [CG] 1 - cold galvanized (CG)
- ARK - 223040 [ZD] 2 - geomet 500 (G5)
- ARK - 233040 [A2] 3 - stainless AISI 304 (A2)

The SZM 4 coupling is used to form elbows, T-pieces, mesh tray crossings and other branches, as needed on the cable track. Various angles can be shaped by consecutive steps by combining liners C and D.

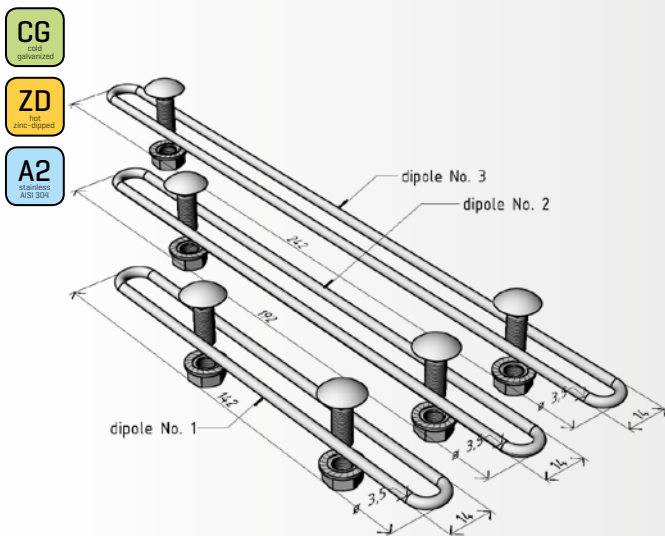
The coupling set consists of strap plate B, the main liner, the liners C and D, the carriage bolt M6x20 and collar nut M6.

example of assembly

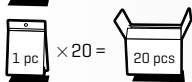


Further information relating to the use of the SZM 4 see section Shaping in p. 57-70

# TSM 50-100 profile set



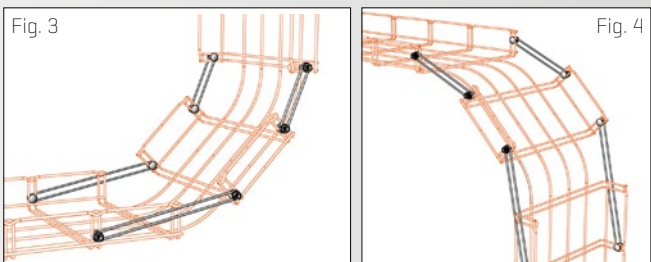
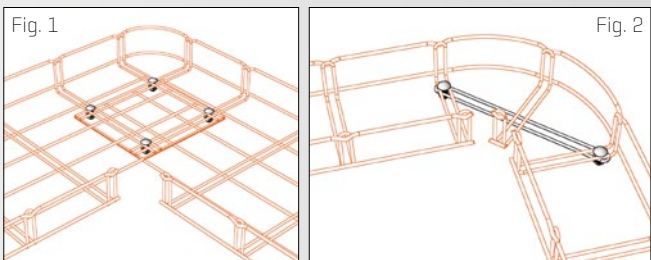
1 pc = 2x dipole No. 1 + 2x dipole No. 2 + 2x dipole No. 3  
8x carriage bolt M6x16 + 8x collar nut M6



- ARK - 213050 [CG] 1 - cold galvanized (CG)
- ARK - 223050 [ZD] 2 - geomet 500 (G5)
- ARK - 233050 [A2] 3 - stainless AISI 304 (A2)

The profile set TSM 50-100 serves as a supplement for profile coupling SZM 4. It is used predominantly for shaping mesh trays of 50 and 100 mm width, but its connecting accessories (bolt + nut) can be also used to shape other mesh tray sizes (see Figs 1 and 2). It can also serve for shaping inner and outer elbows (see Figs 3 and 4).

example of assembly

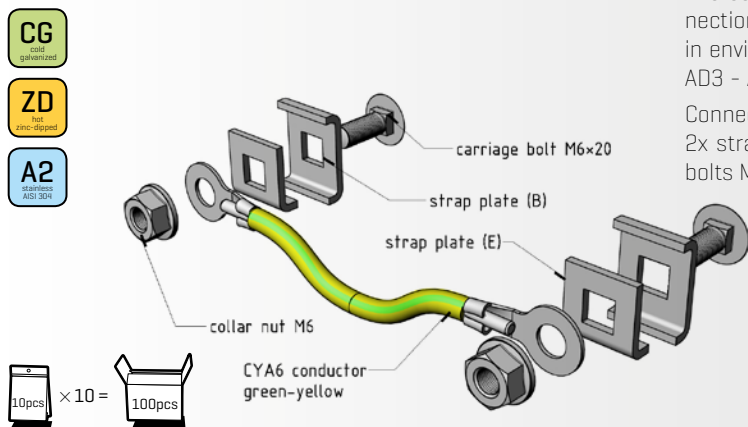


further information on using TSM shaping set see section Shaping on p. 75 - 88



## SUM 1 grounding connector

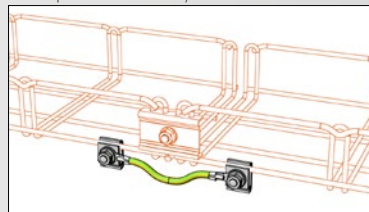
Components shown in the figure are included in the package.



The connector SUM 1 serves for supplementary conductive connections between the mesh trays when implementing cable tracks in environments with high corrosion aggressiveness (in particular AD3 - AD8, AF3 and AF4 plus others).

Connector set consists of conductor CYA 6 zř [length 200 mm], 2x strap plates [ B ], 2x additional liners [ E ], 2 pcs of carriage bolts M6x20 and 2 pcs of nuts M6.

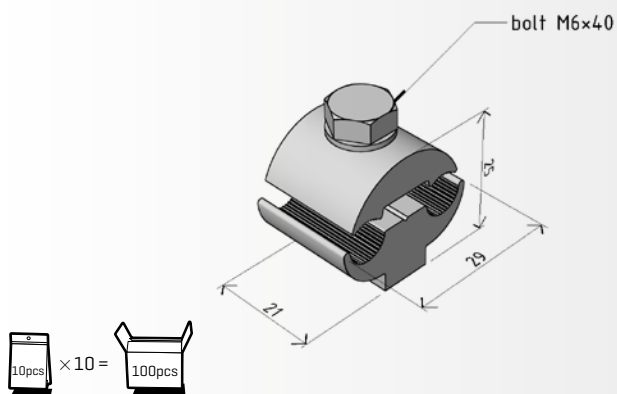
example of assembly



- ARK - 213070 CG 0 - cold galvanized (CG)
- ARK - 223070 ZD 2 - geomet 500 (G5)
- ARK - 233070 A2 3 - stainless AISI 304 (A2)

## SVZM 1 grounding connector

Components shown in the figure are included in the package.

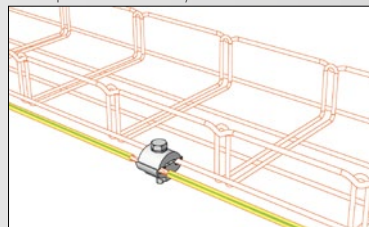


The connector SVZM 1 serves to earthen the cable track, and after the installation of the earth conductor to the cable track it can be used as an arbitrary earth conductor.

The diameter of the clamp for the conductor is up to 25 mm<sup>2</sup>.

Installation of SVZM 1 connector in distance of every approx. 5 - 10 meters of the track.

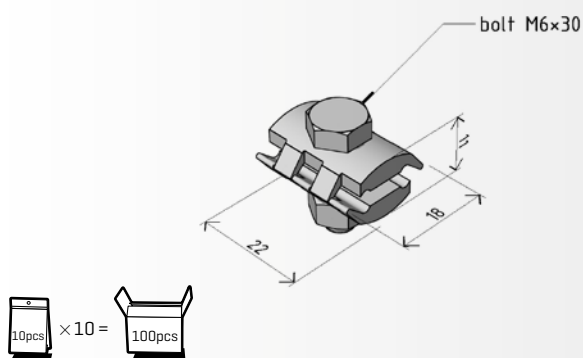
example of assembly



- ARK - 213078 CG Connector - brass, connecting material galvanic zinc (GZ)
- ARK - 233078 A2 Connector - brass, connecting material stainless steel AISI 304 (A2)

## SVZM 2 grounding connector

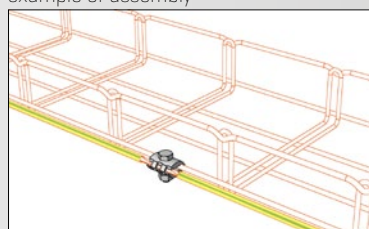
Components shown in the figure are included in the package.



The connector SVZM 2 serves to earthen the cable track, and after the installation of the earthing conductor to the cable track it can be used as an arbitrary earth conductor.

The diameter of the clamp for the conductor is up to 25 mm<sup>2</sup>.

example of assembly

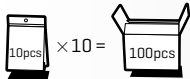
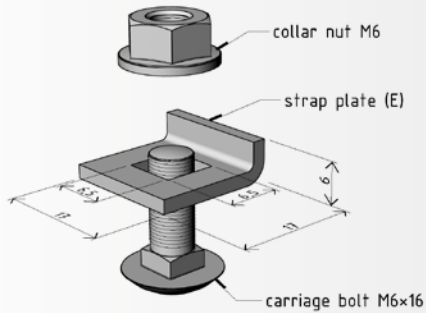


- ARK - 213079 CG Connector - brass, connecting material galvanic zinc (GZ)
- ARK - 233079 A2 Connector - brass, connecting material stainless steel AISI 304 (A2)

# SVM 1 cover joint

Components shown in the figure are included in the package.

- CG**  
cold galvanized
- ZD**  
zinc-dipped
- A2**  
stainless AISI 304

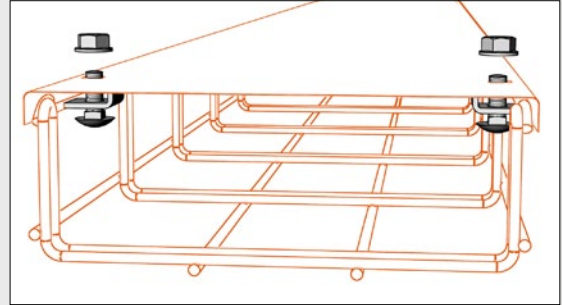


The joint SVM 1 serves for fastening the mesh tray cover.

The joint set consists of a liner with border (E), a carriage bolt M6x16 and a collar nut M6. Installation of 2 pcs of clamps on 1 meter of cover.

In non-aggressive environment the cover may be attached to the tray with clamping band which may serve as securing joint after repeated bending.

example of assembly



- ARK - 213085
- ARK - 223085
- ARK - 233085

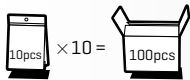
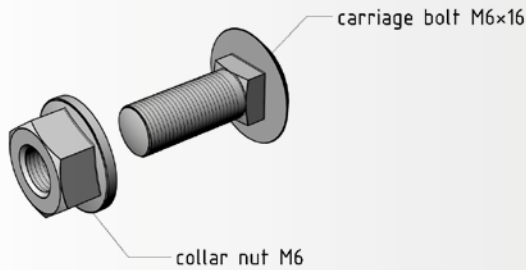
- CG**
- ZD**
- A2**

5 - The standard surface finish of the connecting accessories for this component is Geomet 500 (G5)  
 7 - stainless AISI 304 (A2)

# SPM 1 connecting set for dividers

Components shown in the figure are included in the package.

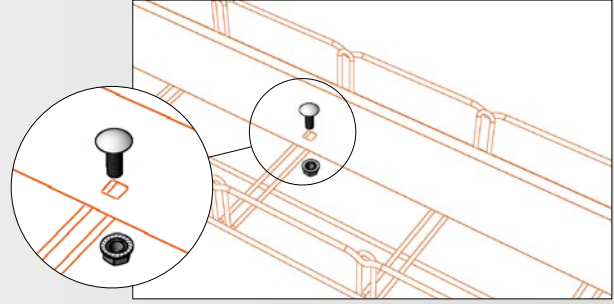
- CG**  
cold galvanized
- G5**  
geomet 500
- A2**  
stainless AISI 304



The connecting set SPM 1 serves for fastening the partition to any place within the entire width of the mesh tray. This versatility represents its main technical benefit. Installation of 2 pcs of SPM 1 connecting set on 1 meter of divider.

The connecting set consists of a carriage bolt M6x16 and a collar nut M6.

example of assembly



- ARK - 213080
- ARK - 223080
- ARK - 233080

- CG**
- G5**
- A2**

## DZM 1 junction box holder

CG cold galvanized  
ZD hot zinc-dipped  
A2 stainless AISI 304

42 pcs

ARK - 214010 CG  
ARK - 224010 ZD  
ARK - 234010 A2

The DZM 1 box holder serves to attach distribution boxes and other elements (sockets, switches, etc.) directly to the cable track. The holder is secured to the mesh tray by means of at least one lip. The maximum load capacity of the holder is 5 kg.

example of assembly

## DZM 2 holder of threaded rod

CG cold galvanized  
ZD hot zinc-dipped  
A2 stainless AISI 304

100 pcs

ARK - 214020 CG  
- ZD  
ARK - 234020 A2

The DZM 2 holder serves for spatial assemblies, anchoring threaded rods M8 to the ceiling (wooden, hordis, etc.), or under any horizontal part of a building where metal dowels into concrete cannot be used.

example of assembly

## DZM 3/100 mesh tray holder

Components shown in the figure are included in the package.

CG cold galvanized  
ZD hot zinc-dipped  
A2 stainless AISI 304

100 pcs

ARK - 214030 CG  
ARK - 224030 ZD  
ARK - 234030 A2

The DZM 3/100 ceiling bracket serves for suspending 100 mm mesh trays from M8 threaded rods. It can also serve as a bearing element for the installation of various types of light fittings. Maximum recommended loading capacity is 50 kg. Sheet metal thickness 2.0 mm.

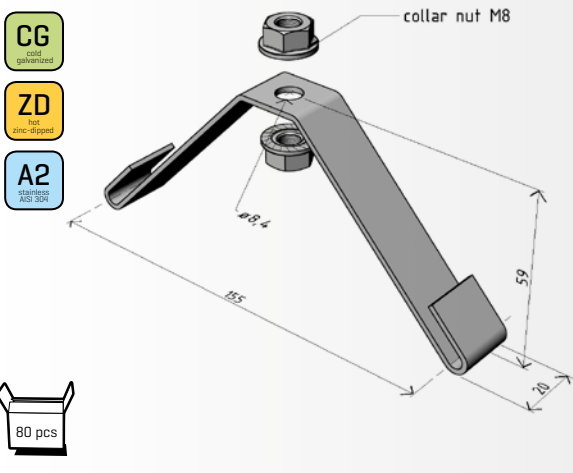
This type of holder cannot be combined with mesh tray cover. In case of requested installation with cover, it is necessary to use PZM support (see p. 42) or DZM 6 holders (see p. 31)

example of assembly

CG cold galvanized (CG)  
ZD 2 - geomet 500 (G5)  
A2 3 - stainless AISI 304 (A2)

## DZM 3/150 mesh tray holder

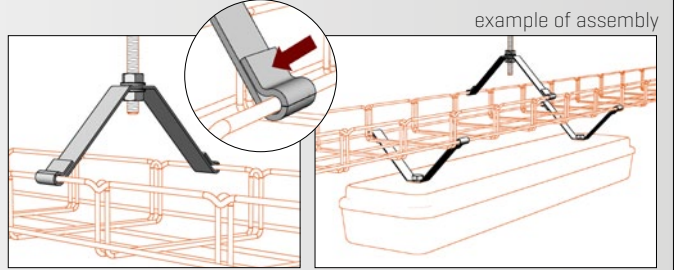
Components shown in the figure are included in the package.



- ARK - 214035 CG 5 - cold galvanized (CG)
- ARK - 224035 ZD 7 - geomet 500 (G5)
- ARK - 234035 A2 8 - stainless AISI 304 (A2)

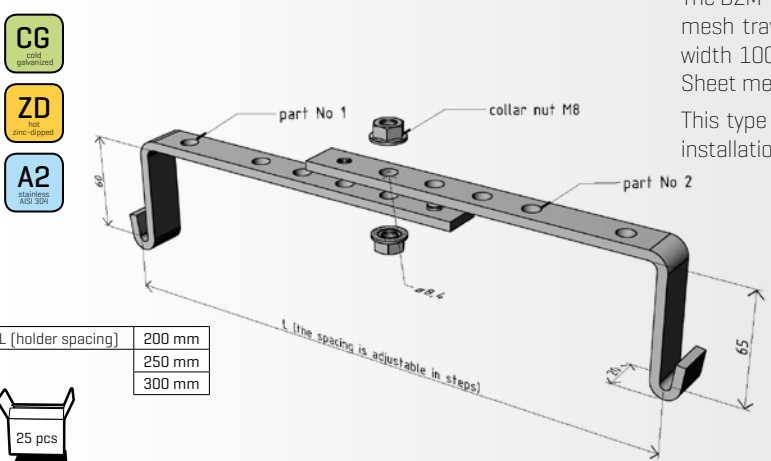
The DZM 3/10 ceiling bracket serves for suspending 150 mm mesh trays from M8 threaded rods. It can also serve as a bearing element for the installation of various types of light fittings. Maximum recommended loading capacity is 50 kg. Sheet metal thickness 2.0 mm.

This type of holder cannot be combined with mesh tray cover. In case of requested installation with cover, it is necessary to use PZM support [see p. 42] or DZM 6 holders [see p. 31]



## DZM 4 adjustable mesh tray holder

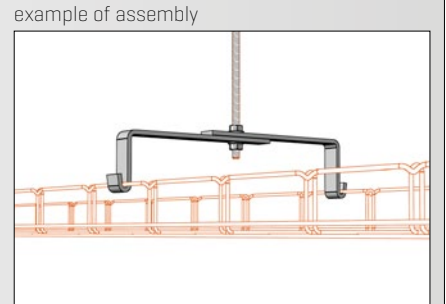
Components shown in the figure are included in the package.



- ARK - 214040 CG 0 - cold galvanized (CG)
- ARK - 224040 ZD 2 - geomet 500 (G5)
- ARK - 234040 A2 3 - stainless AISI 304 (A2)

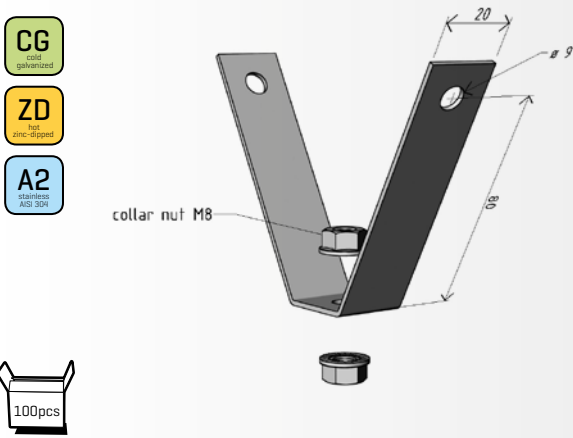
The DZM 4 ceiling bracket serves for suspending 200 - 300 mm width mesh trays from M8 threaded rods. It is not designed for trays of width 100 mm. Maximum recommended loading capacity is 80 kg. Sheet metal thickness 5.0 mm.

This type of holder cannot be combined with mesh tray cover. If an installation with cover is required, then a PZM support is an option.



## DZM 5 trapezoidal holder of threaded rod

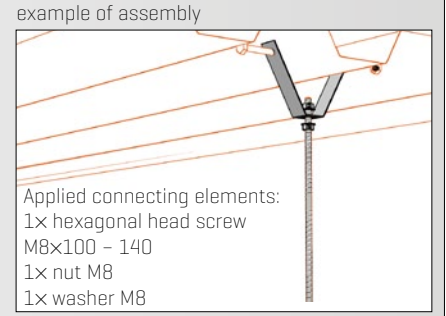
Components shown in the figure are included in the package.



- ARK - 214050 CG 0 - cold galvanized (CG)
- ARK - 224050 ZD 2 - geomet 500 (G5)
- ARK - 234050 A2 3 - stainless AISI 304 (A2)

The DZM 5 holder serves to anchor M8 threaded rods in roofs and soffits with trapezoidal metal sheet cladding. Maximum recommended loading capacity - 100 kg. Sheet metal thickness 2.0 mm.

Trapezoid scissors are recommended for cutting those sheets [see chapter Accessories].





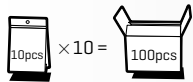
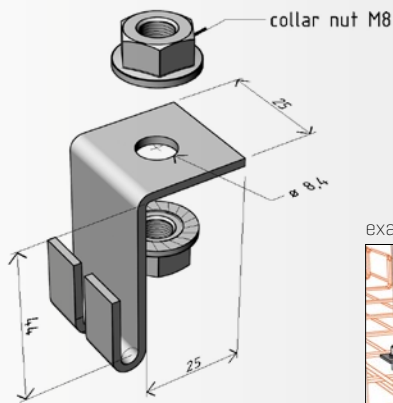
## DZM 6 mesh tray holder

Components shown in the figure are included in the package.

**CG**  
cold galvanized

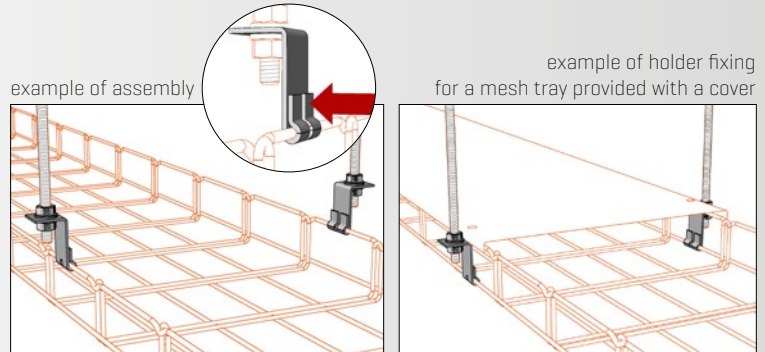
**ZD**  
hot zinc-dipped

**A2**  
stainless AISI 304



The DZM 6 holder is used in pairs to suspend cable mesh trays upon M8 threaded rods. The maximum load capacity of the holder amounts to 50 kg/m. Maximum recommended loading capacity is 40 kg. Sheet metal thickness 2.0 mm.

If the mesh tray is covered, the DZM 6 holder shall be attached to the bottom wire of the side wall.



ARK - 214060

**CG**

ARK - 224060

**ZD**

ARK - 234060

**A2**

- 0 - cold galvanized (CG)
- 2 - geomet 500 (G5)
- 3 - stainless AISI 304 (A2)

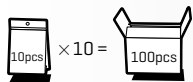
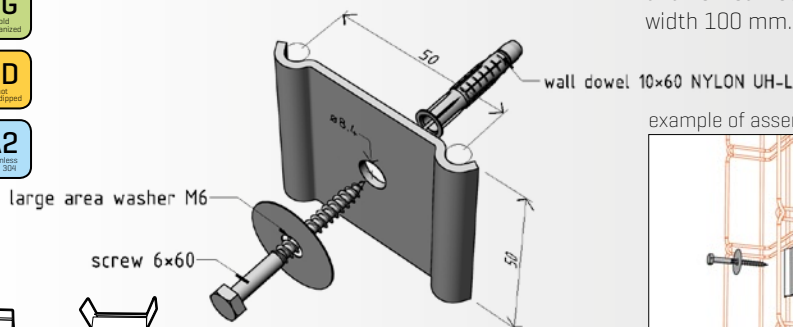
## DZM 7 ascending holder

Components shown in the figure are included in the package.

**CG**  
cold galvanized

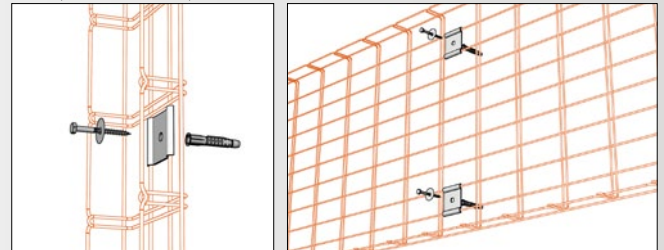
**ZD**  
hot zinc-dipped

**A2**  
stainless AISI 304



The DZM 7 holder serves to anchor cable mesh trays in horizontal and vertical routes upon the walls. It is not designed for trays of width 100 mm. Sheet metal thickness 2.0 mm.

example of assembly



ARK - 214070

**CG**

ARK - 224070

**ZD**

ARK - 234070

**A2**

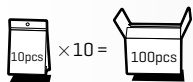
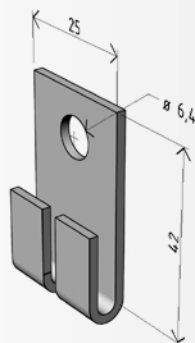
- 0 - cold galvanized (CG)
- 3 - stainless AISI 304 (A2)

## DZM 8 wall holder of mesh tray

**CG**  
cold galvanized

**ZD**  
hot zinc-dipped

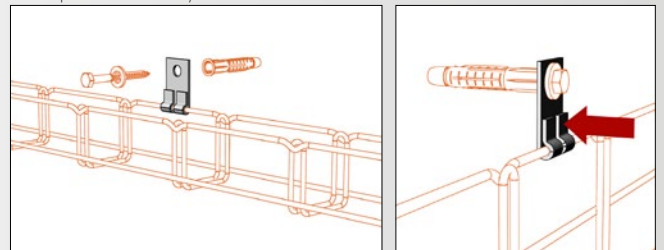
**A2**  
stainless AISI 304



The DZM 8 holder serves for anchoring cable mesh trays directly into the vertical parts of a building. Maximum recommended loading capacity - 40 kg. Sheet metal thickness 2.0 mm.

The maximum recommended width of the mesh tray is 50 and 100 mm, depending upon the mass loading of the mesh tray.

example of assembly



ARK - 214080

**CG**

ARK - 224080

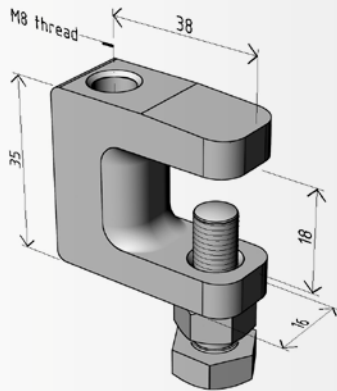
**ZD**

ARK - 234080

**A2**

## DZM 9 holder of threaded rod

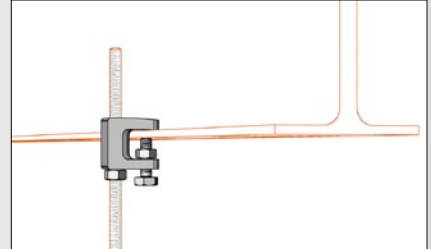
Components shown in the figure are included in the package.



The DZM 9 holder serves to anchor M8 threaded rods in spatial assembly by suspension on "I" profile.

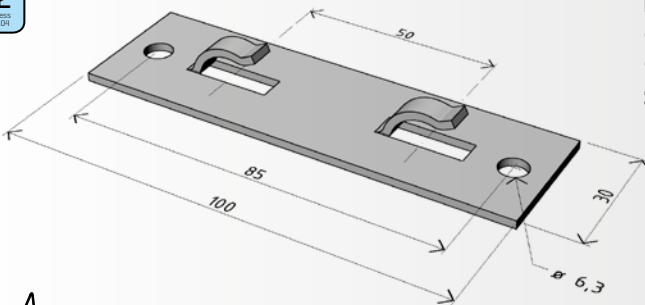
The maximum recommended load of the holder amounts to 120 kg.

example of assembly



ARK - 214090 CG

## DZM 10 wall holder of mesh tray



Due to its universality the DZM 10 wall holder can be used in multiple installation types for both vertical and horizontal mounting.

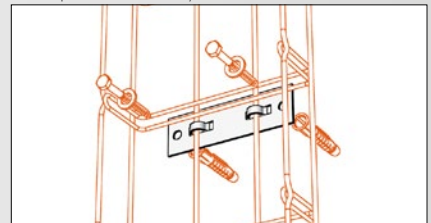
It is preferable especially in metal structures to which it can be welded or attached by bolts. It is not technically designed for trays of width 100 mm.

Maximum recommended loading capacity of hooks:

- in pulling 30 kg – in case of wall installation
- in torsion 10 kg – in case of ceiling installation

Sheet metal thickness 1.5 mm.

example of assembly

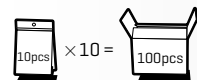
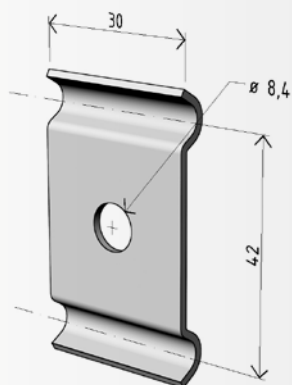


ARK - 214100 CG

ARK - 224100 ZD

ARK - 234100 A2

## DZM 12 lateral holder of mesh tray

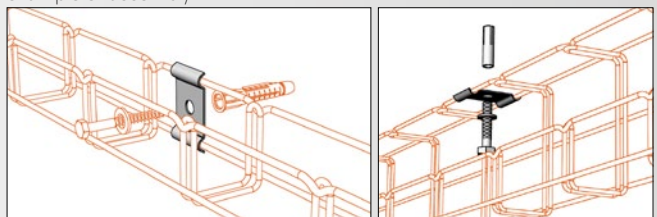


The DZM 12 lateral holder serves for anchoring cable mesh trays of smaller dimensions directly in vertical parts of the construction.

The maximum recommended width of the mesh tray is 150 mm, depending on the mass load of the mesh tray.

Holder DZM 12 is also suitable as anchoring element for cable trays M2 of the „G” type.

example of assembly



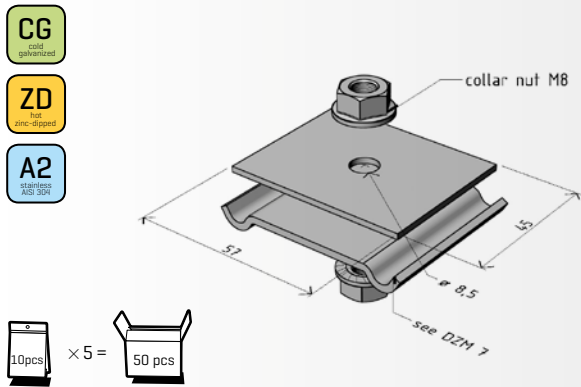
ARK - 214120 CG

ARK - 224120 ZD

ARK - 234120 A2

## DZM 13 holder of mesh tray

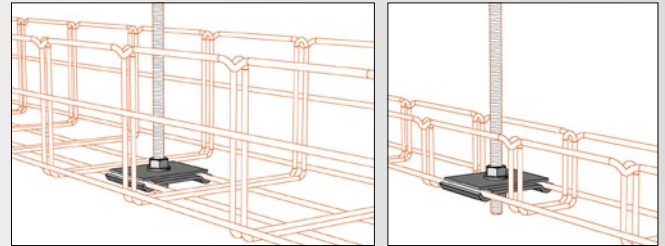
Components shown in the figure are included in the package.



ARK - 214130    **CG**    0 - cold galvanized (CG)  
 ARK - 224130    **ZD**    2 - geomet 500 (G5)  
 ARK - 234130    **A2**    3 - stainless AISI 304 (A2)

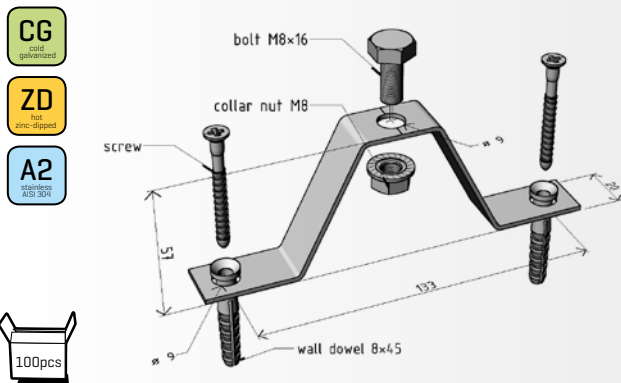
The DZM 13 holder is used for cable mesh trays on M8 threaded rods. This installation is suitable for mesh trays M2 50/50, M2 150/50 and M2 150/100 only. Maximum recommended loading capacity is 50 kg.

example of assembly



## DZM 14 floor holder

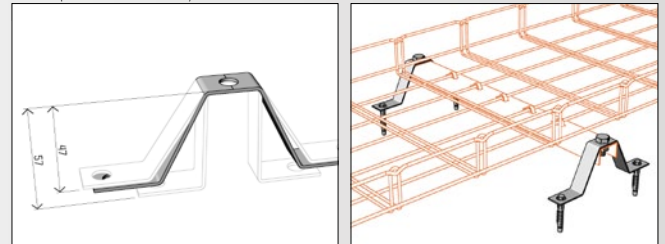
Components shown in the figure are included in the package.



ARK - 214140    **CG**    0 - cold galvanized (CG)  
 ARK - 224140    **ZD**    2 - stainless AISI 304 (A2)  
 ARK - 234140    **A2**

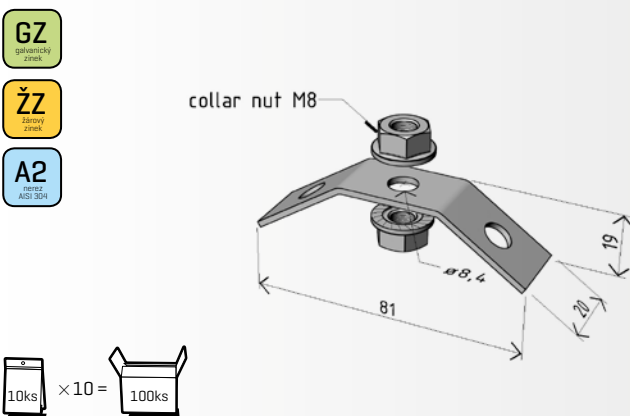
The DZM 14 holder serves in combination with PZM supports for cable track installations in false floors. The height of the pathway can be adjusted to 47 - 57 mm, and namely by widening or narrowing down the anchoring holes. Maximum recommended loading capacity is 60 kg. Sheet metal thickness 2.0 mm.

example of assembly



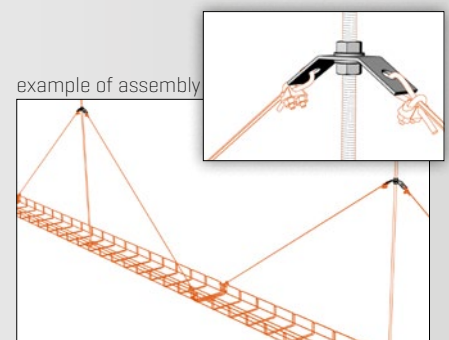
## DZM 15 suspension ropes holder

Components shown in the figure are included in the package.



