

MERKUR²

CATALOGUE 2018

GENERAL CATALOGUE OF WIRE MESH CABLE TRAYS SYSTEM

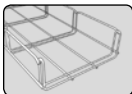
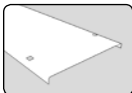
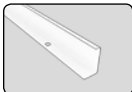



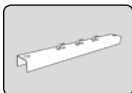


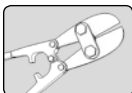


MERKUR²



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M2 CABLE MESH TRAYS

BASIC INFORMATION

ASSEMBLY AND LOAD

GENERAL INFORMATION AND BENEFITS

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CHOOSING SUITABLE MESH TRAY SIZE

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CABLE TRACK LOAD CHECK

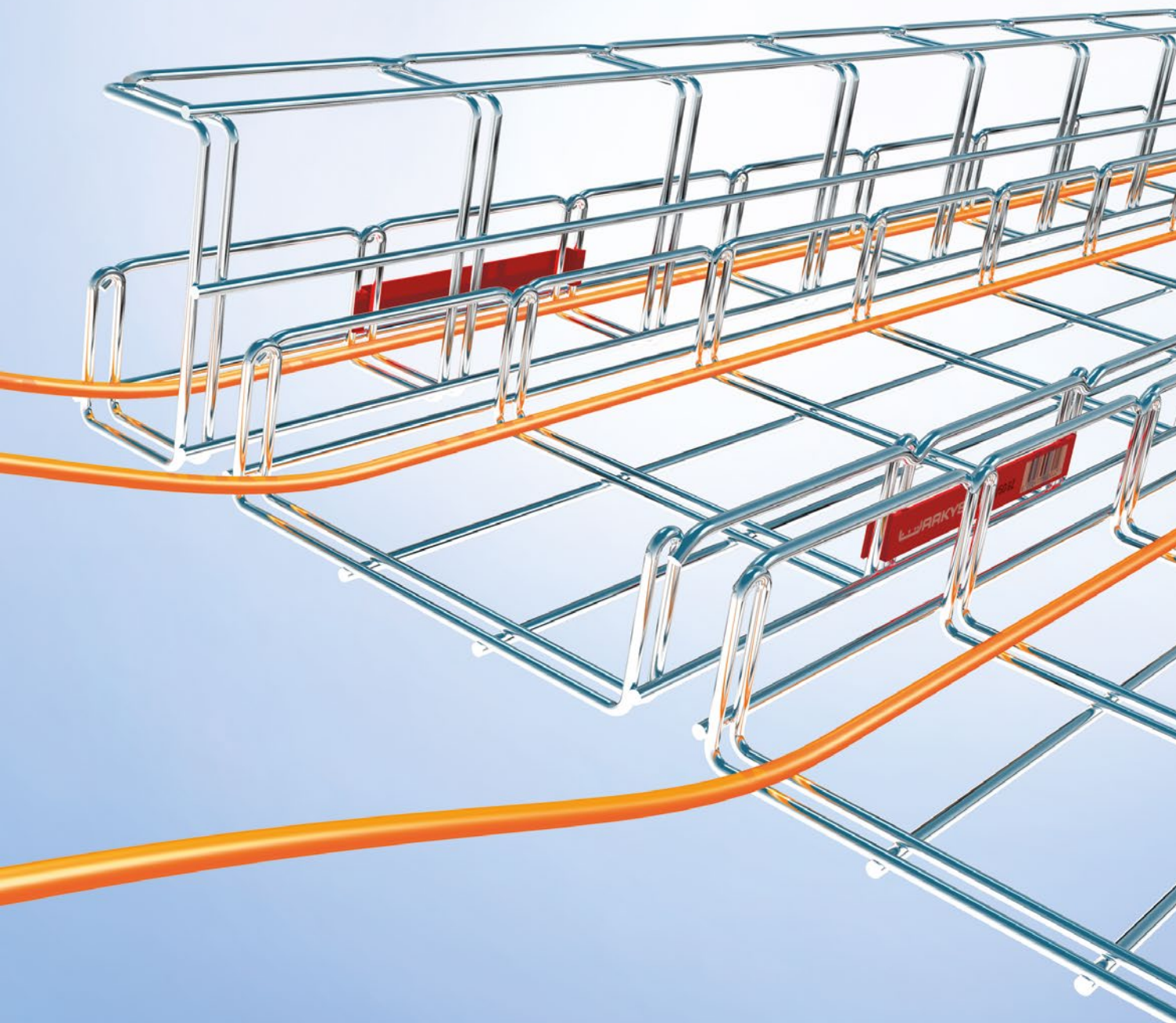
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SURFACE FINISH FOR PARTICULAR ENVIRONMENT

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CERTIFICATION - QUALITY GUARANTEE

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Surface finish options

more on choosing the right surface finish on page 13

electroplated [cold galvanized]
[12 - 15 microns, 5 years guarantee]
suitable for indoor installations

sendzimir zinc coated
[17 - 23 microns, 8 years guarantee]
suitable for indoor installations

hot-zinc-dipped
[40 - 60 microns / up to 80 microns on demand,
10-year guarantee]
suitable for outdoor installations

stainless steel A2
[AISI 304L, ČSN 17 249, DIN 1.4306,
no passivation of the surface, 15 years guarantee]
suitable for aggressive environment

stainless steel A2 with passivation
[AISI 304L, ČSN 17 249, DIN 1.4306,
surface passivation, 15 years guarantee]
suitable for aggressive environment

stainless steel A4 with passivation
[AISI 316L, ČSN 17 349, DIN 1.4404,
surface passivation, 15 years guarantee]
suitable for aggressive environment

Connecting accessories

plus their standard finish

CG
cold galvanized

SZ
Sendzimir zinc coated

ZD
hot zinc-dipped

A2
stainless AISI 304L

A2
stainless AISI 304L

A4
stainless AISI 316L

CG
cold galvanized

CG
cold galvanized

CG
cold galvanized

A2
stainless AISI 304L

A2
stainless AISI 304L

A4
stainless AISI 316L

optional

G5
geomet 500

geomet 500
resistant finish
more see p. 13

A2
stainless AISI 304L

stainless steel AISI 304L (A2)
stainless execution
of connecting elements

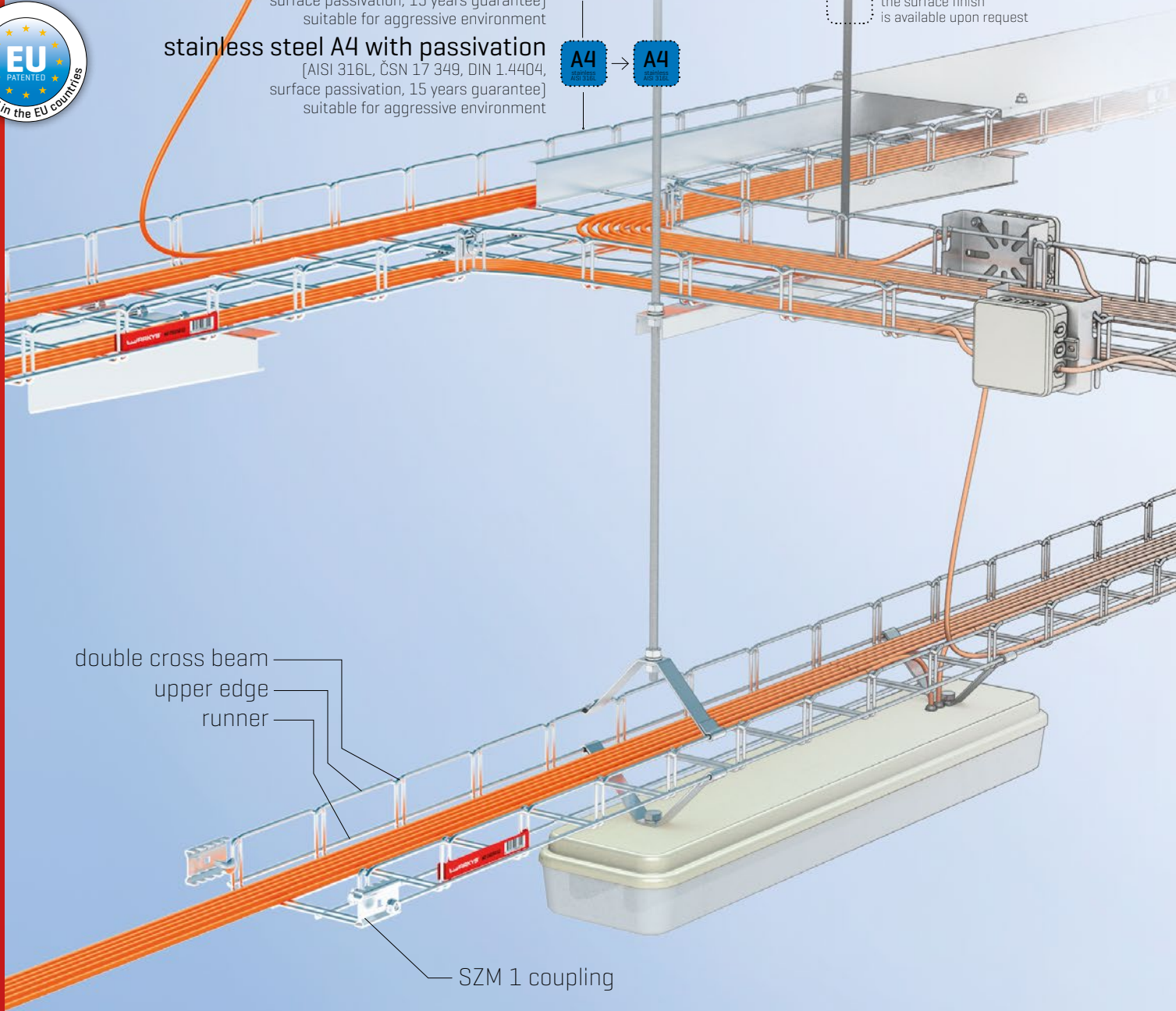
Surface finish availability

in stock

the surface finish
is generally in stock

on demand

the surface finish
is available upon request



double cross beam
upper edge
runner

SZM 1 coupling

Modern cable mesh trays

MERKUR 2 Cable mesh trays are designed for the assembly of high current cable routes for light circuits and motive current distribution, low current circuits, measuring and control systems as well as other media. The parts of the MERKUR 2 Cable mesh tray system are made of steel wire with galvanic zinc coat or dipped zinc finish, or of stainless steel wire AISI 304. Thanks to their simple construction and ease of assembling the MERKUR 2 mesh trays are suitable both for indoor and outdoor applications. Their finish should be chosen in accordance with the environment and the purpose of the given mesh tray system.

The MERKUR 2 cable mesh tray system has been developed upon the basis of the successful MERKUR system. With its well over 16 years of operation it has gathered ample service experience for various purposes under diversified conditions. MERKUR 2 has brought the design of cable mesh tray solutions to a new level, increasing the potential of its implementation and enhancing the functionality of the whole cable distribution system.

Very easy and fast assembly

Thanks to the low weight of the M2 mesh tray, its high variability and flexibility, its efficient route branching and crossing options, the installation is very easy and fast. All this is supported by the novel SZM 1 coupling that makes the connection of tray parts sturdy and reliable.

Higher loading capacity

By using the patented technology of double cross beams in combination with the optimised distribution of the bearing wires the new M2 type mesh tray improves the loading capacity of its forerunner M1 by full 40%.

This feature makes the M2 mesh trays more rigid and resistant, broadening the scope of their application.

Cable friendly

The rounded-off design of the mesh tray (double cross beam and upper edge) contributes to the ease of assembly, while reducing the risk of cable damage during the installation.

High electric load

The "open" wire construction of the M2 mesh tray with its excellent passage of air enables more effective cable cooling than the "closed" mesh trays that are made of sheet metal. It is possible to achieve higher current capacity of the routes with such improved cooling.

Simple cable branching

The M2 mesh tray allows cable branching without using any bushings, which results in both labor and cost reduction.

Next to no maintenance

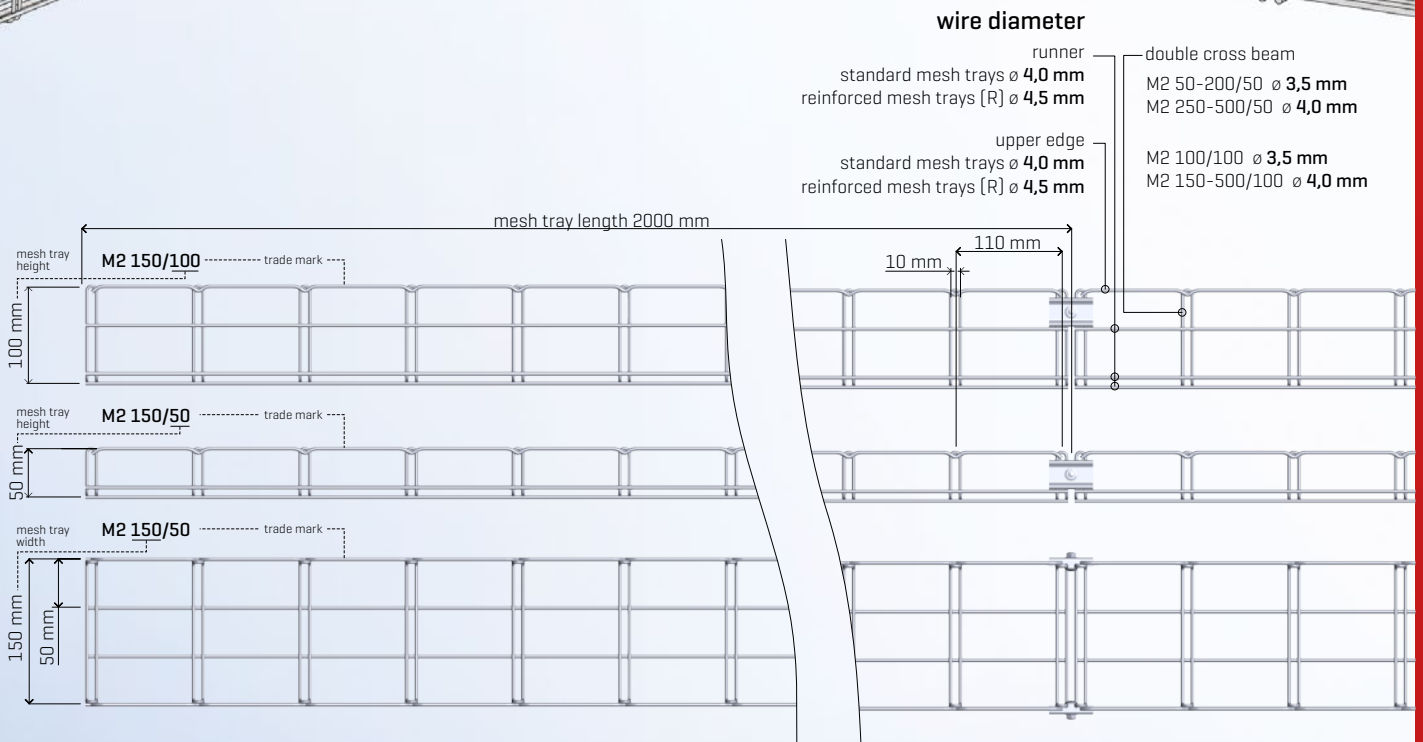
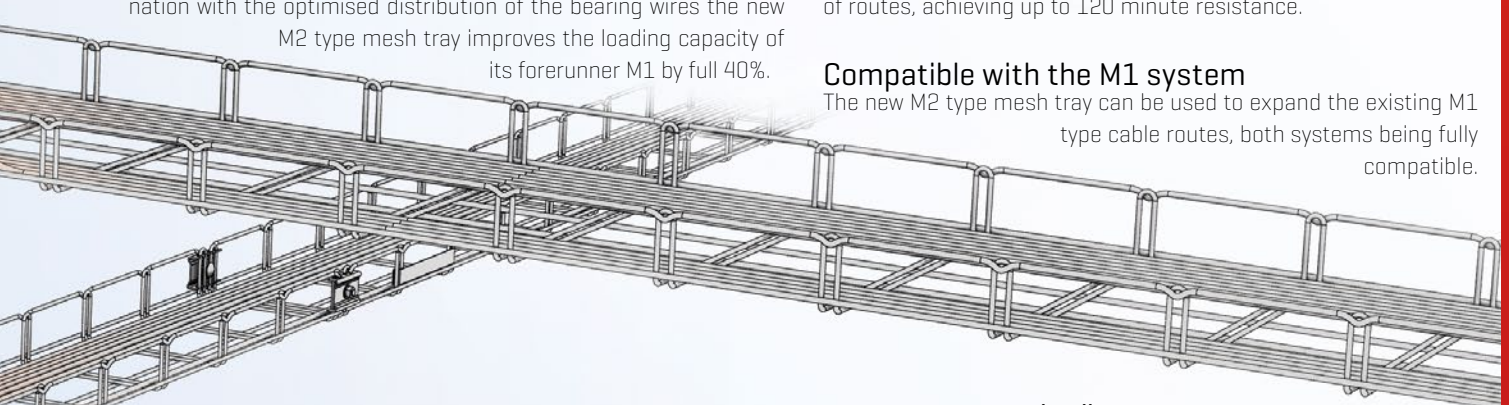
The open concept of the M2 mesh tray eliminates the accumulation of dust particles and the proliferation of microbes, reducing the up-keep of the cable pathway to minimum. This feature makes the M2 tray highly popular, among others, in the food processing industries.

Excellent fire resistance

Due to its natural solidity and rigidity, the M2 mesh tray has surprisingly good results even in areas requiring the installation of fireproof routes, achieving up to 120 minute resistance.

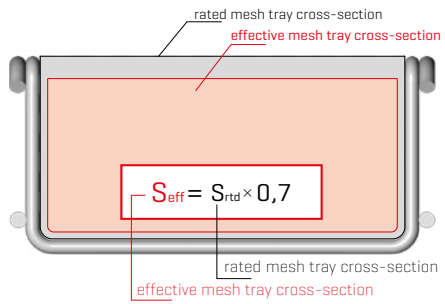
Compatible with the M1 system

The new M2 type mesh tray can be used to expand the existing M1 type cable routes, both systems being fully compatible.



Utilisable mesh tray cross-section

The utilisable mesh tray section is a value defining the sum of sections of all cables that can be carried by a given mesh tray, plus a certain safety reserve. The safety reserve is intended, e.g., to cope with the increased need for space at the points of route bending, with less efficient utilization of the existing room if quite a number of cables are carried in one single track, and it also accounts for possible further needs to add some new cabling to the cable route, and similar issues.

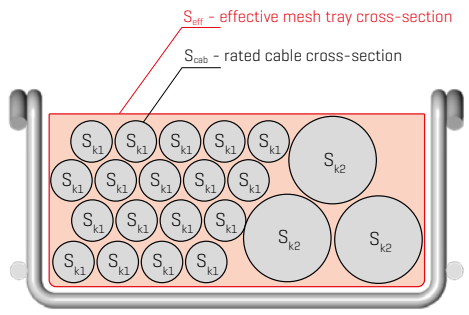


Determination of appropriate mesh tray size

The effective cross-section S_{eff} is defined for each cable mesh tray. This value can be used for rating the cable track with respect to the anticipated number of cables. At the same time, the purpose of the route and cooling system requirements should be taken into account and, accordingly, it is recommended to choose wider cable trays with some vacant space, i.e. lower filling rate. For better cooling it is also recommended to reduce the number of layers in which the cables are deposited.