ARK - 214150    **GZ**  
 ARK - 224150    **ZZ**  
 ARK - 234150    **A2**

DZM 15 holder is used for anchoring of suspension rope to threaded rod. It is designed for rope suspension in places where it is necessary to cross space without possibility of direct anchoring to soffit.

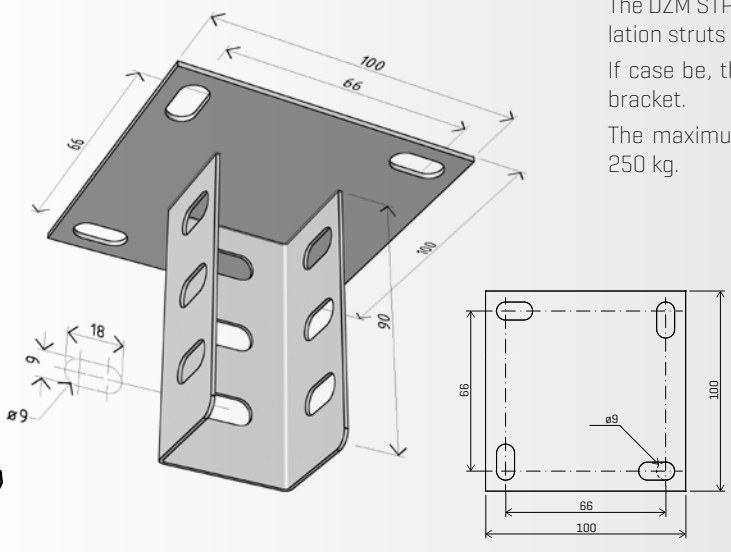


## DZM STP strut holder

**CG**  
cold galvanized

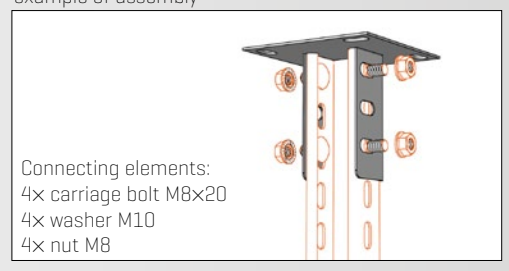
**ZD**  
hot zinc-dipped

**A2**  
stainless steel A2/A3/A4



The DZM STP strut holder serves for anchoring STPM spatial installation struts (see p.38) under the horizontal building structures. If case be, the holder can be turned by 180° and used as a floor bracket. The maximum pull load capacity of the DZM STP strut holder is 250 kg.

example of assembly



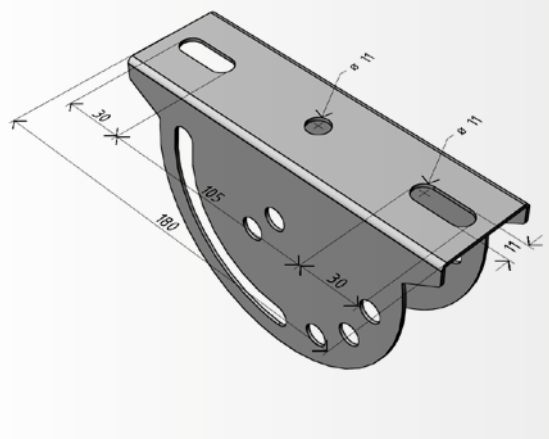
Connecting elements:  
4x carriage bolt M8x20  
4x washer M10  
4x nut M8

- ARK - 214300 **CG**
- ARK - 224300 **ZD**
- ARK - 234300 **A2**

## DZM STPU angular strut holder

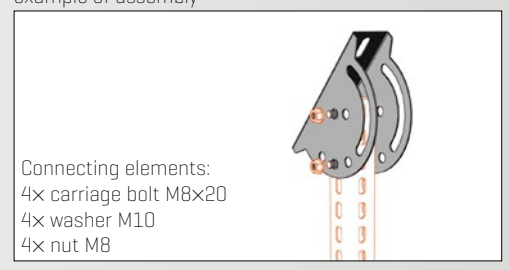
**SZ**  
sandblasted zinc coated

**A2**  
stainless steel A2/A3/A4



DZM STPU holder is used for anchoring STPM struts (see p. 44) of spatial mounting under horizontal constructions in situations where it is necessary to compensate angular difference between angle of soffit with horizontal plain. The maximum pull load capacity of the DZM STPU holder is 150 kg.

example of assembly



Connecting elements:  
4x carriage bolt M8x20  
4x washer M10  
4x nut M8

- ARK - 224310 **SZ**
- ARK - 234310 **A2**



# MSM rectangular nut

**CG**  
cold galvanized

**A2**  
stainless AISI 304

The rectangular MSM nut serves for anchoring cantilevers to the struts in combination with the fixing plate PVM. It is unnecessary with NPZM cantilevers due to its sturdy base.

example of assembly

## MSM/M6 rectangular nut

Components shown in the figure are included in the package.

10pcs × 10 = 100pcs

Intended for cantilevers of 50, 100, 150, and 200 sizes.

ARK - 218951 **CG**  
ARK - 238951 **A2**

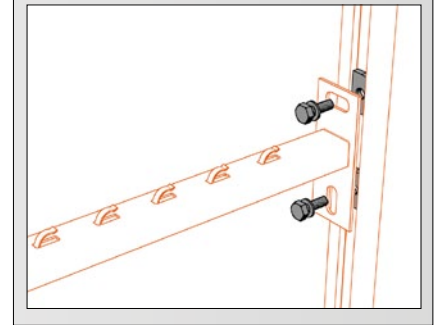
## MSM/M8 rectangular nut

Components shown in the figure are included in the package.

10pcs × 10 = 100pcs

Intended for cantilevers of 250, 300, 400 and 500 sizes.

ARK - 218952 **CG**  
ARK - 238952 **A2**



# PVM fixing plate

**CG**  
cold galvanized

**ZD**  
hot zinc-plated

**A2**  
stainless AISI 304

10pcs × 10 = 100pcs

PVM fixing plates serve for centring the NZM cantilevers when anchoring them to the strut.

example of assembly

ARK - 218953 **CG**  
ARK - 228953 **ZD**  
ARK - 238953 **A2**

# PIM fixing plate to I profile

**CG**  
cold galvanized

**ZD**  
hot zinc-plated

**A2**  
stainless AISI 304

10pcs × 10 = 100pcs

The PIM fixing plate for I profiles, combined with rectangular nut MSM/M8, serves for attaching I-profile cantilevers to the struts, the maximum section of the I-beam being 15 mm.

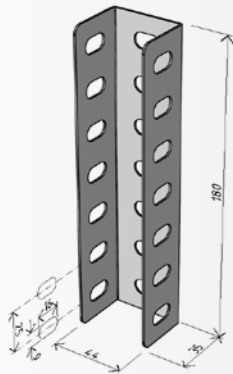
example of assembly

ARK - 218960 **CG**  
ARK - 228960 **ZD**  
ARK - 238960 **A2**

0 - cold galvanized (CG)  
3 - stainless AISI 304 (A2)

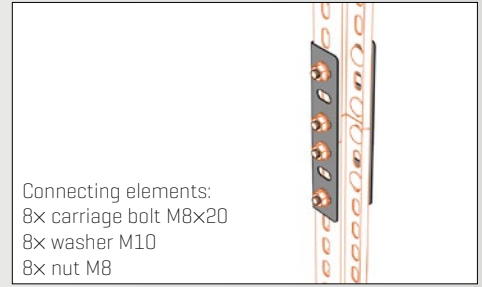
## SSPM spatial strut splice

ZD  
hot zinc-plated



The SSPM slice serves for joining two spatial struts STPM (see p. 44). A good quality connection requires using not less than the connecting elements specified in the figure.

example of connection



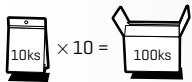
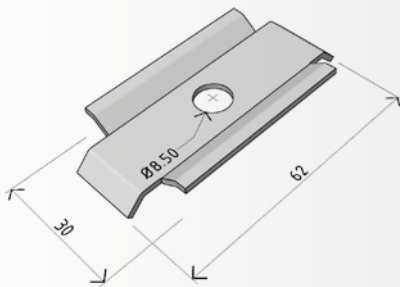
Connecting elements:  
8x carriage bolt M8x20  
8x washer M10  
8x nut M8

ARK - 223095

CG  
ZD  
A2

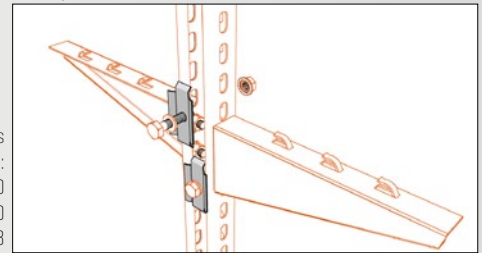
## SVSM stabilizing plate of strut

GZ  
galvanized zinc



SVSM stabilizing plate of strut is used for reinforcing of open profile of STPM strut in place of anchoring the cantilever in installations with functional integrity. For cantilevers with small base [NzM 50-200] one piece is used. For cantilevers with higher base [NzM 250-500] always in pair. Correctly installed stabilizing setting will prevent sideboard of the strut from bending inwards under the pressure of loaded cantilever.

example of connection



Connecting elements for one SVSM setting:  
1x bolt M8x50  
1x washer M10  
1x collared nut M8

ARK - 218958

GZ  
ZZ  
A2

# KSM cable chute

**CG**  
coil galvanized

**ZD**  
hot dip galvanized

**A2**  
stainless AISI 304

**INNOVATION NEW**

1 pc

The cable chute KSM is used to guide the cable bunch safely out of the tray. It protects the cabling against mechanical damage, while ensuring the minimum bending radius of the cables [may not be used for tray 50/50 in parallel direction].

example of assembly

ARK - 212410 CG

ARK - 222410 ZD

ARK - 232410 A2

# KOM cable separator

**INNOVATION NEW**

The cable separator KOM is used prior to the insertion of the cables for temporary division of the space [e.g. power circuits/low current] in a plurality of chambers, which makes the following bundling of cables easier. The advantage of these KOM separators resides in that they have been designed for being fixed in any part of the double beam of the tray over its whole width, thus facilitating the installation and the transparency for a plurality of cable chambers. When the bundling is ready, the separators KOM can be removed and then used anew.

example of assembly

### KOM 50 cable separator

h (height of separator)	48 mm
-------------------------	-------

10 pcs × 10 = 100 pcs

intended for cable trays of 50 mm height

ARK - 219975 plastic

### KOM 100 cable separator

h (height of separator)	98 mm
-------------------------	-------

10 pcs × 10 = 100 pcs

intended for cable trays of 100 mm height

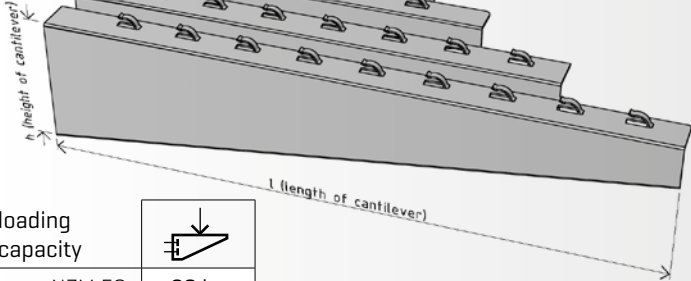
ARK - 219976 plastic

# NZM cantilever

**CG**  
cold galvanized

**ZD**  
hot zinc-dipped

**A2**  
stainless steel A2



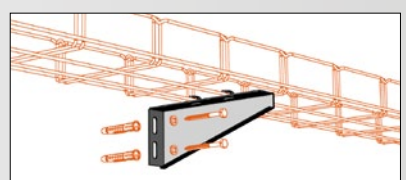
The NZM-series cantilevers are used as wall bearing elements for wall mounting of cable tracks. For spatial track installations the cantilevers are anchored in STPM webs. In case of a plurality of wall mounted parallel tracks the combination with STNM web [Figs. 38-39] can be used. The cantilevers are made of sheet metal 1.5 and 2.0 mm. They are provided with boltless grips.

loading capacity	
NZM 50	30 kg
NZM 100	40 kg
NZM 150	45 kg
NZM 200	50 kg
NZM 250	75 kg
NZM 300	100 kg
NZM 400	120 kg
NZM 500	150 kg

To ensure correct functioning of cantilevers and to achieve their nominal loading capacity it is important to maintain even distribution of weight on their length.

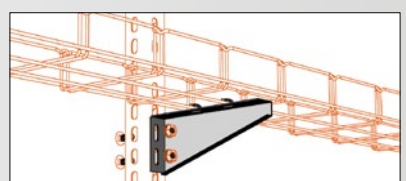
### Wall mounting

This execution serves for anchoring cable tracks directly in the masonry or another vertical construction.



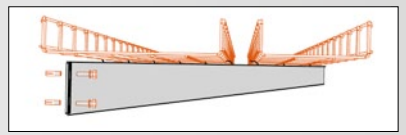
### Mounting on strut

It is used for spatial cable tracks or for compound wall mounting of more cable tracks above each other.



### Compound mounting

for more trays on one cantilever.



## NZM 50 cantilever

l (length of cantilever)	83 mm
h (height of cantilever)	32 mm

50 pcs

- ARK - 215005 CG
- ARK - 225005 ZD
- ARK - 235005 A2

## NZM 100 cantilever

l (length of cantilever)	133 mm
h (height of cantilever)	52 mm

40 pcs

can be used for 50 and 100 mm mesh trays

- ARK - 215010 CG
- ARK - 225010 ZD
- ARK - 235010 A2

## NZM 150 cantilever

l (length of cantilever)	172 mm
h (height of cantilever)	73 mm

20 pcs

- ARK - 215015 CG
- ARK - 225015 ZD
- ARK - 235015 A2

## NZM 200 cantilever

l (length of cantilever)	225 mm
h (height of cantilever)	72 mm

20 pcs

- ARK - 215020 CG
- ARK - 225020 ZD
- ARK - 235020 A2

## NZM 250 cantilever

l (length of cantilever)	273 mm
h (height of cantilever)	102 mm

10 pcs

- ARK - 215025 CG
- ARK - 225025 ZD
- ARK - 235025 A2

## NZM 300 cantilever

l (length of cantilever)	328 mm
h (height of cantilever)	102 mm

10 pcs

- ARK - 215030 CG
- ARK - 225030 ZD
- ARK - 235030 A2

## NZM 400 cantilever

l (length of cantilever)	400 mm
h (height of cantilever)	105 mm

10 pcs

- ARK - 215040 CG
- ARK - 225040 ZD
- ARK - 235040 A2

## NZM 500 cantilever

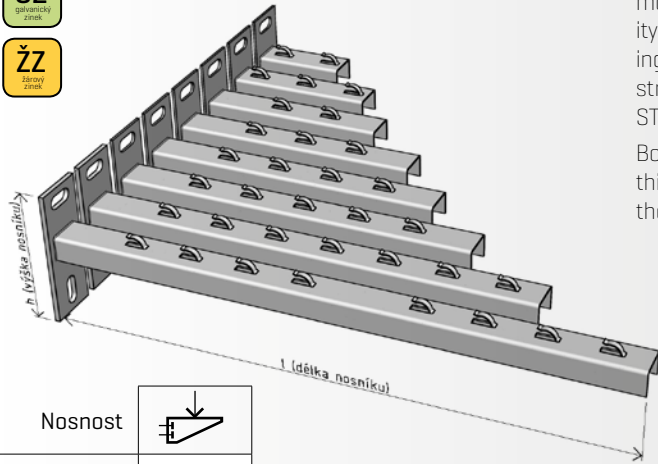
l (length of cantilever)	500 mm
h (height of cantilever)	105 mm

10 pcs

- ARK - 215050 CG
- ARK - 225050 ZD
- ARK - 235050 A2



# NPZM cantilever



Nosnost	
NPZM 50	90,0 kg
NPZM 100	88,3 kg
NPZM 150	86,7 kg
NPZM 200	85,0 kg
NPZM 250	81,7 kg
NPZM 300	80,0 kg
NPZM 400	78,3 kg
NPZM 500	75,0 kg

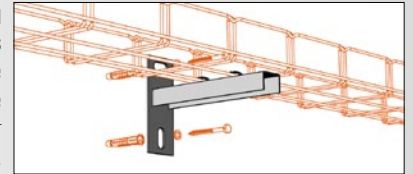
To ensure correct functioning of cantilevers and to achieve their nominal loading capacity it is important to maintain even distribution of weight on their length.

NPZM cantilevers are used as wall supporting elements for cable track mounting and their biggest technical advantage is mainly in the possibility of simple and fast installation of anchoring elements. In case of using these cantilevers in spatial installation, they are anchored into STPM struts and in case of wall mounting of more tracks above each other into STNM strut [see p. 45].

Body of the cantilevers is made of sheet metal of thickness 2.0 mm and their base of sheet metal 5.0 and 6.0 mm. For easy installation of tracks they are equipped with boltless clamps.

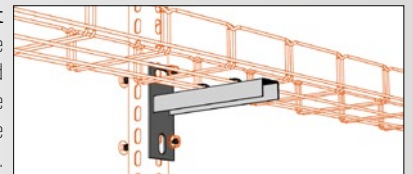
### Wall mounting

This execution serves for anchoring cable tracks directly in the masonry or another vertical construction.



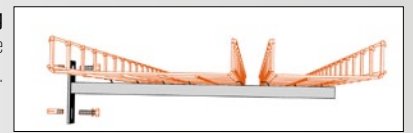
### Mounting on strut

It is used for spatial cable tracks or for compound wall mounting of more cable tracks above each other.

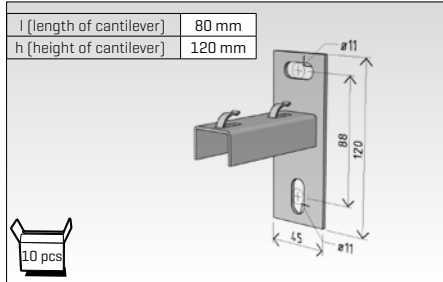


### Compound mounting

for more trays on one cantilever.

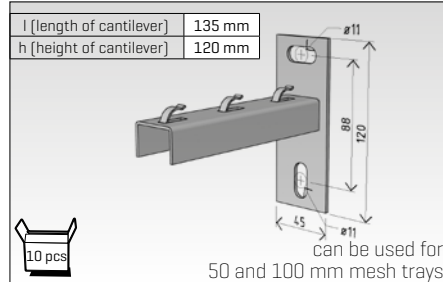


## NPZM 50 cantilever



10 pcs  
ARK - 215105 GZ  
ARK - 225105 ZZ

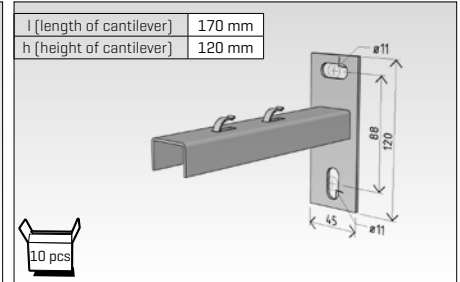
## NPZM 100 cantilever



10 pcs  
ARK - 215110 GZ  
ARK - 225110 ZZ

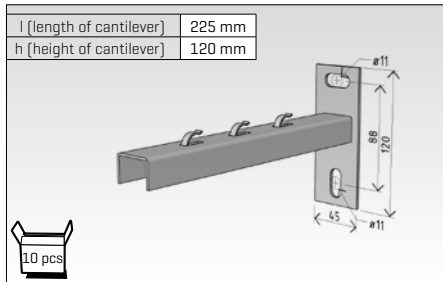
can be used for 50 and 100 mm mesh trays

## NPZM 150 cantilever



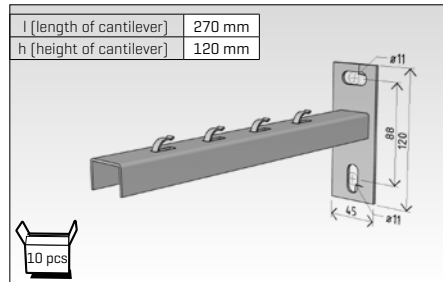
10 pcs  
ARK - 215115 GZ  
ARK - 225115 ZZ

## NPZM 200 cantilever



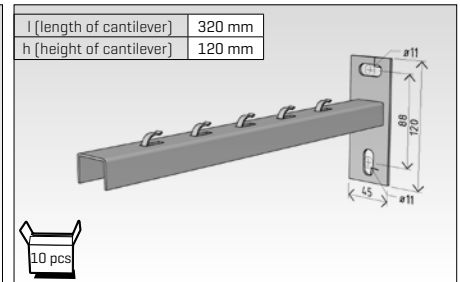
10 pcs  
ARK - 215120 GZ  
ARK - 225120 ZZ

## NPZM 250 cantilever



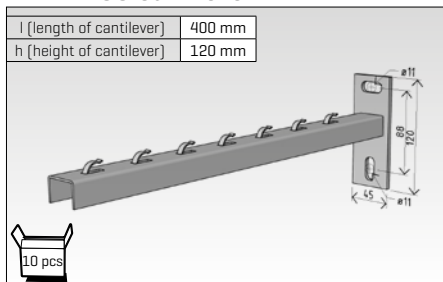
10 pcs  
ARK - 215125 GZ  
ARK - 225125 ZZ

## NPZM 300 cantilever



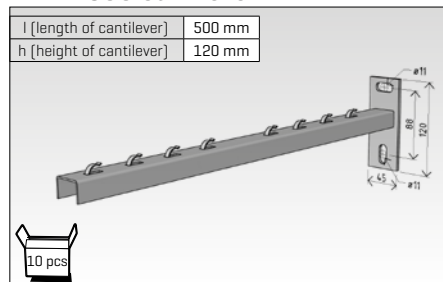
10 pcs  
ARK - 215130 GZ  
ARK - 225130 ZZ

## NPZM 400 cantilever



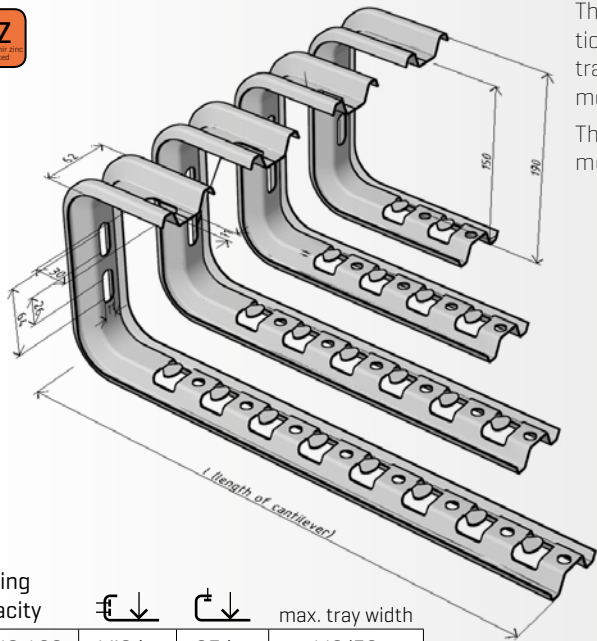
10 pcs  
ARK - 215140 GZ  
ARK - 225140 ZZ

## NPZM 500 cantilever



10 pcs  
ARK - 215150 GZ  
ARK - 225150 ZZ

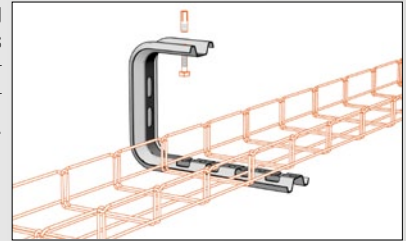
# NZMC bracket



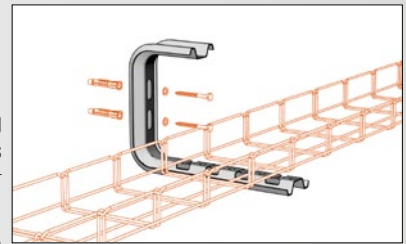
The NZMC series brackets are mainly used as bearing elements for installations under the ceiling. Their major advantage is the easy access to mesh trays when laying the cables, which can not be enabled by other implementations, with the exception of certain more complex design solutions. The brackets are made of sheet metal 2.0 mm. For easy installation of mesh trays they are provided with boltless grips.

loading capacity	↓	↓	max. tray width
NZMC 100	140 kg	85 kg	M2/50
NZMC 200	90 kg	50 kg	M2/200
NZMC 300	50 kg	30 kg	M2/300
NZMC 400	37 kg	23 kg	M2/400

**Ceiling mounting**  
serves to anchor cable tracks running under the ceiling or suspended from another horizontal structure.



**Wall mounting**  
serves to anchor cable tracks directly into the masonry or to another vertical building structure.



## NZMC 100 bracket

l (length of cantilever) 165 mm



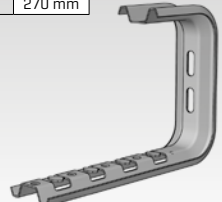
1 pc

**CAUTION !!!** designed for mesh tray 50/50 only

ARK - 225210 SZ

## NZMC 200 bracket

l (length of cantilever) 270 mm



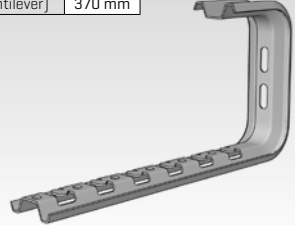
1 pc

this bracket is also intended for 100 mm mesh trays

ARK - 225220 SZ

## NZMC 300 bracket

l (length of cantilever) 370 mm




1 pc

ARK - 225230 SZ

## NZMC 400 bracket

l (length of cantilever) 470 mm



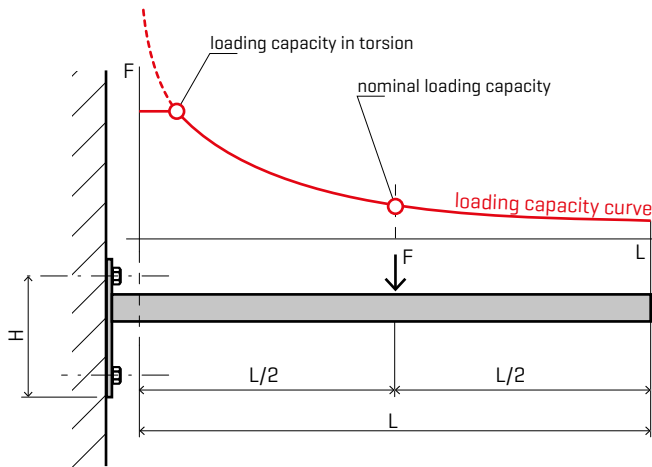
1 pc

ARK - 225240 SZ

# Rules for anchoring and loading of cantilevers

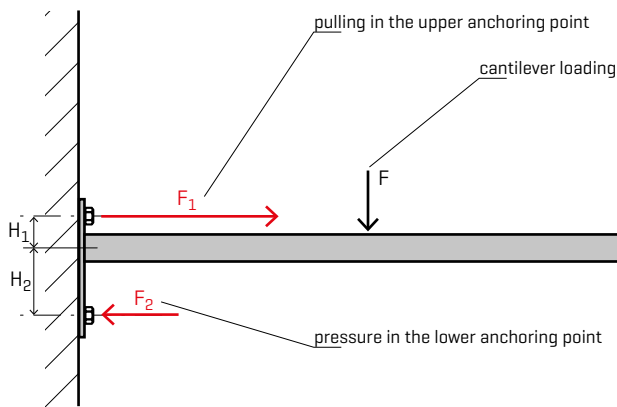
In order to meet declared values of loading capacity, it is necessary to follow a few rules during installation and laying cabling into trays.

## Optimum loading distribution

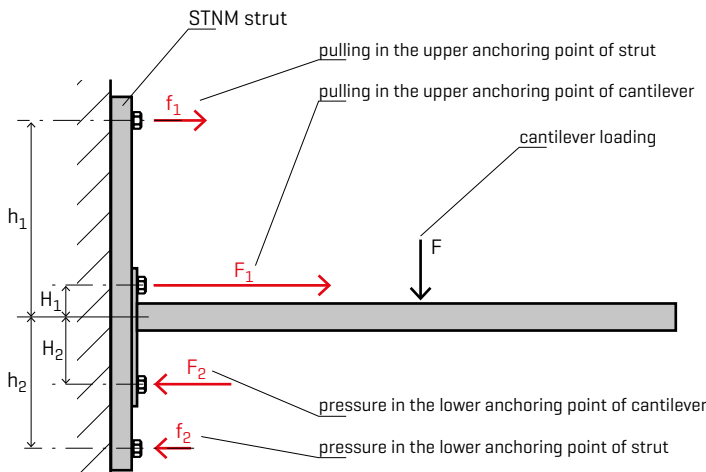


Loading capacity of cable track is affected by distribution alongside the cantilever. Declared values at various types of cantilevers apply to even loading distribution. Resultant of forces is placed in the centre and corresponds to sum of weights of cables. In case that it is not possible or suitable to ensure even loading distribution, it is important that cables of higher weight be lain closer to cantilever base. If even this is impossible, it is necessary to calculate with reduced loading capacity which is as much reduced as vast the asymetry of loading is [see picture and chart on the left].

## Correctly chosen and installed anchoring

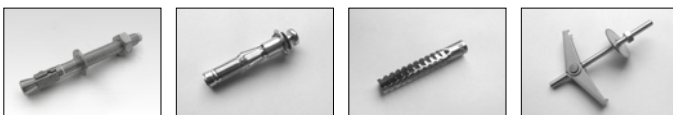


Capacity of anchoring points is usually the most crucial for the ability of the cable track. Conclusion from the distribution of forces is that the most strained point is the higher one of both anchoring points and is most strained in pulling. Therefore in cable track with higher loading capacity request it is necessary to examine quality and type of wall materials in which cable track is anchored within the whole length of installation because the situation may vary greatly. Right choice of anchoring type and its installation is crucial condition for achieving higher loading capacities of tracks.



In case the wall quality does not allow sufficiently solid anchoring or in cases when the wall quality may not be examined, the option of installing cantilevers on wall through STNM strut is suitable. In this case distribution of forces on anchoring points is much better and higher loading capacity of the track is thus achieved. This option is suitable for the most loaded tracks anchored directly to wall.

## Anchoring technology



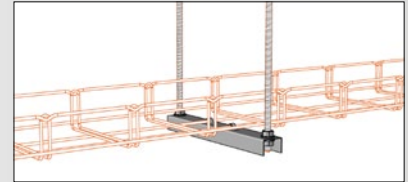
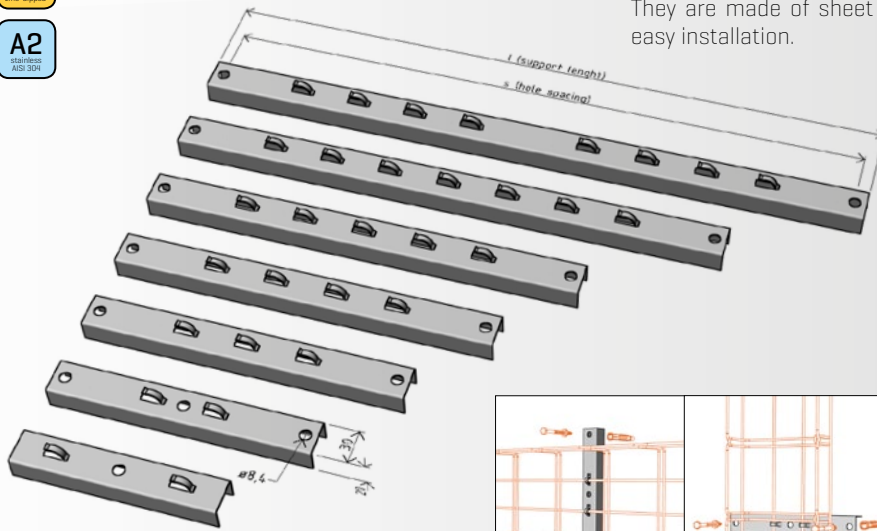
We offer a complex selection of anchoring elements from renowned suppliers that cover wide range of demands of building and solve majority of common situations during installations of tracks. You may find more about the offer of anchoring on p. 49 or on [www.arkys.cz](http://www.arkys.cz).

# PZM support

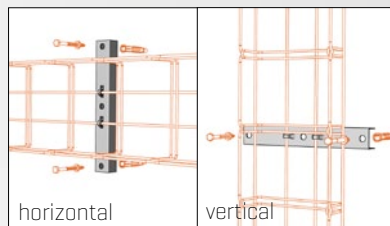


The PZM series supports are used in combination with pairs of M8 threaded rods as bearing elements in vertical cable track installations. However, they can also be used for wall mounting or, in combination with the DZM 14 holder, for floor mounting [see p. 33].

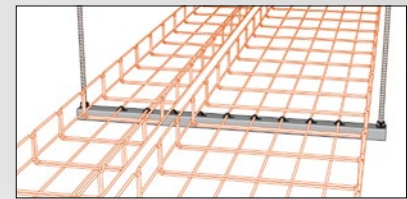
They are made of sheet metal 1mm. Boltless grips are provided for easy installation.



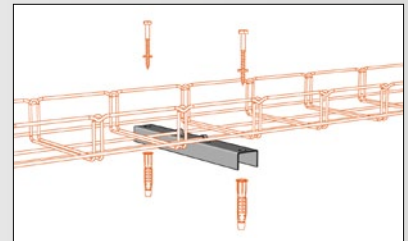
**Mounting on threaded rod pairs**  
serves for suspended cable tracks anchored directly into the ceiling.



**Wall mounting**  
serves for wall mounted cable tracks.

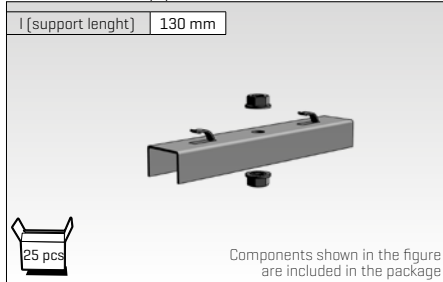


**Multiple route assembly**  
Multiple mesh trays can be attached to the supports, up to the full capacity of each support.

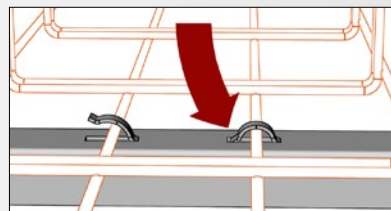


**Floor mounting**  
serves for horizontal cable tracks anchored directly into the floor.

## PZM 100 support

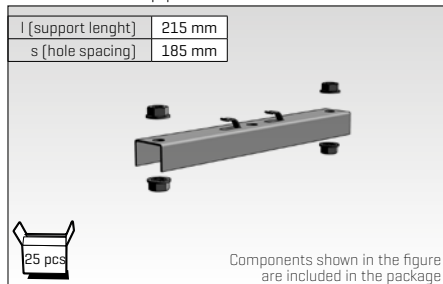


- ARK - 216010 CG ..... 0 - cold galvanized (CG)
- ARK - 226010 ZD ..... 2 - geomet 500 (G5)
- ARK - 236010 A2 ..... 3 - stainless AISI 304 (A2)



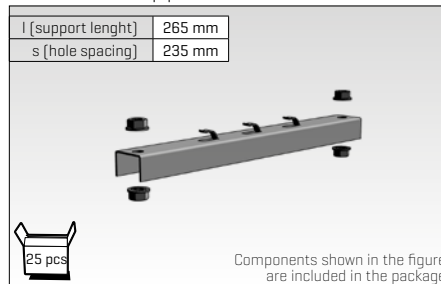
**Attaching the mesh trays to the supports**  
Mesh trays placed on supports are attached by bending the grips as shown in the figure.

## PZM 150 support



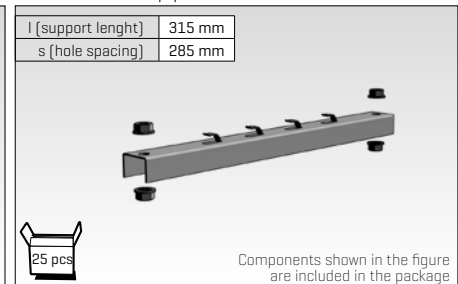
- ARK - 216015 CG ..... 5 - cold galvanized (CG)
- ARK - 226015 ZD ..... 7 - geomet 500 (G5)
- ARK - 236015 A2 ..... 8 - stainless AISI 304 (A2)

## PZM 200 support



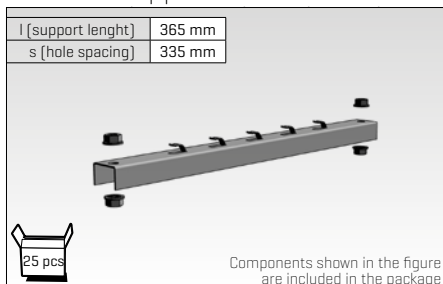
- ARK - 216020 CG ..... 0 - cold galvanized (CG)
- ARK - 226020 ZD ..... 2 - geomet 500 (G5)
- ARK - 236020 A2 ..... 3 - stainless AISI 304 (A2)

## PZM 250 support



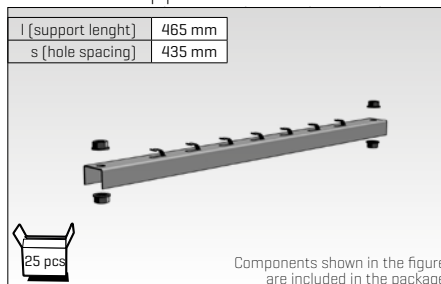
- ARK - 216025 CG ..... 5 - cold galvanized (CG)
- ARK - 226025 ZD ..... 7 - geomet 500 (G5)
- ARK - 236025 A2 ..... 8 - stainless AISI 304 (A2)

## PZM 300 support



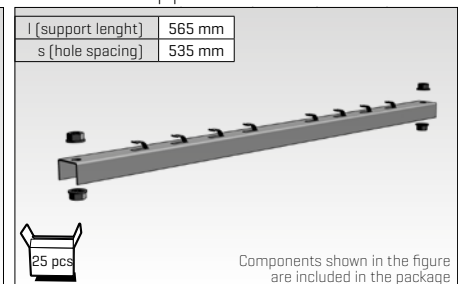
- ARK - 216030 CG ..... 0 - cold galvanized (CG)
- ARK - 226030 ZD ..... 2 - geomet 500 (G5)
- ARK - 236030 A2 ..... 3 - stainless AISI 304 (A2)

## PZM 400 support



- ARK - 216040 CG ..... 0 - cold galvanized (CG)
- ARK - 226040 ZD ..... 2 - geomet 500 (G5)
- ARK - 236040 A2 ..... 3 - stainless AISI 304 (A2)

## PZM 500 support



- ARK - 216050 CG ..... 0 - cold galvanized (CG)
- ARK - 226050 ZD ..... 2 - geomet 500 (G5)
- ARK - 236050 A2 ..... 3 - stainless AISI 304 (A2)



# PZMP support, fire resistant

**CG**  
cold galvanized

**ZD**  
zinc

**A2**  
stainless AISI 304

**Fire resistance tested**

PZMP supports are tested for fire resistance acc. to temperature curves P and PH. In combination with threaded rod M8, they are used as supporting elements during installations of cable track with functional integrity (for technical information for mounting see chapter Mounting with functional integrity on p. 51 – 74).

Supports are made of metal sheet of thickness 2 mm. For easy installation of tracks they are equipped with boltless clamps.

**horizontal**

**vertical**

**Wall mounting**  
serves for wall mounted cable tracks.

**Suspended mounting**  
The threaded rods can carry multiple cable tracks above one another. The mesh trays may have various widths, up to the full support capacity.

## PZMP 100 support, fire resistant

l (support length) 130 mm

**Fire resistance tested**

25 pcs

Components shown in the figure are included in the package

ARK - 216210	05	0 - cold galvanized (CG)
ARK - 226210	20	2 - geomet 500 (G5)
ARK - 236210	A2	3 - stainless AISI 304 (A2)

**Attaching the mesh trays to the supports**  
Mesh trays placed on supports are attached by bending the grips as shown in the figure.

**Mounting on pairs of threaded rods**  
This execution serves for suspended tracks anchored to the ceiling.

## PZMP 150 support, fire resistant

l (support length) 215 mm  
s (hole spacing) 185 mm

**Fire resistance tested**

25 pcs

Components shown in the figure are included in the package

ARK - 216215	05	5 - cold galvanized (CG)
ARK - 226215	20	7 - geomet 500 (G5)
ARK - 236215	A2	8 - stainless AISI 304 (A2)

## PZMP 200 support, fire resistant

l (support length) 265 mm  
s (hole spacing) 235 mm

**Fire resistance tested**

25 pcs

Components shown in the figure are included in the package

ARK - 216220	05	0 - cold galvanized (CG)
ARK - 226220	20	2 - geomet 500 (G5)
ARK - 236220	A2	3 - stainless AISI 304 (A2)

## PZMP 250 support, fire resistant

l (support length) 315 mm  
s (hole spacing) 285 mm

**Fire resistance tested**

25 pcs

Components shown in the figure are included in the package

ARK - 216225	05	5 - cold galvanized (CG)
ARK - 226225	20	7 - geomet 500 (G5)
ARK - 236225	A2	8 - stainless AISI 304 (A2)

## PZMP 300 support, fire resistant

l (support length) 365 mm  
s (hole spacing) 335 mm

**Fire resistance tested**

25 pcs

Components shown in the figure are included in the package

ARK - 216230	05	0 - cold galvanized (CG)
ARK - 226230	20	2 - geomet 500 (G5)
ARK - 236230	A2	3 - stainless AISI 304 (A2)

## PZMP 400 support, fire resistant

l (support length) 465 mm  
s (hole spacing) 435 mm

**Fire resistance tested**

25 pcs

Components shown in the figure are included in the package

ARK - 216240	05	0 - cold galvanized (CG)
ARK - 226240	20	2 - geomet 500 (G5)
ARK - 236240	A2	3 - stainless AISI 304 (A2)

## PZMP 500 support, fire resistant

l (support length) 565 mm  
s (hole spacing) 535 mm

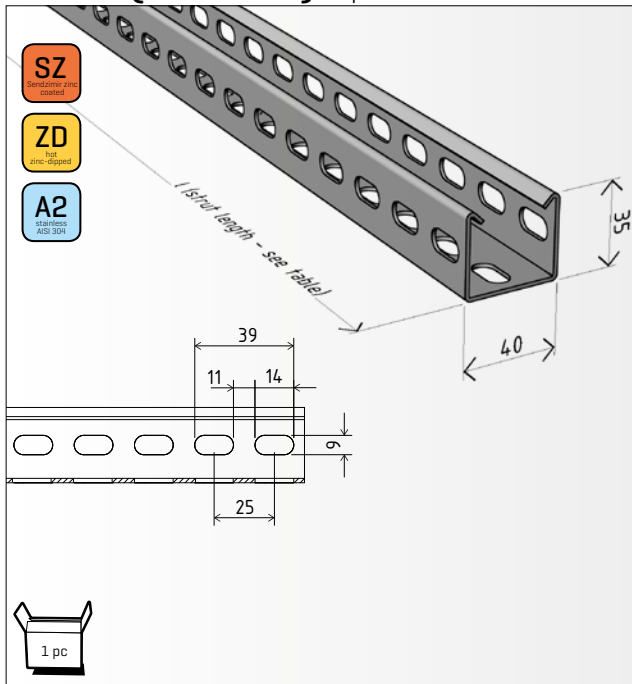
**Fire resistance tested**

25 pcs

Components shown in the figure are included in the package

ARK - 216250	05	0 - cold galvanized (CG)
ARK - 226250	20	2 - geomet 500 (G5)
ARK - 236250	A2	3 - stainless AISI 304 (A2)

## STPM [1.5 mm] spatial strut



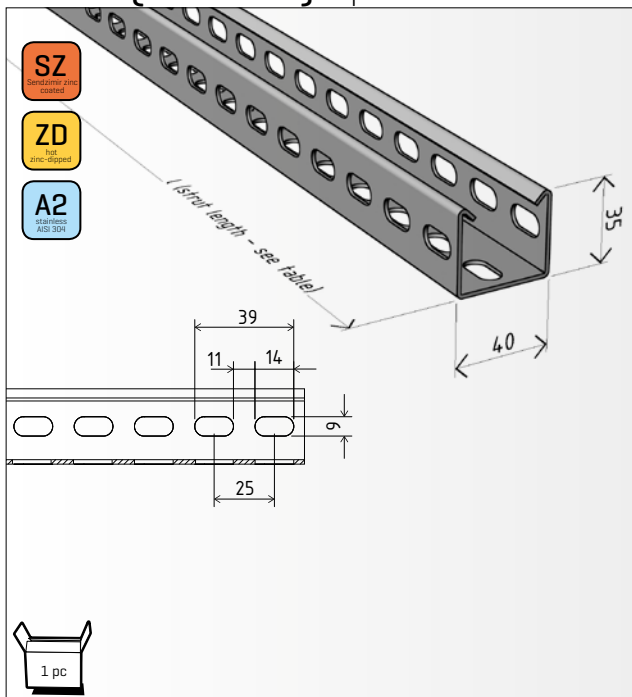
The spatial struts of the STPM series are used for creating carrying structures for cable tracks.

The anchoring to the horizontal parts of the structure is made in combination with DZM STP or DZM STPU holders. Subsequently NZM and NPZM cantilevers are installed on them if needed. The end of the strut can be closed by cap OK 2 for safety.

	strut length [mm]	mass [kg/pc]	SZ	ZD	A2
			Sentzimir zinc coated [17-23 micron]	hot zinc-dipped [80-90 micron]	stainless AISI 304 [AISI 304]
STPM 200 [1,5mm]	200 mm	0,24 kg	ARK - 227020	ARK - 227620	ARK - 237020
STPM 250 [1,5mm]	250 mm	0,30 kg	ARK - 227025	ARK - 227625	ARK - 237025
STPM 300 [1,5mm]	300 mm	0,36 kg	ARK - 227030	ARK - 227630	ARK - 237030
STPM 400 [1,5mm]	400 mm	0,54 kg	ARK - 227040	ARK - 227640	ARK - 237040
STPM 500 [1,5mm]	500 mm	0,61 kg	ARK - 227050	ARK - 227650	ARK - 237050
STPM 600 [1,5mm]	600 mm	0,73 kg	ARK - 227060	ARK - 227660	ARK - 237060
STPM 700 [1,5mm]	700 mm	0,83 kg	ARK - 227070	ARK - 227670	ARK - 237070
STPM 800 [1,5mm]	800 mm	0,97 kg	ARK - 227080	ARK - 227680	ARK - 237080
STPM 900 [1,5mm]	900 mm	1,09 kg	ARK - 227090	ARK - 227690	ARK - 237090
STPM 1000 [1,5mm]	1 000 mm	1,21 kg	ARK - 227100	ARK - 227700	ARK - 237100
STPM 1100 [1,5mm]	1 100 mm	1,35 kg	ARK - 227110	ARK - 227710	ARK - 237110
STPM 3000 [1,5mm]	3 000 mm	3,50 kg	ARK - 227300	ARK - 227900	ARK - 237300

ARK - 227xxx SZ  
 ARK - 227xxx ZD  
 ARK - 237xxx A2

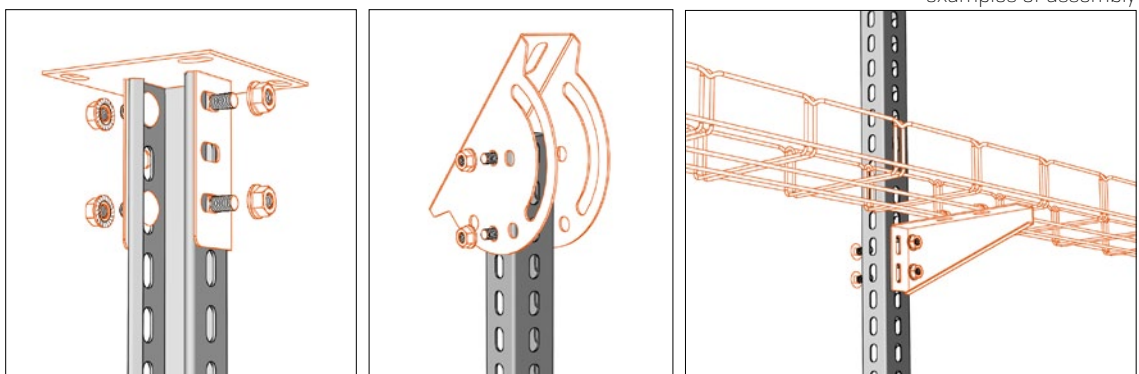
## STPM [2.0 mm] spatial strut



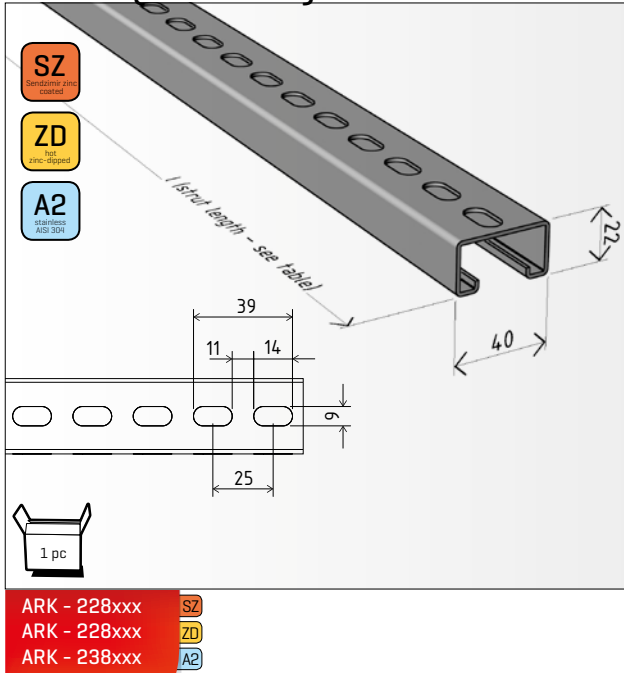
	strut length [mm]	mass [kg/pc]	SZ	ZD	A2
			Sentzimir zinc coated [17-23 micron]	hot zinc-dipped [80-90 micron]	stainless AISI 304 [AISI 304]
STPM 1200 [2,0mm]	1 200 mm	1,96 kg	ARK - 227120	ARK - 227720	ARK - 237120
STPM 1300 [2,0mm]	1 300 mm	2,05 kg	ARK - 227130	ARK - 227730	ARK - 237130
STPM 1400 [2,0mm]	1 400 mm	2,14 kg	ARK - 227140	ARK - 227740	ARK - 237140
STPM 1500 [2,0mm]	1 500 mm	2,31 kg	ARK - 227150	ARK - 227750	ARK - 237150
STPM 1600 [2,0mm]	1 600 mm	2,43 kg	ARK - 227160	ARK - 227760	ARK - 237160
STPM 1700 [2,0mm]	1 700 mm	2,65 kg	ARK - 227170	ARK - 227770	ARK - 237170
STPM 1800 [2,0mm]	1 800 mm	2,78 kg	ARK - 227180	ARK - 227780	ARK - 237180
STPM 1900 [2,0mm]	1 900 mm	2,90 kg	ARK - 227190	ARK - 227790	ARK - 237190
STPM 2000 [2,0mm]	2 000 mm	3,10 kg	ARK - 227200	ARK - 227800	ARK - 237200
STPM 2100 [2,0mm]	2 100 mm	3,21 kg	ARK - 227210	ARK - 227810	ARK - 237210
STPM 2200 [2,0mm]	2 200 mm	3,38 kg	ARK - 227220	ARK - 227820	ARK - 237220
STPM 2300 [2,0mm]	2 300 mm	3,52 kg	ARK - 227230	ARK - 227830	ARK - 237230
STPM 2400 [2,0mm]	2 400 mm	3,66 kg	ARK - 227240	ARK - 227840	ARK - 237240
STPM 2500 [2,0mm]	2 500 mm	3,81 kg	ARK - 227250	ARK - 227850	ARK - 237250
STPM 2600 [2,0mm]	2 600 mm	3,98 kg	ARK - 227260	ARK - 227860	ARK - 237260
STPM 2700 [2,0mm]	2 700 mm	4,09 kg	ARK - 227270	ARK - 227870	ARK - 237270
STPM 2800 [2,0mm]	2 800 mm	4,22 kg	ARK - 227280	ARK - 227880	ARK - 237280
STPM 2900 [2,0mm]	2 900 mm	4,39 kg	ARK - 227290	ARK - 227890	ARK - 237290
STPM 3000 [2,0mm]	3 000 mm	4,50 kg	ARK - 227302	ARK - 227902	ARK - 237302
STPM 6000 [2,0mm]	6 000 mm	9,00 kg	ARK - 227602	-	-

ARK - 227xxx SZ  
 ARK - 227xxx ZD  
 ARK - 237xxx A2

examples of assembly



## STNM (1.5 mm) wall strut

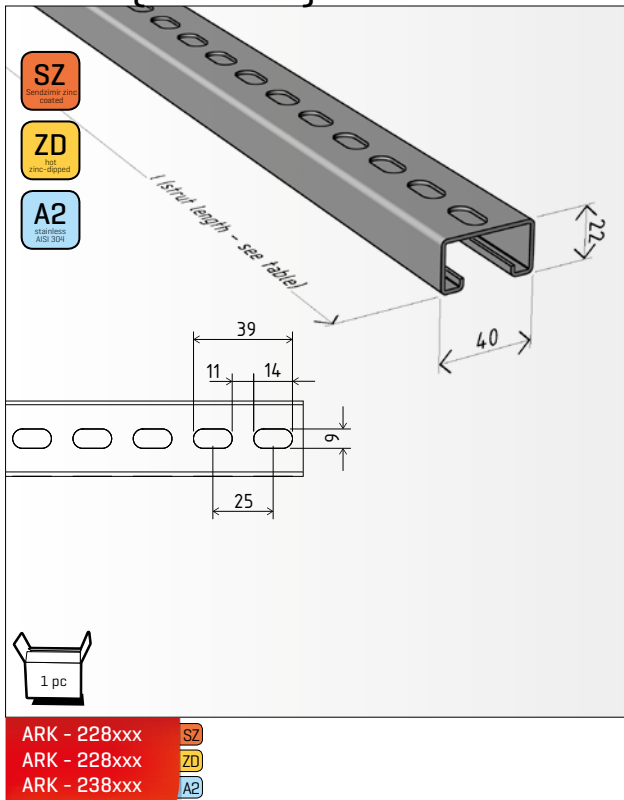


The struts of the STNM series are used for wall mounting of cable tracks in places where the anchoring forces should be distributed in poor quality masonry.

Using rectangular nuts MSM/M6-M8 and positioning clamp [see p. 35], it is possible to add another cable track at any time, so called adjustable installation.

strut length [mm]	mass [kg/pc]	SZ	ZD	A2	
		Senzimine zinc coated [17-23 micron]	hot zinc-dipped [80-90 micron]	stainless AISI 304 [AISI 304]	
STNM 200 (1,5mm)	200 mm	0,24 kg	ARK - 228020	ARK - 228620	ARK - 238020
STNM 250 (1,5mm)	250 mm	0,30 kg	ARK - 228025	ARK - 228625	ARK - 238025
STNM 300 (1,5mm)	300 mm	0,36 kg	ARK - 228030	ARK - 228630	ARK - 238030
STNM 400 (1,5mm)	400 mm	0,54 kg	ARK - 228040	ARK - 228640	ARK - 238040
STNM 500 (1,5mm)	500 mm	0,61 kg	ARK - 228050	ARK - 228650	ARK - 238050
STNM 600 (1,5mm)	600 mm	0,73 kg	ARK - 228060	ARK - 228660	ARK - 238060
STNM 700 (1,5mm)	700 mm	0,83 kg	ARK - 228070	ARK - 228670	ARK - 238070
STNM 800 (1,5mm)	800 mm	0,97 kg	ARK - 228080	ARK - 228680	ARK - 238080
STNM 900 (1,5mm)	900 mm	1,09 kg	ARK - 228090	ARK - 228690	ARK - 238090
STNM 1000 (1,5mm)	1 000 mm	1,21 kg	ARK - 228100	ARK - 228700	ARK - 238100
STNM 1100 (1,5mm)	1 100 mm	1,35 kg	ARK - 228110	ARK - 228710	ARK - 238110
STNM 3000 (1,5mm)	3 000 mm	3,50 kg	ARK - 228300	ARK - 228900	ARK - 238300

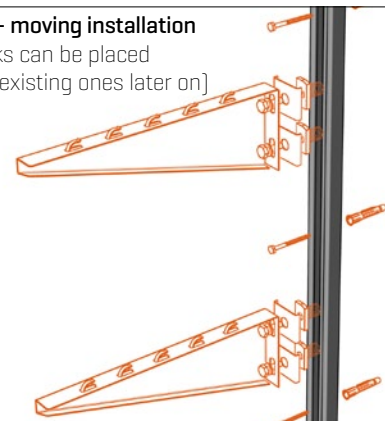
## STNM (2.0 mm) wall strut



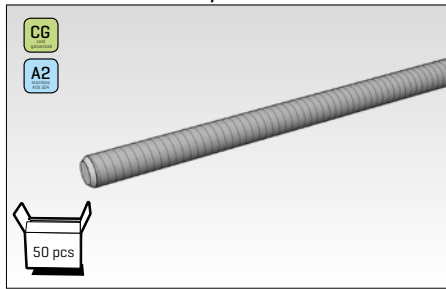
strut length [mm]	mass [kg/pc]	SZ	ZD	A2	
		Senzimine zinc coated [17-23 micron]	hot zinc-dipped [80-90 micron]	stainless AISI 304 [AISI 304]	
STNM 1200 (2,0mm)	1 200 mm	2,04 kg	ARK - 228120	ARK - 228720	ARK - 238120
STNM 1300 (2,0mm)	1 300 mm	2,14 kg	ARK - 228130	ARK - 228730	ARK - 238130
STNM 1400 (2,0mm)	1 400 mm	2,24 kg	ARK - 228140	ARK - 228740	ARK - 238140
STNM 1500 (2,0mm)	1 500 mm	2,41 kg	ARK - 228150	ARK - 228750	ARK - 238150
STNM 1600 (2,0mm)	1 600 mm	2,54 kg	ARK - 228160	ARK - 228760	ARK - 238160
STNM 1700 (2,0mm)	1 700 mm	2,77 kg	ARK - 228170	ARK - 228770	ARK - 238170
STNM 1800 (2,0mm)	1 800 mm	2,90 kg	ARK - 228180	ARK - 228780	ARK - 238180
STNM 1900 (2,0mm)	1 900 mm	3,03 kg	ARK - 228190	ARK - 228790	ARK - 238190
STNM 2000 (2,0mm)	2 000 mm	3,24 kg	ARK - 228200	ARK - 228800	ARK - 238200
STNM 2100 (2,0mm)	2 100 mm	3,36 kg	ARK - 228210	ARK - 228810	ARK - 238210
STNM 2200 (2,0mm)	2 200 mm	3,53 kg	ARK - 228220	ARK - 228820	ARK - 238220
STNM 2300 (2,0mm)	2 300 mm	3,67 kg	ARK - 228230	ARK - 228830	ARK - 238230
STNM 2400 (2,0mm)	2 400 mm	3,82 kg	ARK - 228240	ARK - 228840	ARK - 238240
STNM 2500 (2,0mm)	2 500 mm	3,98 kg	ARK - 228250	ARK - 228850	ARK - 238250
STNM 2600 (2,0mm)	2 600 mm	4,16 kg	ARK - 228260	ARK - 228860	ARK - 238260
STNM 2700 (2,0mm)	2 700 mm	4,27 kg	ARK - 228270	ARK - 228870	ARK - 238270
STNM 2800 (2,0mm)	2 800 mm	4,39 kg	ARK - 228280	ARK - 228880	ARK - 238280
STNM 2900 (2,0mm)	2 900 mm	4,51 kg	ARK - 228290	ARK - 228890	ARK - 238290
STNM 3000 (2,0mm)	3 000 mm	4,70 kg	ARK - 228302	ARK - 228902	ARK - 238302
STNM 6000 (2,0mm)	6 000 mm	9,40 kg	ARK - 228602	-	-

### Mounting type – moving installation

[additional tracks can be placed in-between the existing ones later on]

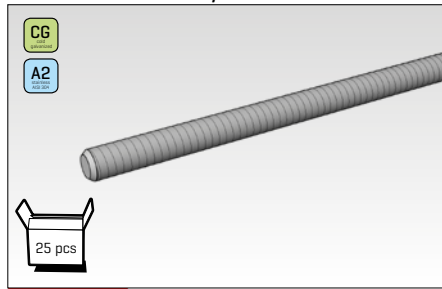


Threaded rod M6/1 m



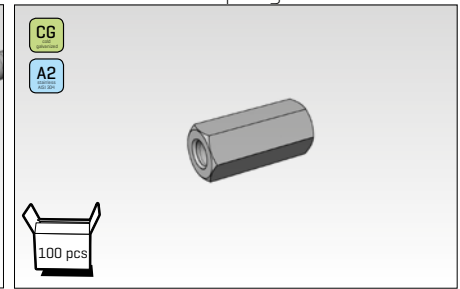
ARK - 219011 <sup>CG</sup>  
-  
ARK - 239011 <sup>A2</sup>

Threaded rod M6/2 m



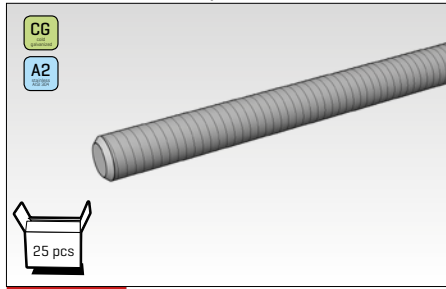
ARK - 219012 <sup>CG</sup>  
-  
ARK - 239012 <sup>A2</sup>

Threaded rod coupling M6



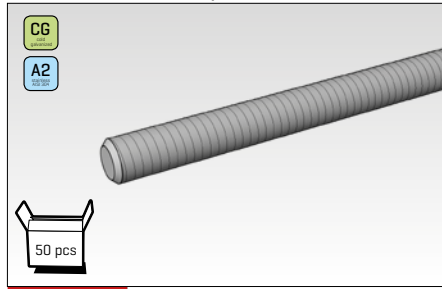
ARK - 219051 <sup>CG</sup>  
-  
ARK - 239051 <sup>A2</sup>

Threaded rod M8/2 m



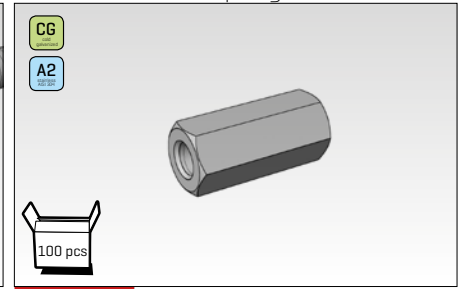
ARK - 219022 <sup>CG</sup>  
-  
ARK - 239022 <sup>A2</sup>

Threaded rod M8/1 m



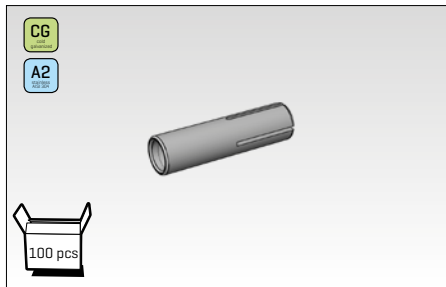
ARK - 219021 <sup>CG</sup>  
-  
ARK - 239021 <sup>A2</sup>

Threaded rod coupling M8



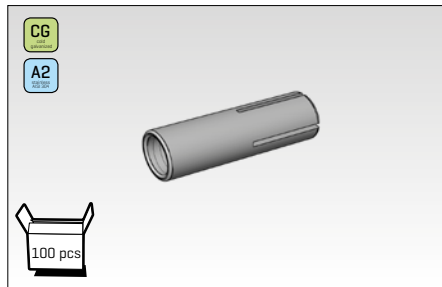
ARK - 219053 <sup>CG</sup>  
-  
ARK - 239053 <sup>A2</sup>

Metal dowel M6x25



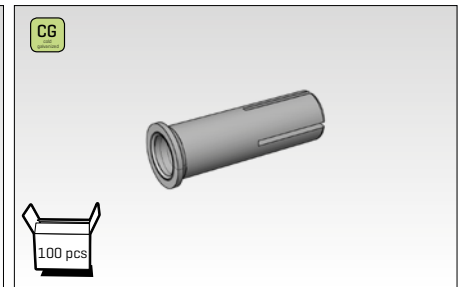
ARK - 219061 <sup>CG</sup>  
-  
ARK - 239061 <sup>A2</sup>

Metal dowel M8x30



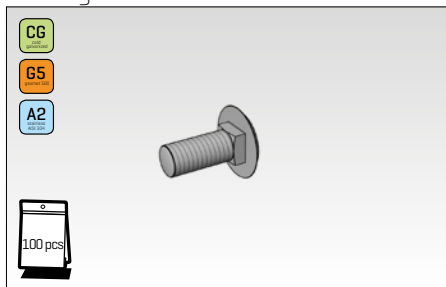
ARK - 219065 <sup>CG</sup>  
-  
ARK - 239065 <sup>A2</sup>

Metal collar dowel M8x30



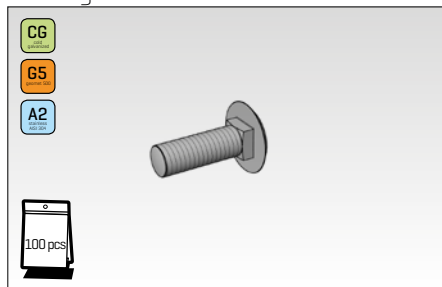
ARK - 219066 <sup>CG</sup>  
-  
-

Carriage bolt M6x16



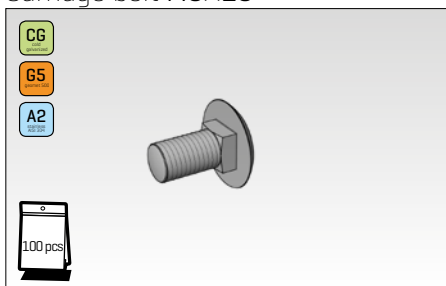
ARK - 219103 <sup>CG</sup>  
ARK - 229103 <sup>G5</sup>  
ARK - 239103 <sup>A2</sup>

Carriage bolt M6x20



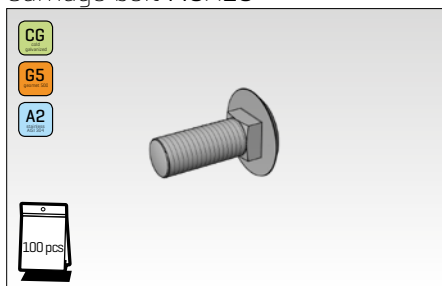
ARK - 219104 <sup>CG</sup>  
ARK - 229104 <sup>G5</sup>  
ARK - 239104 <sup>A2</sup>

Carriage bolt M8x16



ARK - 219123 <sup>CG</sup>  
ARK - 229123 <sup>G5</sup>  
ARK - 239123 <sup>A2</sup>

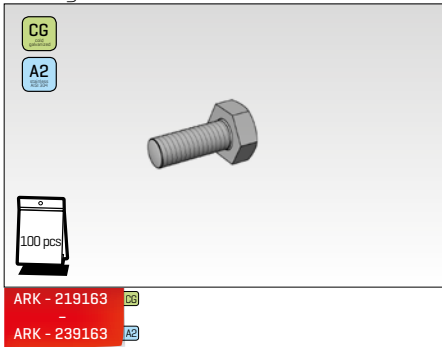
Carriage bolt M8x20



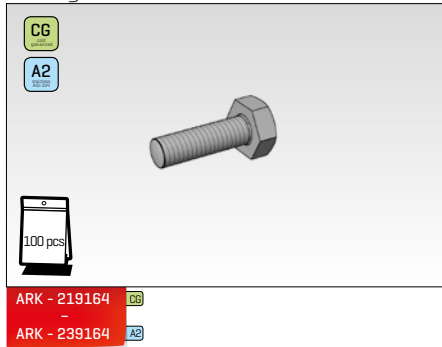
ARK - 219124 <sup>CG</sup>  
ARK - 229124 <sup>G5</sup>  
ARK - 239124 <sup>A2</sup>