1| necessary cross-section S_{tot}

The section is defined as the total sum of nominal sections of all cables to be placed in a cable route. Our orientation tables containing sections of the most frequented cables are meant as a help for determining the section of individual mesh trays. They are merely informative; for accurate data that you may need for your calculations please consult the manufacturer of the cabling you intend to use.



2| establishing the mesh tray size

Compare the calculated value of the required mesh tray section with the values of the effective mesh tray sections and find an appropriate one with the same or higher value than the one you have identified.

total of cable sections $\leq S_{ef}$

total section of cables per mesh tray shall not exceed the effective mesh tray section

Parameters of most frequented cables

Cable type	Weight [kg/m]	Diameter [mm]	Section [mm ²]
2x1,5	0,102	8,1	51,50
3x1,5	0,119	8,6	58,06
4x1,5	0,147	9,3	67,89
5x1,5	0,173	10,1	80,08
7x1,5	0,222	11,0	94,99
12x1,5	0,386	14,6	167,33
2x2,5	0,139	8,9	62,18
3x2,5	0,167	9,5	70,85
4x2,5	0,210	10,3	83,28
5x2,5	0,257	11,2	98,47
7x2,5	0,337	12,2	116,84
12x2,5	0,568	16,3	208,57
2x4	0,213	10,6	88,20
3x4	0,253	11,2	98,47
4x4	0,314	12,2	116,84
5x4	0,376	13,8	149,50
7x4	0,485	15,0	176,63
12x4	0,870	20,0	314,00
2x6	0,260	11,6	105,63
3x6	0,325	12,3	118,76
4x6	0,405	13,8	149,50
5x6	0,500	15,1	178,99
4x10	0,642	16,1	203,48
5x10	0,770	18,0	254,34
4x16	0,921	18,6	271,58
5x16	1,138	20,4	326,69
4x25	1,341	22,4	393,88
5x25	1,622	24,5	471,20
3x35+25	1,646	22,4	393,88
4x35	1,769	24,8	482,81
5x35	2,148	27,1	576,51
3x50+35	2,164	30,4	725,47
4x50	2,581	31,3	769,06
3x70+50	2,799	33,6	886,23
4x70	3,503	35,8	1006,09
3x95+50	3,599	37,5	1103,91
3x95+70	3,937	39,3	1212,42
4x95	4,724	41,3	1338,97
3x120+50	4,264	40,0	1256,00
3x120+70	4,427	43,0	1451,47
4x120	5,243	43,0	1451,47
3x150+70	5,347	46,8	1719,34
4x150	6,611	46,8	1719,34
3x185+95	6,771	49,8	1946,83
4x185	8,021	49,8	1946,83
3x240+120	8,563	56,4	2497,05
4x240	9,685	56,4	2497,05
4x10	0,375	17,4	237,67
5x10	0,433	18,8	277,45
4x16	0,580	19,7	304,65
5x16	0,600	21,3	356,15
4x25	0,750	22,4	393,88
5x25	0,880	24,4	467,36
3x35+25	0,909	24,7	478,92
4x35	0,939	24,7	478,92
5x35	1,108	27,1	576,51
3x50+35	1,219	28,9	655,64
4x50	1,275	28,9	655,64
3x70+50	1,559	32,2	813,92
4x70	1,814	35,4	983,73
3x95+70	1,743	39,3	1212,42
4x95	1,836	39,3	1212,42
3x120+70	2,000	40,6	1293,96
4x120	2,225	43,0	1451,47
3x150+70	2,415	45,6	1632,30
4x150	2,734	46,8	1719,34
3x185+95	2,950	48,4	1838,91
4x185	3,364	49,8	1946,83
3x240+120	3,728	54,8	2357,39
4x240	4,217	56,4	2497,05
2x2x0,5	0,027	5,0	19,63
3x2x0,5	0,033	5,5	23,75
4x2x0,5	0,040	6,0	28,26
5x2x0,5	0,052	7,0	38,47
10x2x0,5	0,091	9,0	63,59
15x2x0,5	0,110	10,5	86,55
20x2x0,5	0,138	12,0	113,04
25x2x0,5	0,174	13,0	132,67
30x2x0,5	0,201	14,0	153,86
50x2x0,5	0,306	17,0	226,87
100x2x0,5	0,583	23,0	415,27

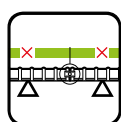
Table in .xls format can be downloaded at www.arkys.cz. Information source: PRAKAB

Impact of joint location upon the loading capacity and stiffness of the cable route

In terms of functionality and rigidity of a cable route, the ideal connecting point of particular mesh trays ought to be located at $1/5$ of the support points span. In such case the loading capacity and the rigidity of the cable route achieve the best values.

On the contrary, locating the connecting point directly above the support point severely decreases the mesh tray loading capacity. Consequently, the mesh tray joints must not be placed directly above the mesh tray support point in any type of installation.

In the light of field experience in assembling cable routes it is obvious that it is not always possible to achieve the ideal position of the joints. Hence we test our cable routes for installations with arbitrary location of the joint and proven load parameters of a cable route installed in such way (meaning when SZM 1 connectors are placed anywhere else except for directly above the support points of the route) are available. In order to set the maximum load capacity of a cable route, there are two types of installation - see the following schemes.

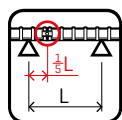
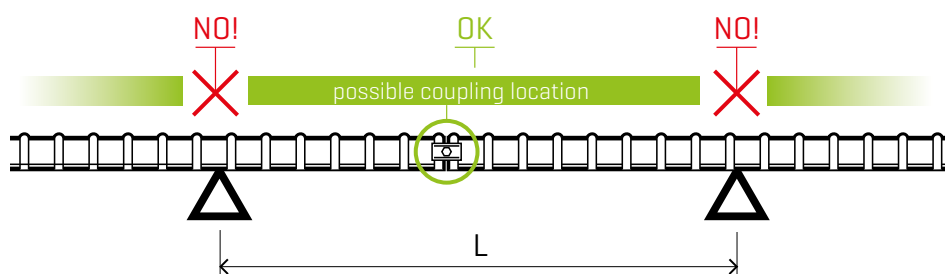


Standard assembly

[connection anywhere except for the support points]

This type of installation is considered to be standard as almost no requirements on joint location arise except for being placed directly above the support point. Hence there is no need to shorten the mesh trays and the installation waste is minimized.

This type of installation is suitable for standard cable routes. With usual span of support points, it provides higher maximum loading capacities than the utilizable loading capacity - see the following chapters and loading capacity charts below.

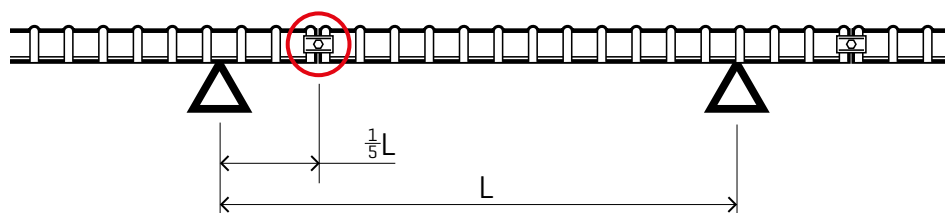


Higher load capacity assembly

[connection located at $1/5$ of the support points span]

This type of installation is rather demanding, as the condition of placing the joints precisely leads to shortening of each mesh tray, thus to larger waste quantity and to lower economical effectivity. Consequently, this type of installation is suitable especially for very

loaded cable routes or for technically challenging sections where a larger span of supports is needed. However, **it provides considerably higher loading capacity, up to twice the value of the standard installation.**



Mesh tray load control

The overall load of the route is the sum of the mass of all cables carried by the route, including all accessories suspended on the cable mesh trays. In other words, dividers and covers of cable routes, junction boxes, suspended lamps etc. should be comprised in this total. However, the cabling usually prevails.

To calculate the load with cables, the indicative weight of individual cable types and sizes can be used, as stated in the table of characteristics of common cables (p. 8). The calculated load capacity of a mesh tray must be compared to the maximum admissible figures according to the certificate valid for particular mesh tray

dimension. When examining the load capacity of the cable route, it is also necessary to consider the type of installation, especially the position of connecting points.

If the DZM 3/100, DZM 3/150, DZM 4 and DZM 6 holders are used to carry the mesh tray, it should be considered that the assembly provides no supports from the bottom, but the suspension of the mesh tray using the upper edge wire. In such case the safety coefficient of 0.7 should be used for all values indicated in the tables and graphics on p. 11.

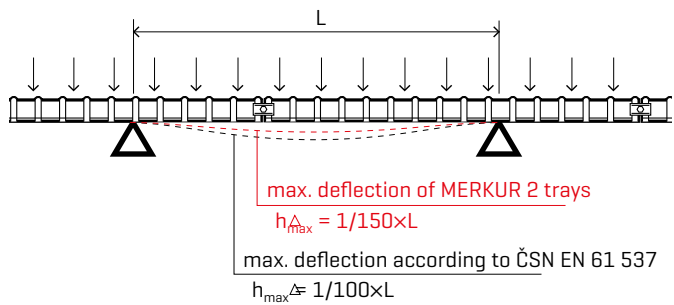
Criteria for determining the cable route loading capacity

In addition to the load capacity also the rigidity of the cable route is decisive for its design. It is assessed according to the maximum deflection of a loaded route.

The MERKUR 2 mesh trays have been tested for compliance with the ČSN EN 61 537 ed. 2 standard. Samples of mesh tray routes were loaded gradually (in steps) up to the SWL load, which is the maximum load value for which the mesh tray deflection measured at the middle between the support points does not exceed 1/100 of the span. At the same time, the transverse deflection at each span must not exceed 1/20 of the sample width. The tested mesh tray samples were further loaded gradually to 1.7 times the SWL load whilst, according to the standard, the mesh tray construction shall not get distorted. If both these conditions are met, the tested cable mesh tray will be issued the certificate.

The MERKUR 2 cable trays are designed with higher reserve and even under the maximum allowed load [see tables of recommended and maximum admissible loading capacity on following pages] their deflection does not exceed the value of 1/150 of the span between the support points. This means that, for example, if the span is 2,000 mm, the absolute deflection value does not exceed 13 mm [whilst, according to the standard requirements, the allowed deflection is permitted to reach 20 mm!].

Stiff mesh trays offer, among others, better conditions for the cabling function, namely under extreme conditions. This became evident e.g. during the fire resistance testing where M2 trays achieved excellent resistance values [see more on this topic in chapter Routes installation requiring functional integrity in fire on pages 56-78].



Considering the situation on the market, where the loading capacity figures presented by the majority of manufacturers and distributors are in reality the limit values of their mesh trays loading capacity, we present our standard recommended loading capacity with higher safety margin together with maximum admissible loading capacity of M2 mesh trays to allow comparison of both values. See more details in tables on following pages of this catalogue.

Real loading capacity of mesh trays

The previous paragraphs were dealing with weight and loading capacity of cable constructions in general, with regard to general load of the cable route with continuous weight distribution. However, the installed cabling situation is specific - the electric cables are practically the only effective load of the cable route. The exception is represented only by special types of installation like self-supporting cable routes with directly installed lighting elements etc.

Usually almost 100% of the mesh trays load consists solely of the installed cabling. If we take into consideration the available cross-section of the mesh trays and the usual specific weight, we obtain the following results:

Table of specific weight for selected cables

Cable type	Weight [kg/m]	Diameter [mm]	Cross-section [mm²]	Specific weight [kg/m/mm²]	
CYKY	3x1,5	0,119	8,6	58,06	0,00205
	5x1,5	0,173	10,1	80,08	0,00216
	3x2,5	0,167	9,5	70,85	0,00236
	5x2,5	0,257	11,2	98,47	0,00261
	5x4	0,376	13,8	149,5	0,00252
	5x6	0,5	15,1	178,99	0,00279
	5x16	1,138	20,4	326,69	0,00348
	3x35+25	1,646	22,4	393,88	0,00418
AYKY	5x16	0,6	21,3	356,15	0,00168
	3x35+25	0,909	24,7	478,92	0,00190
	3x95+70	1,743	39,3	1212,42	0,00144
	3x240+120	3,728	54,8	2357,39	0,00158

The previous table shows that the specific weight of cables does not exceed the value of 0,0028 kg/m/mm². Only cables of large diameter and of low flexibility [hence of higher degree of self-support] reach higher values of specific weight. This is also reached by larger diameter with lower coefficient of filling the available cross-section of the mesh tray. This information has actual influence on construction load, as the previous chapters tell us that we only can place an appropriate number of cables into a particular rated mesh tray cross-section, the weight of cables will then load down the cable route.

When we apply this knowledge on effective mesh tray cross-section, we obtain the following table showing the maximum possible load of a mesh tray, loaded with cabling.

Cabling load with specific weight 0,0028 kg/m/mm²

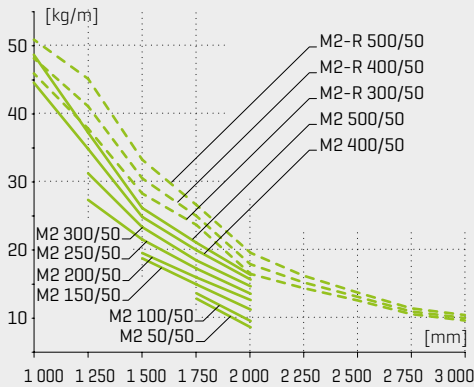
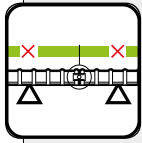
Tray size	Effective cross-section [mm²]	Possible/ Practical cabling load [kg/m]
M2 50/50	1 320	3,7
M2 100/50	2 900	8,1
M2 150/50	4 470	12,5
M2 200/50	6 050	16,9
M2 250/50	7 620	21,3
M2 300/50	9 200	25,8
M2 400/50	12 350	34,6
M2 500/50	15 500	43,4
M2 100/100	61 20	17,1
M2 150/100	9 440	26,4
M2 200/100	12 770	35,8
M2 250/100	16 090	45,1
M2 300/100	19 420	54,4
M2 400/100	26 070	73,0
M2 500/100	32 740	91,7
M2-R 300/50	9 200	25,8
M2-R 400/50	12 350	34,6
M2-R 500/50	15 500	43,4
M2-R 300/100	19 420	54,4
M2-R 400/100	26 070	73,0
M2-R 500/100	32 740	91,7
M2-G 50/100	1 320	3,7
M2-G 100/100	6 120	17,1

The previous table proves that the real values of mesh tray load with cables are relatively low and that high values are reached only with the largest mesh trays dimensions. Typical dimensions of mesh trays up to 300mm wide reach the load values of max. 25 kg/m [with the 50 mm side wall], or 55 kg/m [with the 100 mm side wall]. The only exception is represented by the largest mesh tray dimensions, where it is more convenient to use the reinforced M2-R mesh trays, which permits to keep larger span between the anchorage points on the route, despite high specific load of the route.

All this information brings us to conclusion that in standard realizations of cable routes it is not possible to load the mesh trays by the cabling in such way to achieve the limit values of their load capacity.

Recommended load values values according to standard methodology of M2 mesh trays tests

Standard assembly (connections anywhere except for the support points)

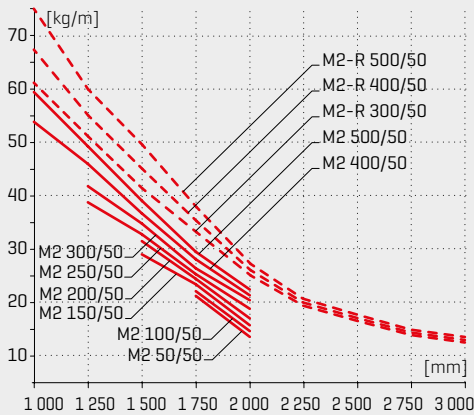
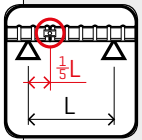


- span [mm]
- M2 50/50
- M2 100/50
- M2 150/50
- M2 200/50
- M2 250/50
- M2 300/50
- M2 400/50
- M2 500/50
- M2-R 300/50
- M2-R 400/50
- M2-R 500/50

mesh trays with 50 mm side wall

		recommended load values [kg/m]								
		1 000	1 250	1 500	1 750	2 000	2 250	2 500	2 750	3 000
M2 50/50		-	-	-	12,8	8,6	-	-	-	-
M2 100/50		-	-	-	13,6	9,5	-	-	-	-
M2 150/50		-	-	18,7	14,9	11,2	-	-	-	-
M2 200/50		-	-	19,5	15,9	12,6	-	-	-	-
M2 250/50		-	27,3	21,5	17,2	13,5	-	-	-	-
M2 300/50		-	31,2	23,3	18,4	14,6	-	-	-	-
M2 400/50		44,5	34,8	24,8	19,9	15,6	-	-	-	-
M2 500/50		48,6	37,2	26,1	21,0	16,3	-	-	-	-
M2-R 300/50		45,9	38,2	28,3	24,4	18,9	14,9	12,4	10,9	9,4
M2-R 400/50		48,0	41,9	30,8	25,6	19,2	15,1	13,0	11,3	9,7
M2-R 500/50		51,4	45,7	33,0	26,2	19,5	15,7	13,2	11,6	10,3

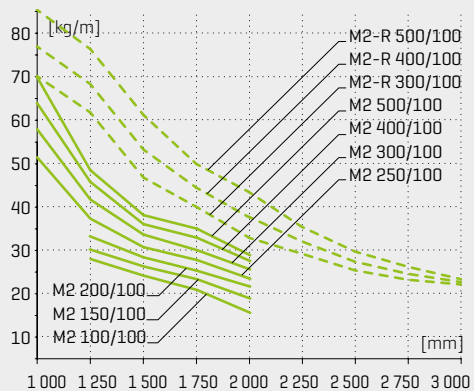
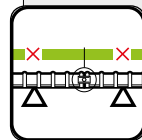
Assembly with higher load limit (connection in 1/5 of the span)



- span [mm]
- M2 50/50
- M2 100/50
- M2 150/50
- M2 200/50
- M2 250/50
- M2 300/50
- M2 400/50
- M2 500/50
- M2-R 300/50
- M2-R 400/50
- M2-R 500/50

		recommended load values [kg/m]								
		1 000	1 250	1 500	1 750	2 000	2 250	2 500	2 750	3 000
M2 50/50		-	-	-	21,3	13,6	-	-	-	-
M2 100/50		-	-	-	22,2	14,7	-	-	-	-
M2 150/50		-	-	29,1	23,5	15,8	-	-	-	-
M2 200/50		-	-	31,6	24,5	17,1	-	-	-	-
M2 250/50		-	38,9	32,9	25,4	18,9	-	-	-	-
M2 300/50		-	41,9	34,9	26,5	20,5	-	-	-	-
M2 400/50		54,0	46,1	36,8	28,2	21,4	-	-	-	-
M2 500/50		59,6	49,4	39,2	29,6	22,5	-	-	-	-
M2-R 300/50		61,3	51,3	42,3	34,3	25,6	19,3	16,2	14,3	12,2
M2-R 400/50		69,3	55,7	45,9	36,5	26,5	19,7	16,8	14,7	12,6
M2-R 500/50		75,3	60,7	49,4	37,1	26,8	20,4	17,2	15,0	13,4

Standard assembly (connections anywhere except for the support points)