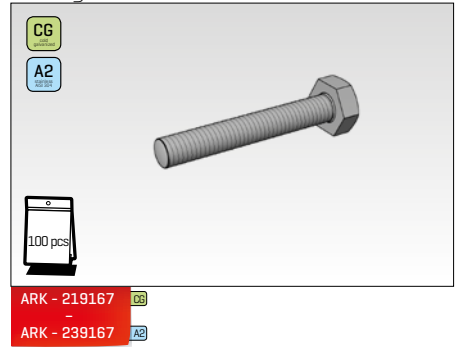
Hexagonal bolt M6x16



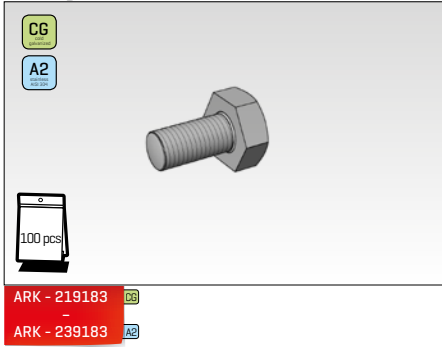
Hexagonal bolt M6x20



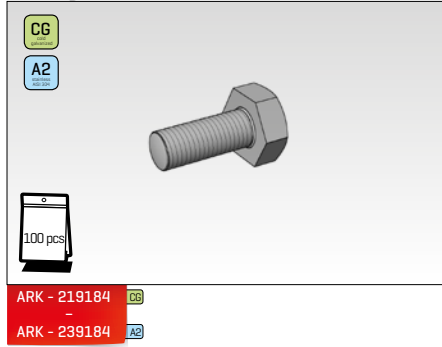
Hexagonal bolt M6x40



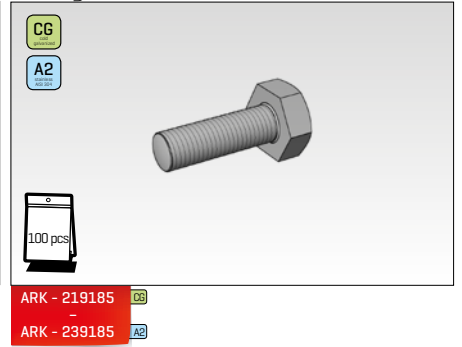
Hexagonal bolt M8x16



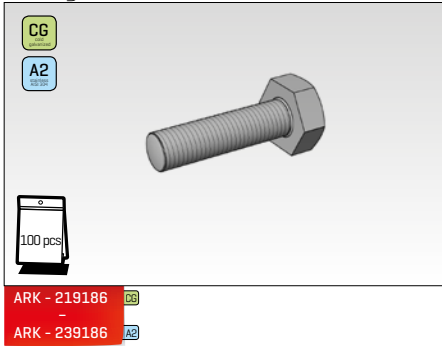
Hexagonal bolt M8x20



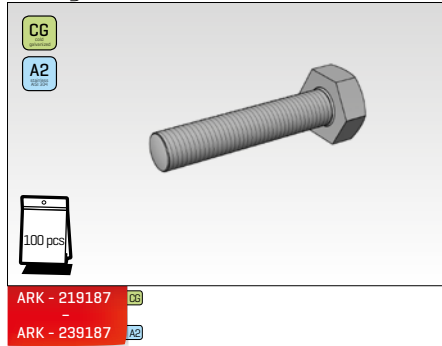
Hexagonal bolt M8x25



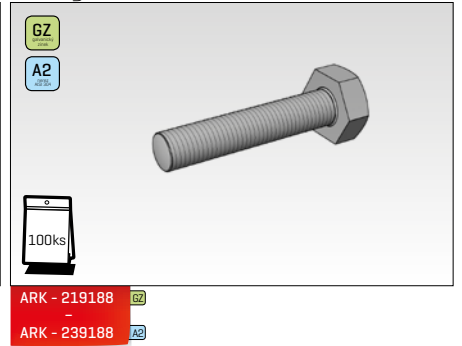
Hexagonal bolt M8x30



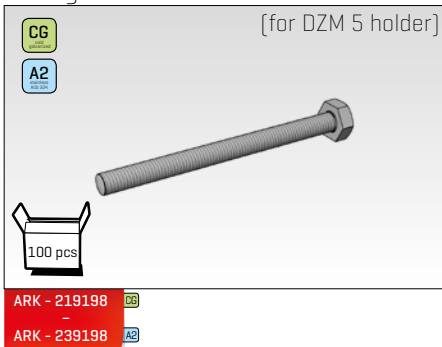
Hexagonal bolt M8x40



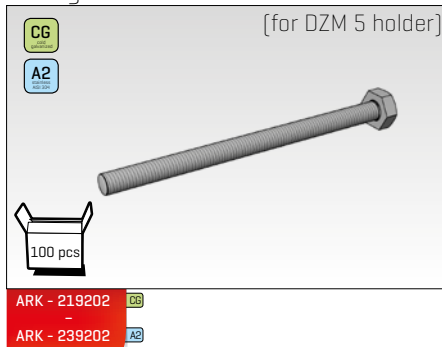
Hexagonal bolt M8x50



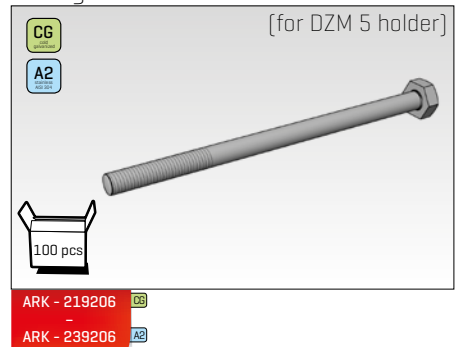
Hexagonal bolt M8x100



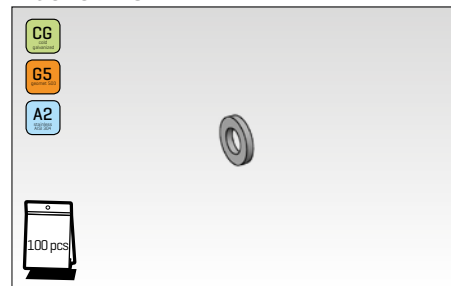
Hexagonal bolt M8x120



Hexagonal bolt M8x140

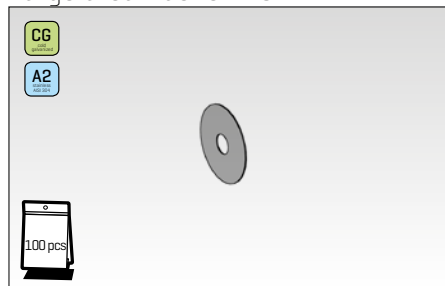


### Washer M8



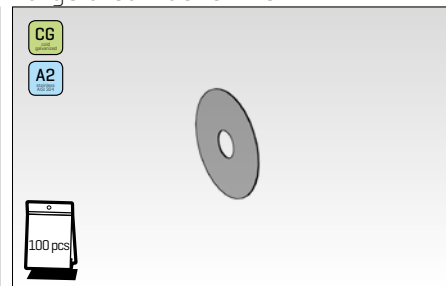
ARK - 219320 CG  
 ARK - 229320 G5  
 ARK - 239320 A2

### Large area washer M6



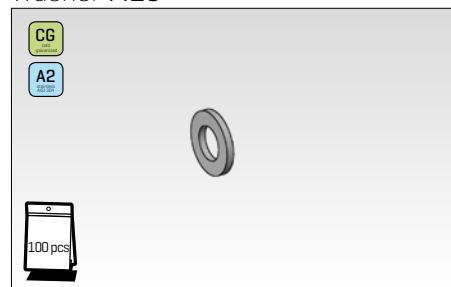
ARK - 219311 CG  
 - A2  
 ARK - 239311 A2

### Large area washer M8



ARK - 219321 CG  
 - A2  
 ARK - 239321 A2

### Washer M10



ARK - 219330 CG  
 - A2  
 ARK - 239330 A2

### Collar nut M6



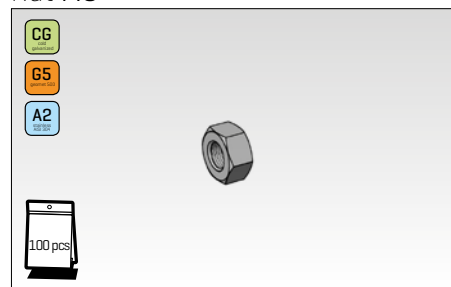
ARK - 219411 CG  
 ARK - 229411 G5  
 ARK - 239411 A2

### Collar nut M8



ARK - 219421 CG  
 - G5  
 - A2

### Nut M8



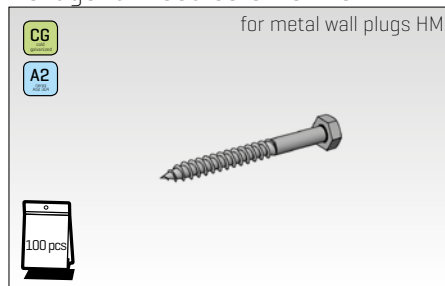
ARK - 219420 CG  
 ARK - 229420 G5  
 ARK - 239420 A2

### Hexagonal wood screw 6x60



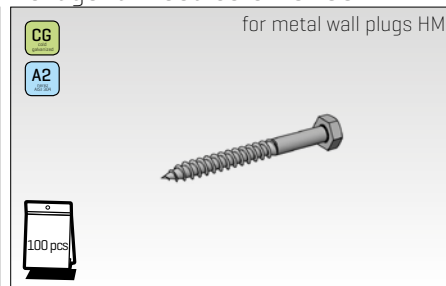
ARK - 219510 CG  
 ARK - 239510 A2

### Hexagonal wood screw 6x70



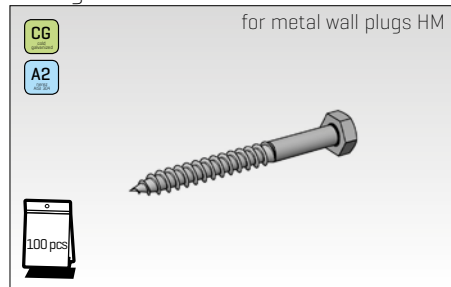
ARK - 219511 CG  
 ARK - 239511 A2

### Hexagonal wood screw 6x80



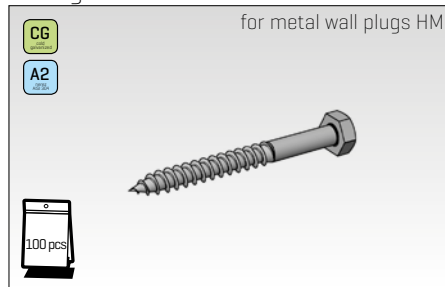
ARK - 219512 CG  
 ARK - 239512 A2

### Hexagonal wood screw 8x70



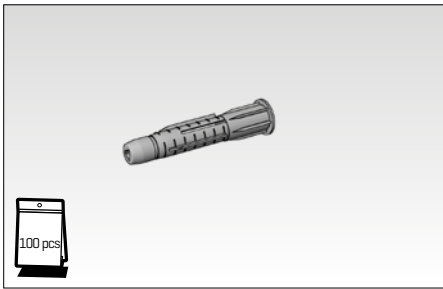
ARK - 219521 CG  
 - A2  
 ARK - 239521 A2

### Hexagonal wood screw 8x90



ARK - 219523 CG  
 - A2  
 ARK - 239523 A2

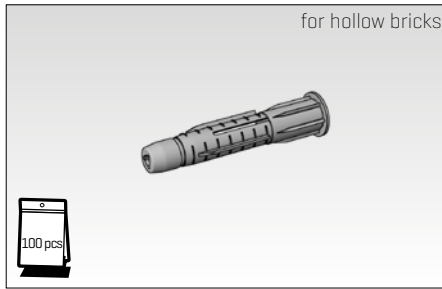
Wall dowel 10x60 NYLON UH-L



ARK - 219091  
-  
-

Wall dowel 12x72 NYLON UH-L

for hollow bricks



ARK - 219092  
-  
-

Sheet metal wall plug M8/60



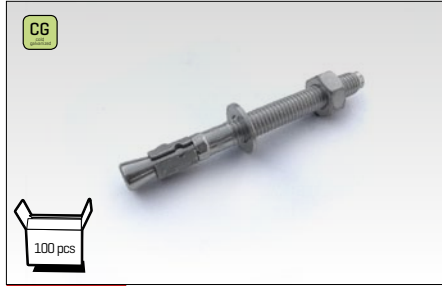
ARK - 219081  
-  
-

Sheet metal wall plug M10/60



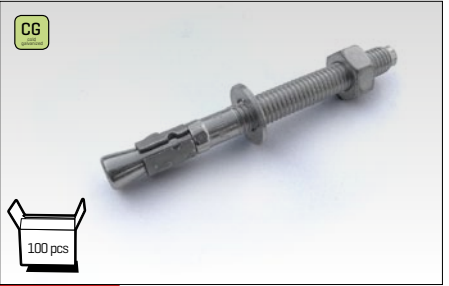
ARK - 219083  
CG  
-  
-

Girder anchor M6x65



ARK - 219071  
CG  
-  
-

Girder anchor M8x85



ARK - 219075  
CG  
-  
-

Metal wall plug HM S M6/12x52

for hollow bricks



ARK - 219067  
CG  
-  
-

Metal wall plug HM SS M8/13x55

for hollow bricks



ARK - 219069  
CG  
-  
-

Metal wall plug HM S M6/12x65

for hollow bricks



ARK - 219068  
CG  
-  
-

Metal wall plug HM SS M8/13x68

for hollow bricks



ARK - 219070  
CG  
-  
-

Foldable wall plug KD 6

for hollow bricks



ARK - 219095  
CG  
-  
-

Foldable wall plug KD 8

for hollow bricks



ARK - 219097  
CG  
-  
-

Chemical anchoring CH-VSF-300C

summer 300ml



ARK - 219601  
-  
-

Chemical anchoring CH-VSF-300C/W

winter 300ml



ARK - 219602  
-  
-

Metal strainer 12x1000mm

for chemical anchoring M6/M8



ARK - 219603  
CG  
-  
-

Rope tightener NLM

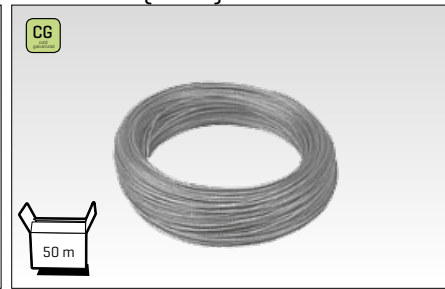


CG

1 pc

ARK - 219925 CG  
-  
-

Wire 3mm (FeZn)

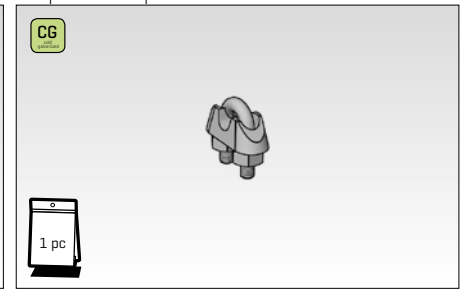


CG

50 m

ARK - 219910 CG  
-  
-

Rope clamp 3 mm



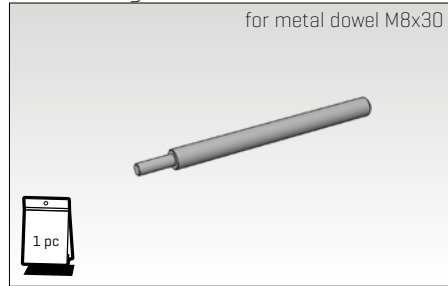
CG

1 pc

ARK - 219920 CG  
-  
-

Positioning tool UKH

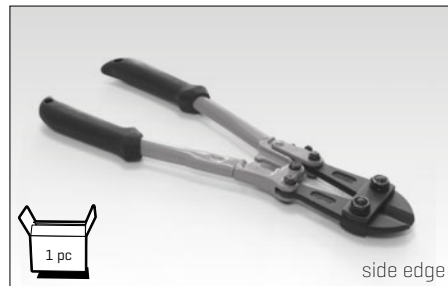
for metal dowel M8x30



1 pc

ARK - 219960

MERKUR scissors

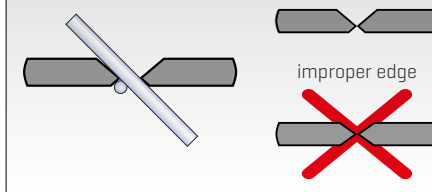


1 pc

side edge

ARK - 219952

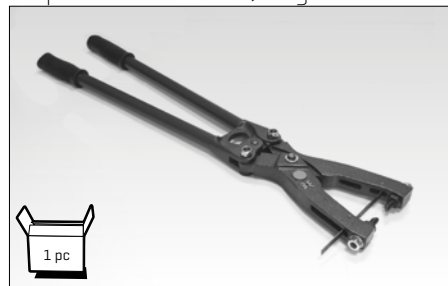
Use of scissors MERKUR  
correct placing of scissors  
on sheared wire



correct edge

improper edge

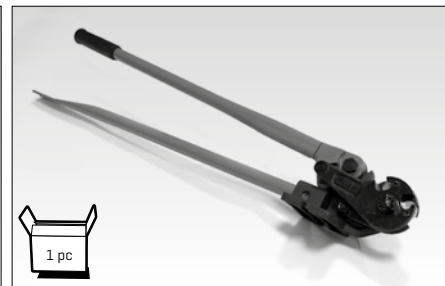
Trapezoidal scissors, large



1 pc

ARK - 219955

Cutter for threaded rods



1 pc

ARK - 219958

kleště HMZ 1

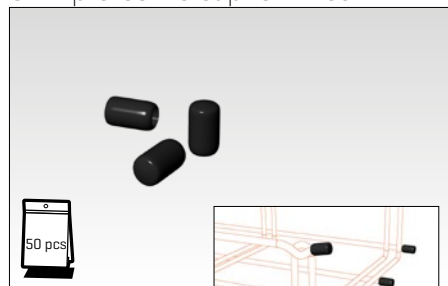


1 ks

pro kovové hmoždinky  
do dutých prostor

ARK - 219959

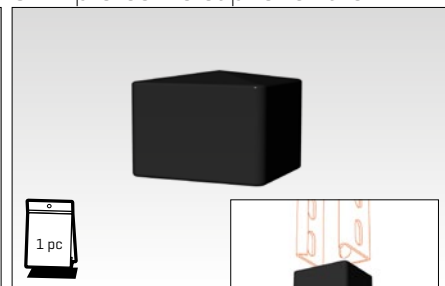
OK 1 protective cap for wires



50 pcs

ARK - 219971

OK 2 protective cap for struts



1 pc

ARK - 219972

zinc spray - zinc 98% (400 ml)



1 pc

ARK - 219981



# FIRE RESISTANT MOUNTING ASSEMBLY MANUAL FOR TRACKS WITH FUNCTIONAL INTEGRITY

OVERALL INFORMATION

p. 52 - 56

TRACKS WITH FUNCTIONAL INTEGRITY

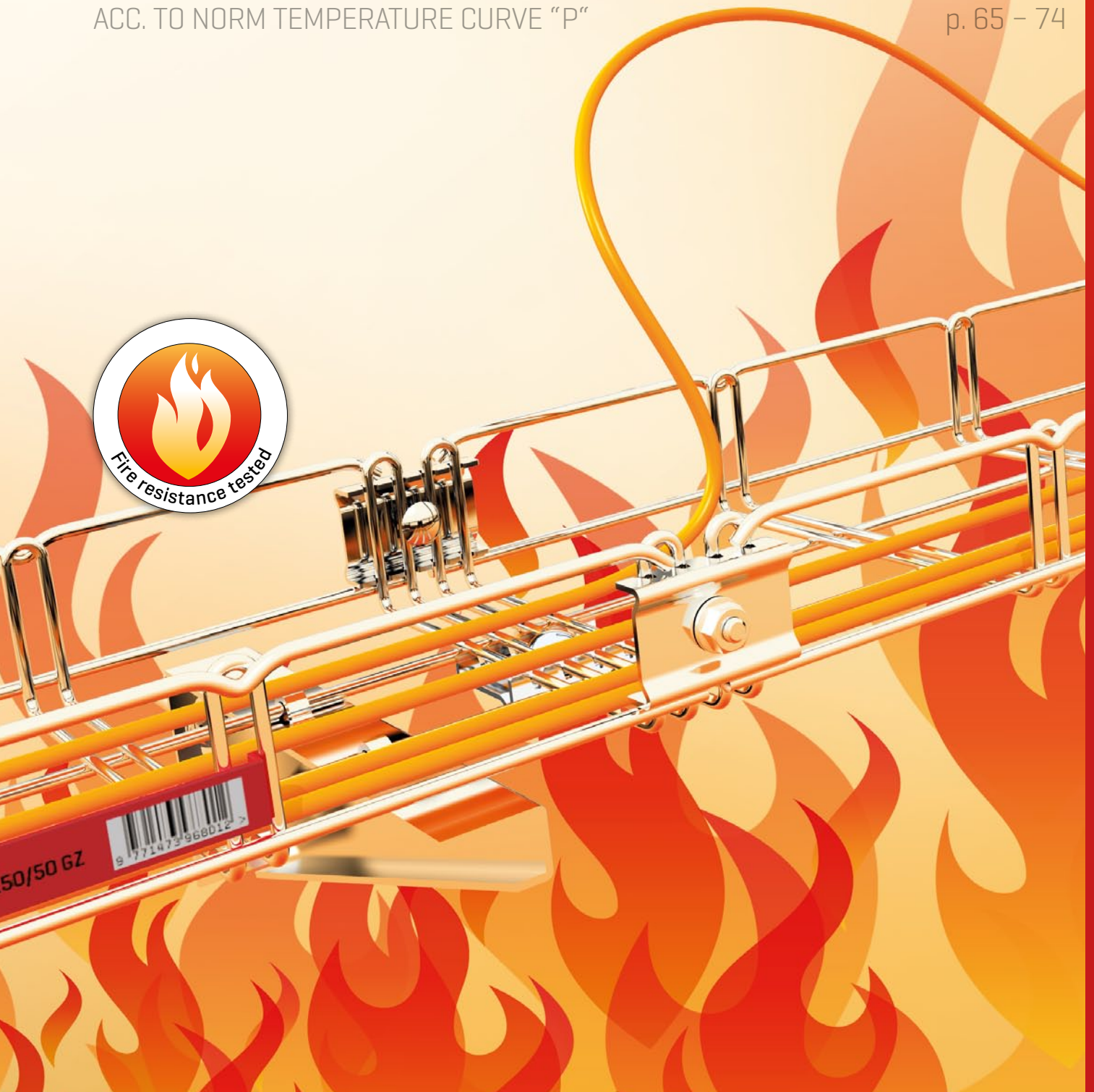
ACC. TO CURVE OF CONSTANT TEMPERATURE "PH"

p. 57 - 64

TRACKS WITH FUNCTIONAL INTEGRITY

ACC. TO NORM TEMPERATURE CURVE "P"

p. 65 - 74



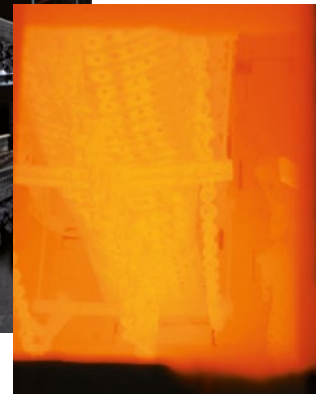
Designing and implementing constructions so as to prevent the outbreak and further spreading of fire, whilst maintaining the protection of any endangered persons – these are the fundamental requirements of the regulations not only in the Czech Republic, but worldwide. Exactly the restriction of the outbreak of fire and possibility of the prevention of its spreading if it occurs, and also the protection of persons threatened by fire are the reasons for which numbers of active devices get installed in the buildings. These are in particular electric fire alarm signalling, stationary fire quenching equipment, installations for drawing off heat and smoke, emergency lighting of escape routes etc. All of these devices need electric power supply for their operation, plus often also communication links with other elements of the safety system. That is why it is absolutely essential to retain the functionality of such power and communication circuits.

Considering these reasons regulations have been issued in the field of fire safety that deal with the problems of delivering electric power to the above devices. Also the cable tracks are part of this supply chain, and they shall remain functional in case of fire for permitting the end equipment to fulfil correctly its function.

The verification of the ability of the cable tracks to meet their function even under extreme conditions of a fire takes place by way of testing in specialized labs where the cable tracks are installed in test chambers and then exposed to simulated fire conditions. The test of functional integrity, accordingly, does not concern only the separate cable trays, but their whole systems including the installed cabling and the carrying elements as a functional system. Based upon these tests the cable carrying systems are then designated by a class of functionality of the cable system P15[30, 60, 90, 120]-R, or PH P15[30, 60, 90, 120]-R, by which the respective testing institute confirms whether the given elements of the installation and their combinations are suitable for assembling fire resistant cable tracks under the given parameters.



View into test chamber



### Temperature curves, and what P and PH, or Pxx mean?

The designation "P", alternatively "PH" or "Pxx" define the type of the temperature curve [the anticipated development of temperature depending on the time during a simulated fire, as used for the test of functional integrity] that the cable track with this designation is able to withstand.

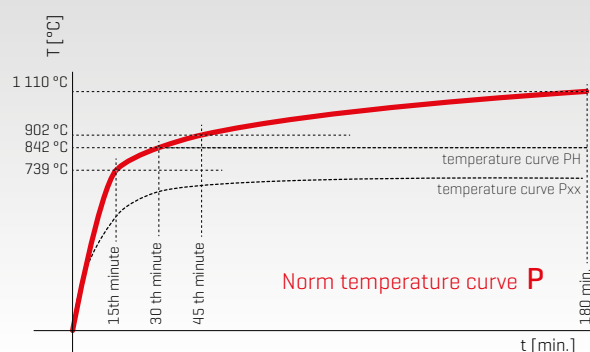
### Distortion as a consequence of extreme temperatures

Cable tracks that are exposed to the effects of high temperatures succumb to distortions due to the thermal dilatation of the trays, but also due to the changes of the mechanical properties of their material. Both these factors account for the fact that distortions appear in the cable tracks loaded by cabling, which is manifested in particular by sagging of the trays between the support points. Such distortions of the cable tracks are logical and inevitable consequences of processes taking place under the exposure to high temperatures, and it is practically impossible to eliminate them. That is why it is important that the deformation should not exceed certain limit values given by the functionality of the track as a whole [e.g. that the insulation layers of the cabling be not damaged], but also that the deformation of the cable track should occur as early as possible, ideally prior to

## Classification of functional integrity “P”

Under the **P regime** the cable tracks are subject to strain of so called norm curve of temperature with following course of temperatures:

time	temperature reached in test chamber
15th minute	739 °C
30th minute	842 °C
45th minute	902 °C
60th minute	945 °C
90th minute	1 006 °C
120th minute	1 049 °C
180th minute	1 110 °C



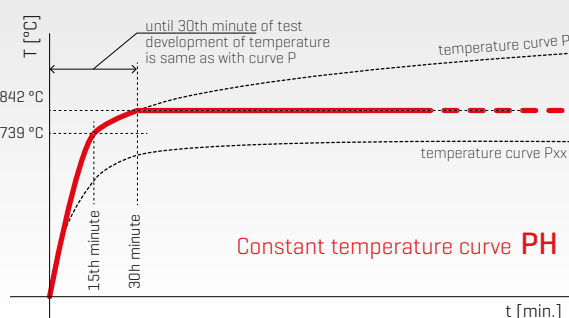
## Classification of functional integrity “PH”

**PH** defines a temperature curve having the same course as during the classification of the P type until the 30th minute of the test. Beginning with the 30th minute the cable track is further subjected to constant temperature of 842 °C. This temperature curve has been designed specifically, because the majority of new and large facilities are equipped with stationary fire safety devices for active fire fighting. They reduce the temperatures within the given space during the fire (stable sprinklers, equipment for drawing off smoke and heat) and can prevent the further increase of temperature above the test value of 842 °C. E.g. stable sprinkler extinguishers can be activated when temperature has increased above approximately 68 °C [according to the designed temperature fuse]. This makes

time	temperature reached in test chamber
15th minute	739 °C
30th minute	842 °C

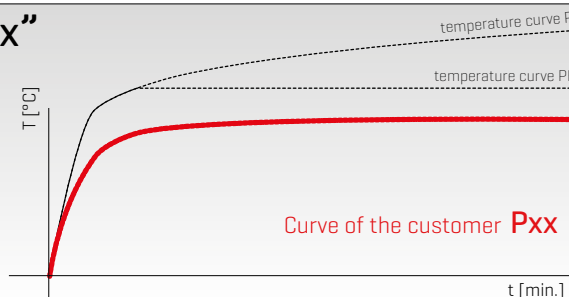
the installation of equipment withstanding temperatures of 1 000 °C obsolete and expensive.

Many end devices installed in fire resistant tracks have their maximum operating temperature only approximately 450 – 500 °C [e.g. fans etc.] and for their maintenance the temperature resistance according to the curve “PH” is sufficient.



## Classification of functional integrity “Pxx”

**Pxx** means that the manufacturer has chosen his own temperature curve for the purpose of testing. According to his consideration that curve may suffice for the produced component from the technical and commercial viewpoints. The designation “xx” indicates the temperature to which the cable track is exposed.



the termination of the process of so called ceramising of the cables, while further deformation should either not take place at all, or remain as small as possible. This fact, along with the overall integrity of the track [i.e. during exposure to heat the overall failure of the cable should not occur, for instance due to the collapse of some carrying elements] is of decisive importance for the capacity of the cable track to duly fulfil its function in the course of a real fire.

### How do fire resistant cables work?

The insulating sleeve sandwich of fire resistant cables is made of materials having current properties of insulating plastic materials under normal conditions [flexibility, electrical strength etc.]. However, as opposed to current plastic material, when this type of cabling gets exposed to high temperatures, the plastic layers do not melt and burn out [which would later result in uncovering the cable core with the following short-circuit], but the insulating layers of fire resistant cables succumb to the process of so called ceramisation. During the process of ceramisation the plastic particles of the sleeve burn out while the filling melts into a consistent and conjoined layer that ensures the insulation function even in the course of long-time

exposure to high temperatures. Unfortunately these layers after the ceramisation are very brittle and sensitive to shape distortions. Consequently, it is absolutely essential for the functional integrity of the cable track, that the fire resistant cables be protected as well as possible against possible distortions or another destructive intervention.

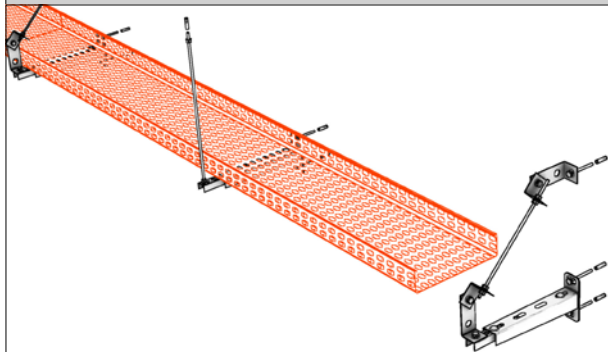
### Criteria for meeting resistance test

The whole set of cableways and the cabling comprised in it create one functional whole where each of the parts affects both the whole and the remaining parts and the interlinked system is influenced also by facts that may seem negligible at first sight, and it is most difficult to divide it to single parts to be tested separately. Due to these considerations the fire resistance test shall always concern the complete functional track in which, in the course of exposure to temperatures according to the following temperature curves, the functionality of the electric circuits carried within the trays is checked at regular intervals. The only essential parameter, and also the sole criterion for the successful passing of the functional integrity test, is the 100% functionality of all electric circuits installed in the cableway, and namely over the whole duration of the test.

## Different mountings according to: ZP 27-2008, STN 92 0205 and DIN 4102-12

Because there are more suppliers of cable mesh trays on Czech market and of course more manufacturers of the cables, the basic cable tracks are defined in the testing regulations for simplification.

### NORM MOUNTING



example of wall mounting

Norm mounting is defined by regulations in a specific and detailed manner. In the case of cable mesh trays these requirements must be strictly fulfilled:

#### REQUIREMENTS FOR NORM MOUNTING IMPLEMENTATION

width of cable trays max. 300 mm
height of sidewall 60 mm [exactly]
cantilever spacing 1200 mm [exactly]
sheet metal thickness 1.5 mm [exactly]
perforation share of cable tray 15%±5%
free ends of cantilevers shall be fixed with threaded rods
<b>track loading 10 kg/m max.</b>

If the above requirements have not been met – if the design differs in any of the points, the installation can not be considered as a “norm” and shall be handled as “not normed mounting”.

#### ADVANTAGES

Option of using cabling from manufacturer without realisation of the testing itself. Also other cables than the ones that passed fire resistance tests with the given system can be deposited onto the structure [according to ZP 27/2008 and STN 92 0205:2010].

#### DISADVANTAGES

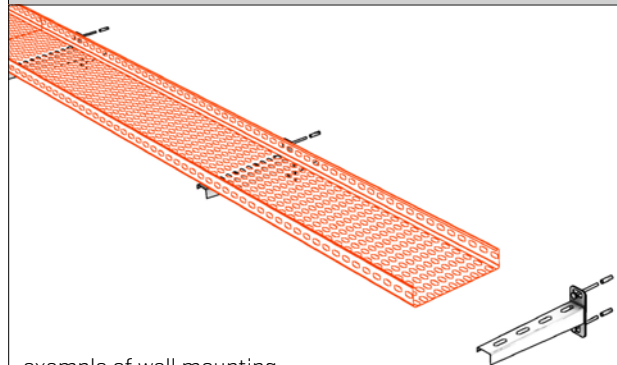
Main disadvantage of norm mounting as opposed to not normed mounting are higher material demands, and in particular very time consuming during installation of the cable track. Both of course lead to higher financial costs than in case of comparable not normed mounting.

impossible to load cable track by cabling over 10 Kg/m, irrespective of tray size and of other elements of the track

60 mm height represents non typical production made to order for most manufacturers and, accordingly, terms of delivery of these trays tend to be longer than e.g. cable trays of height of 50mm or 100mm.