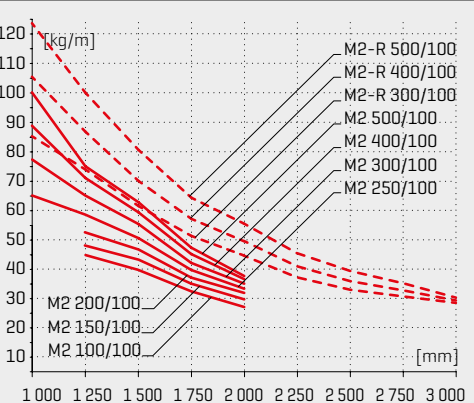
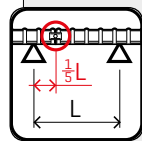


- span [mm]
- M2 100/100
- M2 150/100
- M2 200/100
- M2 250/100
- M2 300/100
- M2 400/100
- M2 500/100
- M2-R 300/100
- M2-R 400/100
- M2-R 500/100

mesh trays with 100 mm side wall

		recommended load values [kg/m]								
		1 000	1 250	1 500	1 750	2 000	2 250	2 500	2 750	3 000
M2 100/100		-	27,3	23,6	20,2	16,6	-	-	-	-
M2 150/100		-	39,2	30,9	24,8	20,5	-	-	-	-
M2 200/100		-	41,9	33,2	27,0	21,9	-	-	-	-
M2 250/100		52,6	44,1	35,5	28,9	23,2	-	-	-	-
M2 300/100		58,8	46,6	37,2	31,1	24,8	-	-	-	-
M2 400/100		63,5	51,8	42,6	33,5	26,7	-	-	-	-
M2 500/100		70,5	58,4	48,8	36,7	29,8	-	-	-	-
M2-R 300/100		70,2	61,6	47,5	40,6	34,4	28,9	25,6	23,5	21,8
M2-R 400/100		78,2	69,5	54,2	46,8	38,0	32,2	28,6	25,3	22,6
M2-R 500/100		86,1	77,4	62,1	50,2	42,7	35,0	30,6	26,8	22,8

Assembly with higher load limit (connection in 1/5 of the span)



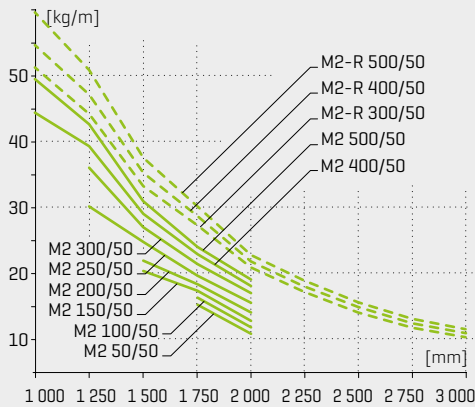
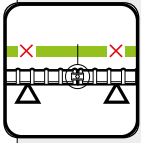
- span [mm]
- M2 100/100
- M2 150/100
- M2 200/100
- M2 250/100
- M2 300/100
- M2 400/100
- M2 500/100
- M2-R 300/100
- M2-R 400/100
- M2-R 500/100

		recommended load values [kg/m]								
		1 000	1 250	1 500	1 750	2 000	2 250	2 500	2 750	3 000
M2 100/100		-	45,2	39,2	33,2	27,5	-	-	-	-
M2 150/100		-	50,8	42,7	34,4	29,1	-	-	-	-
M2 200/100		-	53,8	45,5	35,7	30,4	-	-	-	-
M2 250/100		64,4	55,0	47,1	37,4	31,5	-	-	-	-
M2 300/100		71,3	56,8	48,2	39,8	32,6	-	-	-	-
M2 400/100		86,6	65,4	55,9	43,6	35,2	-	-	-	-
M2 500/100		101,2	75,5	63,1	47,1	38,5	-	-	-	-
M2-R 300/100		85,2	75,0	61,6	51,9	45,2	37,5	33,3	30,5	28,4
M2-R 400/100		106,7	87,8	71,1	60,9	50,0	41,8	37,2	32,9	29,3
M2-R 500/100		123,6	100,1	80,3	64,5	55,1	45,5	39,8	34,8	29,7

Maximum allowed load values values according to methodology of ČSN EN 61 537 norm

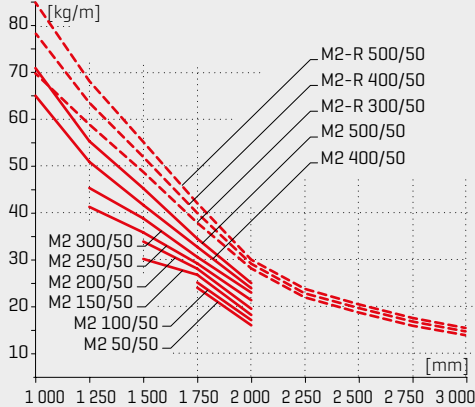
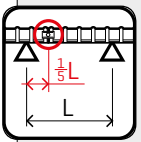
mesh trays with 50 mm side wall

Standard assembly (connections anywhere except for the support points)



span [mm]	recommended load values [kg/m]								
	1 000	1 250	1 500	1 750	2 000	2 250	2 500	2 750	3 000
M2 50/50	-	-	-	14,8	10,6	-	-	-	-
M2 100/50	-	-	-	15,9	11,5	-	-	-	-
M2 150/50	-	-	19,7	16,3	12,1	-	-	-	-
M2 200/50	-	-	21,4	17,6	13,6	-	-	-	-
M2 250/50	-	29,5	23,8	19,1	16,0	-	-	-	-
M2 300/50	-	36,1	26,7	23,1	17,9	-	-	-	-
M2 400/50	52,5	39,6	29,1	24,2	18,1	-	-	-	-
M2 500/50	57,4	43,2	31,2	24,8	18,3	-	-	-	-
M2-R 300/50	51,6	41,8	31,8	26,8	21,2	17,0	14,2	12,5	10,7
M2-R 400/50	54,0	45,5	34,6	28,1	21,6	17,3	14,8	12,9	11,1
M2-R 500/50	57,8	49,0	37,1	28,8	21,9	17,9	15,1	13,2	11,8

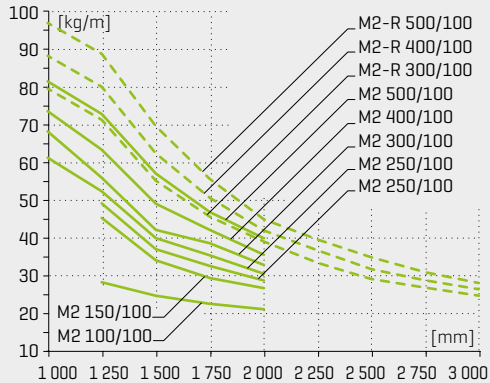
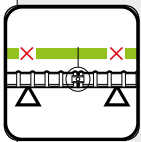
Assembly with higher load limit (connection in 1/5 of the span)



span [mm]	recommended load values [kg/m]								
	1 000	1 250	1 500	1 750	2 000	2 250	2 500	2 750	3 000
M2 50/50	-	-	-	24,6	16,8	-	-	-	-
M2 100/50	-	-	-	25,9	17,4	-	-	-	-
M2 150/50	-	-	30,7	25,8	17,9	-	-	-	-
M2 200/50	-	-	34,7	26,8	18,5	-	-	-	-
M2 250/50	-	42,0	36,4	28,3	22,4	-	-	-	-
M2 300/50	-	48,5	40,0	32,4	24,2	-	-	-	-
M2 400/50	65,3	52,5	43,2	34,4	24,9	-	-	-	-
M2 500/50	71,2	57,4	46,7	35,0	25,3	-	-	-	-
M2-R 300/50	69,0	57,7	47,6	38,6	28,8	22,1	18,5	16,3	13,9
M2-R 400/50	78,0	62,7	51,6	41,1	29,8	22,5	19,2	16,8	14,4
M2-R 500/50	84,7	68,3	55,6	41,7	30,1	23,3	19,6	17,2	15,3

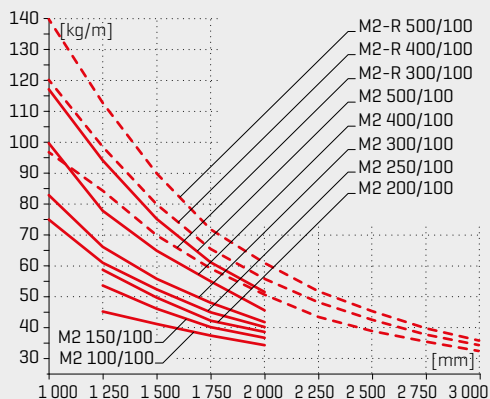
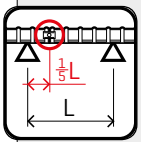
mesh trays with 100 mm side wall

Standard assembly (connections anywhere except for the support points)



span [mm]	recommended load values [kg/m]								
	1 000	1 250	1 500	1 750	2 000	2 250	2 500	2 750	3 000
M2 100/100	-	32,2	27,3	23,4	19,3	-	-	-	-
M2 150/100	-	43,1	35,8	27,8	23,8	-	-	-	-
M2 200/100	-	46,3	38,5	30,6	25,4	-	-	-	-
M2 250/100	61,0	50,5	41,2	33,5	26,9	-	-	-	-
M2 300/100	66,4	58,2	44,9	38,4	30,8	-	-	-	-
M2 400/100	74,0	65,7	51,3	42,6	34,9	-	-	-	-
M2 500/100	81,4	73,2	56,6	47,5	39,3	-	-	-	-
M2-R 300/100	79,0	69,3	53,4	45,7	38,7	33,0	29,3	26,8	24,9
M2-R 400/100	88,0	78,2	61,0	52,6	42,7	36,8	32,7	28,9	25,8
M2-R 500/100	96,9	87,1	69,9	56,5	48,0	40,0	35,0	30,6	26,1

Assembly with higher load limit (connection in 1/5 of the span)



span [mm]	recommended load values [kg/m]								
	1 000	1 250	1 500	1 750	2 000	2 250	2 500	2 750	3 000
M2 100/100	-	52,4	45,5	38,5	31,9	-	-	-	-
M2 150/100	-	58,9	49,5	39,9	33,8	-	-	-	-
M2 200/100	-	62,4	52,8	41,4	35,3	-	-	-	-
M2 250/100	74,7	63,8	54,6	43,4	36,5	-	-	-	-
M2 300/100	82,7	65,9	55,9	46,2	37,8	-	-	-	-
M2 400/100	100,9	76,9	64,8	50,6	40,8	-	-	-	-
M2 500/100	116,8	88,6	73,2	54,6	44,7	-	-	-	-
M2-R 300/100	95,8	84,4	69,3	58,4	50,8	42,9	38,1	34,8	32,4
M2-R 400/100	120,0	98,8	80,0	68,5	56,3	47,8	42,5	37,6	33,5
M2-R 500/100	139,0	112,6	90,3	72,60	62,0	52,0	45,5	39,8	33,9

The long life functioning of installed cable routes is substantially affected by the surface finish of all its parts. The MERKUR 2 cable mesh tray system can be delivered with the following alternatives:

Cold galvanizing [electroplating] CG

This zinc plating technology forms coats of zinc deposited by electrolytic process of 12 – 15 micron thickness. The coatings deposited by this technology are glossy and resemble chromium plating. To enhance the corrosion resistance of zinc a chromium agent in blue shade is used. However, neither colour nor gloss can affect the quality of the zinc layer. Upon order the parts can be provided with Aquares sealing varnish improving the resistance to corrosion and wear.

Sendzimir zinc plating SZ

This method is a surface treatment of cold-rolled steel sheets passing through a zinc dipping bath. This technology forms a continuous zinc layer on the steel plate by applying 235 – 275 g/m², which means 17 – 23 micron of zinc layer.

Hot-zinc-dipping ZD

This special technology provides zinc coating by immersion. Zinc creates a solid and impermeable coat with long service life, ensuring also electrochemical protection of steel. Unlike other surface treatments, it not only covers steel with a zinc coat, but it also forms an inter-metallic phase of iron and zinc with high hardness and wear resistance. The thickness of the zinc layer may be increased to 80 microns on request.

The trays treated with hot-zinc-dipping will progressively display a natural oxidation process, the surface will become matt. This effect does not represent any surface defect nor any reason for warranty claim.

Despite significant durability and resistance of the surface finish protected by hot-zinc-dipping, a natural decrease of the zinc occurs, depending on the environment influence. Therefore it is necessary to consider the environment and the expected durability of the cable route when choosing the surface treatment.

Natural zinc losses due to environmental impact

Outdoor environment	0.8 - 1.0 µm/year
Industrial environment	1.5 - 3.5 µm/year
Medium corrosive and aggressive environment	2.0 - 5.0 µm/year
Extreme corrosive and aggressive environment	5.0 - 10.0 µm/year

Geomet 500 G5

This finish is characterised with its silvery grey surface. It has been developed for anticorrosion protection of connecting accessories. Even a very thin layer [5 – 7 micron] has a very high resistance to corrosion. The surfaces treated in this way withstand more than 600 hours in a salt chamber, which is 3 times better than the result of gal-

vanic zinc plating. Geomet has broad applications, e.g. in the automotive industries, where it complies with their demanding technical requirements.

Stainless A2 A2

Austenitic chromium-nickel stainless steel with low carbon content according to AISI 304L [ČSN 17 249, DIN 1.4306] is of higher corrosion-resistance. It can be exposed to temperatures up to 350 °C. Standard delivery is without passivation or other surface finishings. An increased passivation protection is available upon request.

Stainless A4 A4

Austenitic chromium-nickel-molybdenum stainless steel according to AISI 316L [ČSN 17 349, DIN 1.4404] is of higher corrosion-resistance in chemical aggressive environment. It is also resistant to intercrystalline corrosion, even when exposed to temperatures up to 350 °C over a long period. This option is available only upon request and only with passivation.

Staining and passivation

Staining and the subsequent passivation increase the anticorrosive resistance of austenitic steel up to 4 times. At first, the chemical staining will remove the grease and mechanical impurities from the surface, whilst the surface is becoming matt and unified. The subsequent passivation, executed chemically in oxidation acid and followed by a drying process, increases the resistance of stainless steel components.

Surface finish guarantee

The 2-year guarantee for M2 trays relates to anticorrosive surface, weld joints and material. The warranty applies exclusively to installations of the MERKUR 2 mesh trays in appropriate environment.

Cold galvanized	CG	5 years
Sendzimir zinc plated	SZ	8 years
Geomet 500	G5	10 years
Hot-zinc-dipped	ZD	10 years
AISI 304L stainless steel	A2	15 years
AISI 316L stainless steel + passivation	A4	15 years

Storage conditions

M2 cable mesh trays and their accessories must be stored in dry, non-aggressive environment and protected against mechanical damage. The maximum stocking height of M2 mesh trays of the same dimension can be 2.5 meters, provided the crossing of the layers is maintained. When taking the components out of stock, the ones that are stored for the longest time should be taken out first, considering the guarantee and durability.

Tips for selecting surface treatment of MERKUR 2 mesh trays with respect to environment	Cold galvanized CG	Hot-zinc-dipped ZD	Stainless AISI 304L A2	Stainless AISI 316L A4
dry indoor space	☆☆☆	☆☆☆	☆☆	☆☆
moist indoor space	☆	☆☆☆	☆☆	☆☆
outdoor under roof	☆	☆☆☆	☆☆	☆☆
outdoor unshielded	✗	☆☆☆	☆☆☆	☆☆☆
chemical and food processing industries	✗	✗	☆☆☆	☆☆☆

☆☆☆ recommended
 ☆☆☆ suitable
 ☆☆☆ possible
 ✗ unsuitable!

The table is intended for informative purposes only. When choosing a suitable surface treatment of MERKUR 2 cable mesh trays, the respective report on environmental effects should be considered. Such report forms an integral part of the project documentation for particular implementation.

MERKUR 2 - design with functionality

In 2006, after almost 10 years of successful marketing of the MERKUR system, the first idea of developing a brand new type of wire mesh tray was born, namely a system complying with modern trends, in particular strength, safety, as well as aesthetics.

Soon our development department commenced extensive work upon that task. At the beginning it was not easy to develop a mesh tray design integrating the attributes of high rigidity and strength, while still remaining the type of product meeting the basic favourable features of this bearing structure system – namely the very fast and easy assembly thanks to the low weight of single components. In the course of time this problem was overcome, especially by using a new technical solution, the so-called „double cross beam“. As shown by corporate tests and later also during the official testing of the strength characteristics by the TZUS Brno testing institute, the new M2 mesh trays achieved load capacity values up to 40% higher, as compared with the older type.

MERKUR 2 trays passed another test with unexpectedly good result during testing of resistance in fire. Thanks to very effective construction of the trays in combination with cabling from the company Prakab, NKT and ELKOND [SK], high values of tested parameters were achieved. During the test exposure to conditions of a simulated fire, the functionality of the entire system was preserved up to 171 minutes at 1006 °C maximum temperature [see p. 47 – 56 of this catalogue for more details concerning the test and fire resistant assembly].

The test provided us with the final assurance that the direction we had chosen to follow was the right one, and that the new M2 mesh trays would bring high utility value, conforming to our primary and most important objective from the very first moment.



New design requires new technologies

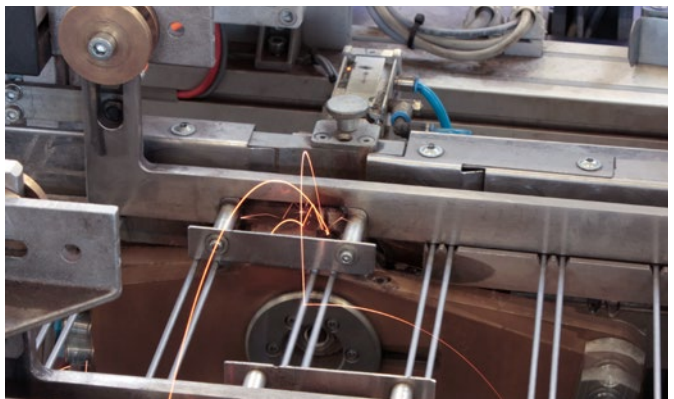
In early 2008 the construction of the new LKZ 750 assembly line was launched. It integrated, among others, the very sophisticated technology of medium-frequency welding, used largely by automotive industries. In order to meet the spatial demands of the new assembly line, a new manufacturing hall was erected. Maximum handing over and transfer efficiency during the manufacturing process was achieved by placing the new hall site in the proximity of the renovated zinc plating shop. This helped to boost the efficiency of transfer and material transport.



The technology of manufacturing M2 by using medium-frequency resistance welding

Medium-frequency resistance welding is used at all stages of the manufacturing process of the MERKUR 2 mesh trays. Recently it has become a standard requirement, especially in automotive industries. This modern and sophisticated welding method needs no added material, unlike the “classic” low-frequency welding. Also another features make this method superior to the classic one.


The welding transformer supplied over a medium-frequency converter provides direct current without any induction losses, thus delivering fast and precisely defined amounts of energy to the point of the weld joint. Enabling a very dynamic regulation of the welding process, it also affects the final quality of the weld joint. This is a very fast method [the duration of the welding cycle is in order of milliseconds]. Thus the surrounding material does not warm up, which significantly reduces the losses, additional tensions and material distortion during the cooling period.



The production of MERKUR 2 cable mesh trays is fully implemented by means of instrumentation and control software by Bosch Rexroth Electric Drives and Controls GmbH.

CERTIFICATION GUARANTEE OF QUALITY OF THE FUNCTIONAL AND TECHNICAL PARAMETERS OF THE SYSTEM

Fire classification certificates
 of the MERKUR 2 system.



PAVUS, a.s.

Číslo zakázky :
513088/ZZ20130213

**POŽÁRNĚ KLASIFIKAČNÍ OSVĚDČENÍ
 POŽÁRNÍ ODOLNOSTI
 č. PKO-13-029**

pro výrobek

**Nosné kabelové konstrukce – drátěné kabelové žlaby
 MERKUR 2**

provedené na základě:
 Protokolu o zkoušce FIRES-FR-004-13-AUNIS
 Stanoviska k funkčnosti při požáru s klasifikací
 FIRES-JR-009-13-NURS

Objednatel: ARKYS, s.r.o.
Podstránská 1
627 00 Brno

Výrobce: ARKYS, s.r.o., Podstránská 1, 627 00 Brno
(výrobce nosného systému)
 PRAKAB PRAŽSKÁ KABELOVNA, s.r.o.,
 Ke Kablu 278, 102 09 Praha 15 (výrobce kabelů)
 nkt cables Velké Meziříčí s.r.o., člen skupiny NKT,
 Průmyslová 1130, 272 01 Kladno (výrobce kabelů)
 ELKOND HHK a.s., Oravická 1218, 028 01 Trstena,
 Slovenská republika (výrobce kabelů)

Normativní podklady:
 Zkušební předpis ZP 27/2008 PAVUS, a.s.
 »Pro stanovení třídy funkčnosti kabelů a kabelových nosných konstrukcí –
 kabelových tras v případě požáru«

Požární klasifikační osvědčení obsahuje 14 stran textu (z toho 1 stranu přílohy)

Počet výřezků: 3
 Výřez číslo: 1

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**STANOVISKO K FUNKČNOSTI PRI POŽIARI
 S KLASIFIKACIOU
 FIRES-JR-076-09-NURS**

Název výrobku: Drátěné kabelové žlaby MERKUR 2

Objednavatel: K.B.K., fire, s.r.o.
Rudná 1117/30a
703 00 Ostrava - Vítkovice
Česká republika

Výrobce: ARKYS, s.r.o.
Podstránská 1
627 00 Brno
Česká republika

Vypracoval: FIRES, s.r.o.
Autorizovaná osoba MVRR SR SK01
Osloboditeľov 282
059 35 Batzovce
Slovenská republika

Číslo projektu: PR-09-0446
Dátum vydania: 02. 02. 2010

Počet výřezků: 3
 Výřez číslo: 3

Rozdeľovník výřezkov:
 Výřez číslo 1: FIRES, s. r. o., Osloboditeľov 282, 059 35 Batzovce, Slovenská republika
 (elektronická verzia)
 Výřez číslo 2: K.B.K., fire, s.r.o., Rudná 1117/30a, 703 00 Ostrava - Vítkovice,
 Česká republika (elektronická verzia)
 Výřez číslo 3: K.B.K., fire, s.r.o., Rudná 1117/30a, 703 00 Ostrava - Vítkovice,
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 FIRES, s.r.o., Osloboditeľov 282, 059 35 Batzovce, Slovenská republika
 tel: 00421 52 775 22 98, fax: 00421 52 788 14 12, info@fires.sk
 Notifikovaná osoba č. 1396, Autorizovaná osoba reg. č. SK01, Člen EGCF

Compliance certificate
 GOST R authorizing imports
 and installations of the M2
 system on the territory
 of the Russian Federation.

**СИСТЕМА СЕРТИФИКАЦИИ ГОСТ Р
 ФЕДЕРАЛЬНОЕ АГЕНТСТВО ПО ТЕХНИЧЕСКОМУ РЕГУЛИРОВАНИЮ И МЕТРОЛОГИИ**

СЕРТИФИКАТ СООТВЕТСТВИЯ

№ РОСС СЗ.АБ51.101622
 Срок действия с 08.05.2015 до 07.05.2018
 № 0053253

ОРГАН ПО СЕРТИФИКАЦИИ per, ROSS RU.0001.11AB51
 ПРОДУКЦИИ ООО "ГОСТЭКСПЕРТСЕРВИС"
 Юридический адрес: РФ, 109599, г. Москва, ул. Красноармейская д. 74, корп. 2, пом. XII
 Фактический адрес: РФ, 109599, г. Москва, ул. Красноармейская д. 74, корп. 2, пом. XII
 тел. (495) 991-45-42, факс: (499) 372-01-67

ПРОДУКЦИЯ
 Кабельные проводящие лотки т.м. MERKUR 2, в т.ч. втулки и монтажные элементы ОК 005 (ОКП):
 Сертификат выпуска: 34 4965

СООТВЕТСТВУЕТ ТРЕБОВАНИЯМ НОРМАТИВНЫХ ДОКУМЕНТОВ
 По спецификации изготовителя: код ТН ВЭД, Россия: 7326 90 600 0

ИЗГОТОВИТЕЛЬ
 "ARKYS s.r.o.",
 Podstránská 1, 627 00 Brno, Ceska republika, Ceska republika.
СЕРТИФИКАТ ВЫДАН
 "ARKYS s.r.o.",
 Podstránská 1, 627 00 Brno, Ceska republika, Ceska republika.
 Тел: +420 517541222, Факс: +420 517541220

НА ОСНОВАНИИ
 Протокола испытаний № 236/05-15 от 08.05.2015 года, выданной Испытательной лабораторией общества с
 ограниченной ответственностью "ГОСТЭКСПЕРТСЕРВИС", аттестат аккредитации РОСС
 RU.0001.21ПТ83, сроком действия до 07.09.2016 года.

ДОПОЛНИТЕЛЬНАЯ ИНФОРМАЦИЯ
 Мероприятия по производству знаков соответствия производится по ГОСТ Р 50460-92. Место нанесения знака
 соответствия на изделие и в сопроводительной документации.
 Схема сертификации: З.

Руководитель органа: В.Е. Мельников
 Эксперт: Д.В. Басков

сертификат не применяется при обязательной сертификации

Load test protocol of MERKUR 2 system.



**Technický a zkušební ústav stavební Praha, s.p.
 Technical and Test Institute for Construction Prague**

Authorized Body 204 - Notified Body 1020 - Test Laboratory - Certification Body - Inspection Body - Qualification Body

Podobka: Brno
 Výřez číslo: /

Protokol o zkoušce

Protokol číslo: 060-031848 ze dne: 23.3.2010
 Zakázka číslo: Z 060100041 ze dne: 26.2.2010

Výrobek: Kabelové žlaby
Typ/varianta: MERKUR 2

Zadatel / zákazník: ARKYS s.r.o.
Adresa: Podstránská 1, 627 00 Brno, Česká republika

Evidenční číslo vzorku: 100/101-33


Osoba odpovědná za obsah tohoto protokolu –vedoucí zkušební laboratoře:


Tento protokol byl vytvořen ve dvou výtiscích. První originál náleží zákazníkovi, druhý je archivován spolu s další
 dokumentací v TZUS.
 Tento protokol může být reprodukován jediné celé, jinak s písemným souhlasem vedoucí zkušební laboratoře.
 Výsledky zkoušek a měření uvedená v tomto protokolu se týkají jen zkoušených předmětů.



Technický a zkušební ústav stavební Praha, s.p.
 Pobočka Brno
 Bělohorská 77
 617 00 Brno - Komárov
 Česká republika
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 Technical and Test Institute for Construction Prague
 Branch Brno
 Bělohorská 77
 617 00 Brno - Komárov
 Czech Republic
 1440208133@vus.cz
 144020861.033.manager@vus.cz
 Fax: +420421211951
 e-mail: info@vus.cz

 VOP-026 Šternberk, s.p. Lokalita Výchkov s certifikovaným systémem jakosti dle ČSN EN ISO 9001		Číslo účelu/ zakázky: AZ160726 Číslo protokolu: 7250-122/2011
Odbor zkoušení techniky – zkušební laboratoř č.1103 akreditovaná ČIA dle ČSN EN ISO/IEC 17025 ZKŮŠEBNA EB		Výstisk číslo: 1 Počet listů: 3 Počet příloh: 0
PROTOKOL O ZKOUŠCE ELEKTRICKÉ KONTINUITY		
Jméno a adresa zadavatele (zákazníka): Arkys, s.r.o., Podstránská 1, 627 00 Brno		
Identifikace zkoušeného předmětu: Kabelové zlaty MERKUR 2, LINEAR 1, LINEAR 2 Výrobní číslo: - Výrobce: Arkys, s.r.o., Podstránská 1, 627 00 Brno Technická dokumentace: -		
Datum přijetí do zkoušky: 10. 11. 2011	Metoda zkoušení: ČSN EN 61537 ed. 2: 2007	
Datum a místo provedení zkoušky: 10. 11. 2011 Zkušebna elektrické bezpečnosti	Vedoucí zkoušky: Ing. František Dostál	
	Zkoušku provedl: Ing. František Dostál Ing. Jiří Vlček	
Datum vydání protokolu: 11. 11. 2011	Kontroloval a schválil vedoucí zkušebny: Ing. František Dostál	
Výsledky zkoušky: Výsledky dílčích zkoušek jsou uvedeny na dalších stranách tohoto protokolu.		
Adresa: VOP-026 Šternberk, s.p. Odbor zkoušení techniky V. Nejedlého 691 682 03 VYŠKOV		
Telefon: 517 303 601 Fax: 517 303 605 E-mail: prkryl@vop.cz		
Výsledky zkoušky se týkají jen zkoušeného předmětu. Bez písemného souhlasu zkušební laboratoře se nesmí protokol reprodukovat jinak, než celý.		

Electric continuity protocol
(measuring transition resistance)

 VOP-026 Šternberk, s.p. Lokalita Výchkov s certifikovaným systémem jakosti dle ČSN EN ISO 9001		Číslo účelu/zakázky: AZ160632 Číslo protokolu: 7240-541/2011
Odbor zkoušení techniky – zkušební laboratoř č.1103 ZKŮŠEBNA EMC		Výstisk číslo: 1 Počet listů: 16 Počet příloh: --
PROTOKOL O ZKOUŠCE ELEKTROMAGNETICKÉHO ÚTLUMU		
Jméno a adresa zadavatele: Arkys, s.r.o. Podstránská 1 627 00 Brno		
Identifikace zkoušeného předmětu: Kabelový zlat Merkur 2 (500/100) Kabelový zlat Merkur 2 (500/50) Kabelový zlat Linear 1 (500/100) Kabelový zlat Linear 2 (500/100)		
Výrobní číslo: Výrobce: Arkys, s.r.o., Podstránská 1; 627 00 Brno Technická dokumentace: Nedodána		
Metoda zkoušení: Měření elektromagnetického útumu dle požadavků zákaznika (poměrová metoda, viz kap. 4)		
Datum přijetí do zkoušky: 30.09.2011	Vedoucí zkoušky: Ing. Milan Rýdler	
Datum a místo provedení zkoušky: 30.09.2011 Seminárněchová hala EMI, Výchkov	Zkoušku provedl: Ing. Jaroslav Tesar	
Datum vydání protokolu: 13.10.2011	Kontroloval a schválil vedoucí zkušebny: Ing. Vladimír Váňa	
Výsledky zkoušky: Výsledky zkoušky jsou uvedeny na dalších stranách protokolu Uvedená rozšířená nejistota měření je součinem standardní nejistoty měření a koeficientu rozšíření K=2, což pro normální rozdělení odpovídá pravděpodobnosti pokrytí asi 95%.		
Adresa: VOP-026 Šternberk, s.p. OZT – ZL č. 1103 V. Nejedlého 691 682 03 VYŠKOV		
Telefon: +420 517 303 564 Fax: +420 517 303 605 E-mail: tesar.j@vop.cz		
Výsledky zkoušek se týkají jen zkoušeného předmětu v sestavě uvedené v kapitole 3. Bez písemného souhlasu zkušební laboratoře se nesmí protokol reprodukovat jinak, než celý.		

MERKUR 2 EMC test protocol

 INSTITUT PRO TESTOVÁNÍ A CERTIFIKACI, a.s. zkušební laboratoř elektrických výrobků Sokolovská 573 686 01 Uherské Hradiště	
ZKŮŠEBNÍ LABORATOŘ č. 1004.3 akreditovaná Českým institutem pro akreditaci, o. p. s.	Číslo protokolu: 5145/11 Počet výstisků: 2 Číslo výstisků: 2
ZKŮŠEBNÍ PROTOKOL o zkoušce odolnosti povrchové ochrany systémů MERKUR 2, LINEAR	
	
Místní technik a autor protokolu: Jakub Procházka	Vedoucí zkušební laboratoře: Ing. Pavel Vávra
Datum vydání: 28. 11. 2011 Rozdělovník: Divize 4 Elektro Arkys, s.r.o.	
výstisk č. 1 výstisk č. 2	
Počet listů: 8 Počet příloh: 0	

MERKUR 2 surface finish
resistance protocol

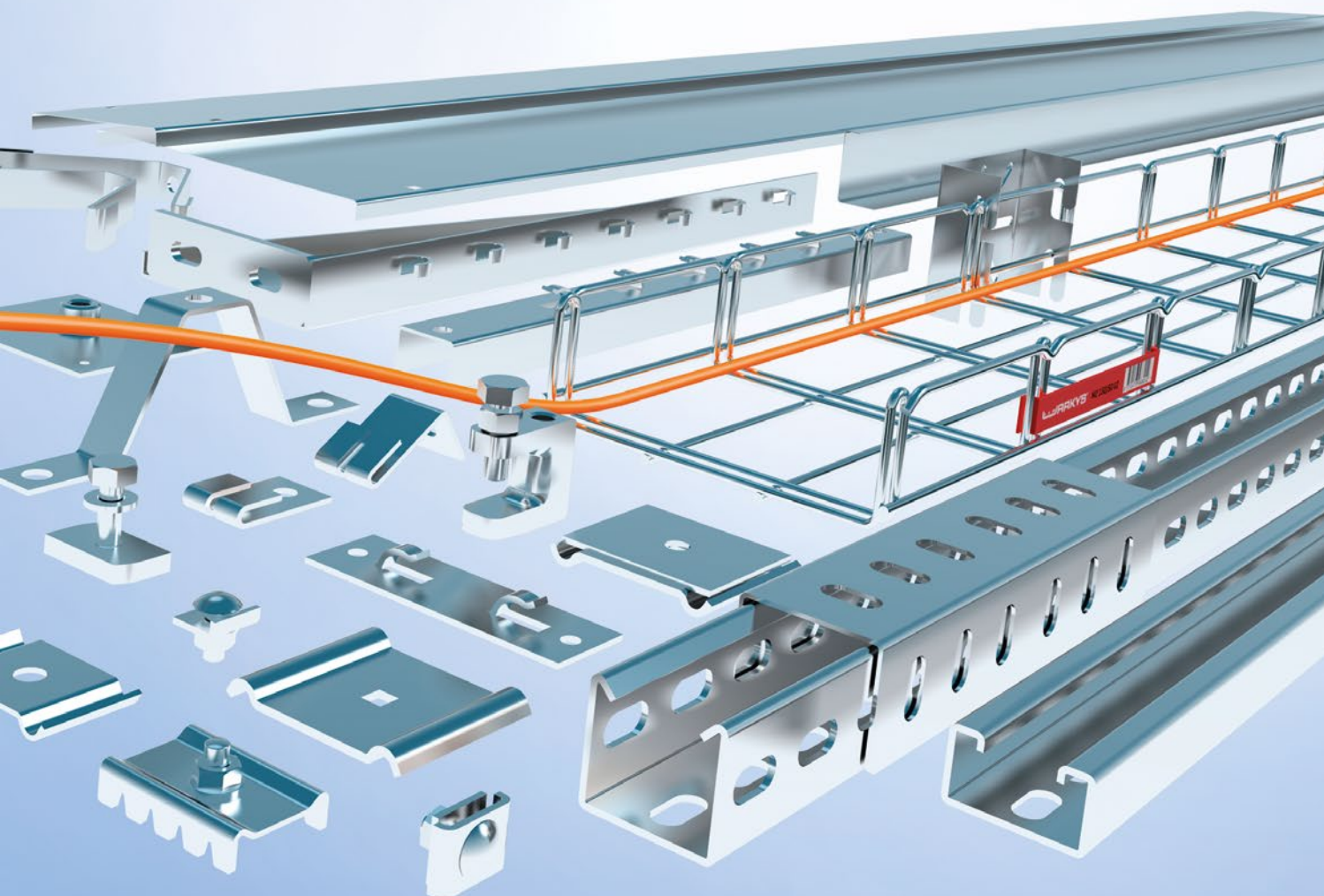
Vojský technický ústav, s.p. s certifikovaným systémem jakosti dle ČSN EN ISO 9001		Číslo účelu/ zakázky: 15-19-2-93-3201 Číslo protokolu: 194200-150/2015
Úsek zkoušení techniky – zkušební laboratoř č.1103 akreditovaná ČIA dle ČSN EN ISO/IEC 17025 ZKŮŠEBNA SPECIÁLNÍCH MĚŘENÍ		Výstisk číslo: 1 Počet listů: 25 Počet příloh: -
PROTOKOL O ZKOUŠCE SEIZMICKÉ ZPŮSOBILOSTI		
Jméno a adresa zadavatele (zákazníka): ARKYS, s.r.o., Podstránská 1, 627 00 Brno, Česká republika		
Identifikace zkoušených předmětů: Kabelové nosné systémy MERKUR 2 Výrobní číslo: přesná identifikace viz 2-10. strana protokolu Výrobce: ARKYS, s.r.o., Podstránská 1, 627 00 Brno, Česká republika		
Technická dokumentace: Datum přijetí do zkoušky: 13.04.2015 08.07.2015		
Datum a místo provedení zkoušky: 16. 17. 27. 28.04.2015 8. 9. a 10.07.2015 Zkušebna speciálních měření	Metoda zkoušení: ČSN IEC 980: 1993, čl. 6 Vedoucí zkoušky: Ing. Jiří Leniuk	
	Zkoušku provedl: Ing. Jiří Leniuk	
Datum vydání protokolu: 31.08.2015	Kontroloval a schválil vedoucí zkušebny: Ing. Ivan STUCHAL	
Výsledky zkoušky: Zkoušený předmět byl podroben zkoušce seizmické způsobilosti. Výsledky zkoušek jsou uvedeny v protokolu. Uvedená rozšířená nejistota měření je součinem standardní nejistoty měření a koeficientu rozšíření K=2, což pro normální rozdělení odpovídá pravděpodobnosti pokrytí asi 95%.		
Adresa: Vojský technický ústav, s.p. odštěpný závod VTÚP ÚZT – ZL č. 1103 Vito Nejedlého 691 682 01 VYŠKOV		
Telefon: 517 303 623 Fax: 517 303 606 E-mail: ivan.stuchal@vtusp.cz		
Výsledky zkoušek se týkají jen zkoušeného předmětu. Bez písemného souhlasu zkušební laboratoře se nesmí protokol reprodukovat jinak, než celý.		