If the the defined requirements are fulfilled according to ZP 27-2008, STN 92 0205 a DIN 4102-12 we can test so called “norm” mounting, which is technically “sturdier” [smaller size, stronger walls etc.], or so called not normed mounting.

### NOT NORMED MOUNTING



example of wall mounting

If it is technically possible, i.e. if option of installation of the same type of cabling is realistic [for reasons of time availability, better price etc.] as the type that was installed in the test chamber of the manufacturer of the cable mesh trays, then not normed mounting is favourable in the aspect of installation itself.

#### REQUIREMENTS FOR NOT NORMED MOUNTING IMPLEMENTATION

No specific requirements have been prescribed by regulation for not normed mounting.

#### ADVANTAGES

higher loading capacity of track [up to 15 kg/m with Linear cable trays and from 2 up to 20 kg/m with MERKUR 2 cable trays]

better flexibility e.g. optional application of supports and threaded rods for spatial installation

less material – cost savings

considerably easier assembly – saving time needed for mounting

broader choice of components [especially tray sizes]

#### DISADVANTAGES

necessity to maintain same manufacturer and type of cabling with which the given type of mounting was certified

From the viewpoint of functioning of the cable track the chosen type of mounting [norm/not normed] is insignificant. What is important is fulfilling the requirements to the functioning period. It is up to the designer and the supplying company which type of the cable track will be chosen as the more suitable one for the particular application.



## Specific impacts of standard upon wire mesh cable trays

Unfortunately the test regulation ZP 27/2008 has left the wire mesh trays aside down to the present day, offering only full-sheet tray alternatives for the "Norm track" (e.g. the LINEAR system) and cable grids called "Ladders". **Due to this reason the wire mesh cable system can not achieve classification at the time being [covering the so-called "Norm" execution of the respective mounting], since the standard does not offer such option.** Anyway, our cable mesh trays MERKUR 2 successfully passed the test of functional integrity, including under the P curve, as early as in 2011 and repeatedly in 2013.

## MERKUR 2 system from viewpoint of functional integrity tests and their impact upon the practice

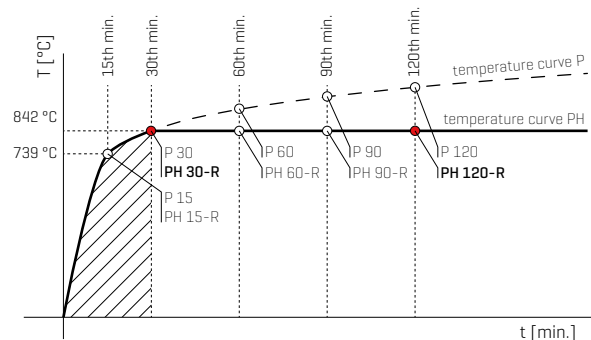
As to the actual utilization of the M2 system in practical operation, there are only two restrictions in the light of the present legal regulations, but they are not that substantial as they might seem at first sight.

### 1. UTILISATION OF CABLING

Norm mounting, as opposed to the other types, permits the use of any cabling that fulfils separately the prescribed parameters of fire resistance. The classification of the not norm mounting is always related to the type of cabling with which it was tested. The M2 system has passed all tests with the installation of the PRAKAB, NKT and ELKOND [SK] cabling, representing the most readily available, most frequented, and also one of the most efficient ones as regards the price/performance ratio in our conditions. In the majority of cases this cable type has already been chosen by the customer in advance, or the originally suggested type can be easily replaced by these cables..

### 2. TEMPERATURE CURVE AND THE MAXIMUM TEMPERATURE

The currently requested classifications for cable tracks are usually defined in relation to the "P" curve of temperature [see table in the next page]. The testing of functional integrity of the M2 system was carried out according to the "PH" curve. However, the P and PH curves are very similar [see the following diagram]. Both curves are fully identical until the 30th minute of the test, and only then they are seen to diverge. Whereas the P curve continues to rise slowly, the PH curve stagnates at the level of 842°C that has been reached exactly at the 30th test minute.





Considering the practice of implementing cable tracks with the requirement of functional integrity during a fire [see table at the bottom of page], it is obvious that the resistance of the track in the duration of 30 minutes and less is fully sufficient for the substantial part of applications. This means that in such cases the requirement of the building will be met by the "norm and not norm" execution alike, while the economic benefits of the latter go without saying [see comparison on the next page].

## Currently requested classification of functional integrity

for some selected examples of installation of fire safe tracks for ensuring the fire security of buildings, see ČSN 730848 – cable distributions with functional integrity

field of application	specification of use	classification of functional integrity
electric fire alarms, including central protection desks	supply cabling of exchange	not functional (an exchange having its own battery)
	control cabling to elements that need only signal to switch over to their fire function without the need of the cabling further on	P 15-R
	command cabling to elements needing supply over the whole time of their operation, as ensured by EPS (flap valves held in open position by EPS tension, electric valves etc..) – during their functioning	P 15-R up to P 90-R (PH 90-R)
stationary and automatic, semi-stable extinguishers, and aux. extinguishing equipment	stable – powering fire pumps	P 30-R up to P 90-R (PH 90-R)
	semi-stable	not functional (no power needed)
	auxiliary – depending on project	no determination in advance (depending on the project)
equipment for drawing off heat and smoke	fire fans	P 30-R
	smoke flap valves	P 30-R
pumps for fire fighting water		min. P 30-R
door opening		acc. to chosen type, usually P 15-R
door closing		acc. to chosen type, usually P 15-R
broadcasting		P 30-R
emergency lights	according to Czech Standards	P 15-R up to P 60-R (PH 60-R)
	according to European Standards	P 60-R (PH 60-R)
air conditioning	switching off air conditioning	P 15-R
fire elevator		P 45-R (PH 45-R)
evacuation elevator		P 45-R (PH 45-R)
openings for the air inlet		openings for air inlet depending on type, usually P 15-R up to P 30-R
fans	fans for aeration of protected escape routes	P 15-R up to P 60-R (PH 60-R)

	<b>PAVUS, a.s.</b> AUTORIZOVANÁ OSOBA AO 216
	Číslo zakázky : 510021/Z220100059
<b>POŽÁRNĚ KLASIFIKAČNÍ OSVĚDČENÍ</b> <b>POŽÁRNÍ ODOLNOSTI</b> č. PKO-10-002 pro výrobek <b>NOSNÉ KABELOVÉ SYSTÉMY MERKUR 2</b> provedené na základě Protokolu o zkoušce požární odolnosti č. FIRES-FR-161-09-AUNS č. FIRES-FR-175-09-NUIS Stanoviska k funkčnosti při požáru s klasifikací č. FIRES-JR-076-09-NURS	
<b>Objednatel:</b> K.B.K. fire, s.r.o. Rudná 1117/30a 703 00 Ostrava	<b>Výrobce:</b> ARKYS, s.r.o. Podstránecká 1 627 00 Brno
<b>Normativní podklady:</b> Zkušební předpis ZP-27/2008 PAVUS, a.s. »Pro stanovení třídy funkčnosti kabelů a kabelových nosných konstrukcí – kabelových tras v případě požáru«	
Požárně klasifikační osvědčení obsahuje 12 stran textu + 12 stran příloh Počet výstisků: ..... 4 Výstisk číslo: ..... 1	
<small>                     PROSECKÁ 412/4, 190 00 PRAHA 8 – PROSEK, e-mail: <a href="mailto:zpravi@pavus.cz">zpravi@pavus.cz</a>, <a href="http://www.pavus.cz">http://www.pavus.cz</a>                      IČ: 00163174, DIČ: CZ00163174, v ČR vešletem Městským soudem v Praze oddíl B, vložka 2306                      Tel.: +420 286 019 587 Fax: +420 286 019 590                      Pobočka Veselí nad Lužnicí: Veselí nad Lužnicí, e-mail: <a href="mailto:veseli@pavus.cz">veseli@pavus.cz</a>                      Číslo J. Hyškové 879, 381 81 Hyškov, e-mail: <a href="mailto:hyzkov@pavus.cz">hyzkov@pavus.cz</a>                      Tel.: +420 381 581 125-0 Fax: +420 381 581 127                 </small>	

	<b>PAVUS, a.s.</b>
	Číslo zakázky : 512111/Z220120276
<b>POŽÁRNĚ KLASIFIKAČNÍ OSVĚDČENÍ</b> <b>POŽÁRNÍ ODOLNOSTI</b> č. PKO-12-034 pro výrobek <b>Nosné kabelové konstrukce – systémy LINEAR 1</b> provedené na základě: Protokolu o zkoušce FIRES-FR-087-11-AUNS Stanoviska k funkčnosti při požáru s klasifikací FIRES-FR-035.11-AUNS	
<b>Objednatel:</b> K.B.K. fire, s.r.o. Rudná 1117/30a 703 00 Ostrava – Vítkovice	<b>Výrobce:</b> Ardıc Elektrik San. ve Tic. Ltd. Şti. Evren mah. Bahar cad. No: 2 Güneşli - Bağcılar / İstanbul Turecko
<b>Dodavatel:</b> ARKYS, s.r.o. Podstránecká 1 627 00 Brno	<b>výhradní dodavatel nosného systému vyr. ARDIC pro ČR a SR</b>
<b>Normativní podklady:</b> Zkušební předpis ZP 27/2008 PAVUS, a.s. »Pro stanovení třídy funkčnosti kabelů a kabelových nosných konstrukcí – kabelových tras v případě požáru«	
Požárně klasifikační osvědčení obsahuje 11 stran textu Počet výstisků: ..... 3 Výstisk číslo: ..... 1	
<small>                     PROSECKÁ 412/4, 190 00 PRAHA 8 – PROSEK, e-mail: <a href="mailto:zpravi@pavus.cz">zpravi@pavus.cz</a>, <a href="http://www.pavus.cz">http://www.pavus.cz</a>                      IČ: 00163174, DIČ: CZ00163174, v ČR vešletem Městským soudem v Praze oddíl B, vložka 2306                      Tel.: +420 286 019 587 Fax: +420 286 019 590                      Pobočka Veselí nad Lužnicí: Veselí nad Lužnicí, e-mail: <a href="mailto:veseli@pavus.cz">veseli@pavus.cz</a>                      Číslo J. Hyškové 879, 381 81 Hyškov, e-mail: <a href="mailto:hyzkov@pavus.cz">hyzkov@pavus.cz</a>                      Tel.: +420 381 581 125-0 Fax: +420 381 477 418                 </small>	

 The Experts on Fire Safety	
<b>STANOVISKO K FUNKČNOSTI PRI POŽIARI</b> <b>S KLASIFIKACIOU</b> FIRES-JR-009-13-NURS	
<b>Název výrobku:</b> Drténé káblové žľazy MERKUR 2 vrátane nosných systémov	<b>Objednávateľ:</b> ARKYS, s.r.o. Podstránecká 1 627 00 Brno Česká republika
<b>Vypracoval:</b> FIRES, s.r.o. Autorizovaná osoba MVR SR SK01 Osloboditeľov 282 059 35 Batizovce Slovenská republika	<b>Číslo projektu:</b> PR-12-0324 <b>Dátum vydania:</b> 04. 04. 2013
Počet výtlačkov: 9 Výtlačok číslo: 3	<b>Rozdeľovník výtlačkov:</b> Výtlačok číslo 1: FIRES, s.r.o., Osloboditeľov 282, 059 35 Batizovce, Slovenská republika (elektronická verzia) Výtlačok číslo 2: K.B.K. fire, s.r.o., Heydukova 1093/26, 702 00 Ostrava – Přívoz, Česká republika (elektronická verzia) Výtlačok číslo 3: ARKYS s.r.o., Podstránecká 1, 627 00 Brno, Česká republika (elektronická verzia) Výtlačok číslo 4: PRAKAB PRAŽSKÁ KABELOVINA, s.r.o., Ke Kablu 278, 102 09 Praha 15, Česká republika (elektronická verzia) Výtlačok číslo 5: ELKOND HHK a.s., Oravická 1228, 028 01 Trstená, Slovenská republika (elektronická verzia) Výtlačok číslo 6: K.B.K. fire, s.r.o., Heydukova 1093/26, 702 00 Ostrava – Přívoz, Česká republika Výtlačok číslo 7: ARKYS s.r.o., Podstránecká 1, 627 00 Brno, Česká republika Výtlačok číslo 8: PRAKAB PRAŽSKÁ KABELOVINA, s.r.o., Ke Kablu 278, 102 09 Praha 15, Česká republika Výtlačok číslo 9: ELKOND HHK a.s., Oravická 1228, 028 01 Trstená, Slovenská republika
Toto stanovisko pozostáva z 10 strán a smie sa používať či reprodukovávať len ako celok	
<small>                     FIRES 146/S-27/19/2009-S                      FIRES, s.r.o., Osloboditeľov 282, 059 35 Batizovce, Slovenská republika                      tel. 00421 52 775 22 98, fax. 00421 52 788 14 12, <a href="http://www.fires.sk">www.fires.sk</a>                      Notifikovaná osoba č. 1306, Autorizovaná osoba reg. č. SK01, Člen EGOUF                 </small>	

 The Experts on Fire Safety	
<b>STANOVISKO K FUNKČNOSTI PŘI POŽÁRU</b> <b>S KLASIFIKACÍ</b> FIRES-JR-035-11-NURC	
<b>Název výrobku:</b> Kabelové nosné systémy LINEAR 1	<b>Objednatel:</b> K.B.K. fire, s.r.o. Heydukova 1093/26 702 00 Ostrava – Přívoz Česká republika
<b>Výrobce:</b> ARDIC EL ELEKTRIK SAN VE TIC LTD STI. EVREN MAH BAHAR CAD NO:2 GUNESLI BAGCILAR ISTANBUL TURECKO	<b>Dodavatel:</b> ARKYS, s.r.o., Podstránecká 1, 62700 Brno, Česká republika – výhradní dodavatel nosného systému spol. ARDIC pro ČR a SR
<b>Vypracoval:</b> FIRES, s.r.o. Autorizovaná osoba MVR SR SK01 Osloboditeľov 282 059 35 Batizovce Slovenská republika	<b>Číslo projektu:</b> PR-11-0163 <b>Datum vydání:</b> 27. 06. 2011 Počet výstisků: 5 Výstisk číslo: 3
<b>Rozdeľovník výtlačkov:</b> Výtisk číslo 1: FIRES, s.r.o., Osloboditeľov 282, 059 35 Batizovce, Slovenská republika (elektronická verzia) Výtisk číslo 2: K.B.K. fire, s.r.o., Heydukova 1093/26, 702 00 Ostrava – Přívoz, Česká republika (elektronická verzia) Výtisk číslo 3: ARKYS, s.r.o., Podstránecká 1, 627 00 Brno, Česká republika (elektronická verzia) Výtisk číslo 4: K.B.K. fire, s.r.o., Heydukova 1093/26, 702 00 Ostrava – Přívoz, Česká republika Výtisk číslo 5: ARKYS, s.r.o., Podstránecká 1, 627 00 Brno, Česká republika	Toto stanovisko obsahuje 15 stran a smie sa používať alebo kopirovať len jako celok.
<small>                     FIRES 146/S-27/19/2009-S                      FIRES, s.r.o., Osloboditeľov 282, 059 35 Batizovce, Slovenská republika                      tel. 00421 52 775 22 98, fax. 00421 52 788 14 12, <a href="http://www.fires.sk">www.fires.sk</a>                      Notifikovaná osoba č. 1306, Autorizovaná osoba reg. č. SK01, Člen EGOUF                 </small>	

# MERKUR<sup>2</sup>

INSTALLATION OF TRACKS WITH  
FUNCTIONAL INTEGRITY ACCORDING TO  
CURVE OF CONSTANT TEMPERATURE "PH"

WITH CLASSIFICATION:

PH 120-R

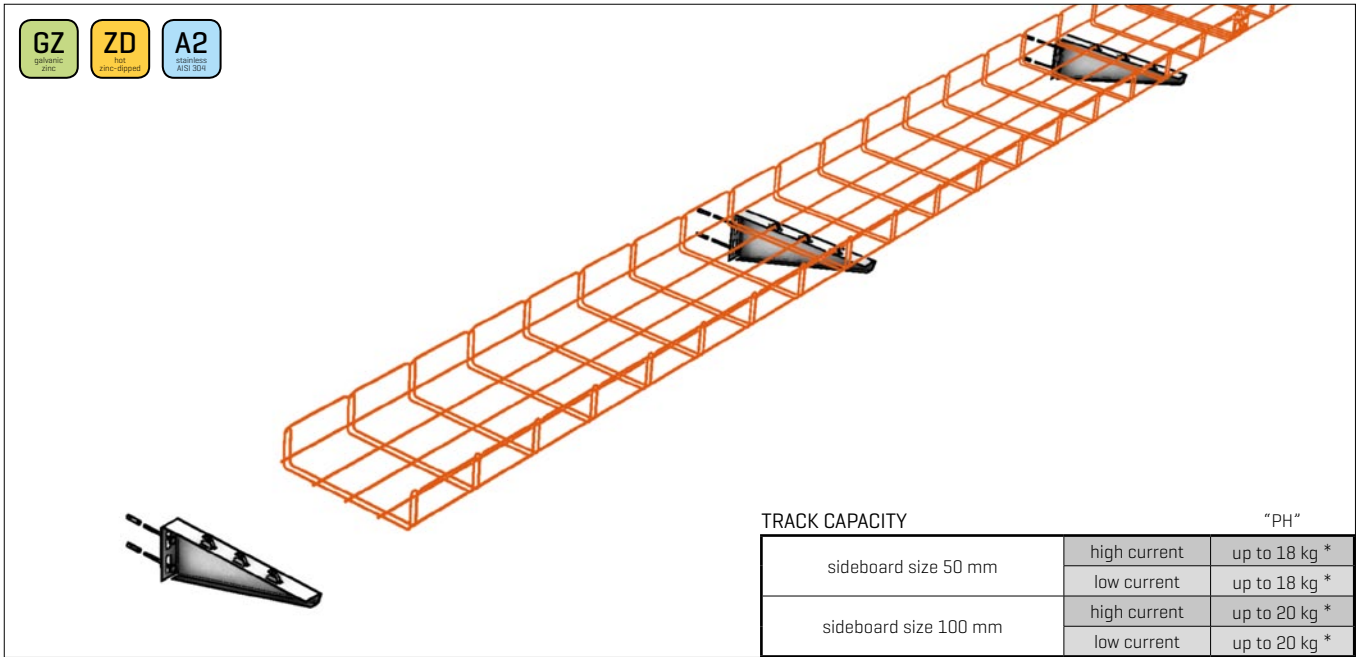
PS<sub>842</sub> 120

E 90





# Wall mounting **not normed** | on NZM cantilevers



TRACK CAPACITY		"PH"	
sideboard size 50 mm	high current	up to 18 kg *	
	low current	up to 18 kg *	
sideboard size 100 mm	high current	up to 20 kg *	
	low current	up to 20 kg *	

Application for current horizontal guiding of one or more storeys of cable tracks over vertical walls of structures. This type can be used both for high current and low current circuits.

MOUNTING LIMITS		[*] see table on p. 16
maximum spacing of supports	1 000 mm	
cables shall be attached to tray by SONAP clamps at the beginning and the end of each bend		
balanced distribution of cantilever load with centre of gravity possibly close to its root		



APPLIED ELEMENTS	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1 <sub>100</sub>
SZM 1 coupling	ARK-2x3010
NZM 50 - 500 cantilever	ARK-2x62 <sub>100</sub>

[x] position indicating type of surface finish  
 100 positions indicating specific dimension

functional integrity according to temperature curve "PH" in classification according to regulations:

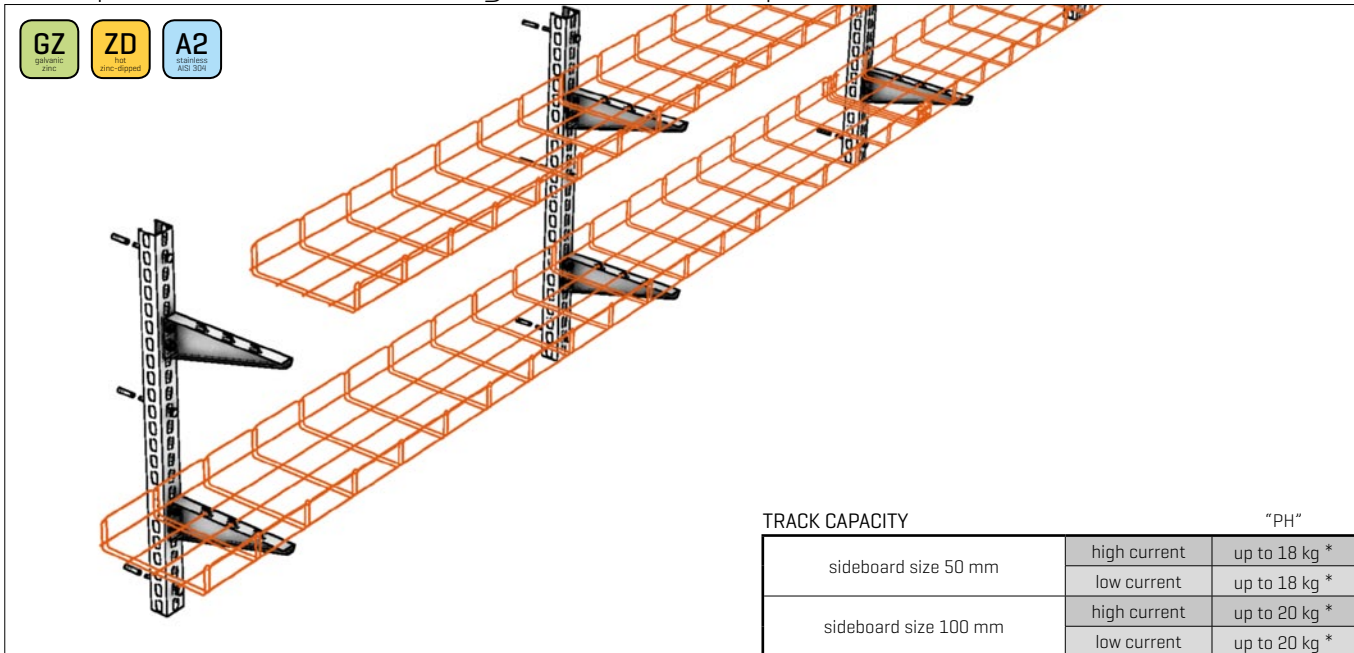
		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11
high current	Prakab	PH 120-R	PS <sub>842</sub> 120	E 30
low current	Prakab	PH 120-R	PS <sub>842</sub> 120	E 30

cabelling used in testing:

	manufacturer	cabelling type	cabelling used in testing
constant temperature curve "PH"	Prakab	high current	type PRADlaDur 1-CSKH-V 180; P30-R, PH-120-R, PS30, E30 B2ca s1d0
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1



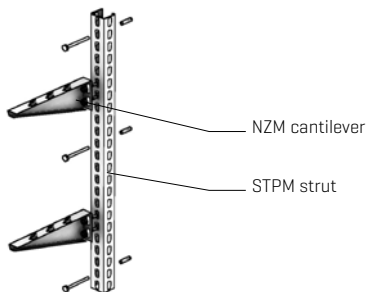
# Compound wall mounting **not normed** | on STPM struts



Application for horizontal guiding of one or more storeys of cable tracks over vertical walls of structures. Possibly also for more loaded tracks attached to walls with difficult anchoring.

TRACK CAPACITY		"PH"	
sideboard size 50 mm	high current	up to 18 kg *	
	low current	up to 18 kg *	
sideboard size 100 mm	high current	up to 20 kg *	
	low current	up to 20 kg *	

MOUNTING LIMITS		[*] see table on p. 16
maximum spacing of supports	1 000 mm	
max. spacing of anchoring points on the strut	400 mm	
max. number of levels/rows of cable trays	3	
min. spacing of cantilevers on one strut (the STPM 300 strut can accommodate only one storey of cable track)	300 mm	
cables shall be attached to tray by SONAP clamps at the beginning and the end of each bend		
balanced distribution of cantilever load with centre of gravity possibly close to its root		



APPLIED ELEMENTS	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1 <sub>xxx</sub>
SZM 1 coupling	ARK-2x3010
NZM 50 - 500 cantilever	ARK-2x50 <sub>xxx</sub>
STPM strut	ARK-227 <sub>xxx</sub>

[x] position indicating type of surface finish  
<sub>xxx</sub> positions indicating specific dimension

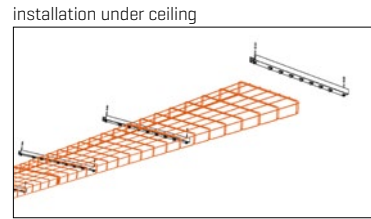
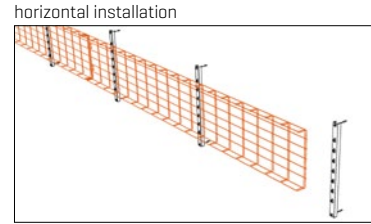
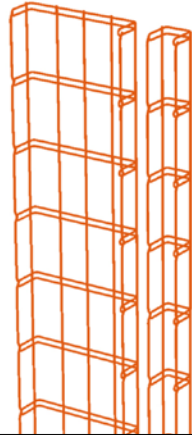
functional integrity according to temperature curve "PH" in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11
<b>high current</b>	Prakab	PH 120-R	PS <sub>842</sub> 120	E 30
<b>low current</b>	Prakab	PH 120-R	PS <sub>842</sub> 120	E 30

cabelling used in testing:

	manufacturer	cabelling type	cabelling used in testing
constant temperature curve "PH"	Prakab	high current	type PRADlaDur 1-CSKH-V 180; P30-R, PH-120-R, PS30, E30 B2ca s1d0
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1

# Flat (ascending) installation **not normed** | on PZMP supports

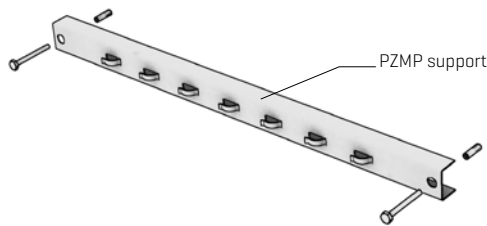


TRACK CAPACITY		"PH"
sideboard size 50 mm	high current	up to 15 kg *
	low current	up to 15 kg *
sideboard size 100 mm	high current	up to 15 kg *
	low current	up to 15 kg *

Used for vertical guiding of tracks in one or more parallel channels of trays upon vertical surfaces of the building. The cabling shall always be attached to the trays by SONAP clamps. This type of installation can be also used horizontally, including routes under the ceiling (see pictures).

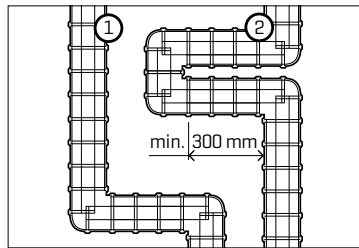
### MOUNTING LIMITS [\*] see table on p. 16

maximum spacing of supports	1 000 mm
maximum spacing of SONAP clamps (i.e. fixed to each third cross beam)	300 mm
max. length of vertical section of track, in cases of longer vertical sections track shall be provided with retaining bends (see picture) or with certified installation box for pull tension relief of cables	3 500 mm



APPLIED ELEMENTS	order code
MERKUR 2 50 - 300 /50 - 100 tray	ARK-2x1 <sub>xx</sub>
SZM 1 coupling	ARK-2x3010
PZMP 100 - 300 support	ARK-2x62 <sub>xx</sub>

implementation of retaining bends in vertical track



Some specialized solutions of retaining positions offered by other suppliers are also available, e.g. ZSE90 pull relief box.

(x) position indicating type of surface finish  
<sub>xx</sub> positions indicating specific dimension

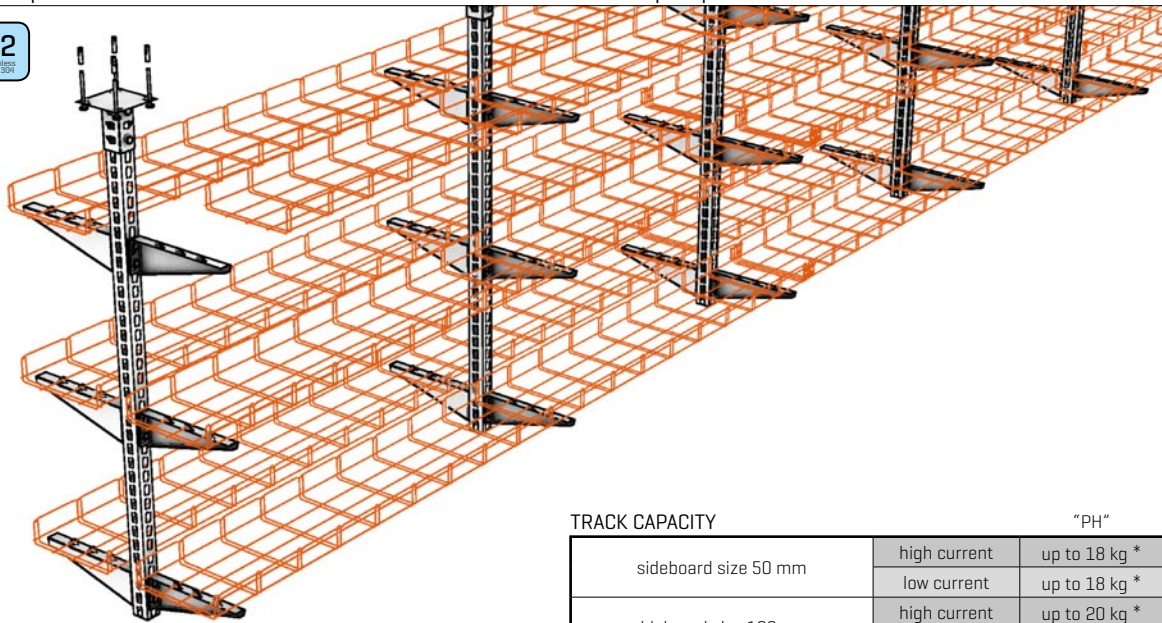
functional integrity according to temperature curve "PH"  
 in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11
high current	Prakab	PH 120-R	PS <sub>842</sub> 120	E 30
low current	Prakab	PH 120-R	PS <sub>842</sub> 120	E 30

cabelling used in testing:

	manufacturer	cabelling type	cabelling used in testing
constant temperature curve "PH"	Prakab	high current	type PRADlaDur 1-CSKH-V 180; P30-R, PH-120-R, PS30, E30 B2ca s1d0
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1

# Spatial suspended installation **not normed** | upon STPM struts

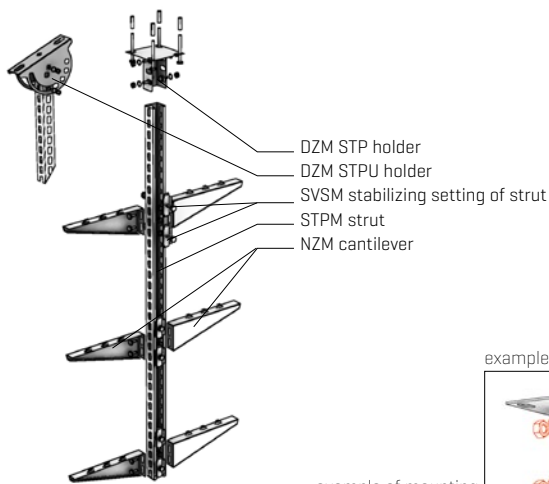


TRACK CAPACITY		"PH"
sideboard size 50 mm	high current	up to 18 kg *
	low current	up to 18 kg *
sideboard size 100 mm	high current	up to 20 kg *
	low current	up to 20 kg *

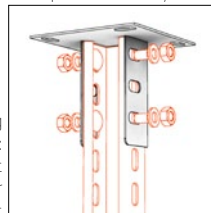
This arrangement serves for guiding tracks anchored to the ceiling. They can be installed in one or more levels on struts. Such solution is particularly well adapted for complex tracks with crossing in different levels.

### MOUNTING LIMITS [\*] see table on p. 16

maximum spacing of supports	1 000 mm
maximum load of one strut	100 kg
max. number of levels/rows of cable trays	3
distance between tracks at the strut in installations of plurality of levels shall be at least	300 mm
cables shall be fixed by SONAP clamps at the beginning and the end of each bend	
symmetric and balanced distribution of load to prevent deflections of strut	



example of assembly



example of mounting applied connecting elements:  
 4x M8x20 carriage bolt  
 4x M10 washer  
 4x M8 nut

APPLIED ELEMENTS	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1 <sub>UUU</sub>
SZM 1 coupling	ARK-2x3010
NZM 50 - 500 cantilever	ARK-2x50 <sub>UU</sub>
STPM strut	ARK-2x7 <sub>UUU</sub>
SVSM stabilizing setting of strut	ARK-218958
DZM STP holder	ARK-2x4300
DZM STPU holder	ARK-2x4310

[x] position indicating type of surface finish  
 UU positions indicating specific dimension

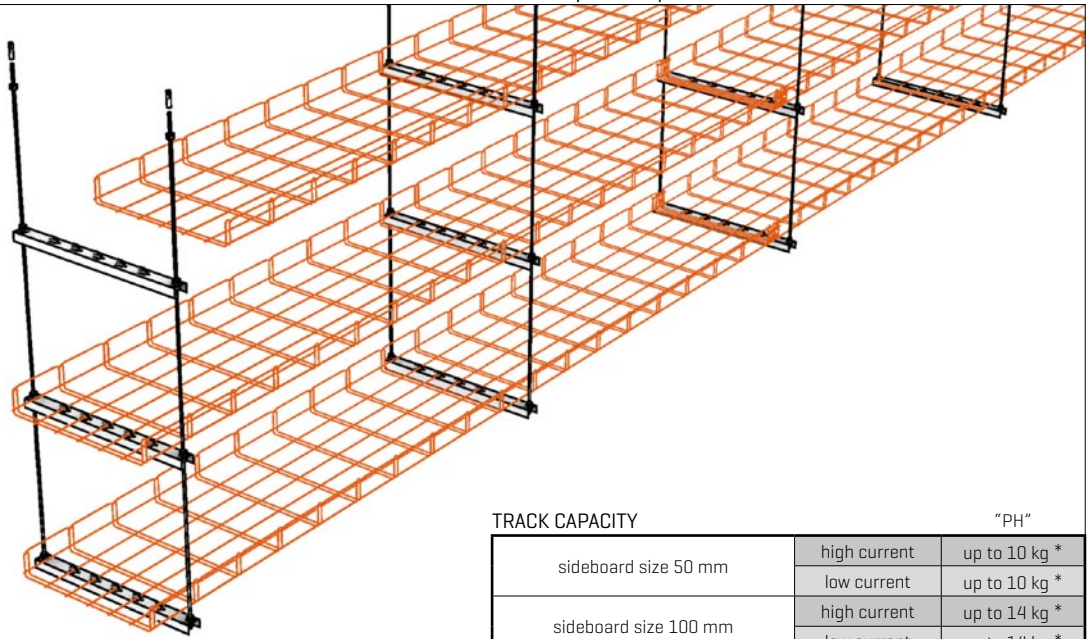
functional integrity according to temperature curve "PH"  
 in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11
<b>high current</b>	Prakab	PH 120-R	PS <sub>842</sub> 120	E 30
<b>low current</b>	Prakab	PH 120-R	PS <sub>842</sub> 120	E 30

cabelling used in testing:

	manufacturer	cabelling type	cabelling used in testing
constant temperature curve "PH"	Prakab	high current	type PRADiaDur 1-C SKH-V 180; P30-R, PH-120-R, PS30, E30 B2ca s1d0
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1

Spatial suspended installation **not normed** | on pairs of threaded rods

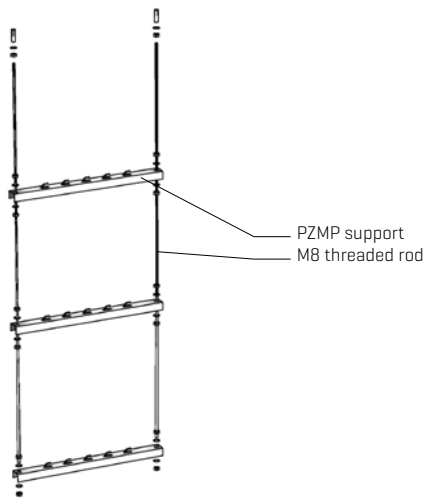


TRACK CAPACITY		"PH"
sideboard size 50 mm	high current	up to 10 kg *
	low current	up to 10 kg *
sideboard size 100 mm	high current	up to 14 kg *
	low current	up to 14 kg *

Used for spatial guiding of tracks anchored to the ceiling. The cable tracks can be installed in one or more parallel cable tray channels. It is based upon current spatial assembly using threaded rods.

**MOUNTING LIMITS** [\*] see table on p. 16

maximum spacing of threaded rods	1 000 mm
maximum load of one pair of threaded rods	50 kg
max. number of levels/rows of cable trays	3
minimum height distance of supports in case of multiple track assembly	300 mm
cables shall be fixed by SONAP clamps at the beginning and the end of each bend	
balanced loading of supports to enable uniform load distribution between both rods of pair	



APPLIED ELEMENTS	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1 <sub>□□□</sub>
SZM 1 coupling	ARK-2x3010
PZMP 100 - 500 support	ARK-2x62 <sub>□□</sub>
M8 threaded rod	ARK-2x9021

[x] position indicating type of surface finish  
 □□ positions indicating specific dimension

functional integrity according to temperature curve "PH" in classification according to regulations:

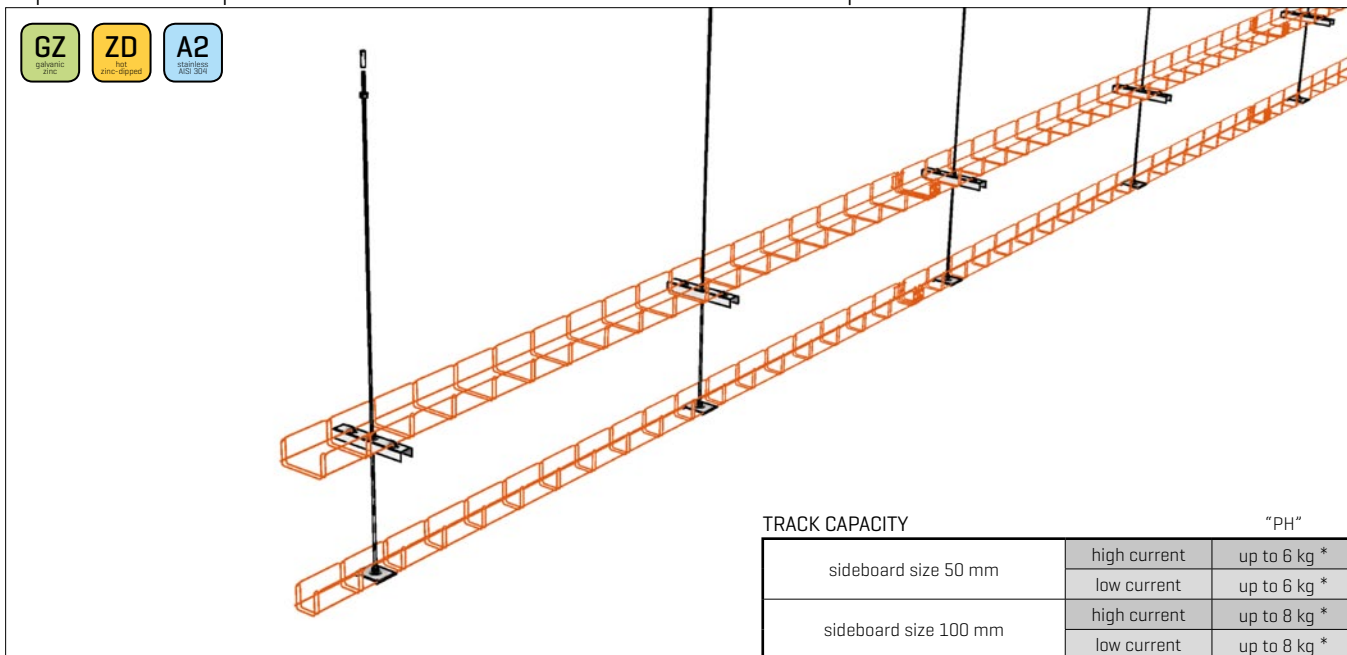
		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11
high current	Prakab	PH 120-R	PS <sub>842</sub> 120	E 30
low current	Prakab	PH 120-R*	PS <sub>842</sub> 120	E 30

cabling used in testing:

	manufacturer	cabling type	cabling used in testing
constant temperature curve "PH"	Prakab	high current	type PRADlaDur 1-CSKH-V 180; P30-R, PH-120-R, PS30, E30 B2ca s1d0
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1



# Spatial suspended installation **not normed** | on threaded rods

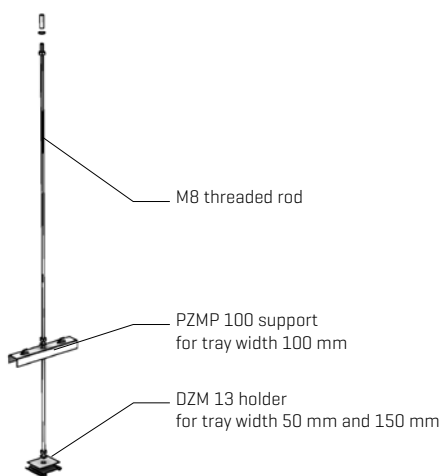


TRACK CAPACITY		"PH"	
sideboard size 50 mm	high current	up to 6 kg *	
	low current	up to 6 kg *	
sideboard size 100 mm	high current	up to 8 kg *	
	low current	up to 8 kg *	

Used for spatial guiding of tracks anchored to the ceiling. The threaded rod is fixed directly in the concrete ceiling with the aid of metallic dowels and the trays can be attached to it either by PZMP 100 support or by DZM 13 holder.

MOUNTING LIMITS [\*] see table on p. 16

suitable only for cable trays M2 50 - 100/50 and M2 100/100	
suitable only for M2 50 - 100/50 and M2 100/100 cable trays not more than two storeys of trays, with various combinations [holder/support]	
maximum spacing of threaded rods	1 000 mm
maximum load of one threaded rod	25 kg/m
min. distance between the storeys in case of multiple installation of tracks on one threaded rod	300 mm
cables shall be attached by SONAP clamps at the beginning and the end of each bend	



APPLIED ELEMENTS	order code
M2 50-100/50 a M2 100/100 tray	ARK-2x1 <u>UUU</u>
SZM 1 coupling	ARK-2x3010
PZMP 100 support	ARK-2x6210
DZM 13 holder	ARK-2x4130
M8 threaded rod	ARK-2x9021

[x] position indicating type of surface finish  
UU positions indicating specific dimension

functional integrity according to temperature curve "PH" in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11
<b>high current</b>	Prakab	PH 120-R	PS <sub>842</sub> 120	E 30
<b>low current</b>	Prakab	PH 120-R	PS <sub>842</sub> 120	E 30

cabelling used in testing:

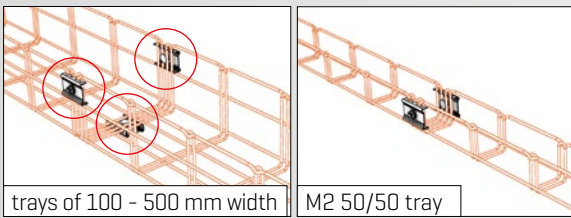
	manufacturer	cabelling type	cabelling used in testing
constant temperature curve "PH"	Prakab	high current	type PRADlaDur 1-CSKH-V 180; P30-R, PH-120-R, PS30, E30 B2ca s1d0
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1

# MAXIMUM PERMISSIBLE LOAD VALUES OF MERKUR 2 CABLE TRACKS

	loading capacity depending upon execution						fire resistance according to cabling type	
	simple horizontal using NZM	compound horizontal on STPM strut	ascending on PZMP supports	suspended on STPM struts	suspended on M8 rod pairs	suspended on M8 single rods	high current	low current
M2 50/50	3 kg	3 kg	3 kg	3 kg	3 kg	3 kg	PH120-R	PH120-R
M2 100/50	6 kg	6 kg	6 kg	6 kg	6 kg	6 kg	PH120-R	PH120-R
M2 150/50	9 kg	9 kg	9 kg	9 kg	8 kg	-	PH120-R	PH120-R
M2 200/50	12 kg	12 kg	10 kg	12 kg	10 kg	-	PH120-R	PH120-R
M2 250/50	14 kg	14 kg	10 kg	14 kg	10 kg	-	PH120-R	PH120-R
M2 300/50	14 kg	14 kg	15 kg	14 kg	10 kg	-	PH120-R	PH120-R
M2 400/50	16 kg	16 kg	-	16 kg	12 kg [*]	-	PH120-R	P30-R/PH120-R *
M2 500/50	18 kg	18 kg	-	18 kg	12 kg [*]	-	PH120-R	P30-R/PH120-R*
M2 100/100	8 kg	8 kg	8 kg	8 kg	8 kg	8 kg	PH120-R	PH120-R
M2 150/100	10 kg	10 kg	10 kg	10 kg	10 kg	-	PH120-R	PH120-R
M2 200/100	13 kg	13 kg	12 kg	13 kg	12 kg	-	PH120-R	PH120-R
M2 250/100	16 kg	16 kg	14 kg	16 kg	12 kg	-	PH120-R	PH120-R
M2 300/100	18 kg	18 kg	15 kg	18 kg	12 kg	-	PH120-R	PH120-R
M2 400/100	18 kg	18 kg	-	18 kg	14 kg	-	PH120-R	P30-R
M2 500/100	20 kg	20 kg	-	20 kg	14 kg	-	PH120-R	P30-R

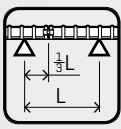
[\*] Due the test course two mesh tray widths, **M2 400 and M2 500 for low current circuits**, did not obtain full certification [PH 120-R] and can only be used with P30-R certification. However, they complied with the PH 120-R certification conditions in the suspended installation type on pairs of rods. The test outcome may have been biased by the fact that the MERKUR 2 specimen were located in extremely exposed parts of the filled test chamber. However, this fact does not represent a real disadvantage, since the required fire resistance of low current distribution cableways usually does not exceed 30 minutes. If higher resistance should be obligatory, then another size of the available M2 cable tray system with full certification can be the right option.

## Connecting cable trays with SZM 1 couplings



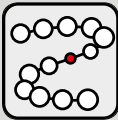
trays of 100 - 500 mm width

M2 50/50 tray




The compliance with high requirements regarding stiffness can only be achieved by using at least three SZM 1 couplings when assembling the cable mesh trays. Two of them shall be located at the side walls and one at the bottom of the tray. There is only one exception to this rule, namely the M2 50/50 mesh tray where two connecting elements will do, as shown in the picture on the left. No coupling may be located above the support point. The ideal position is at 1/3 of the distance between the support points.

## Often disregarded connotations




The weakest element of an installation is decisive for the overall resistance of a cable track. That is why it should be kept in mind that even the sturdiest execution of a cable track with best craftsmanship can be jeopardized by poor cabling, inappropriate anchoring, designing the route through risky places and other aspects of the project and the implementation of the cable track.

## Anchorage to the building



It is very important to pay enough attention to the right choice and execution of the anchorage of the bearing elements of cable tracks to the structures [e.g. by bolts with metal dowels].  
If need be, we are ready to suggest an appropriate method of anchoring the bearing components for the cable tracks suited for your planned implementation.

## Supplementary installation elements for cable tracks with functional integrity



For the cable tracks with required fire resistant functional integrity it is necessary to use suitable installation components. During the installation of cable tracks within the Merkur 2 system it is possible to take the advantage of using installation box type 8117 P016 [manufactured by Kopos Kolín], which have classification P 30-R. This type of boxes may be used with all wire mesh trays on high current tracks. The boxes themselves are not classified for low current tracks.

**We recommend that the representatives of installing companies consult individual usages of cabling and supporting components with business-technical manager of the company Arkys, s.r.o. - see contact according to regions at [www.arkys.cz](http://www.arkys.cz)**

# MERKUR<sup>2</sup>

INSTALLATION OF TRACKS WITH  
FUNCTIONAL INTEGRITY ACCORDING TO  
NORM TEMPERATURE CURVE "P"

WITH CLASSIFICATION:

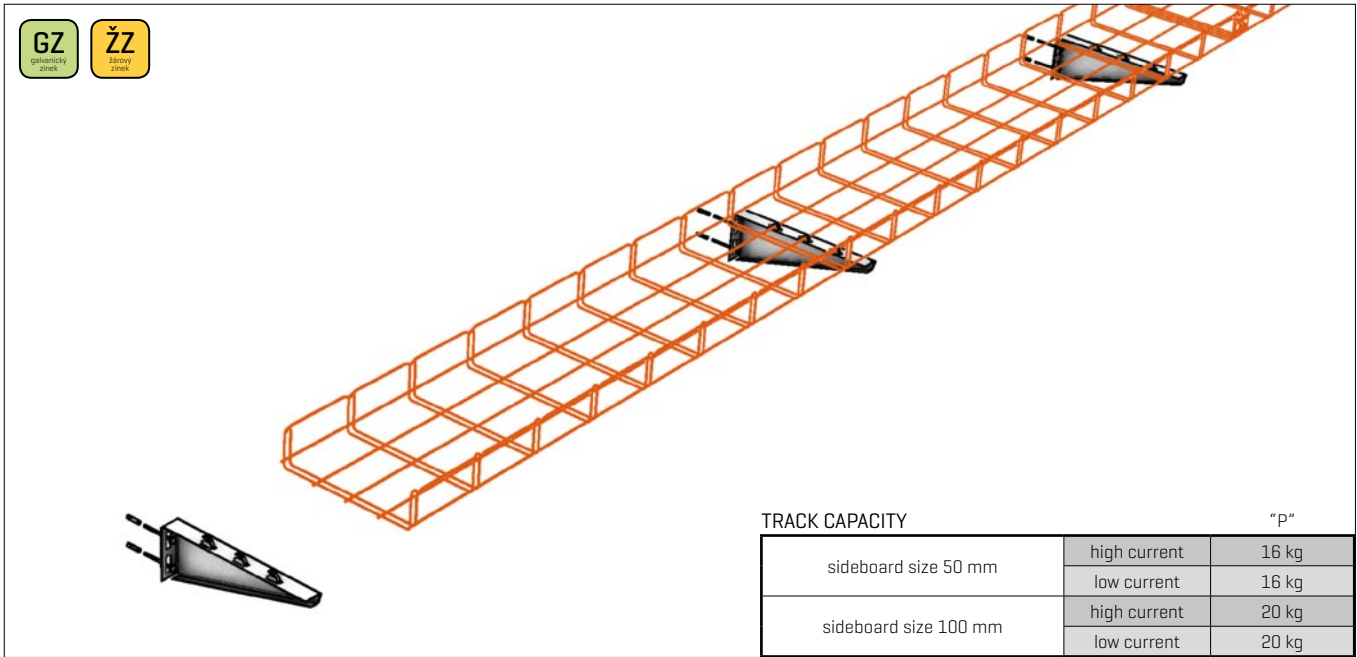
**P 90-R**

**PS 90**

**E 90**



# Wall mounting **not normed** | on NZM cantilevers



TRACK CAPACITY		"P"
sideboard size 50 mm	high current	16 kg
	low current	16 kg
sideboard size 100 mm	high current	20 kg
	low current	20 kg

Application for current horizontal guiding of one or more storeys of cable tracks over vertical walls of structures. This type can be used both for high current and low current circuits.

MOUNTING LIMITS	
maximum spacing of supports	1 000 mm
cables shall be attached to tray by SONAP clamps at the beginning and the end of each bend	
balanced distribution of cantilever load with centre of gravity possibly close to its root	



APPLIED ELEMENTS	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1.000
SZM 1 coupling	ARK-2x3010
NZM 50 - 500 cantilever	ARK-2x62.00

[x] position indicating type of surface finish  
 .00 positions indicating specific dimension

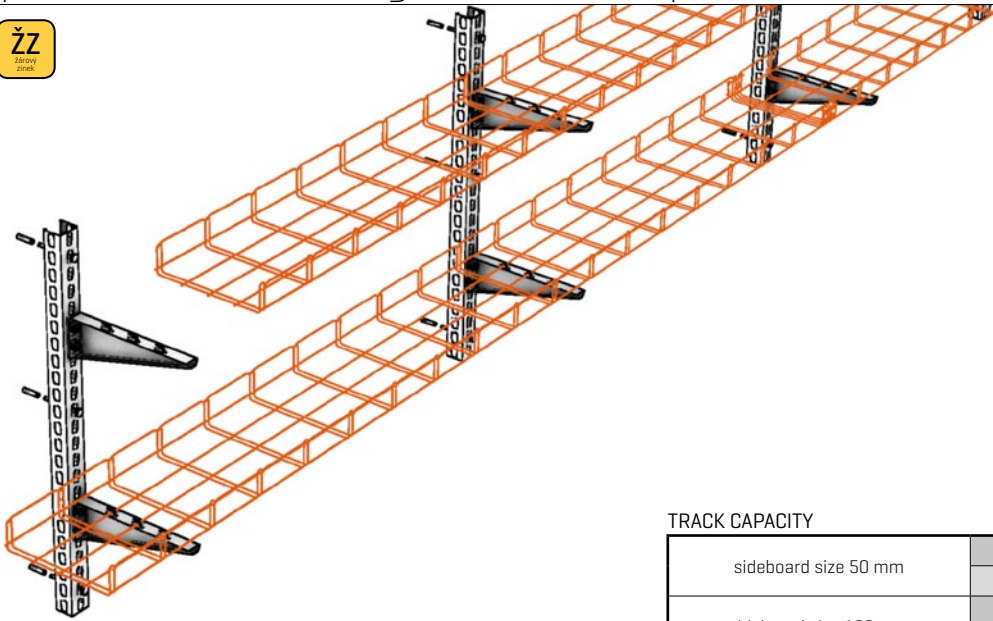
functional integrity according to temperature curve "P" in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11
<b>high current</b>	NKT	P 60-R	PS 60	E 60
	Prakab	↓ 50 mm	PS 60	E 60
		↓ 100 mm	P 30-R	PS 30
	Elkond HHK	↓ 50 mm	P 30-R	PS 30
↓ 100 mm		P 15-R	PS 15	E 15
<b>low current</b>	NKT	-	-	-
	Prakab	P 60-R	PS 60	E 60
	Elkond HHK	P 30-R	PS 30	E 30

cabeling used in testing:	manufacturer	cabeling type	cabeling used in testing
norm temperature curve "P"	<b>NKT cables</b>	high current	type N0POVIC 1-CXKH-V FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	not supplied by manufacturer
	<b>Prakab</b>	high current	type PRAFlaDur 90 (N)HXH-J FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
	<b>Elkond HHK [SK]</b>	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
		low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1



# Compound wall mounting **not normed** | on STPM struts



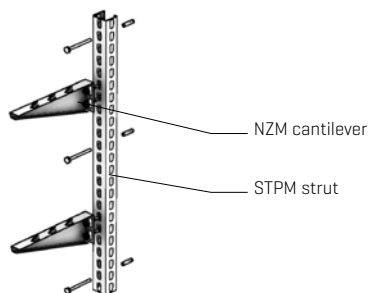
Application for horizontal guiding of one or more storeys of cable tracks over vertical walls of structures. Possibly also for more loaded tracks attached to walls with difficult anchoring.

### TRACK CAPACITY

		"P"
sideboard size 50 mm	high current	16 kg
	low current	16 kg
sideboard size 100 mm	high current	20 kg
	low current	20 kg

### MOUNTING LIMITS

maximum spacing of supports	1 000 mm
max. spacing of anchoring points on the strut	400 mm
max. number of levels/rows of cable trays	3
min. spacing of cantilevers on one strut (the STPM 300 strut can accommodate only one storey of cable track)	300 mm
cables shall be attached to tray by SONAP clamps at the beginning and the end of each bend	
balanced distribution of cantilever load with centre of gravity possibly close to its root	



### APPLIED ELEMENTS

APPLIED ELEMENTS	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1 <sub>xxx</sub>
SZM 1 coupling	ARK-2x3010
NKM 50 - 500 cantilever	ARK-2x50 <sub>xxx</sub>
STPM strut	ARK-227 <sub>xxx</sub>

[x] position indicating type of surface finish  
<sub>xxx</sub> positions indicating specific dimension

functional integrity according to temperature curve "P" in classification according to regulations:

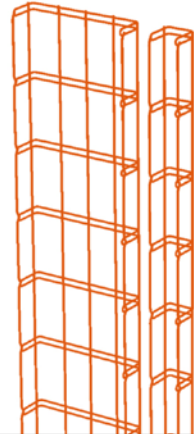
		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11	
high current	NKT	P 60-R	PS 60	E 60	
	Prakab	↓ 50 mm	P 60-R	PS 60	E 60
		↓ 100 mm	P 30-R	PS 30	E 30
	Elkond HHK	↓ 50 mm	P 30-R	PS 30	E 30
		↓ 100 mm	P 15-R	PS 15	E 15
low current	NKT	-	-	-	
	Prakab	P 60-R	PS 60	E 60	
	Elkond HHK	P 30-R	PS 30	E 30	

cabling used in testing: manufacturer cabling type cabling used in testing

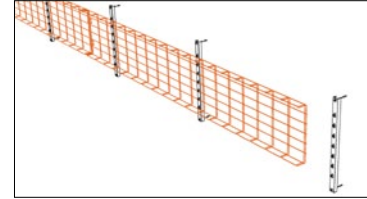
norm temperature curve "P"	NKT cables	high current	type N0POVIC 1-CXKH-V FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	not supplied by manufacturer
	Prakab	high current	type PRAFlaDur 90 (N)HXH-J FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
	Elkond HHK [SK]	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
		low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1



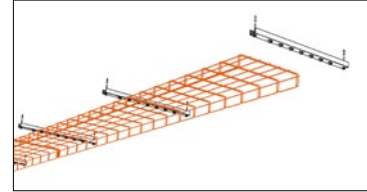
# Flat (ascending) installation **not normed** | on PZMP supports



horizontal installation



installation under the ceiling



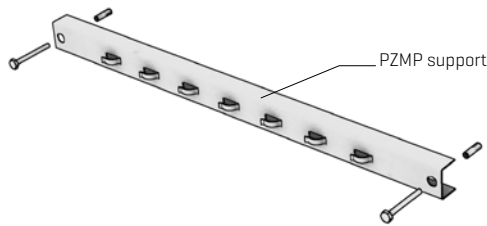
### TRACK CAPACITY

		"P"	
sideboard size 50 mm	high current	10 kg	
	low current	10 kg	
sideboard size 100 mm	high current	10 kg	
	low current	10 kg	

Used for vertical guiding of tracks in one or more parallel channels of trays upon vertical surfaces of the building. The cabling shall be always attached to the trays by SONAP clamps. This type of installation can be also used horizontally, including routes under the ceiling (see pictures).

### MOUNTING LIMITS

maximum spacing of supports	1 000 mm
maximum spacing of SONAP clamps (i.e. fixed to each third cross beam)	300 mm
max. length of the vertical section of track, in cases of longer vertical sections the track shall be provided with retaining bends (see picture) or with a certified installation box for pull tension relief of the cables	3 500 mm

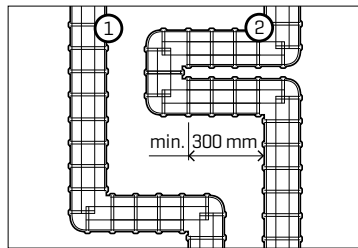


PZMP support

### APPLIED ELEMENTS

	order code
MERKUR 2 50 - 300 / 50 - 100 tray	ARK-2x1_..._...
SZM 1 coupling	ARK-2x3010
PZMP 100 - 300 support	ARK-2x62_..._...

implementation of retaining bends in a vertical track



Some specialized solutions of retaining positions offered by other suppliers are also available, e.g. ZSE90 pull relief box.

[x] position indicating type of surface finish  
\_ \_ \_ positions indicating specific dimension

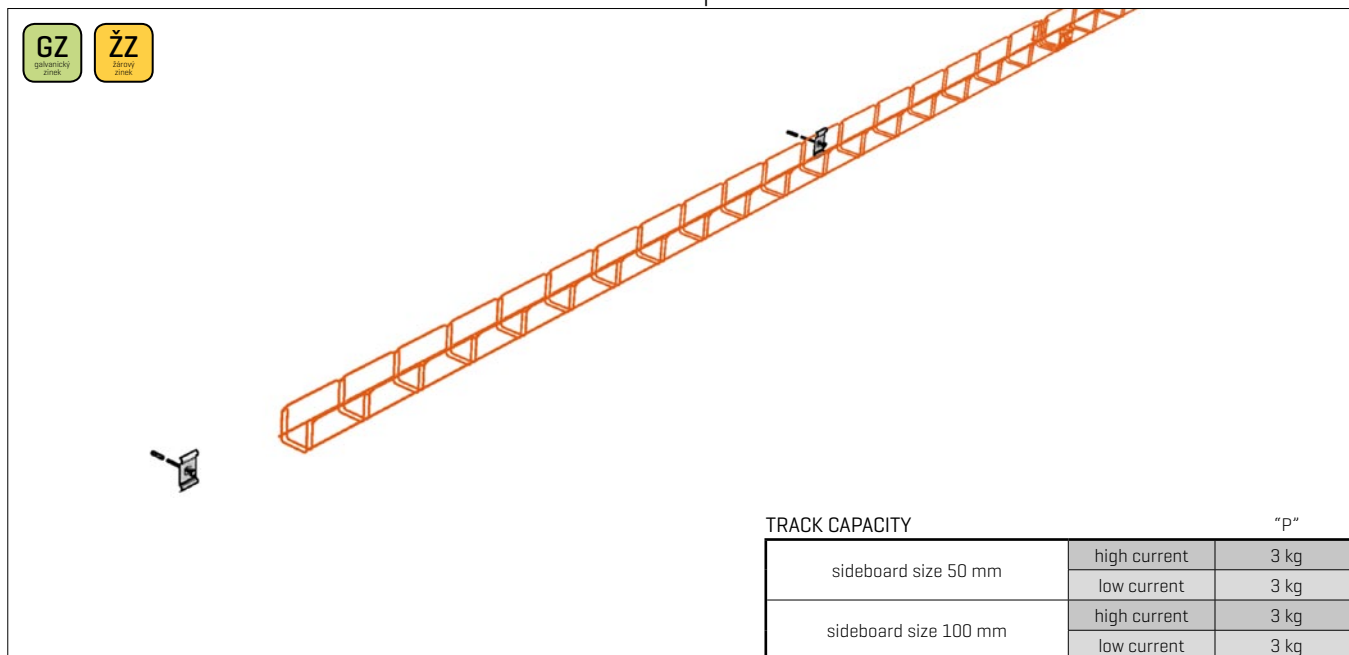
functional integrity according to temperature curve "P" in classification according to regulations:

			STN 92 0205:2012	DIN 4102-12:1998-11
high current	NKT	P 90-R	PS 90	E 90
	Prakab	P 30-R	PS 30	E 30
	Elkond HHK	P 60-R	PS 60	E 60
low current	NKT	-	-	-
	Prakab	P 30-R	PS 30	E 30
	Elkond HHK	P 90-R	PS 90	E 90

cabelling used in testing: manufacturer cabelling type cabelling used in testing

norm temperature curve "P"	NKT cables	high current	type N0POVIC 1-CXKH-V FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	not supplied by manufacturer
	Prakab	high current	type PRADlaDur 1-CSKH-V 180; P30-R, PH-120-R, PS30, E30 B2ca s1d0
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
	Elkond HHK [SK]	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
		low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1

# Wall installation LIGHT **not normed** | on DZM 12 holders



TRACK CAPACITY		"P"
sideboard size 50 mm	high current	3 kg
	low current	3 kg
sideboard size 100 mm	high current	3 kg
	low current	3 kg

Solution intended for horizontal guiding of one or more storeys of cable tracks upon vertical surfaces of the buildings. It is approved exclusively for the M2 50/50 cable tray and can be recommended as an economic solution of simple communication cable tracks.

MOUNTING LIMITS	
installation approved for M2 50/50 tray only	
maximum spacing of supports	1 250 mm

APPLIED ELEMENTS	order code
MERKUR 2 50 /50 tray	ARK-2x1110
SZM 1 coupling	ARK-2x3010
DZM 12 holder	ARK-2x4120

[x] position indicating type of surface finish

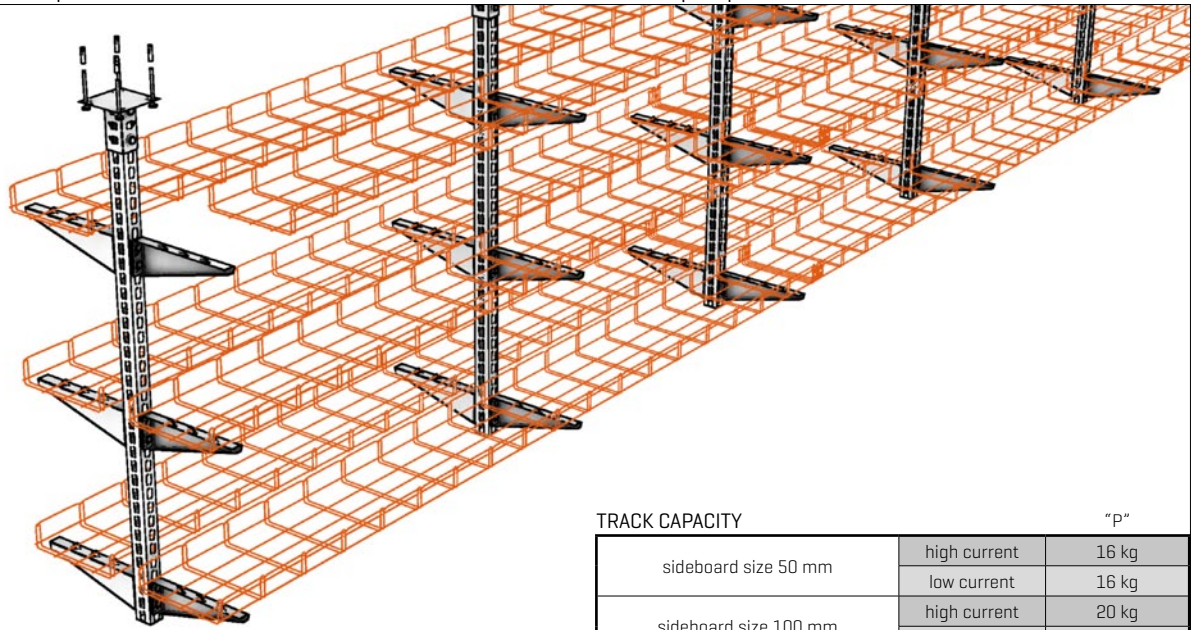


functional integrity according to temperature curve "P" in classification according to regulations:

			STN 92 0205:2012	DIN 4102-12:1998-11
high current	NKT	-	-	-
	Prakab	P 90-R	PS 90	E 90
	Elkond HHK	P 60-R	PS 60	E 60
low current	NKT	-	-	-
	Prakab	P 60-R	PS 60	E 60
	Elkond HHK	P 90-R	PS 90	E 90

cabling used in testing:	manufacturer	cabling type	cabling used in testing
norm temperature curve "P"	NKT cables	-	-
		low current	not supplied by manufacturer
	Prakab	high current	type PRAFlaDur 90 [N]HXH-J FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
	Elkond HHK [SK]	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
		low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1

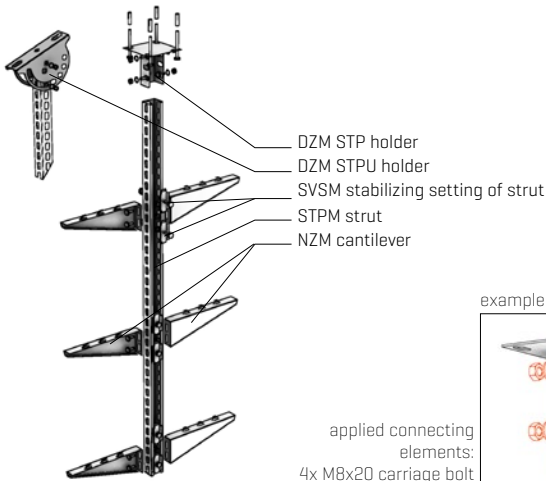
# Spatial suspended installation **not normed** | upon STPM struts



TRACK CAPACITY		"P"
sideboard size 50 mm	high current	16 kg
	low current	16 kg
sideboard size 100 mm	high current	20 kg
	low current	20 kg

This arrangement serves for guiding tracks anchored to the ceiling. They can be installed in one or more levels on struts. Such solution is particularly well adapted for complex tracks with crossing in different levels.