MERKUR 2 earthquake
resistance protocol

PARTS CATALOGUE OF THE M2 SYSTEM

LIST OF ELEMENTS AND THEIR USE

MERKUR 2 CABLE TRAYS	p. 18 – 25
COVERS	p. 26
DIVIDERS	p. 27
COUPLINGS	p. 28 – 32
HOLDERS	p. 33 – 41
CANTILEVERS	p. 42 – 45
SUPPORTS	p. 46 – 47
STRUTS	p. 48 – 49
CONNECTING ELEMENTS	p. 50 – 53
TOOLS AND PROTECTIVE COMPONENTS	p. 54



M2 50/50 cable tray

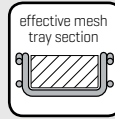
| ↔ 50 mm | ! 50 mm | ↔ 2000mm | ! 1,2 kg

CG
cold galvanneal

ZD
hot zinc dipped

A2
stainless AISI 304L

A4
stainless AISI 316L



$$S_{\text{eff}} = 1\,320 \text{ mm}^2$$

12 pcs

ARK - 21110 **GZ**
ARK - 22110 **ZD**
ARK - 23110 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	4 pcs	3 pcs	2 pcs	2 pcs	1 pc	1 pc	1 pc	1 pc	x	x	x	x
II	8 pcs	6 pcs	4 pcs	4 pcs	2 pcs							
III	12 pcs	9 pcs										
IV	16 pcs											

M2 100/50 cable tray

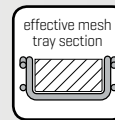
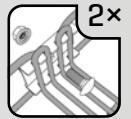
| ↔ 100 mm | ! 50 mm | ↔ 2000mm | ! 1,4 kg

CG
cold galvanneal

ZD
hot zinc dipped

A2
stainless AISI 304L

A4
stainless AISI 316L



$$S_{\text{eff}} = 2\,900 \text{ mm}^2$$

8 pcs

ARK - 21120 **GZ**
ARK - 22120 **ZD**
ARK - 23120 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	9 pcs	7 pcs	5 pcs	4 pcs	3 pcs	3 pcs	2 pcs	2 pcs	2 pcs	1 pc	x	x
II	18 pcs	14 pcs	10 pcs	8 pcs	6 pcs							
III	27 pcs	21 pc										
IV	36 pcs											

M2 150/50 cable tray

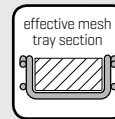
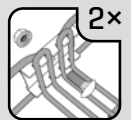
| ↔ 150 mm | ! 50 mm | ↔ 2000mm | ! 2,0 kg

CG
cold galvanneal

ZD
hot zinc dipped

A2
stainless AISI 304L

A4
stainless AISI 316L



$$S_{\text{eff}} = 4\,470 \text{ mm}^2$$

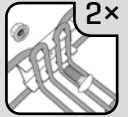
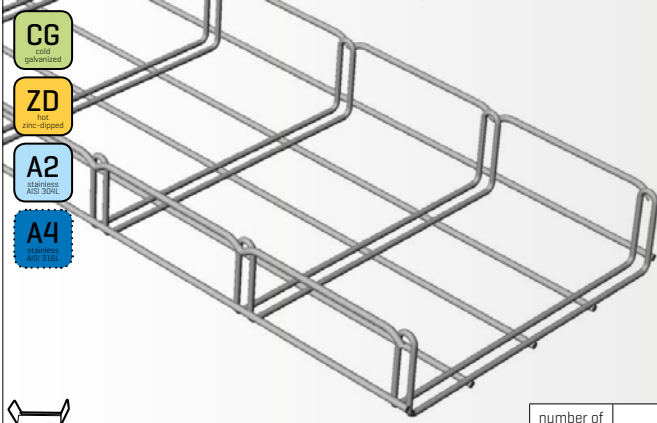
8 pcs

ARK - 21130 **GZ**
ARK - 22130 **ZD**
ARK - 23130 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	14 pcs	11 pc	8 pcs	7 pcs	5 pcs	4 pcs	4 pcs	3 pcs	3 pcs	2 pcs	x	x
II	28 pcs	22 pcs	16 pcs	14 pcs	10 pcs							
III	42 pcs	33 pcs										
IV	56 pcs											

M2 200/50 cable tray

↔ 200 mm | ↓ 50 mm | ↔ 2000mm | 📦 2,3 kg 🔥



- CG**
cold galvanized
- ZD**
hot zinc-dipped
- A2**
stainless AISI 304L
- A4**
stainless AISI 316L

effective mesh tray section

$S_{\text{eff}} = 6\,050 \text{ mm}^2$

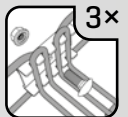
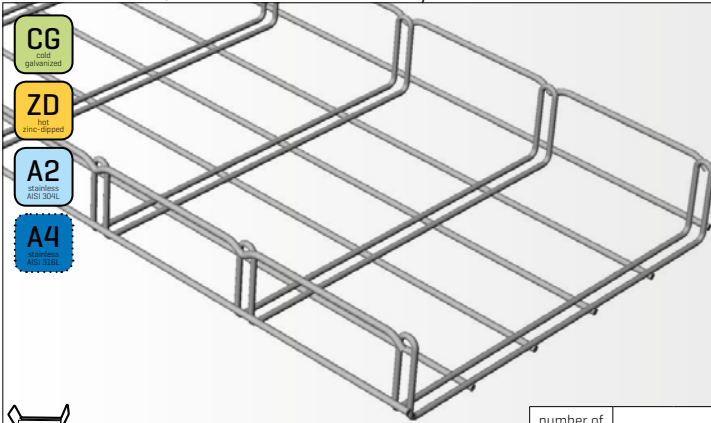
4 pcs

- ARK - 211140 **CG**
- ARK - 221140 **ZD**
- ARK - 231140 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	19 pcs	15 pcs	11 pc	9 pcs	7 pcs	6 pcs	5 pcs	4 pcs	4 pcs	3 pcs	x	x
II	38 pcs	30 pcs	22 pcs	18 pcs	14 pcs							
III	57 pcs	45 pcs										
IV	76 pcs											

M2 250/50 cable tray

↔ 250 mm | ↓ 50 mm | ↔ 2000mm | 📦 3,0 kg 🔥



- CG**
cold galvanized
- ZD**
hot zinc-dipped
- A2**
stainless AISI 304L
- A4**
stainless AISI 316L

effective mesh tray section

$S_{\text{eff}} = 7\,620 \text{ mm}^2$

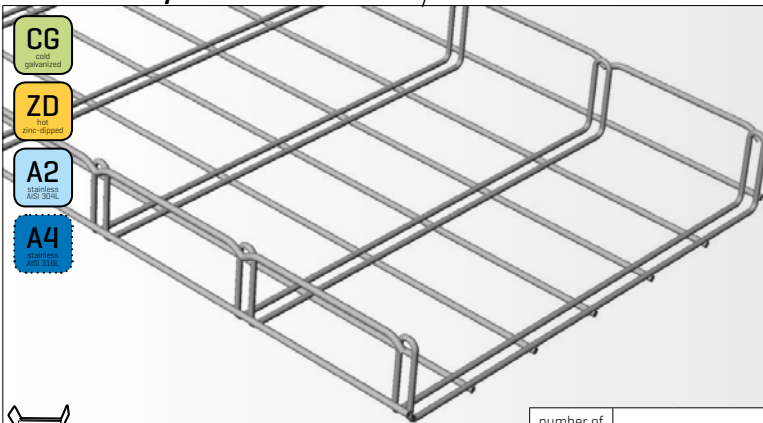
4 pcs

- ARK - 211150 **CG**
- ARK - 221150 **ZD**
- ARK - 231150 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	23 pcs	19 pcs	14 pcs	11 pc	9 pcs	7 pcs	6 pcs	5 pcs	5 pcs	4 pcs	x	x
II	46 pcs	38 pcs	28 pcs	22 pcs	18 pcs							
III	69 pcs	57 pcs										
IV	92 pcs											

M2 300/50 cable tray

↔ 300 mm | ↓ 50 mm | ↔ 2000mm | 📦 3,4 kg 🔥



- CG**
cold galvanized
- ZD**
hot zinc-dipped
- A2**
stainless AISI 304L
- A4**
stainless AISI 316L

effective mesh tray section

$S_{\text{eff}} = 9\,200 \text{ mm}^2$

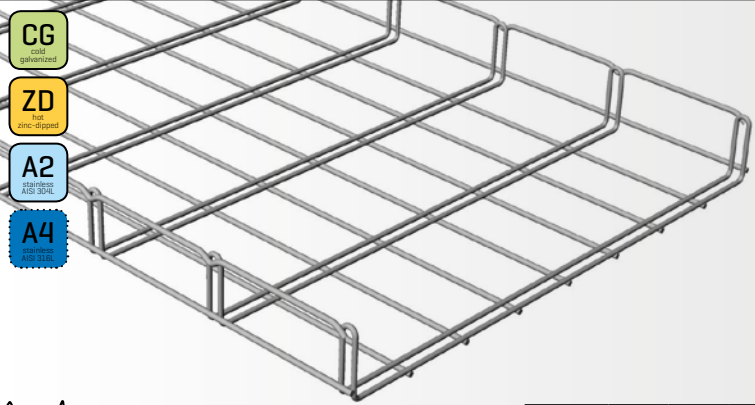
4 pcs

- ARK - 211160 **CG**
- ARK - 221160 **ZD**
- ARK - 231160 **A2**

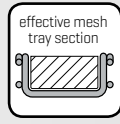
number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	28 pcs	24 pcs	18 pcs	14 pcs	11 pc	9 pcs	8 pcs	7 pcs	6 pcs	5 pcs	x	x
II	56 pcs	48 pcs	36 pcs	28 pcs	22 pcs							
III	84 pcs	72 pcs										
IV	112 pcs											

M2 400/50 cable tray

↔ 400 mm | ↑ 50 mm | ↔ 2000mm | 📦 4,1 kg 🔥



- CG**
cold galvanneal
- ZD**
hot zinc dipped
- A2**
stainless AISI 304L
- A4**
stainless AISI 316L



$S_{eff} = 12\ 350\ mm^2$

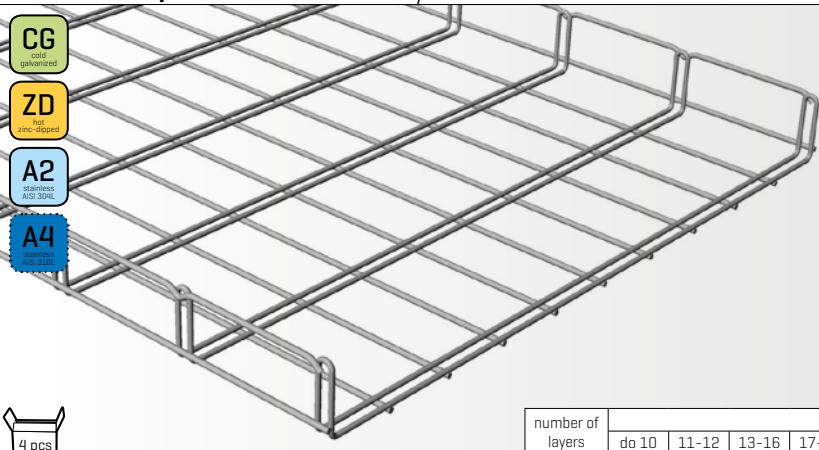
4 pcs

- ARK - 211170 **CG**
- ARK - 221170 **ZD**
- ARK - 231170 **A2**

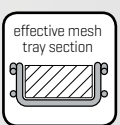
number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	38 pcs	32 pcs	24 pcs	19 pcs	15 pcs	13 pcs	11 pc	9 pcs	8 pcs	7 pcs	x	x
II	76 pcs	64 pcs	48 pcs	38 pcs	30 pcs							
III	114 pcs	96 pcs										
IV	152 pcs											

M2 500/50 cable tray

↔ 500 mm | ↑ 50 mm | ↔ 2000mm | 📦 4,9 kg 🔥



- CG**
cold galvanneal
- ZD**
hot zinc dipped
- A2**
stainless AISI 304L
- A4**
stainless AISI 316L



$S_{eff} = 15\ 500\ mm^2$

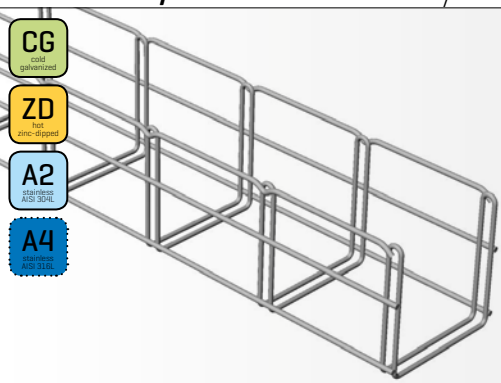
4 pcs

- ARK - 211180 **CG**
- ARK - 221180 **ZD**
- ARK - 231180 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	48 pcs	40 pcs	30 pcs	24 pcs	19 pcs	16 pcs	14 pcs	12 pcs	10 pcs	9 pcs	x	x
II	96 pcs	80 pcs	60 pcs	48 pcs	38 pcs	32 pcs						
III	144 pcs	120 pcs										
IV	192 pcs											

M2 100/100 cable tray

↔ 100 mm | ↑ 100 mm | ↔ 2000mm | 📦 2,1 kg 🔥



- CG**
cold galvanneal
- ZD**
hot zinc dipped
- A2**
stainless AISI 304L
- A4**
stainless AISI 316L



$S_{eff} = 6\ 120\ mm^2$

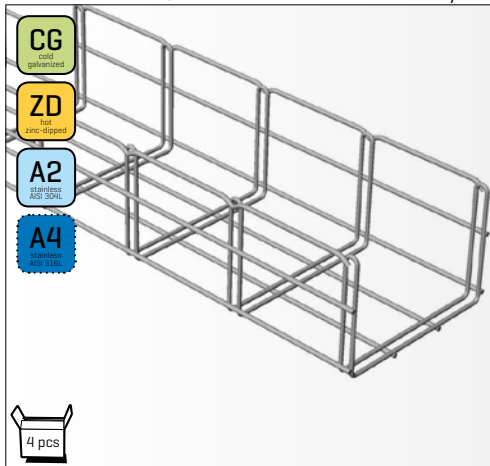
8 pcs

- ARK - 211210 **CG**
- ARK - 221210 **ZD**
- ARK - 231210 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	9 pcs	7 pcs	5 pcs	4 pcs	3 pcs	3 pcs	2 pcs	2 pcs	2 pcs	1 pc	1 pc	1 pc
II	18 pcs	14 pcs	10 pcs	8 pcs	6 pcs	6 pcs	4 pcs	4 pcs	4 pcs			
III	27 pcs	21 pcs	15 pcs	12 pcs	9 pcs	9 pcs						
IV	36 pcs	28 pcs	20 pcs	16 pcs								
V	45 pcs	35 pcs	25 pcs									
VI	54 pcs	42 pcs										
VII	63 pcs	49 pcs										
VIII	72 pcs											
IX	81 pc											

M2 150/100 cable tray

| ↔ 150 mm | ↓ 100 mm | ↔ 2000mm | 📦 3,0 kg 🔥



CG
cold galvanized

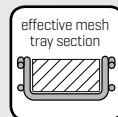
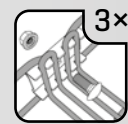
ZD
hot zinc dipped

A2
stainless AISI 304L

A4
stainless AISI 316L

4 pcs

ARK - 211220 **CG**
ARK - 221220 **ZD**
ARK - 231220 **A2**

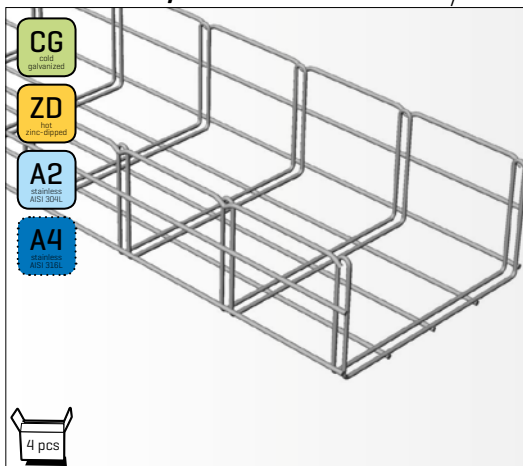


$$S_{\text{eff}} = 9\,440 \text{ mm}^2$$

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	14 pcs	11 pc	8 pcs	7 pcs	5 pcs	4 pcs	4 pcs	3 pcs	3 pcs	2 pcs	2 pcs	2 pcs
II	28 pcs	22 pcs	16 pcs	14 pcs	10 pcs	8 pcs	8 pcs	6 pcs	6 pcs			
III	42 pcs	33 pcs	24 pcs	21 pc	15 pcs	12 pcs						
IV	56 pcs	44 pcs	32 pcs	28 pcs								
V	70 pcs	55 pcs	40 pcs									
VI	84 pcs	66 pcs										
VII	98 pcs	77 pcs										
VIII	112 pcs											
IX	126 pcs											

M2 200/100 cable tray

| ↔ 200 mm | ↓ 100 mm | ↔ 2000mm | 📦 3,4 kg 🔥



CG
cold galvanized

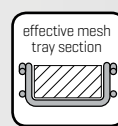
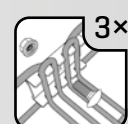
ZD
hot zinc dipped

A2
stainless AISI 304L

A4
stainless AISI 316L

4 pcs

ARK - 211230 **CG**
ARK - 221230 **ZD**
ARK - 231230 **A2**

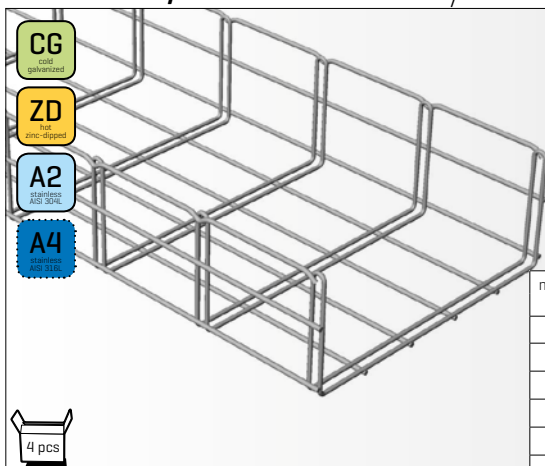


$$S_{\text{eff}} = 12\,770 \text{ mm}^2$$

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	19 pcs	15 pcs	11 pc	9 pcs	7 pcs	6 pcs	5 pcs	4 pcs	4 pcs	3 pcs	3 pcs	3 pcs
II	38 pcs	30 pcs	22 pcs	18 pcs	14 pcs	12 pcs	10 pcs	8 pcs	8 pcs			
III	57 pcs	45 pcs	33 pcs	27 pcs	21 pc	18 pcs						
IV	76 pcs	60 pcs	44 pcs	36 pcs								
V	95 pcs	75 pcs	55 pcs									
VI	114 pcs	90 pcs										
VII	133 pcs	105 pcs										
VIII	152 pcs											
IX	171 pc											