MOUNTING LIMITS	
maximum spacing of supports	1 000 mm
maximum load of one strut	100 kg
max. number of levels/rows of cable trays	3
distance between tracks at the strut in installations of plurality of levels shall be at least	300 mm
cables shall be fixed by SONAP clamps at the beginning and the end of each bend	
symmetric and balanced distribution of load to prevent deflections of the strut	



example of assembly



applied connecting elements:  
4x M8x20 carriage bolt  
4x M10 washer  
4x M8 nut

APPLIED ELEMENTS	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1 <sub>xxx</sub>
SZM 1 coupling	ARK-2x3010
NZM 50 - 500 cantilever	ARK-2x50 <sub>xx</sub>
STPM strut	ARK-2x7 <sub>xxx</sub>
SVSM stabilizing setting of strut	ARK-218958
DZM STP holder	ARK-2x4300
DZM STPU holder	ARK-2x4310

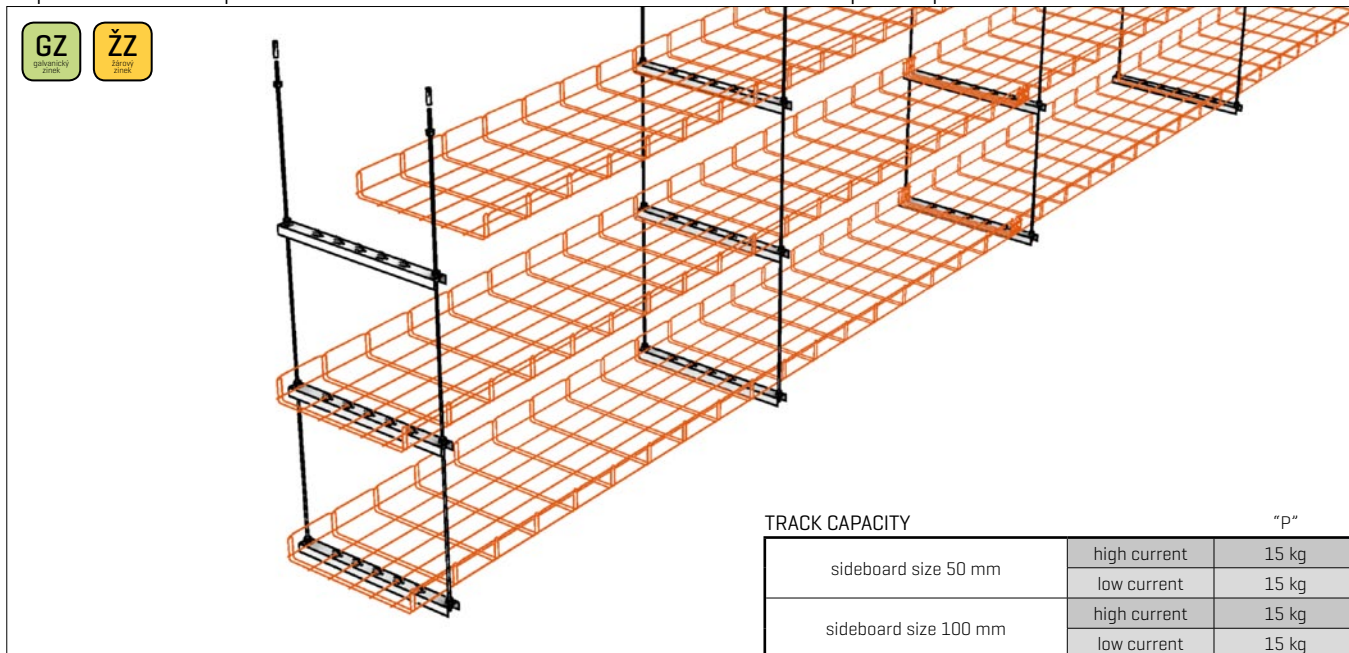
[x] position indicating type of surface finish  
\_ \_ \_ positions indicating specific dimension

functional integrity according to temperature curve "P" in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11	
<b>high current</b>	<b>NKT</b>	P 60-R	PS 60	E 60	
	<b>Prakab</b>	↓ 50 mm	P 60-R	PS 60	E 60
		↓ 100 mm	P 30-R	PS 30	E 30
	<b>Elkond HHK</b>	↓ 50 mm	P 30-R	PS 30	E 30
		↓ 100 mm	P 15-R	PS 15	E15
	<b>low current</b>	<b>NKT</b>	-	-	-
<b>Prakab</b>		P 60-R	PS 60	E 60	
<b>Elkond HHK</b>		P 30-R	PS 30	E 30	

cabling used in testing:	manufacturer	cabling type	cabling used in testing
norm temperature curve "P"	<b>NKT cables</b>	high current	type N0POVIC 1-CXKH-V FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	not supplied by manufacturer
	<b>Prakab</b>	high current	type PRAFlaDur 90 (N)HXH-J FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
	<b>Elkond HHK [SK]</b>	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
		low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1

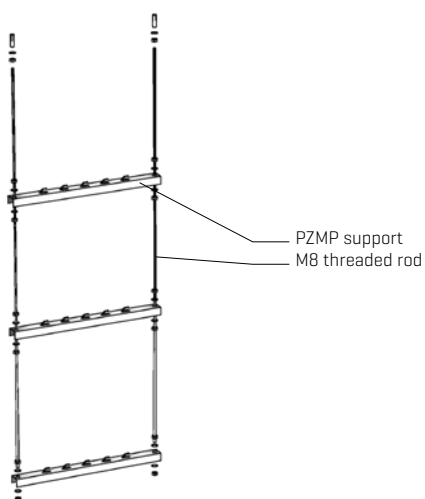
# Spatial suspended installation **not normed** | on pairs of threaded rods



TRACK CAPACITY		"P"
sideboard size 50 mm	high current	15 kg
	low current	15 kg
sideboard size 100 mm	high current	15 kg
	low current	15 kg

Used for spatial guiding of tracks anchored to the ceiling. The cable tracks can be installed in one or more parallel cable tray channels. It is based upon current spatial assembly using threaded rods.

MOUNTING LIMITS	
maximum spacing of threaded rods	1 000 mm
maximum load of one pair of threaded rods	50 kg
max. number of levels/rows of cable trays	3
minimum height distance of the supports in case of multiple track assembly	300 mm
cables shall be fixed by SONAP clamps at the beginning and the end of each bend	
balanced loading of the supports to enable uniform load distribution between both rods of the pair	



APPLIED ELEMENTS	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1 <sub>xxx</sub>
SZM 1 coupling	ARK-2x3010
PZMP 100 - 500 support	ARK-2x62 <sub>xxx</sub>
M8 threaded rod	ARK-2x9021

[x] position indicating type of surface finish  
<sub>xxx</sub> positions indicating specific dimension

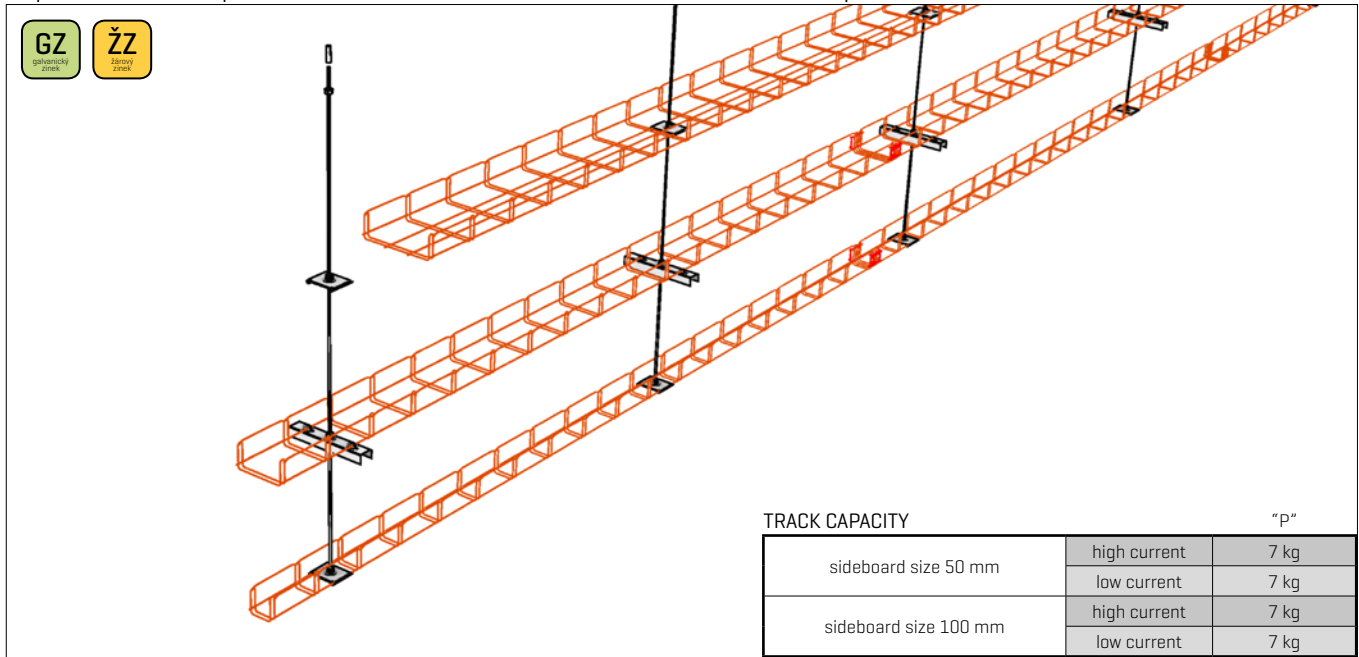
functional integrity according to temperature curve "P" in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11	
high current	NKT	P 90-R	PS 90	E 90	
	Prakab	↓ 50 mm	P 90-R	PS 90	E 90
		↓ 100 mm	P 60-R	PS 60	E 60
Elkond HHK	-	-	-		
low current	NKT	-	-	-	
	Prakab	↓ 50 mm	P 90-R	PS 90	E 90
		↓ 100 mm	-	-	-
Elkond HHK	P 90-R	PS 90	E 90		

cabling used in testing:	manufacturer	cabling type	cabling used in testing
norm temperature curve "P"	NKT cables	high current	type N0POVIC 1-CXKH-V FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	not supplied by manufacturer
	Prakab	high current	type PRAFlaDur 90 (N)HXH-J FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
	Elkond HHK [SK]	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
		low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1



# Spatial suspended installation **not normed** | on threaded rods

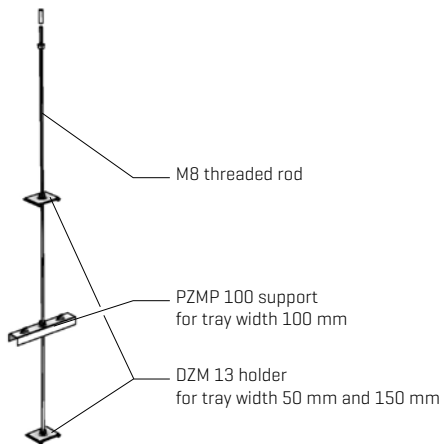


TRACK CAPACITY		"P"
sideboard size 50 mm	high current	7 kg
	low current	7 kg
sideboard size 100 mm	high current	7 kg
	low current	7 kg

Used for spatial guiding of tracks anchored to the ceiling. The threaded rod is fixed directly in the concrete ceiling with the aid of metallic dowels and the trays can be attached to it either by PZMP100 support or by holder DZM 13.

### MOUNTING LIMITS

suitable only for M2 50 – 100/50 and M2 100/100 cable trays	
not more than two storeys of trays, with various combinations [holder/support]	
maximum spacing of threaded rods	1 000 mm
maximum load of one threaded rod	25 kg/m
min. distance between the storeys in case of multiple installation of tracks on one threaded rod	300 mm
cables shall be attached by SONAP clamps at the beginning and the end of each bend	



### APPLIED ELEMENTS

APPLIED ELEMENTS	order code
M2 50-150/50 tray	ARK-2x1 <sub>1000</sub>
SZM 1 coupling	ARK-2x3010
PZMP 100 support	ARK-2x6210
DZM 13 holder	ARK-2x4130
M8 threaded rod	ARK-2x9021

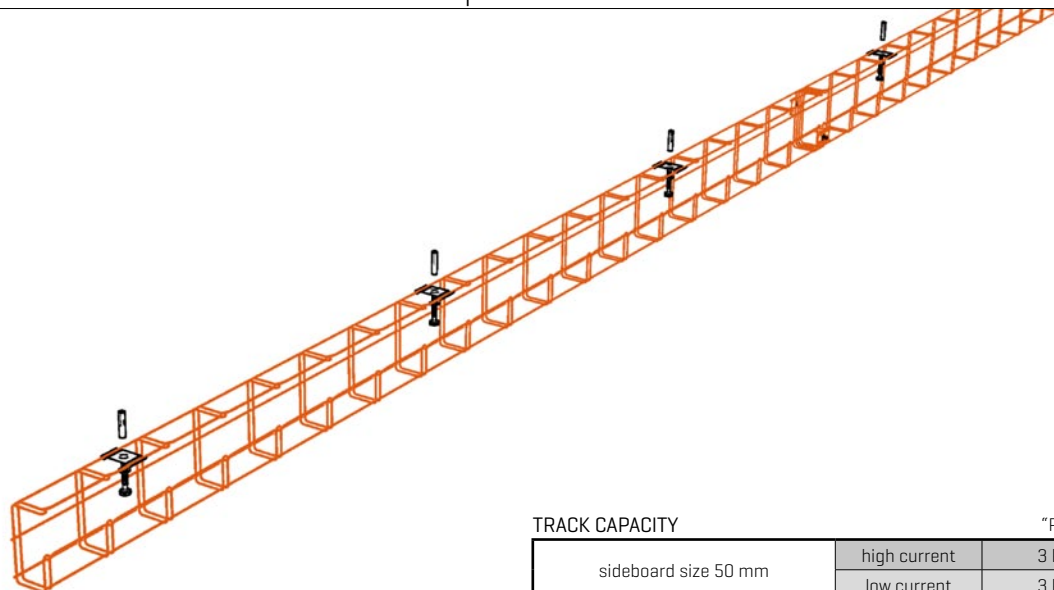
[x] position indicating type of surface finish  
 1000 positions indicating specific dimension

functional integrity according to temperature curve "P" in classification according to regulations:

			STN 92 0205:2012	DIN 4102-12:1998-11
<b>high current</b>	NKT	P 90-R	PS 90	E 90
	Prakab	P 90-R	PS 90	E 90
	Elkond HHK	P 15-R	PS 15	E 15
<b>low current</b>	NKT	-	-	-
	Prakab	P 60-R	PS 60	E 60
	Elkond HHK	P 90-R	PS 90	E 90

cabeling used in testing:	manufacturer	cabeling type	cabeling used in testing
norm temperature curve "P"	<b>NKT cables</b>	high current	type N0POVIC 1-CXKH-V FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	not supplied by manufacturer
	<b>Prakab</b>	high current	type PRAFlaDur 90 [N]HXH-J FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
	<b>Elkond HHK [SK]</b>	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
		low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1

# Wall installation LIGHT **not normed** | on DZM 12 holders



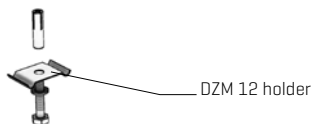
TRACK CAPACITY		"P"
sideboard size 50 mm	high current	3 kg
	low current	3 kg
sideboard size 100 mm	high current	3 kg
	low current	3 kg

Solution intended for horizontal guiding of one or more storeys of cable tracks upon vertical surfaces of the buildings. It is approved exclusively for the M2 50/50 cable tray and can be recommended as an economic solution of simple communication cable tracks.

MOUNTING LIMITS	
maximum spacing of supports	1 250 mm

APPLIED ELEMENTS	order code
M2 50-100/100-G tray	ARK-2×13 <sub>LL</sub>
SZM 1 coupling	ARK-2×3010
DZM 12 holder	ARK-2×4120

[x] position indicating type of surface finish

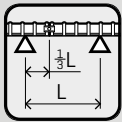


functional integrity according to temperature curve "P" in classification according to regulations:

			STN 92 0205:2012	DIN 4102-12:1998-11
high current	NKT	P 90-R	PS 90	E 90
	Prakab	P 90-R	PS 90	E 90
	Elkond HHK	P 60-R	PS 60	E 60
low current	NKT	-	-	-
	Prakab	P 60-R	PS 60	E 60
	Elkond HHK	P 90-R	PS 90	E 90

cabling used in testing:	manufacturer	cabling type	cabling used in testing
norm temperature curve "P"	<b>NKT cables</b>	high current	type NOPOVIC 1-CXKH-V FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	not supplied by manufacturer
	<b>Prakab</b>	high current	type PRAFlaDur 90 [N]HXH-J FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	type PRAFlaGuard F-SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
	<b>Elkond HHK [SK]</b>	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
		low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1

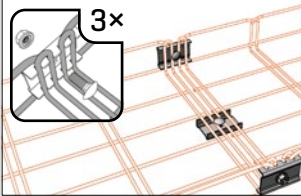
## Connecting cable trays with SZM 1 couplings



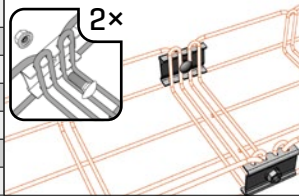
In order to maintain the declared values, it is necessary to use the correct number of couplings in positions according to the pictures.

The declared values of the capacity of the trays depend on prescribed implementation of connections. In the opposite case we do not guarantee the declared capacities.

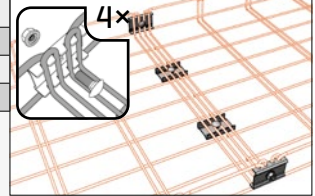
M2 250/50
M2 300/50
M2 150/100
M2 200/100
M2 250/100
M2 300/100



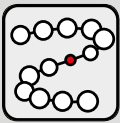
M2 50/50
M2 100/50
M2 150/50
M2 200/50
M2 100/100
M2 50/50 G
M2 100/100 G



M2 400/50
M2 500/50
M2 400/100
M2 500/100



## Often disregarded connotations



The weakest element of an installation is decisive for the overall resistance of a cable track. That is why it should be kept in mind that even the sturdiest execution of a cable track with best craftsmanship can be jeopardized by poor cabling, inappropriate anchoring, designing the route through risky places and other aspects of the project and the implementation of the cable track.

## Anchorage to the building



It is very important to pay enough attention to the right choice and execution of the anchorage of the bearing elements of cable tracks to the structures (e.g. by bolts with metal dowels).

If need be, we are ready to suggest an appropriate method of anchoring the bearing components for the cable tracks suited for your planned implementation.

## Supplementary installation elements for cable tracks with functional integrity



For the cable tracks with required fire resistant functional integrity it is necessary to use suitable installation components. During the installation of cable tracks within the Merkur 2 system it is possible to take the advantage of using installation box type 8117 P016 [manufactured by Kopus Kolín], which have classification P 30-R. This type of boxes may be used with all wire mesh trays on high current tracks. The boxes themselves are not classified for low current tracks.

We recommend that the representatives of installing companies consult individual usages of cabling and supporting components with business-technical manager of the company Arkys, s.r.o. - see contact according to regions at [www.arkys.cz](http://www.arkys.cz)

# SHAPING

## MANUAL FOR THE IMPLEMENTATION OF SHAPED ELEMENTS OF TRACKS

GENERAL INFORMATION AND INSTRUCTIONS

p. 59

BASIC PLANE SHAPING COMPONENTS

p. 60 – 67

TRACK CROSSING

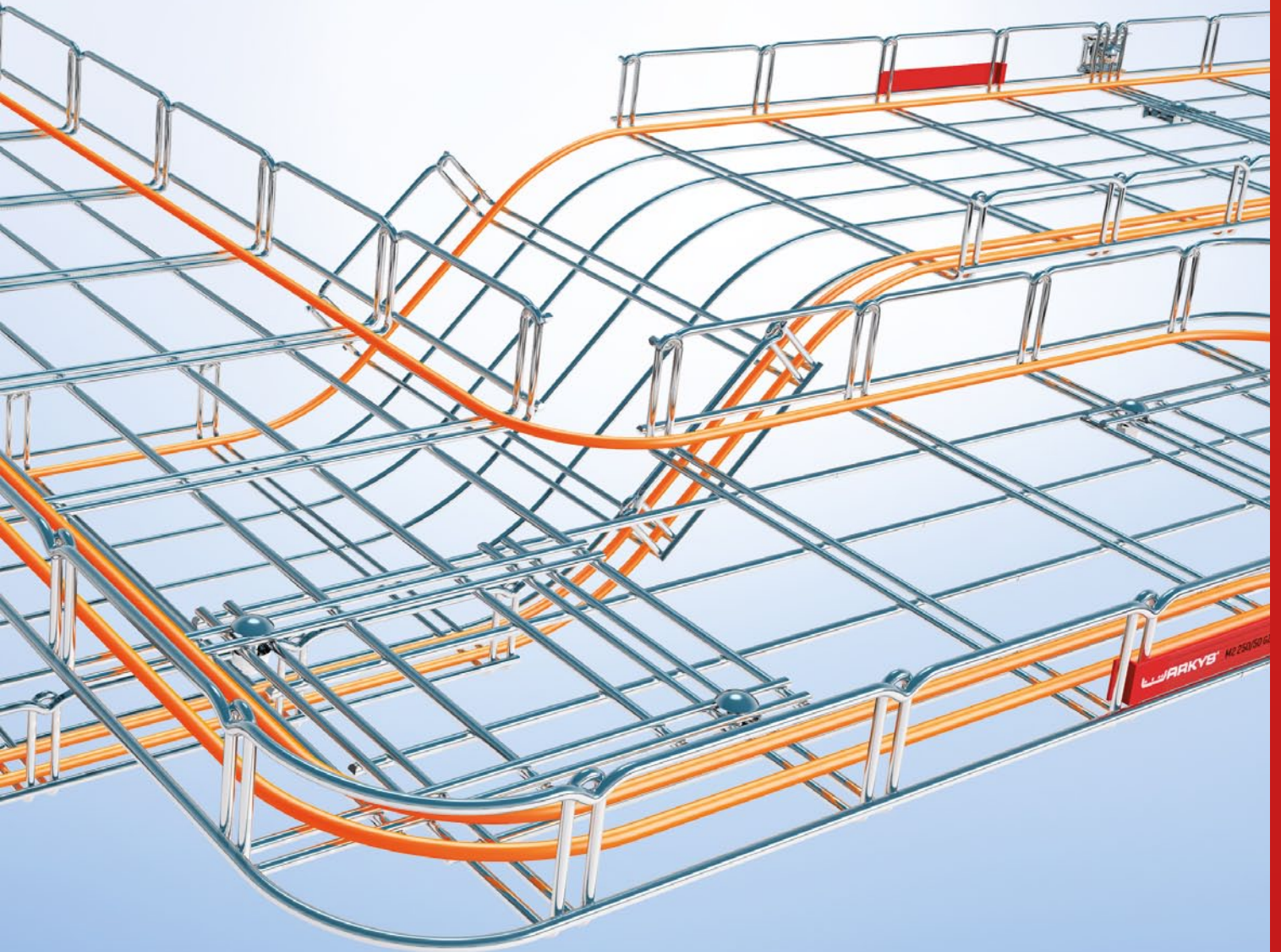
p. 68

SPATIAL SHAPING

p. 69

CONNECTING TRACKS

p. 70





## SHAPING IN GENERAL

general information and instructions p. 77

## BASIC PLANE SHAPING COMPONENTS

tray width 50 mm p. 78

tray width 100 mm p. 79

tray width 150 mm p. 80

tray width 200 mm p. 81

tray width 250 mm p. 82

tray width 300 mm p. 83

tray width 400 mm p. 84

tray width 500 mm p. 85

## TRACK CROSSING

tray width 50 mm p. 86

tray width 100 mm p. 86

tray width 150 - 500 mm p. 86



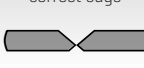

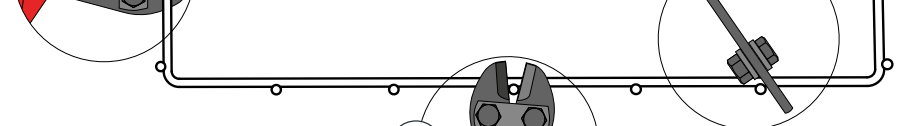
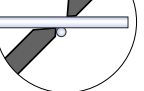

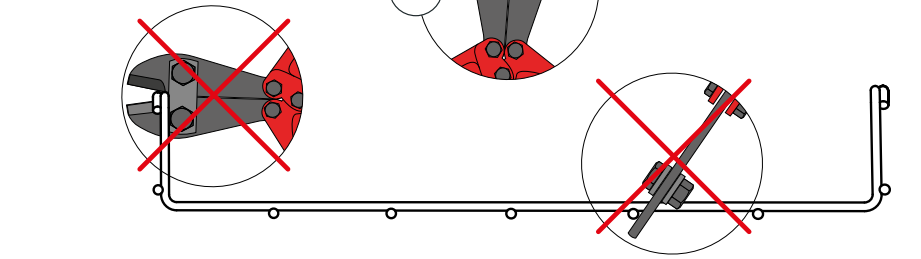

## SPATIAL SHAPING

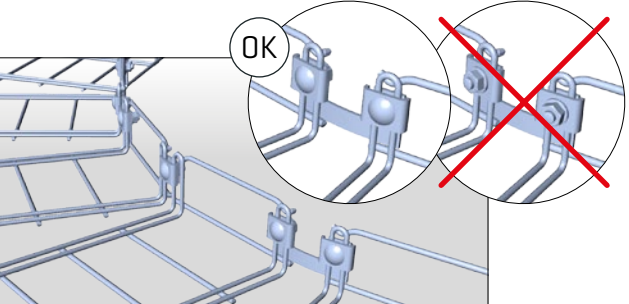
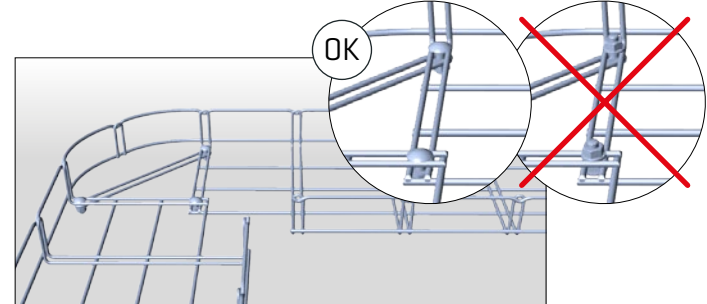
height of side wall 50 mm p. 87

height of side wall 100 mm p. 87

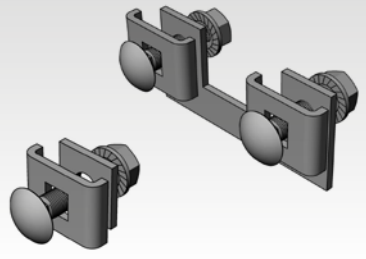
## CONNECTING TRACKS

joining of various width tracks p. 88

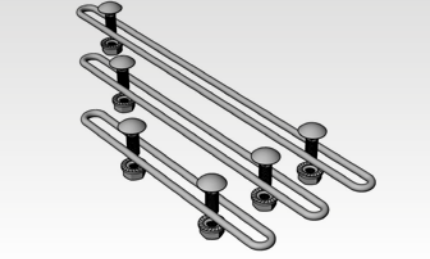
<p>wrench No 10</p> 			<p>correct edge</p> 
<p>protection devices</p> 			<p>OK</p> 
			<p>improper edge</p> 

	
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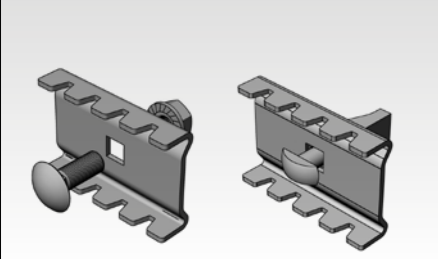
Profile coupling SZM 4



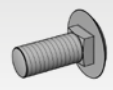
Profile set TSM




Tray coupling SZM 1, SZM 1-R




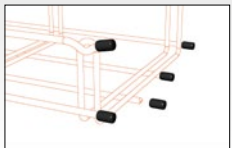
Carriage bolt M6x16



Collar nut M6



OK 1 protective cap for wires

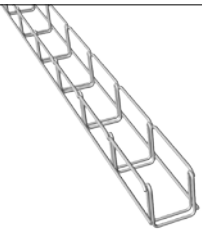
MERKUR scissors



side edge

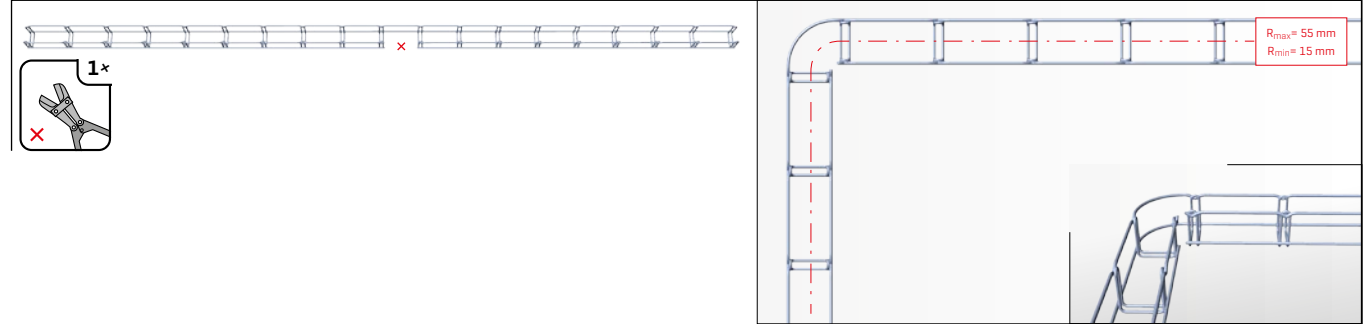
zinc spray - zinc 98% [400 ml]





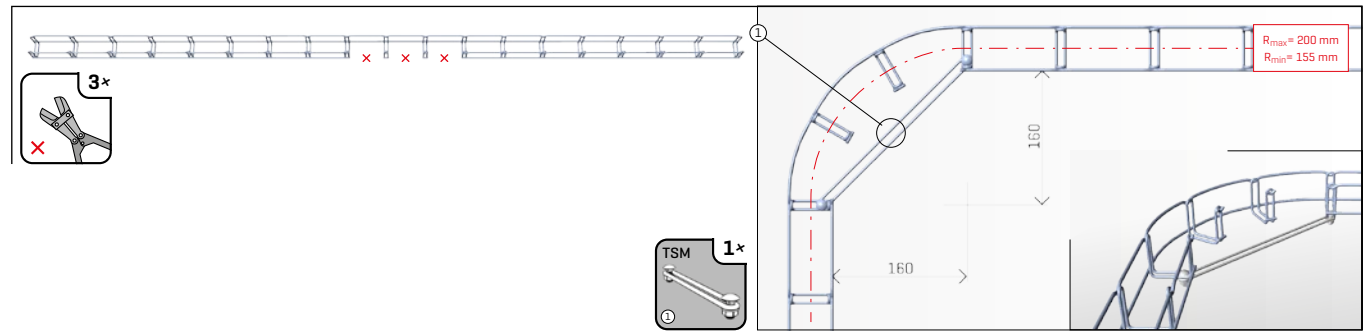
 50 mm

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.



**1x**

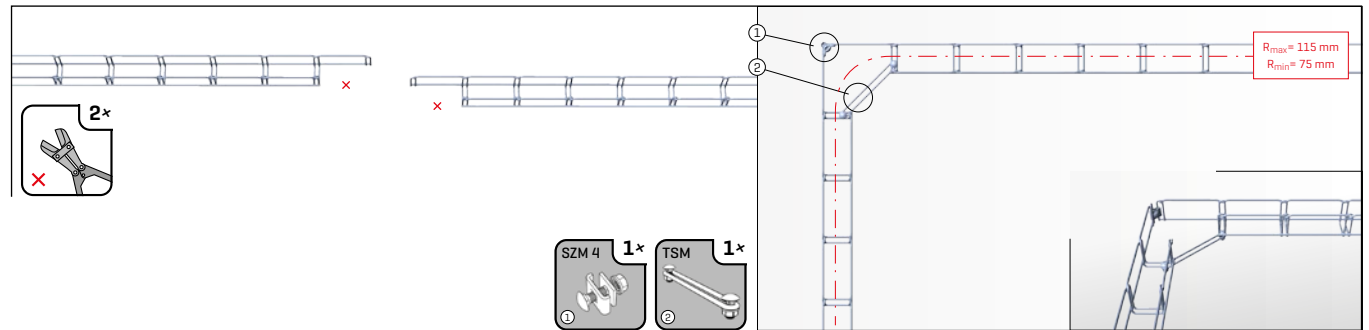
$R_{max} = 55 \text{ mm}$   
 $R_{min} = 15 \text{ mm}$



**3x**

$R_{max} = 200 \text{ mm}$   
 $R_{min} = 155 \text{ mm}$

**TSM 1x**

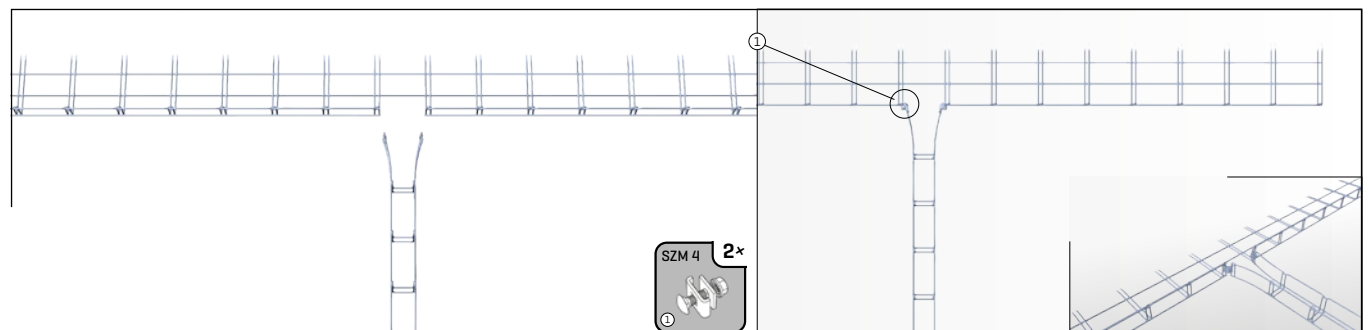


**2x**

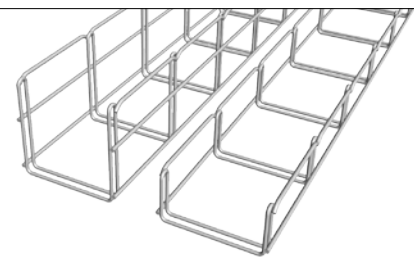
$R_{max} = 115 \text{ mm}$   
 $R_{min} = 75 \text{ mm}$

**SZM 4 1x**

**TSM 1x**



**SZM 4 2x**



 100 mm

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

Diagram 1: A railing section with two missing segments marked with red 'x'. An icon shows 2x pliers with a red 'x' over them, indicating they are not to be used. A TSM 1x anchor is shown being installed at the end of the railing. The diagram shows a 90-degree corner with a radius of 270 mm. A red box specifies:  $R_{max} = 140 \text{ mm}$  and  $R_{min} = 40 \text{ mm}$ . A 3D inset shows the railing curving around the corner.