M2 250/100 cable tray

| ↔ 250 mm | ↓ 100 mm | ↔ 2000mm | 📦 3,7 kg 🔥



CG
cold galvanized

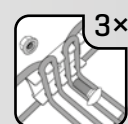
ZD
hot zinc dipped

A2
stainless AISI 304L

A4
stainless AISI 316L

4 pcs

ARK - 211240 **CG**
ARK - 221240 **ZD**
ARK - 231240 **A2**

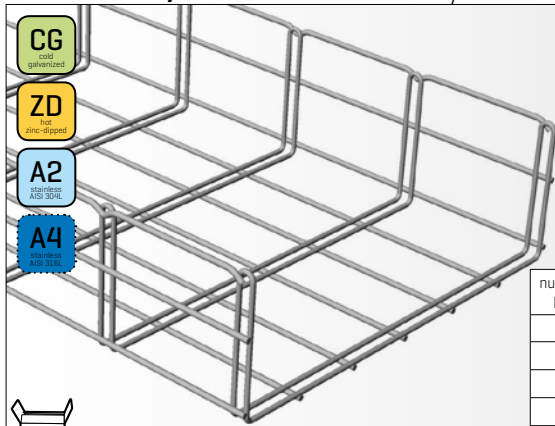


$$S_{\text{eff}} = 16\,090 \text{ mm}^2$$

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	23 pcs	19 pcs	14 pcs	11 pc	9 pcs	7 pcs	6 pcs	5 pcs	5 pcs	4 pcs	4 pcs	4 pcs
II	46 pcs	38 pcs	28 pcs	22 pcs	18 pcs	14 pcs	12 pcs	10 pcs	10 pcs			
III	69 pcs	57 pcs	42 pcs	33 pcs	27 pcs	21 pc						
IV	92 pcs	76 pcs	56 pcs	44 pcs								
V	115 pcs	95 pcs	70 pcs									
VI	138 pcs	114 pcs										
VII	161 pc	133 pcs										
VIII	184 pcs											
IX	207 pcs											

M2 300/100 cable tray

↔ 300 mm | ↑ 100 mm | ↔ 2000 mm | 📦 4,1 kg

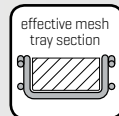


CG
cold galvanneal

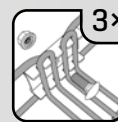
ZD
hot zinc dipped

A2
stainless AISI 304L

A4
stainless AISI 316L



$$S_{\text{eff}} = 19\,420 \text{ mm}^2$$

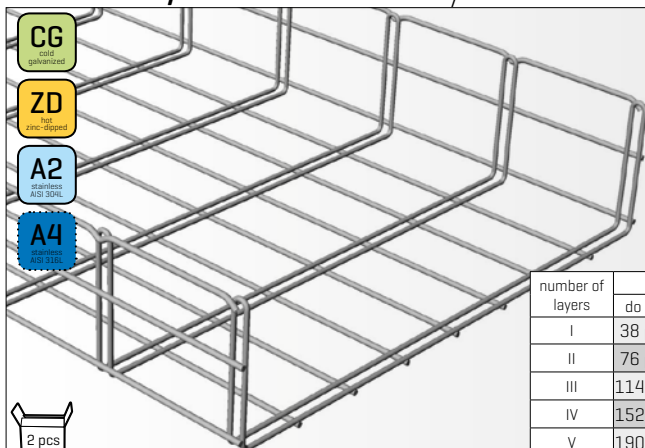


ARK - 211250 **CG**
ARK - 221250 **ZD**
ARK - 231250 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	28 pcs	24 pcs	18 pcs	14 pcs	11 pc	9 pcs	8 pcs	7 pcs	6 pcs	5 pcs	5 pcs	4 pcs
II	56 pcs	48 pcs	36 pcs	28 pcs	22 pcs	18 pcs	16 pcs	14 pcs	12 pcs			
III	84 pcs	72 pcs	54 pcs	42 pcs	33 pcs	27 pcs						
IV	112 pcs	96 pcs	72 pcs	56 pcs								
V	140 pcs	120 pcs	90 pcs									
VI	168 pcs	144 pcs										
VII	196 pcs	168 pcs										
VIII	224 pcs											
IX	252 pcs											

M2 400/100 cable tray

↔ 400 mm | ↑ 100 mm | ↔ 2000 mm | 📦 4,9 kg

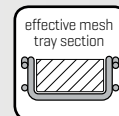


CG
cold galvanneal

ZD
hot zinc dipped

A2
stainless AISI 304L

A4
stainless AISI 316L



$$S_{\text{eff}} = 26\,070 \text{ mm}^2$$

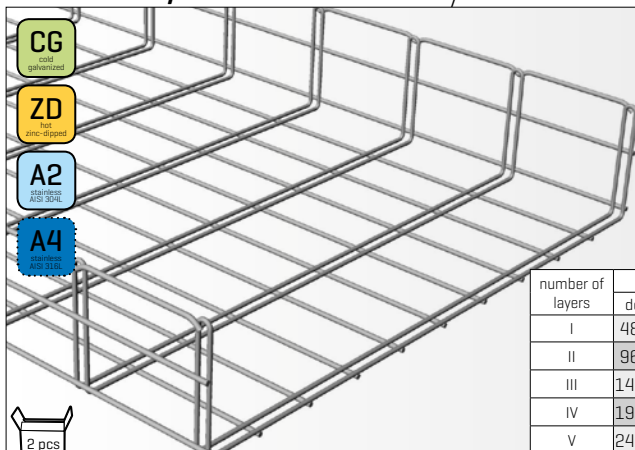


ARK - 211260 **CG**
ARK - 221260 **ZD**
ARK - 231260 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	38 pcs	32 pcs	24 pcs	19 pcs	15 pcs	13 pcs	11 pc	9 pcs	8 pcs	7 pcs	7 pcs	6 pcs
II	76 pcs	64 pcs	48 pcs	38 pcs	30 pcs	26 pcs	22 pcs	18 pcs	16 pcs			
III	114 pcs	96 pcs	72 pcs	57 pcs	45 pcs	39 pcs						
IV	152 pcs	128 pcs	96 pcs	76 pcs								
V	190 pcs	160 pcs	120 pcs									
VI	228 pcs	192 pcs										
VII	266 pcs	224 pcs										
VIII	304 pcs											
IX	342 pcs											

M2 500/100 cable tray

↔ 500 mm | ↑ 100 mm | ↔ 2000 mm | 📦 5,7 kg

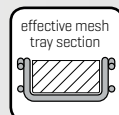


CG
cold galvanneal

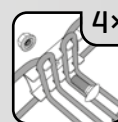
ZD
hot zinc dipped

A2
stainless AISI 304L

A4
stainless AISI 316L



$$S_{\text{eff}} = 32\,740 \text{ mm}^2$$

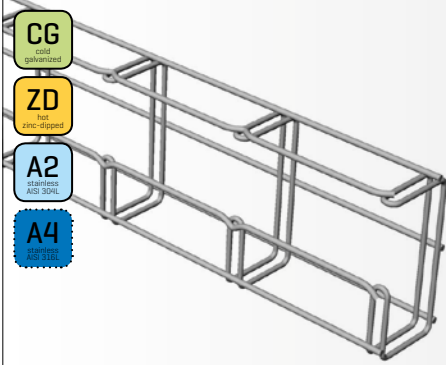


ARK - 211270 **CG**
ARK - 221270 **ZD**
ARK - 231270 **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	48 pcs	40 pcs	30 pcs	24 pcs	19 pcs	16 pcs	14 pcs	12 pcs	10 pcs	9 pcs	8 pcs	8 pcs
II	96 pcs	80 pcs	60 pcs	48 pcs	38 pcs	32 pcs	28 pcs	24 pcs	20 pcs			
III	144 pcs	120 pcs	90 pcs	72 pcs	57 pcs	48 pcs						
IV	192 pcs	160 pcs	120 pcs	96 pcs								
V	240 pcs	200 pcs	150 pcs									
VI	288 pcs	240 pcs										
VII	336 pcs	280 pcs										
VIII	384 pcs											
IX	432 pcs											

M2-G 50/100 cable tray

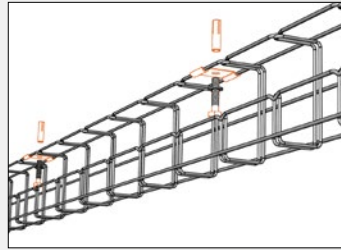
|↔ 50 mm | ↑ 100 mm | ↔ 2000 mm | 📦 2,0 kg 🔥



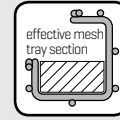
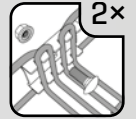
- CG**
cold galvanneal
- ZD**
hot zinc dipped
- A2**
stainless steel AISI 304L
- A4**
stainless steel AISI 316L

8 pcs

- ARK - 211310 **CG**
- ARK - 221310 **ZD**
- ARK - 231310 **A2**



Cable mesh trays of the G range are intended for simplified assembly in the soffit with DZM holders.

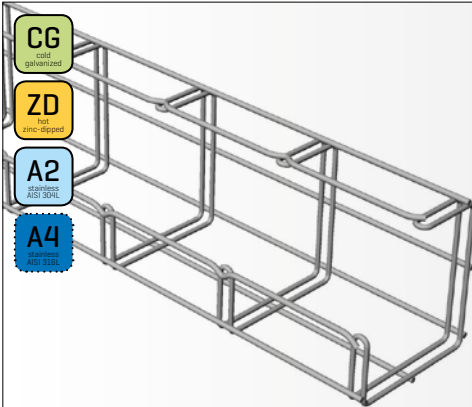


$$S_{\text{eff}} = 1\,320 \text{ mm}^2$$

number of layers	cable diameter [mm]												
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60	
I	4 pcs	3 pcs	2 pcs	2 pcs	1 pc	1 pc	1 pc	1 pc	x	x	x	x	
II	8 pcs	6 pcs	4 pcs	4 pcs	2 pcs								
III	12 pcs	9 pcs											
IV	16 pcs												

M2-G 100/100 cable tray

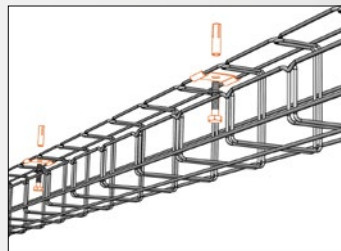
|↔ 100 mm | ↑ 100 mm | ↔ 2000 mm | 📦 2,3 kg 🔥



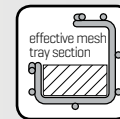
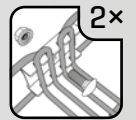
- CG**
cold galvanneal
- ZD**
hot zinc dipped
- A2**
stainless steel AISI 304L
- A4**
stainless steel AISI 316L

4 pcs

- ARK - 211320 **CG**
- ARK - 221320 **ZD**
- ARK - 231320 **A2**



Cable mesh trays of the G range are intended for simplified assembly in the soffit with DZM holders.



$$S_{\text{eff}} = 6\,120 \text{ mm}^2$$

number of layers	cable diameter [mm]												
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60	
I	9 pcs	7 pcs	5 pcs	4 pcs	3 pcs	3 pcs	2 pcs	2 pcs	2 pcs	1 pc	1 pc	1 pc	
II	18 pcs	14 pcs	10 pcs	8 pcs	6 pcs	6 pcs	4 pcs	4 pcs	4 pcs				
III	27 pcs	21 pcs	15 pcs	12 pcs	9 pcs	9 pcs							
IV	36 pcs	28 pcs	20 pcs	16 pcs									
V	45 pcs	35 pcs	25 pcs										
VI	54 pcs	42 pcs											
VII	63 pcs	49 pcs											
VIII	72 pcs												
IX	81 pcs												

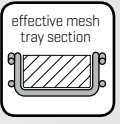
M2-R 300/50 cable tray

↔ 300 mm | ↑ 50 mm | ↔ 2000 mm | 📦 3,9 kg

CG
cold galvanneal

ZD
hot zinc dipped

R - Reinforced mesh trays with runners and edges of 4.5 mm diameter [standard diameter 4.0 mm]



$S_{eff} = 9\ 200\ mm^2$

4 pcs

ARK - 211450 **CG**
ARK - 221450 **ZD**
- **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	28 pcs	24 pcs	18 pcs	14 pcs	11 pc	9 pcs	8 pcs	7 pcs	6 pcs	5 pcs	x	x
II	56 pcs	48 pcs	36 pcs	28 pcs	22 pcs							
III	84 pcs	72 pcs										
IV	112 pcs											

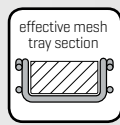


M2-R 400/50 cable tray

↔ 400 mm | ↑ 50 mm | ↔ 2000 mm | 📦 4,6 kg

CG
cold galvanneal

ZD
hot zinc dipped



$S_{eff} = 12\ 350\ mm^2$

4 pcs

ARK - 211460 **CG**
ARK - 221460 **ZD**
- **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	38 pcs	32 pcs	24 pcs	19 pcs	15 pcs	13 pcs	11 pc	9 pcs	8 pcs	7 pcs	x	x
II	76 pcs	64 pcs	48 pcs	38 pcs	30 pcs							
III	114 pcs	96 pcs										
IV	152 pcs											



M2-R 500/50 cable tray

↔ 500 mm | ↑ 50 mm | ↔ 2000 mm | 📦 5,5 kg

CG
cold galvanneal

ZD
hot zinc dipped



$S_{eff} = 15\ 500\ mm^2$

4 pcs

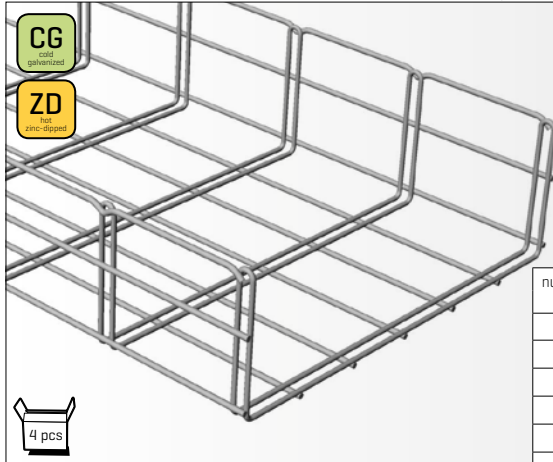
ARK - 211470 **CG**
ARK - 221470 **ZD**
- **A2**

number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	48 pcs	40 pcs	30 pcs	24 pcs	19 pcs	16 pcs	14 pcs	12 pcs	10 pcs	9 pcs	x	x
II	96 pcs	80 pcs	60 pcs	48 pcs	38 pcs	32 pcs						
III	144 pcs	120 pcs										
IV	192 pcs											



M2-R 300/100 cable tray

↔ 300 mm | ↑ 100 mm | ↔ 2000mm | 4,6 kg

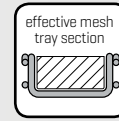


CG
cold galvanized

ZD
hot zinc dipped

4 pcs

ARK - 211550 **CG**
ARK - 221550 **ZD**
A2



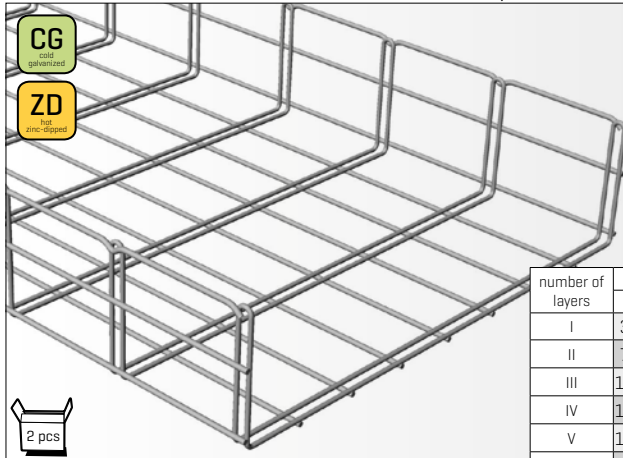
$$S_{\text{eff}} = 19\,420 \text{ mm}^2$$



number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	28 pcs	24 pcs	18 pcs	14 pcs	11 pc	9 pcs	8 pcs	7 pcs	6 pcs	5 pcs	5 pcs	4 pcs
II	56 pcs	48 pcs	36 pcs	28 pcs	22 pcs	18 pcs	16 pcs	14 pcs	12 pcs			
III	84 pcs	72 pcs	54 pcs	42 pcs	33 pcs	27 pcs						
IV	112 pcs	96 pcs	72 pcs	56 pcs								
V	140 pcs	120 pcs	90 pcs									
VI	168 pcs	144 pcs										
VII	196 pcs	168 pcs										
VIII	224 pcs											
IX	252 pcs											

M2-R 400/100 cable tray

↔ 400 mm | ↑ 100 mm | ↔ 2000mm | 5,5 kg

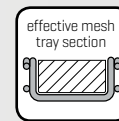


CG
cold galvanized

ZD
hot zinc dipped

2 pcs

ARK - 211560 **CG**
ARK - 221560 **ZD**
A2



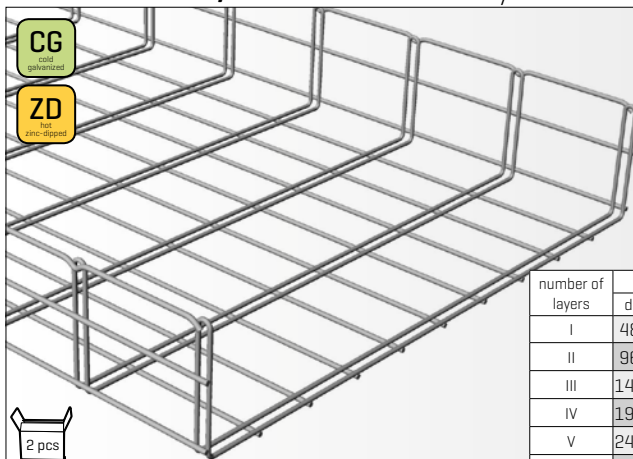
$$S_{\text{eff}} = 26\,070 \text{ mm}^2$$



number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	38 pcs	32 pcs	24 pcs	19 pcs	15 pcs	13 pcs	11 pc	9 pcs	8 pcs	7 pcs	7 pcs	6 pcs
II	76 pcs	64 pcs	48 pcs	38 pcs	30 pcs	26 pcs	22 pcs	18 pcs	16 pcs			
III	114 pcs	96 pcs	72 pcs	57 pcs	45 pcs	39 pcs						
IV	152 pcs	128 pcs	96 pcs	76 pcs								
V	190 pcs	160 pcs	120 pcs									
VI	228 pcs	192 pcs										
VII	266 pcs	224 pcs										
VIII	304 pcs											
IX	342 pcs											

M2-R 500/100 cable tray

↔ 500 mm | ↑ 100 mm | ↔ 2000mm | 6,3 kg

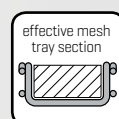
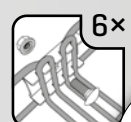


CG
cold galvanized

ZD
hot zinc dipped

2 pcs

ARK - 211570 **CG**
ARK - 221570 **ZD**
A2

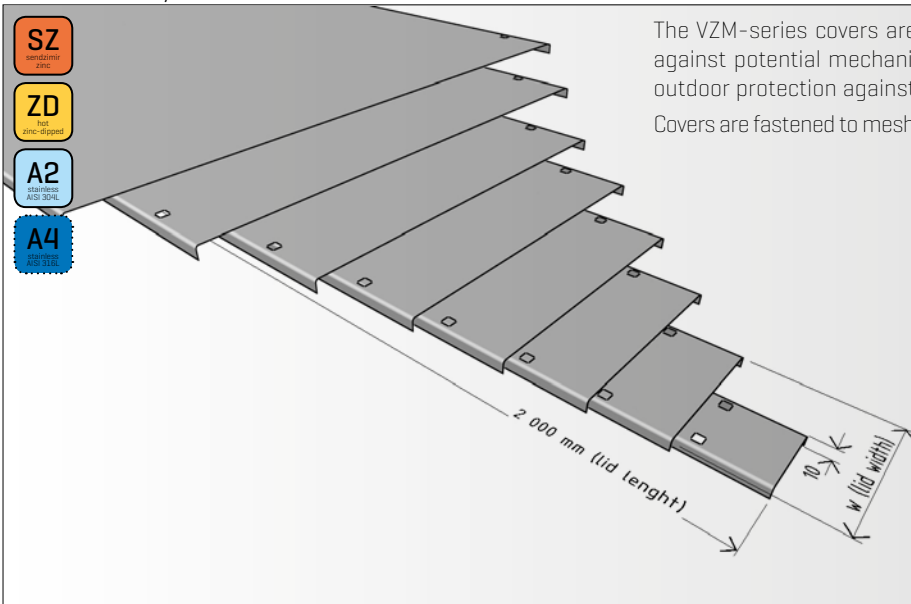


$$S_{\text{eff}} = 32\,740 \text{ mm}^2$$



number of layers	cable diameter [mm]											
	do 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	48 pcs	40 pcs	30 pcs	24 pcs	19 pcs	16 pcs	14 pcs	12 pcs	10 pcs	9 pcs	8 pcs	8 pcs
II	96 pcs	80 pcs	60 pcs	48 pcs	38 pcs	32 pcs	28 pcs	24 pcs	20 pcs			
III	144 pcs	120 pcs	90 pcs	72 pcs	57 pcs	48 pcs						
IV	192 pcs	160 pcs	120 pcs	96 pcs								
V	240 pcs	200 pcs	150 pcs									
VI	288 pcs	240 pcs										
VII	336 pcs	280 pcs										
VIII	384 pcs											
IX	432 pcs											

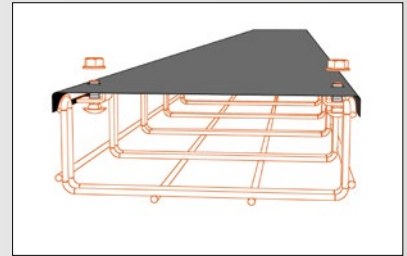
VZM tray cover



The VZM-series covers are used to cover the cable track to protect it against potential mechanical damage of the cables, as well as for outdoor protection against UV radiation.

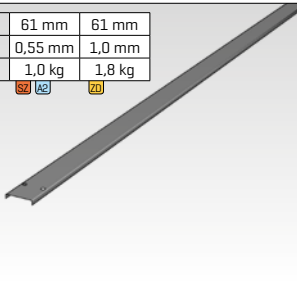
Covers are fastened to mesh trays by means of SVM 1 couplings (see p. 32).

example of assembly




VZM 50 tray cover

w (cover width)	61 mm	61 mm
t (plate thickness)	0,55 mm	1,0 mm
weight/pc	1,0 kg	1,8 kg

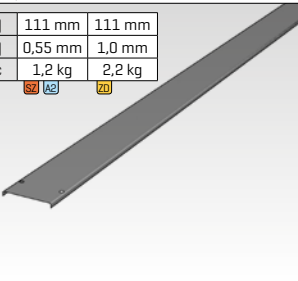


1 pc




ARK - 222005 
 ARK - 222205 
 ARK - 232005 

VZM 100 tray cover

w (cover width)	111 mm	111 mm
t (plate thickness)	0,55 mm	1,0 mm
weight/pc	1,2 kg	2,2 kg

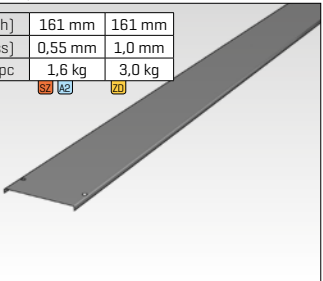


1 pc

ARK - 222010 
 ARK - 222210 
 ARK - 232010 

VZM 150 tray cover

w (cover width)	161 mm	161 mm
t (plate thickness)	0,55 mm	1,0 mm
weight/pc	1,6 kg	3,0 kg

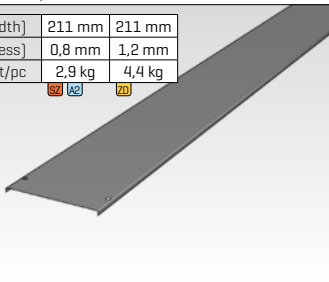


1 pc

ARK - 222015 
 ARK - 222215 
 ARK - 232015 

VZM 200 tray cover

w (cover width)	211 mm	211 mm
t (plate thickness)	0,8 mm	1,2 mm
weight/pc	2,9 kg	4,4 kg

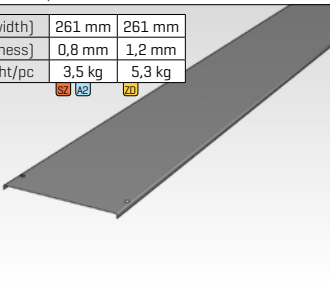


1 pc




ARK - 222020 
 ARK - 222220 
 ARK - 232020 

VZM 250 tray cover

w (cover width)	261 mm	261 mm
t (plate thickness)	0,8 mm	1,2 mm
weight/pc	3,5 kg	5,3 kg

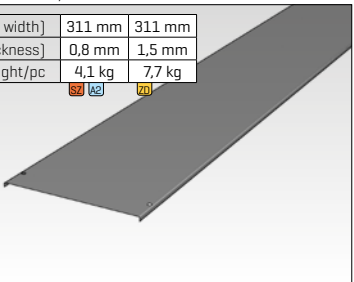


1 pc




ARK - 222025 
 ARK - 222225 
 ARK - 232025 

VZM 300 tray cover

w (cover width)	311 mm	311 mm
t (plate thickness)	0,8 mm	1,5 mm
weight/pc	4,1 kg	7,7 kg

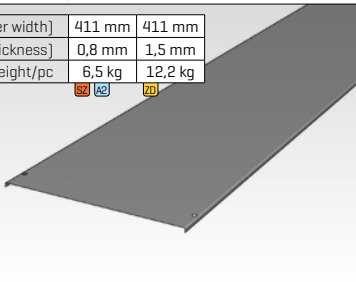


1 pc




ARK - 222030 
 ARK - 222230 
 ARK - 232030 

VZM 400 tray cover

w (cover width)	411 mm	411 mm
t (plate thickness)	0,8 mm	1,5 mm
weight/pc	6,5 kg	12,2 kg

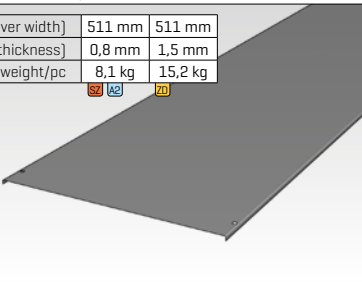


1 pc

ARK - 222040 
 ARK - 222240 
 ARK - 232040 

VZM 500 tray cover

w (cover width)	511 mm	511 mm
t (plate thickness)	0,8 mm	1,5 mm
weight/pc	8,1 kg	15,2 kg



1 pc

ARK - 222050 
 ARK - 222250 
 ARK - 232050 

Section of standard tray cover



Section of ZD [zinc dipped] tray cover of 250 mm and wider



KPZM tray divider



SZ
sandzintu
dzelzs

ZD
hads
vire-dipps

A2
dzelzs
AKS 30%

A4
dzelzs

The KPZM series dividers are used to divide the mesh tray into sections, e.g. to separate high current from low current circuits, or just for a clear arrangement of the route.

Dividers are fastened to mesh trays by means of the connecting set SPM 1 [see p. 32].

2 000 mm (délka přepážky)

h (výška přepážky)

h

example of assembly

KPZM 50 tray divider

h [divider height]	43 mm	43 mm
t [plate thickness]	0,8 mm	1,0 mm
weight/pc	1,2 kg	1,5 kg

1 pc

ARK - 222105
 ARK - 222305
 ARK - 232105

KPZM 100 tray divider

h [divider height]	93 mm	93 mm
t [plate thickness]	0,8 mm	1,0 mm
weight/pc	2,1 kg	2,6 kg

1 pc

ARK - 222110
 ARK - 222310
 ARK - 232110

SZM 1 tray coupling



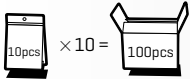
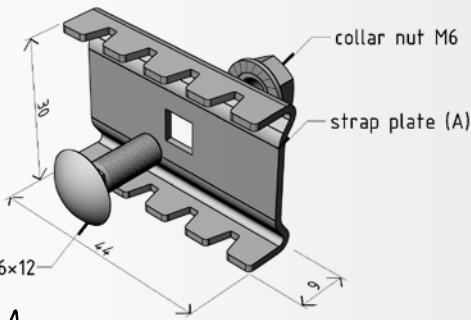
CG
cold galvanized

ZD
fast zinc dipped

A2
stainless AISI 304

A4
stainless AISI 316

Components shown in the figure are included in the package.

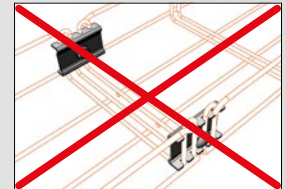
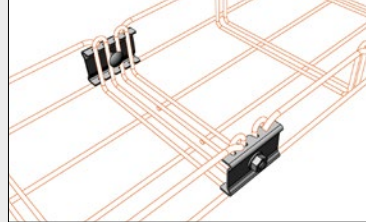


The SZM 1 mesh tray coupling is the general splice of the MERKUR 2 system. It is used for joining mesh trays of the cable route.

The coupling set consists of the body - a strap plate [A], carriage bolt M6x16 and collar nut M6.

Sheet metal thickness 1.5 mm.

example of assembly



ARK - 213010

ARK - 223010

ARK - 233010

CG

ZD

A2

1 - cold galvanized (CG)

2 - geomet 500 (G5)

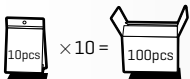
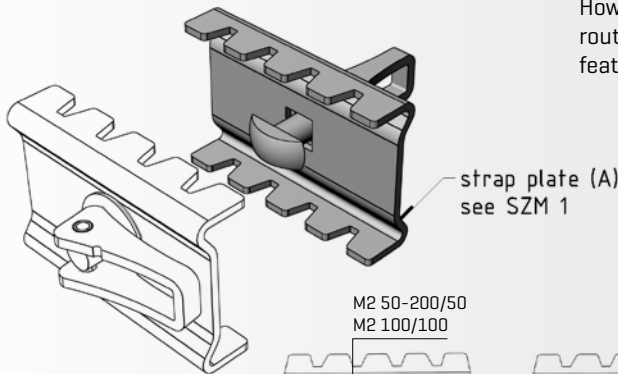
3 - stainless AISI 304 (A2)

SZM 1-R tray coupling | boltless coupling for fast assembly



CG
cold galvanized

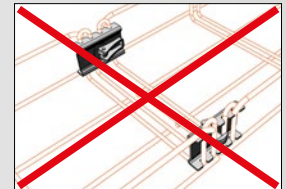
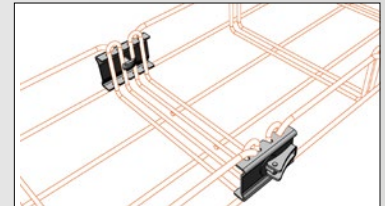
Components shown in the figure are included in the package.



SZM 1-R is a boltless quick coupling element, enabling to install the M2 system in an even shorter time and more comfortably.

However, the installation of this coupling is forbidden for cable routes with functional integrity (fire resistant installation). This feature is ensured by the SZM 1 coupling only.

example of assembly



ARK - 213017

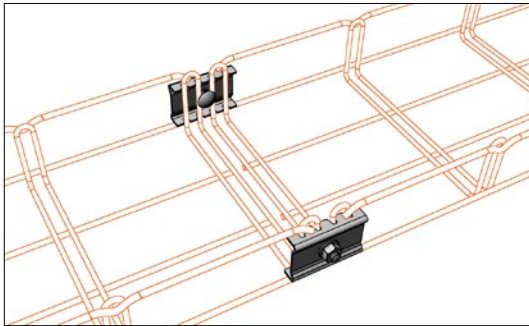
CG

Rules for connecting

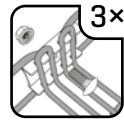
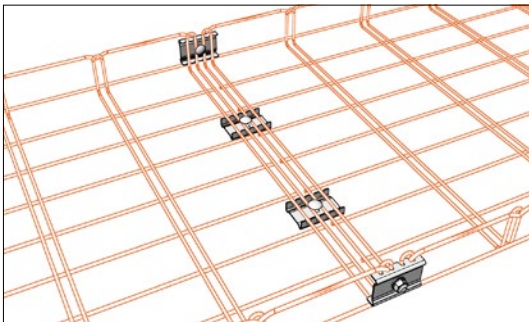
In order to meet declared values, it is necessary to use the correct amount of couplings in positions according to the pictures. Declared values of tray capacity apply under the condition of prescribed installation of connection points. Otherwise we do not guarantee the declared values.



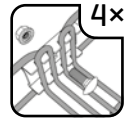
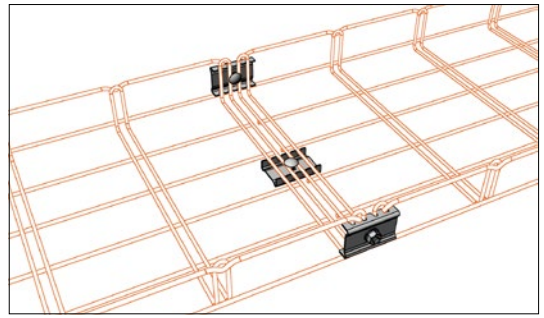
- M2 50/50
- M2 100/50
- M2 150/50
- M2 200/50
- M2 100/100
- M2 50/50 G
- M2 100/100 G



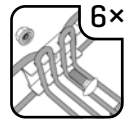
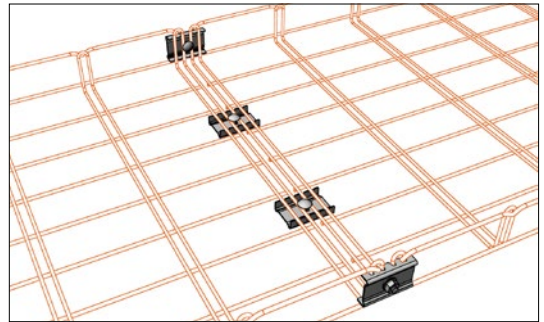
- M2-R 300/50
- M2-R 400/50
- M2-R 500/50



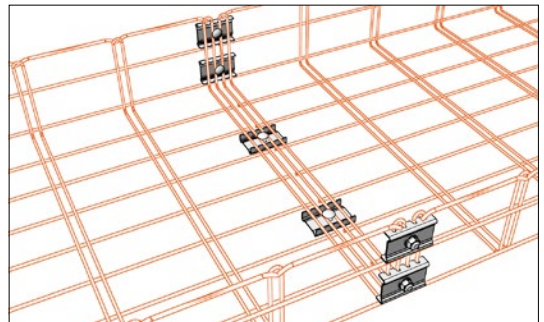
- M2 250/50
- M2 300/50
- M2 150/100
- M2 200/100
- M2 250/100
- M2 300/100



- M2 400/50
- M2 500/50
- M2 400/100
- M2 500/100

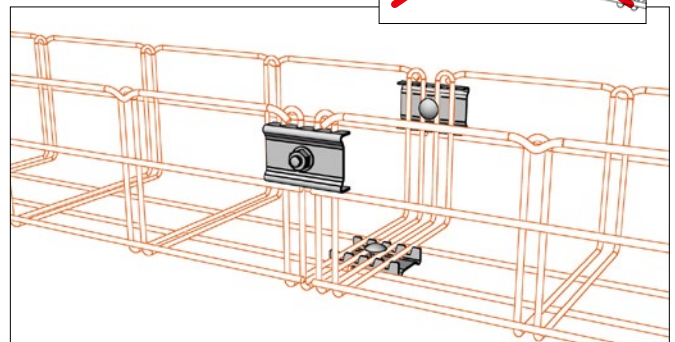
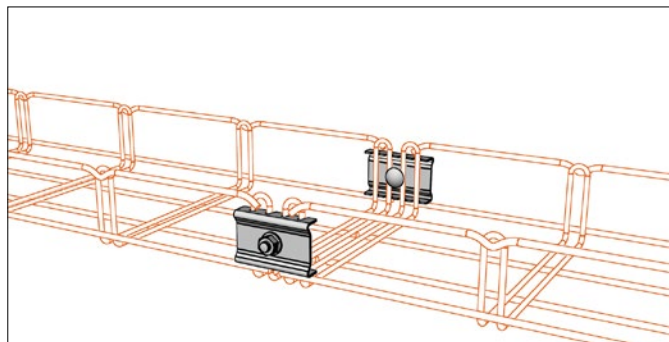
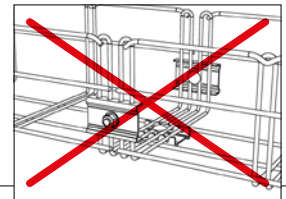


- M2-R 300/100
- M2-R 400/100
- M2-R 500/100



Correct location of coupling SZM 1 or SZM 1-R

The correct location of the couplings on the side wall of the mesh tray is important for achieving the declared load capacity as well as the optimum stiffness of the assembled mesh tray, as shown in the figures. It is of essential importance in particular for mesh trays with 100 mm height of the side wall requiring the location of the junction piece directly under the upper margin of the tray.



SZM 4 profile coupling



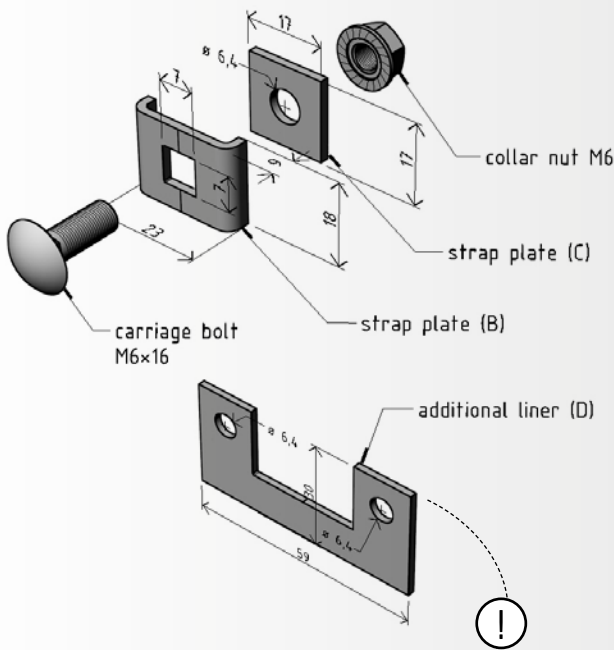
CG
cold galvanized

ZD
hot zinc-dipped

A2
stainless AISI 304

A4
stainless AISI 316

Components shown in the figure are included in the package.