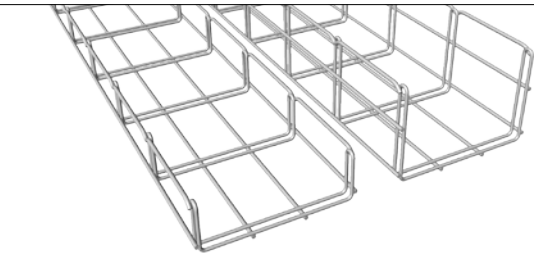
Diagram 2: A railing section with three missing segments marked with red 'x'. An icon shows 3x pliers with a red 'x' over them. A TSM 1x anchor is shown being installed. The diagram shows a 90-degree corner with a radius of 110 mm. A red box specifies:  $R_{max} = 200 \text{ mm}$  and  $R_{min} = 110 \text{ mm}$ . A 3D inset shows the railing curving around the corner.

Diagram 3: A railing section with two missing segments marked with red 'x'. An icon shows 2x pliers with a red 'x' over them. A TSM 1x anchor is shown being installed. The diagram shows a 90-degree corner with a radius of 116 mm. A red box specifies:  $R_{max} = 120 \text{ mm}$  and  $R_{min} = 25 \text{ mm}$ . A 3D inset shows the railing curving around the corner.

Diagram 4: A railing section with two missing segments marked with red 'x'. An icon shows 2x pliers with a red 'x' over them. Two anchors are shown: SZM 4 1x and TSM 1x. The diagram shows a 90-degree corner with a radius of 115 mm. A red box specifies:  $R_{max} = 115 \text{ mm}$  and  $R_{min} = 25 \text{ mm}$ . A 3D inset shows the railing curving around the corner.



Diagram 5: A railing section with two missing segments marked with red 'x'. An icon shows 2x SZM 4 anchors. The diagram shows a 90-degree corner with a radius of 115 mm. A red box specifies:  $R_{max} = 115 \text{ mm}$  and  $R_{min} = 25 \text{ mm}$ . A 3D inset shows the railing curving around the corner.







 **150 mm**

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.




**3x**  **1x** 

$R_{max} = 165 \text{ mm}$   
 $R_{min} = 25 \text{ mm}$


**4x**  **2x** 

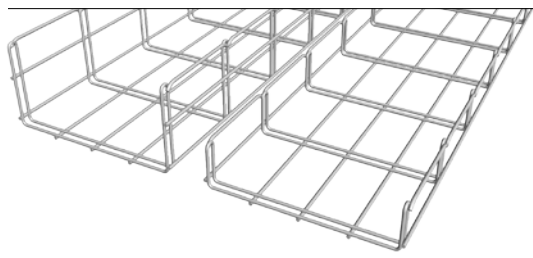
$R_{max} = 440 \text{ mm}$   
 $R_{min} = 350 \text{ mm}$

349  
319

**4x**  **1x**  **1x** 

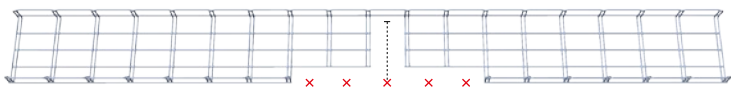



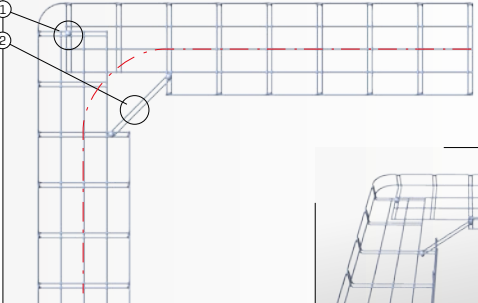
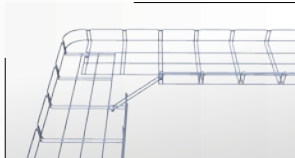
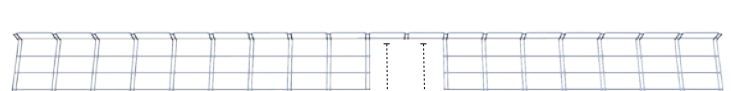



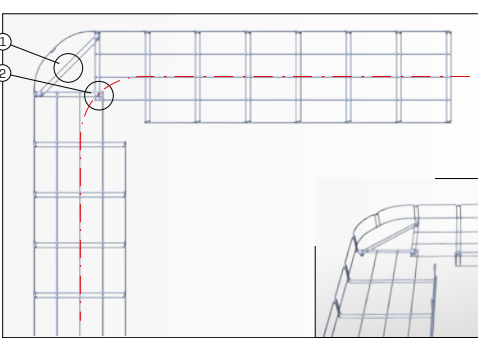
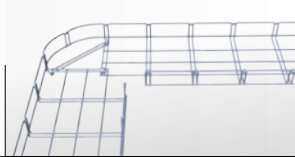



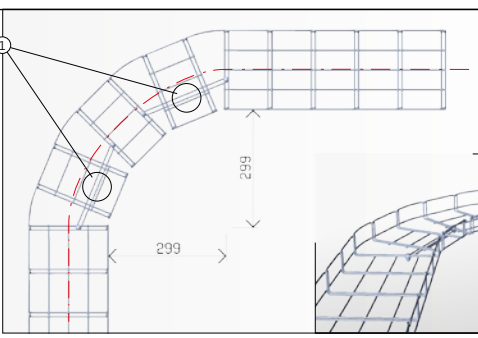
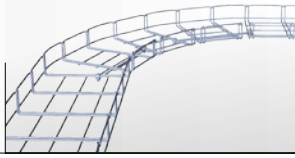



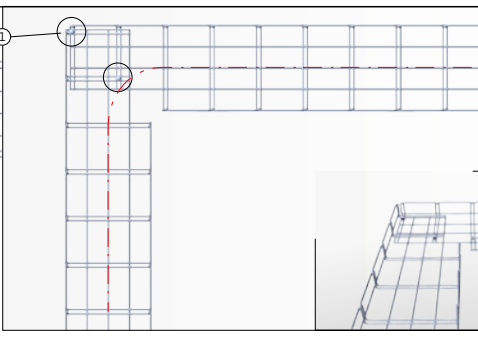
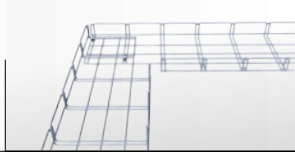


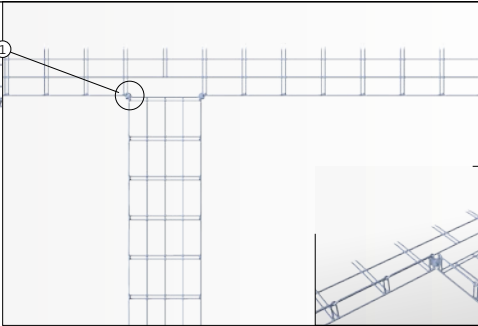
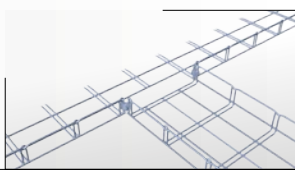
$R_{max} = 225 \text{ mm}$   
 $R_{min} = 85 \text{ mm}$

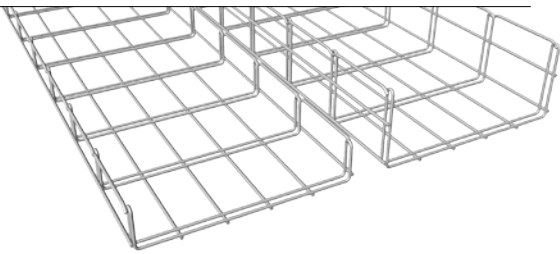
**3x** 



 200 mm

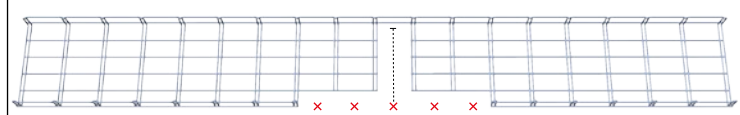


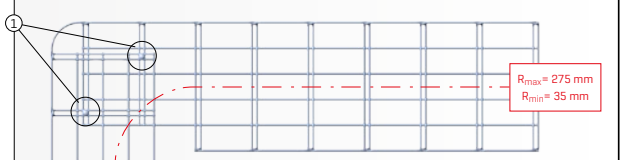
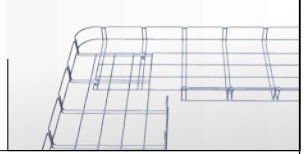
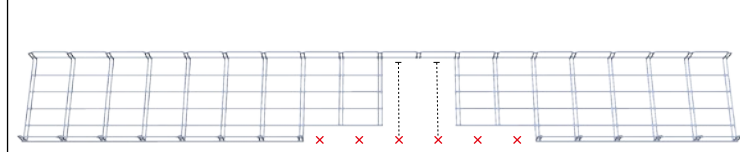

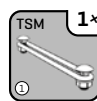

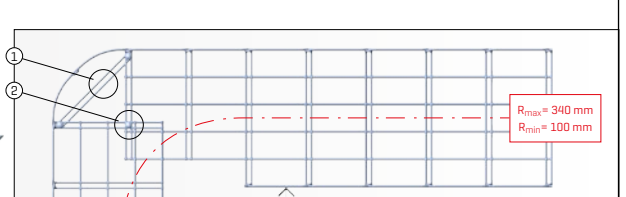
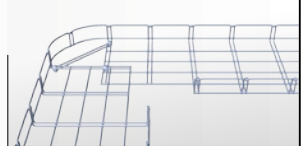
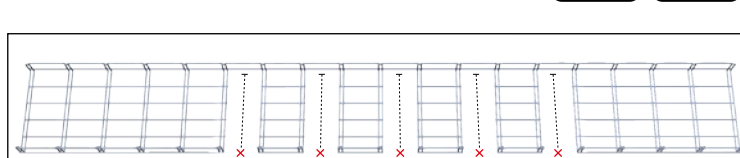



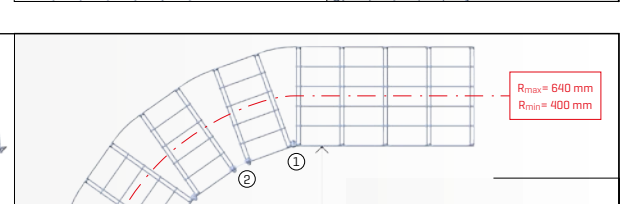
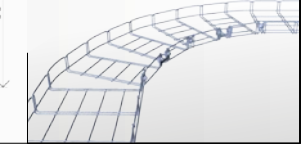
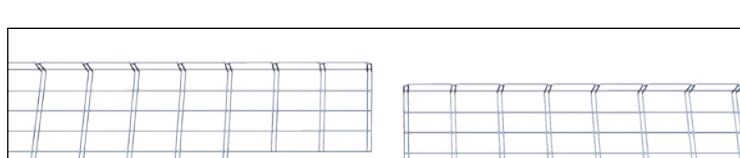



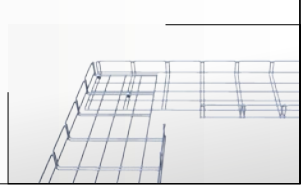
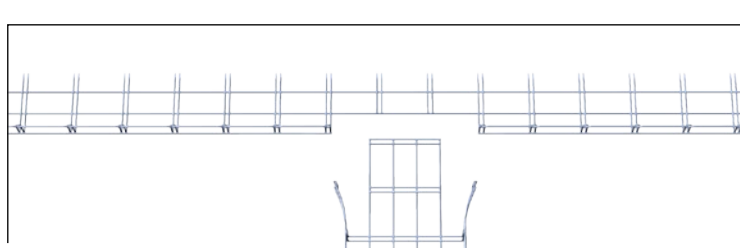


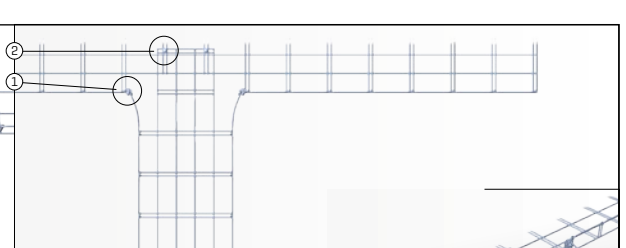

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

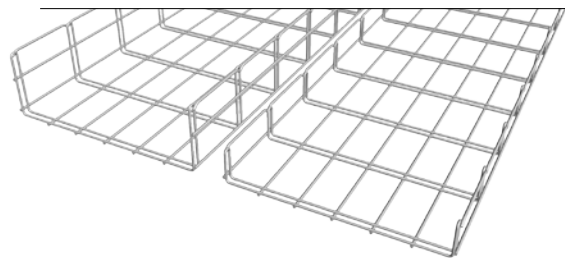
 <p><b>5x</b></p>  <p><b>M6x16 1x</b></p>  <p><b>TSM 1x</b></p> 	 <p><math>R_{max} = 275 \text{ mm}</math> <math>R_{min} = 85 \text{ mm}</math></p> 
 <p><b>4x</b></p>  <p><b>TSM 1x</b></p>  <p><b>M6x16 1x</b></p> 	 <p><math>R_{max} = 235 \text{ mm}</math> <math>R_{min} = 45 \text{ mm}</math></p> 
 <p><b>4x</b></p>  <p><b>TSM 2x</b></p> 	 <p><math>R_{max} = 490 \text{ mm}</math> <math>R_{min} = 300 \text{ mm}</math></p> 
 <p><b>4x</b></p>  <p><b>M6x16 2x</b></p> 	 <p><math>R_{max} = 220 \text{ mm}</math> <math>R_{min} = 30 \text{ mm}</math></p> 
 <p><b>SZM 4 2x</b></p> 	 



 **250 mm**

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

 <p><b>5x</b></p>  <p><b>M6x16 2x</b></p> 	 <p><math>R_{max} = 275 \text{ mm}</math> <math>R_{min} = 35 \text{ mm}</math></p> 
 <p><b>6x</b></p>  <p><b>TSM 1x</b></p>  <p><b>M6x16 1x</b></p> 	 <p><math>R_{max} = 340 \text{ mm}</math> <math>R_{min} = 100 \text{ mm}</math></p> 
 <p><b>5x</b></p>  <p><b>SZM 4 3x</b></p>  <p><b>SZM 4[0] 2x</b></p> 	 <p><math>R_{max} = 640 \text{ mm}</math> <math>R_{min} = 400 \text{ mm}</math></p> 
 <p><b>6x</b></p>  <p><b>M6x16 2x</b></p> 	 <p><math>R_{max} = 330 \text{ mm}</math> <math>R_{min} = 90 \text{ mm}</math></p> 
 <p><b>SZM 4 2x</b></p>  <p><b>M6x16 2x</b></p> 	 <p><math>R_{max} = 330 \text{ mm}</math> <math>R_{min} = 90 \text{ mm}</math></p> 



300 mm

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

7x X

M6x16 2x

$R_{max} = 380 \text{ mm}$   
 $R_{min} = 90 \text{ mm}$

5x X

M6x16 1x

$R_{max} = 380 \text{ mm}$   
 $R_{min} = 90 \text{ mm}$

6x X

SZM 4 4x ①

SZM 4 [D] 2x ②

$R_{max} = 750 \text{ mm}$   
 $R_{min} = 460 \text{ mm}$

6x X

M6x16 2x

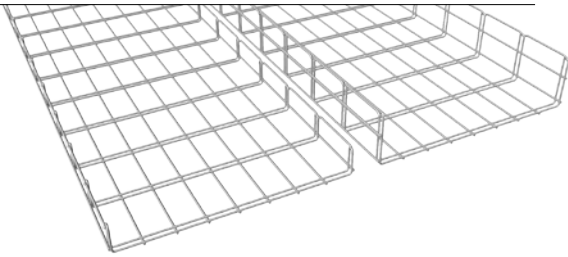
$R_{max} = 330 \text{ mm}$   
 $R_{min} = 40 \text{ mm}$

SZM 4 2x ①

M6x16 2x ②

$R_{max} = 330 \text{ mm}$   
 $R_{min} = 40 \text{ mm}$

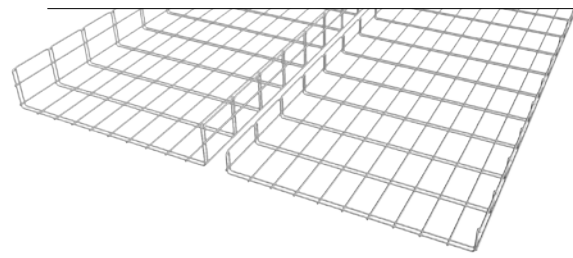




400 mm

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

<p><b>9x</b></p> <p><b>M6x16 4x</b></p>	<p><math>R_{max} = 495 \text{ mm}</math> <math>R_{min} = 105 \text{ mm}</math></p> <p>96°</p>
<p><b>7x</b></p> <p><b>M6x16 4x</b></p>	<p><math>R_{max} = 380 \text{ mm}</math> <math>R_{min} = 90 \text{ mm}</math></p>
<p><b>8x</b></p> <p><b>SZM 4 5x</b></p> <p><b>SZM 4(D) 3x</b></p>	<p><math>R_{max} = 1180 \text{ mm}</math> <math>R_{min} = 780 \text{ mm}</math></p> <p>770</p>
<p><b>8x</b></p> <p><b>M6x16 2x</b></p>	<p><math>R_{max} = 440 \text{ mm}</math> <math>R_{min} = 50 \text{ mm}</math></p>
<p><b>SZM 4 2x</b></p> <p><b>M6x16 2x</b></p>	



500 mm

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

<p><b>11x</b></p> <p><b>M6x16 4x</b></p>	<p><math>R_{max} = 600\text{ mm}</math> <math>R_{min} = 110\text{ mm}</math></p>
<p><b>10x</b></p> <p><b>M6x16 4x</b></p>	<p><math>R_{max} = 595\text{ mm}</math> <math>R_{min} = 105\text{ mm}</math></p>
<p><b>9x</b></p> <p><b>SZM 4 9x</b></p>	<p><math>R_{max} = 1\ 235\text{ mm}</math> <math>R_{min} = 745\text{ mm}</math></p>
<p><b>10x</b></p> <p><b>M6x16 2x</b></p>	<p><math>R_{max} = 555\text{ mm}</math> <math>R_{min} = 65\text{ mm}</math></p>
<p><b>SZM 4 2x</b></p> <p><b>M6x16 2x</b></p>	

# TRACK CROSSING

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

**50 mm**

SZM 4 4x

**100 mm**

SZM 4 4x

**150 - 300 mm**

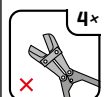
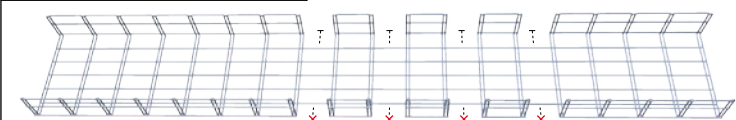
The crossing of tracks over 100 mm width is made like two opposite T-junctions. The execution is determined by the size of the track to be connected. The width of the main route is not decisive in this case.

100

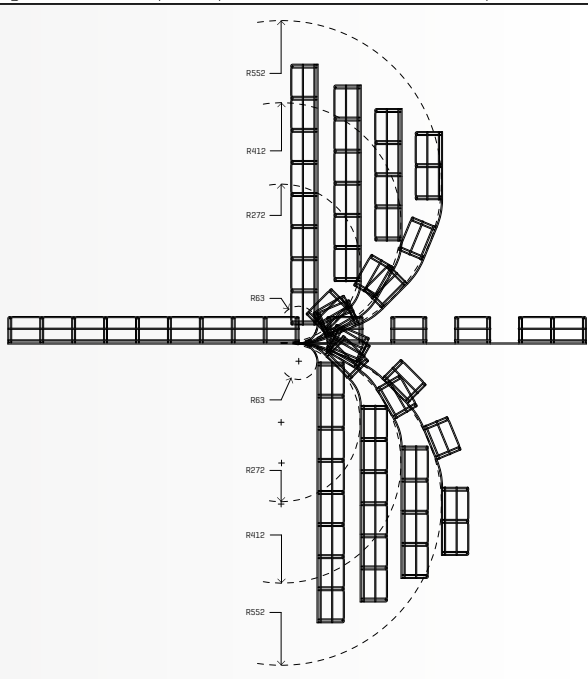
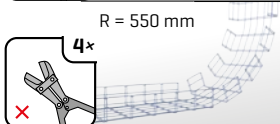
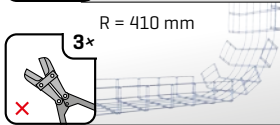
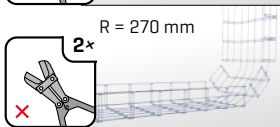
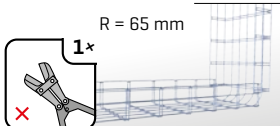
# SPATIAL SHAPING

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

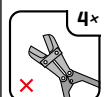
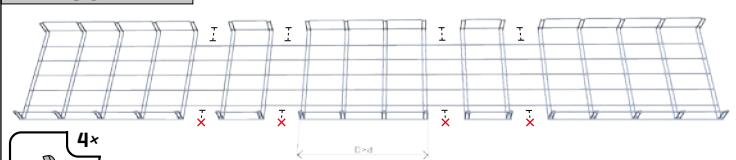
## 50, 100 mm



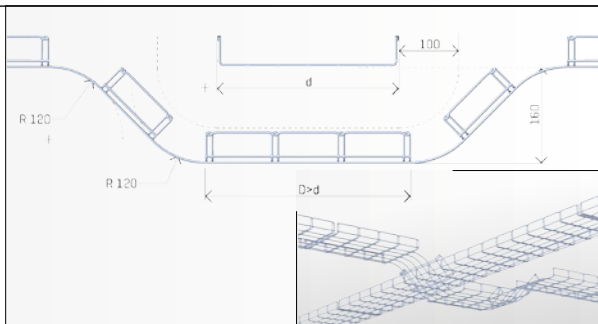
Bending of tracks in space as transitions from horizontal to vertical mounting should be implemented according to the desirable radius of the track curvature. By making more cuts even large radii of curvatures can be reached. The radii of bends and the bending diagram are also valid for 50 mm height of the sidewall.



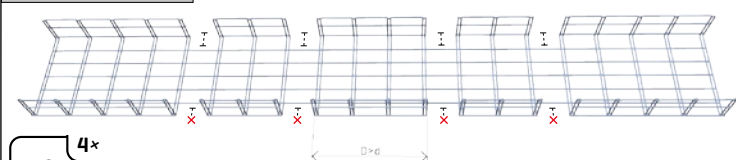
## 50 mm



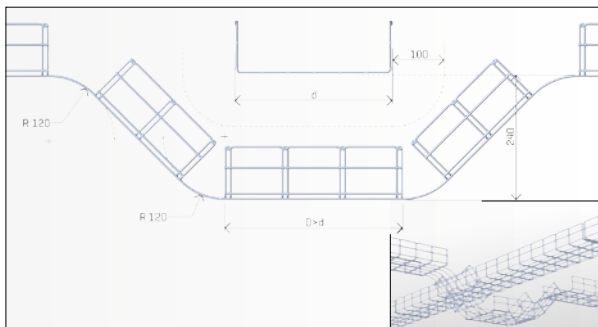
Spatial passing by is governed by the dimension of the main track and the height of the sidewall of the track to be bent.



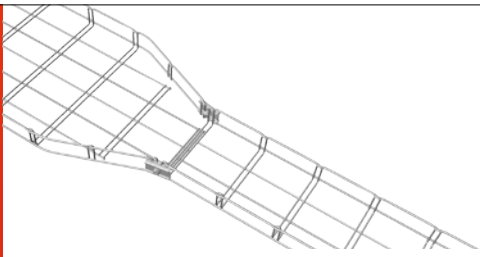
## 100 mm



Spatial passing by is governed by the dimension of the main track and the height of the sidewall of the track to be bent.



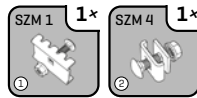
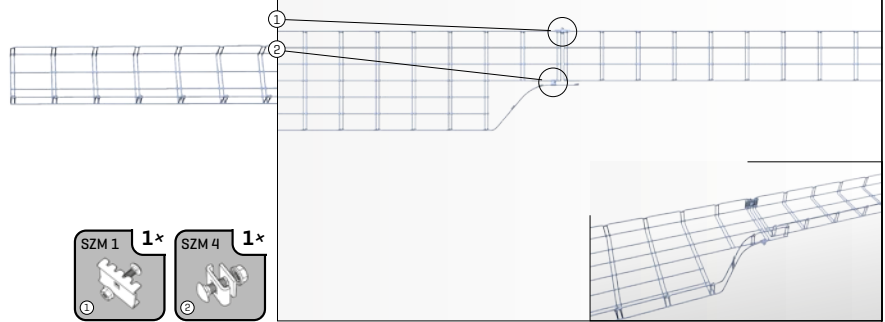
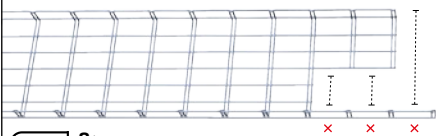




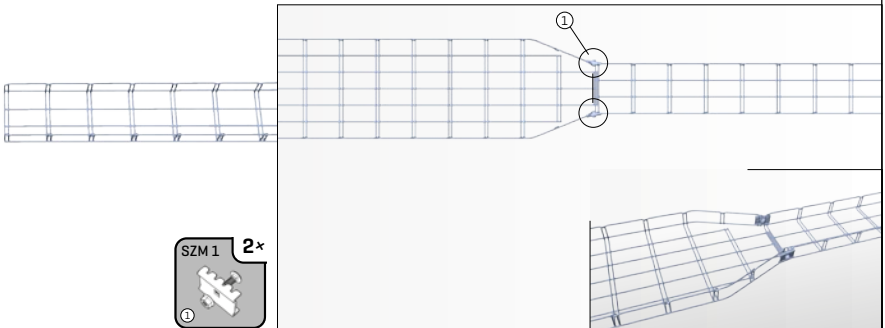
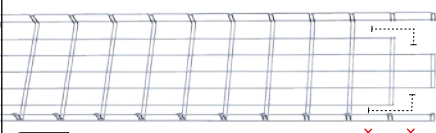
# JOINING OF TRACKS

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

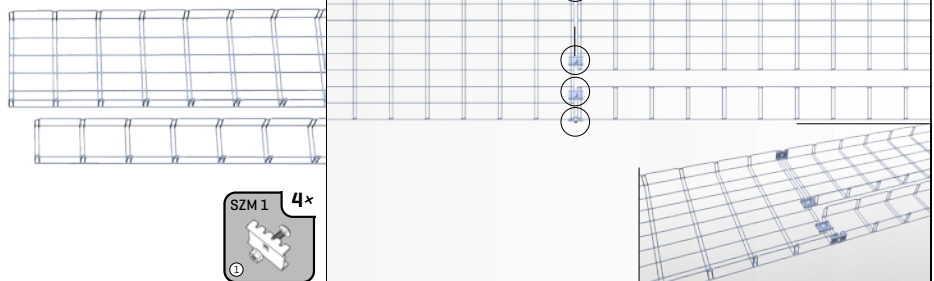
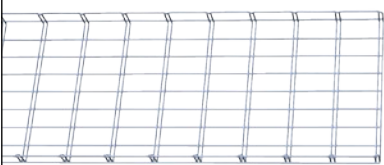
## lateral joints



## central joints



## combined joints



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<b>ARK - 2xxx90</b>	STNM 900 wall strut	45
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<b>ARK - 2x9183</b>	Hexagonal bolt M8x16	47
<b>ARK - 2x9184</b>	Hexagonal bolt M8x20	47
<b>ARK - 2x9185</b>	Hexagonal bolt M8x25	47
<b>ARK - 2x8960</b>	Hexagonal bolt M8x30	47
<b>ARK - 2x9187</b>	Hexagonal bolt M8x40	47
<b>ARK - 2x9188</b>	Hexagonal bolt M8x50	47
<b>ARK - 2x9198</b>	Hexagonal bolt M8x100	47
<b>ARK - 2x9202</b>	Hexagonal bolt M8x120	47
<b>ARK - 2x9206</b>	Hexagonal bolt M8x140	47
<b>ARK - 2x9311</b>	Large area washer M6	48
<b>ARK - 2x9321</b>	Washer M8	48
<b>ARK - 2x9320</b>	Large area washer M8	48
<b>ARK - 2x9330</b>	Washer M10	48
<b>ARK - 2x9411</b>	Collar nut M6	48
<b>ARK - 2x9420</b>	Nut M8	48
<b>ARK - 2x9421</b>	Collar nut M8	48
<b>ARK - 2x9510</b>	Hexagonal wood screw 6x60	48
<b>ARK - 2x9511</b>	Hexagonal metal screw M6x70	48
<b>ARK - 2x9512</b>	Hexagonal wood screw 6x80	48
<b>ARK - 2x9521</b>	Hexagonal metal screw M8x70	48
<b>ARK - 2x9523</b>	Hexagonal wood screw 8x90	48
<b>ARK - 2x9910</b>	Wire 3mm [FeZn]	50
<b>ARK - 2x9920</b>	Rope clamp 3 mm	50
<b>ARK - 2x9925</b>	NLM rope tightener	50

<b>ARK - 219070</b>	Metal wall plug HM SS M8/13x68	49
<b>ARK - 219095</b>	Foldable wall plug KD 6	49
<b>ARK - 219097</b>	Foldable wall plug KD 8	49
<b>ARK - 219601</b>	Chem. anchoring CH-VSF-300C – summer	49
<b>ARK - 219602</b>	Chem. anchoring CH-VSF-300C/W – winter	49
<b>ARK - 219603</b>	Metal strainer 12x1000 mm	49

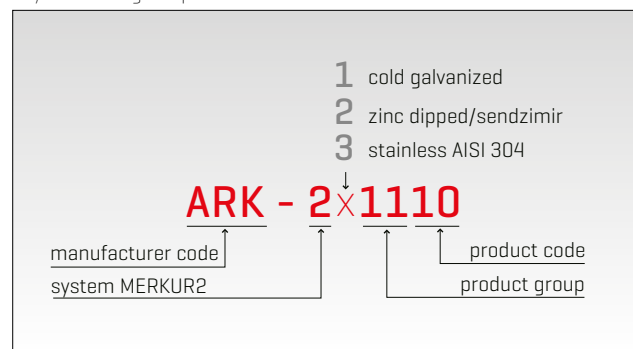
**TOOLS AND PROTECTIVE COMPONENTS** page

<b>ARK - 219952</b>	MERKUR scissors – side edge	50
<b>ARK - 219955</b>	Trapezoidal scissors, large	50
<b>ARK - 219958</b>	Cutter for threaded rods	50
<b>ARK - 219959</b>	HMZ 1 pliers	50
<b>ARK - 219960</b>	UKH positioning tool	50
<b>ARK - 219971</b>	OK 1 protective cap for wires	50
<b>ARK - 219972</b>	OK 2 protective cap for struts	50
<b>ARK - 219981</b>	zinc spray – zinc 98%	50

**ANCHORING ELEMENTS** page

<b>ARK - 219091</b>	Wall plug M10x60 NYLON UH-L	49
<b>ARK - 219092</b>	Wall plug M12x72 NYLON UH-L	49
<b>ARK - 219081</b>	Sheet metal wall plug M8/60	49
<b>ARK - 219083</b>	Sheet metal wall plug 10/60	49
<b>ARK - 219071</b>	Girder anchor M6x65	49
<b>ARK - 219075</b>	Girder anchor M8x85	49
<b>ARK - 219067</b>	Metal wall plug HM S M6/12x52	49
<b>ARK - 219069</b>	Metal wall plug HM SS M8/13x55	49
<b>ARK - 219068</b>	Metal wall plug HM S M6/12x65	49

Key for reading the product codes





A series of horizontal dotted lines for writing notes.

# MERKUR<sup>2</sup>

Modern system of wire mesh cable trays  
with outstanding flexibility, resistance  
and effectiveness of use



# LINEAR

Comprehensive system of sheet metal cable trays  
characterized by resistance and high loading capacity



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...the Czech market acknowledges our complex and rounded-off solutions for the installation  
of cable routes complying with the most demanding requirements relating to safety,  
effectiveness, functionality, and quality.

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