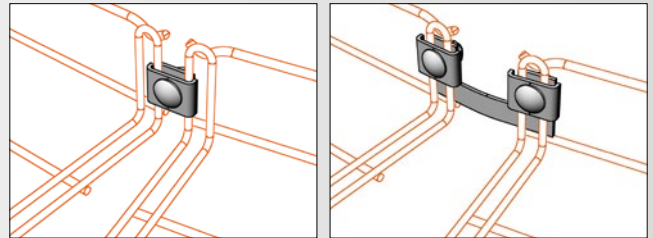
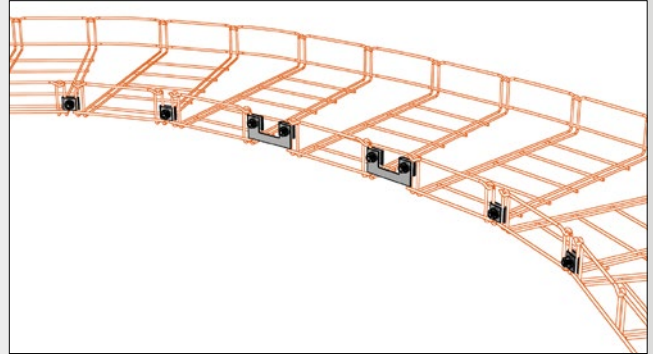


The SZM 4 coupling is used to form elbows, T-pieces, mesh tray crossings and other branches, as needed on the cable track. Various angles can be shaped by consecutive steps combining liners C and D.

The coupling set consists of strap plate B, the main liner, the liners C and D, the carriage bolt M6x20 and collar nut M6.

Sheet metal thickness 2.0 mm.

example of assembly



10 pcs + Every package contains 5 pcs of additional liner [D] to be installed with 2x coupling SZM 4

10 pcs × 10 = 100 pcs

- ARK - 213040 **CG** 1 - cold galvanized (CG)
- ARK - 223040 **ZD** 2 - geomet 500 (G5)
- ARK - 233040 **A2** 3 - stainless AISI 304 (A2)

For further information on using SZM 4 see section Shaping in p. 85 - 96

TSM 50-100 profile set



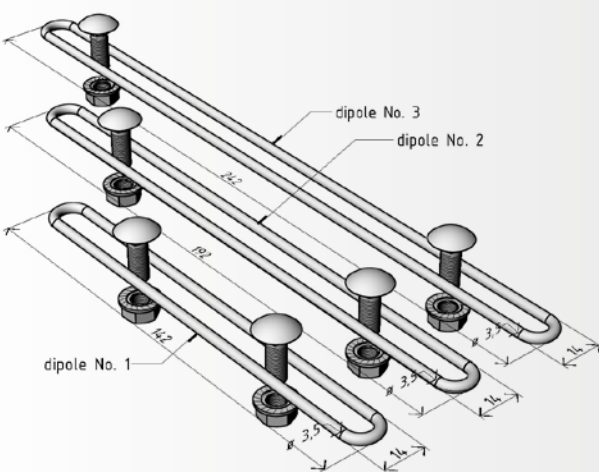
CG
cold galvanized

ZD
hot zinc-dipped

A2
stainless AISI 304

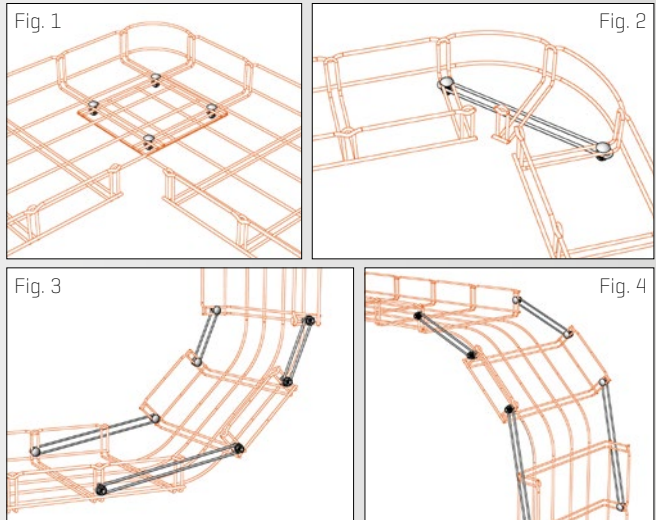
A4
stainless AISI 316

Components shown in the figure are included in the package.



The profile set TSM 50-100 serves as a supplement for profile coupling SZM 4. It is used predominantly for shaping mesh trays of 50 and 100 mm width, but its connecting accessories [bolt + nut] can be also used to shape other mesh tray sizes (see Figs 1 and 2). It can also serve for shaping inner and outer elbows (see Figs 3 and 4).

example of assembly



1 pc = 2x dipole No. 1 + 2x dipole No. 2 + 2x dipole No. 3
8x carriage bolt M6x16 + 8x collar nut M6

1 pc × 20 = 20 pcs

- ARK - 213050 **CG** 1 - cold galvanized (CG)
- ARK - 223050 **ZD** 2 - geomet 500 (G5)
- ARK - 233050 **A2** 3 - stainless AISI 304 (A2)

For further information on using TSM shaping set see section Shaping on p. 85 - 96

SUM 1 grounding connector



SZ
sandzime
dym

ZD
hot
zinc-dipped

A2
stainless
AISI 304L

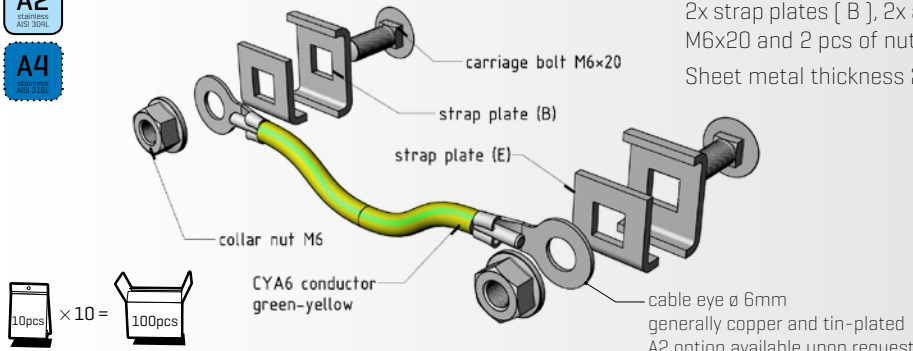
A4
stainless
AISI 316L

Components shown in the figure are included in the package.

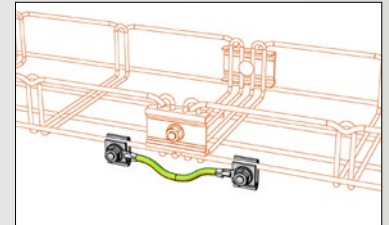
The connector SUM 1 serves for supplementary conductive connections between the mesh trays when implementing cable routes in highly aggressive (corrosive) environment (in particular AD3 - AD8, AF3 and AF4, but possibly others).

Connector set consists of conductor CYA 6 zř (length 200 mm), 2x strap plates (B), 2x additional liners (E), 2 pcs of carriage bolts M6x20 and 2 pcs of nuts M6.

Sheet metal thickness 2.0 mm.



example of assembly



ARK - 213070

CB

0 - cold galvanized (CG)

ARK - 223070

ZD

2 - geomet 500 (G5)

ARK - 233070

A2

3 - stainless AISI 304 (A2)

SVZM 1 grounding connector

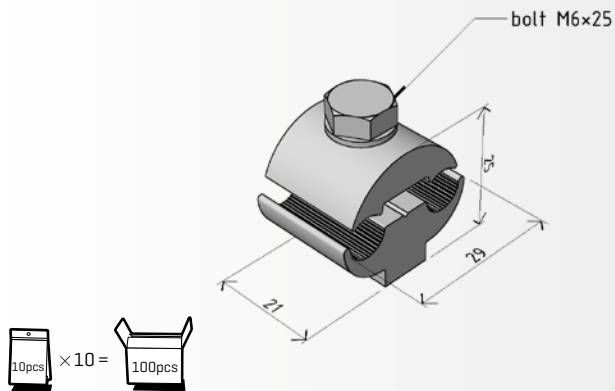


Components shown in the figure are included in the package.

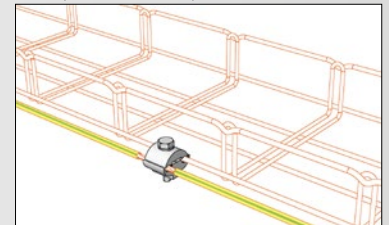
The connector SVZM 1 serves to earthen the cable track, and after the installation of the earth conductor to the cable track it can be used as an arbitrary earth conductor.

The diameter of the clamp for the conductor is up to 25 mm².

SVZM 1 grounding connector must be installed every 5 - 10 meters of the route.



example of assembly



ARK - 213078

CB

Connector - brass, connecting material galvanic zinc (GZ)

ARK - 233078

A2

Connector - brass, connecting material stainless steel AISI 304 (A2)

SVM 1 cover joint



CG
cold galvanized

ZD
hot zinc-dipped

A2
stainless AISI 304

A4
stainless AISI 316

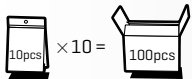
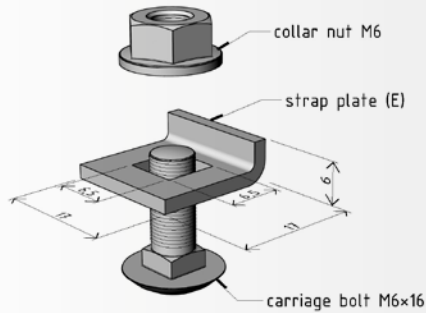
Components shown in the figure are included in the package.

The joint SVM 1 serves for fastening tray covers.

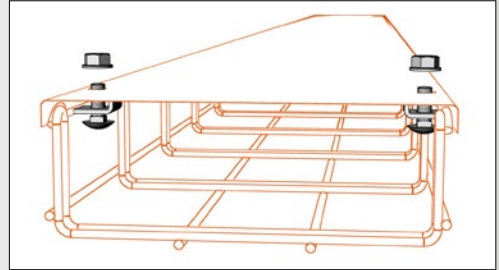
The joint set consists of a liner with border [E], a carriage bolt M6x16 and a collar nut M6.

Installation of 2 pcs of clamps per 1 meter of cover.

Sheet metal thickness 2.0 mm.



example of assembly



- ARK - 213085
- ARK - 223085
- ARK - 233085

CG
ZD
A2

5 - The standard surface finish of the connecting accessories for this component is Geomet 500 (G5)
Z - stainless AISI 304 (A2)

SPM 1 connecting set for dividers



CG
cold galvanized

ZD
hot zinc-dipped

A2
stainless AISI 304

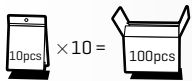
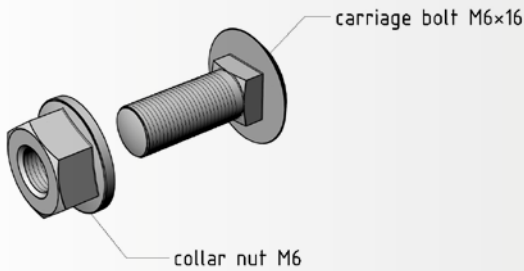
A4
stainless AISI 316

Components shown in the figure are included in the package.

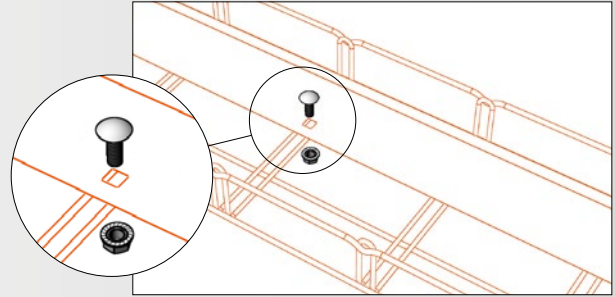
The connecting set SPM 1 serves for fastening the partition to any place within the entire width of the mesh tray. This versatility represents its main technical benefit.

Installation of 2 pcs of SPM 1 connecting set per 1 meter of divider.

SPM 1 connecting set consists of a carriage bolt M6x16 and a collar nut M6.



example of assembly



- ARK - 213080
- ARK - 223080
- ARK - 233080

CG
G5
A2



DZM 1 junction box holder

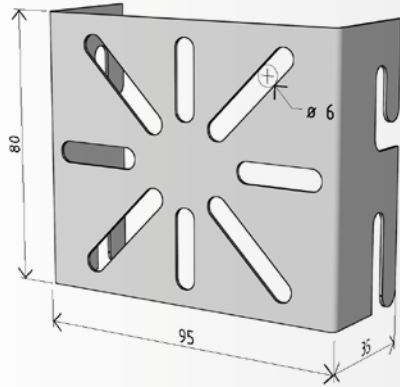
CG
cold galvanized

ZD
hot zinc-dipped

A2
stainless AISI 304L

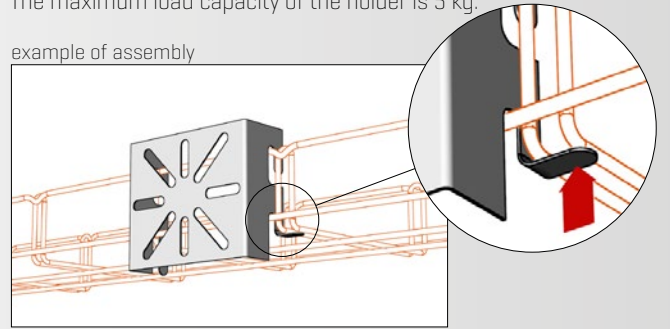
A4
stainless AISI 316L

42 pcs



The DZM 1 box holder serves to attach distribution boxes and other elements [sockets, switches, etc.] directly to the cable track. The holder is secured to the mesh tray by means of at least one lip. The maximum load capacity of the holder is 5 kg.

example of assembly



ARK - 214010 **CG**
ARK - 224010 **ZD**
ARK - 234010 **A2**

DZM 2 holder of threaded rod

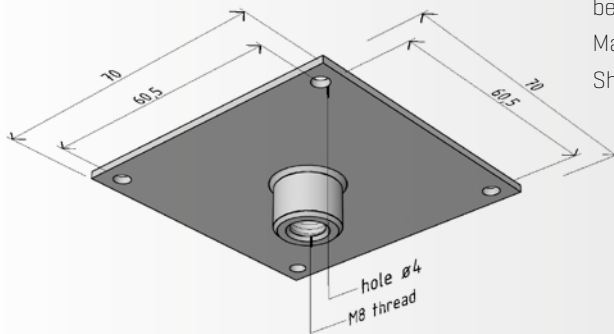


CG
cold galvanized

ZD
hot zinc-dipped

A2
stainless AISI 304L

100 pcs

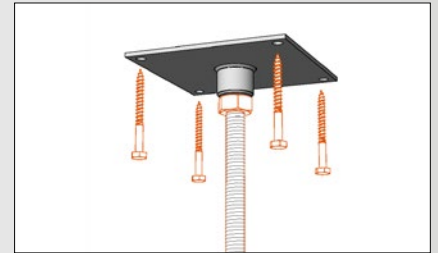


The DZM 2 holder serves for spatial assemblies, anchoring threaded rods M8 to the ceiling [wooden, hourdis, etc.], or under any horizontal part of a building where metal dowels into concrete cannot be used.

Maximum recommended loading capacity is 150 kg.

Sheet metal thickness 2.0 mm.

example of assembly



ARK - 214020 **CG**
- **ZD**
ARK - 234020 **A2**

DZM 3/100 mesh tray holder



Components shown in the figure are included in the package.

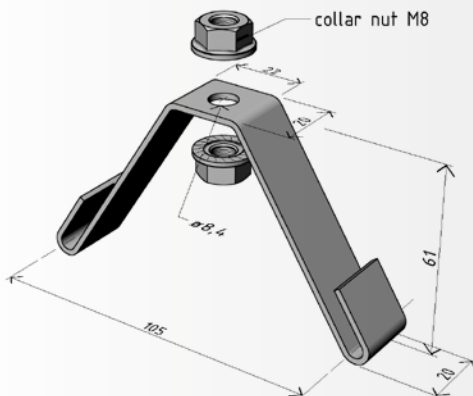
CG
cold galvanized

ZD
hot zinc-dipped

A2
stainless AISI 304L

A4
stainless AISI 316L

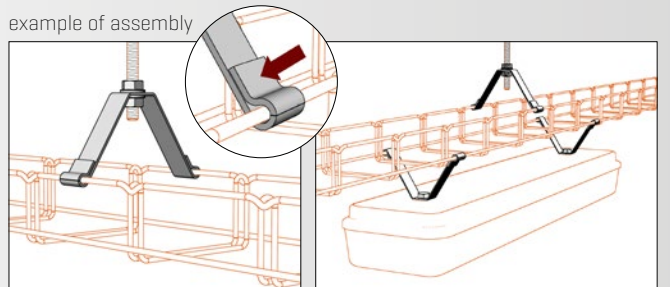
100 pcs



The DZM 3/100 ceiling bracket serves for suspending 100 mm mesh trays from M8 threaded rods. It can also serve as a bearing element for the installation of various types of light fittings. Maximum recommended loading capacity is 50 kg. Sheet metal thickness 2.0 mm.

This type of holder cannot be combined with mesh tray cover. In case of requested installation with cover, it is necessary to use PZM support [see p. 46] or DZM 6 holders [see p. 35]

example of assembly



ARK - 214030 **CG**
ARK - 224030 **ZD**
ARK - 234030 **A2**

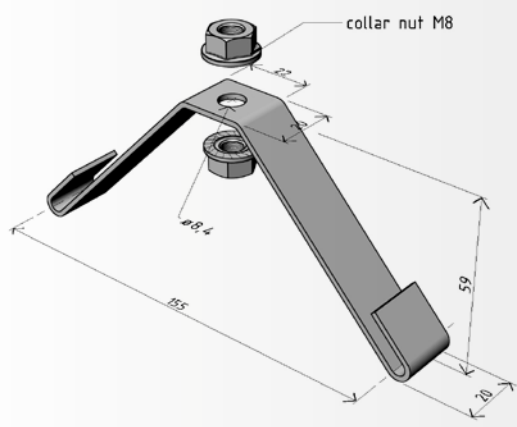
0 - cold galvanized (CG)
2 - geomet 500 (G5)
3 - stainless AISI 304 (A2)

DZM 3/150 mesh tray holder



- CG**
cold galvanized
- ZD**
hot zinc dipped
- A2**
stainless AISI 304L
- A4**
stainless AISI 316L

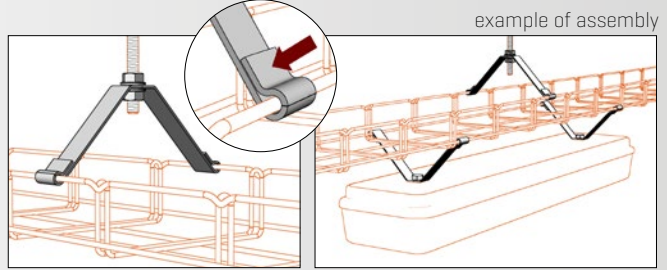
Components shown in the figure are included in the package.



- ARK - 214035** CG 5 - cold galvanized (CG)
- ARK - 224035** ZD 7 - geomet 500 (G5)
- ARK - 234035** A2 8 - stainless AISI 304 (A2)

The DZM 3/10 ceiling bracket serves for suspending 150 mm mesh trays from M8 threaded rods. It can also serve as a bearing element for the installation of various types of light fittings. Maximum recommended loading capacity is 50 kg. Sheet metal thickness 2.0 mm.

This type of holder cannot be combined with mesh tray cover. In case of requested installation with cover, it is necessary to use PZM support [see p. 46] or DZM 6 holders [see p. 35]

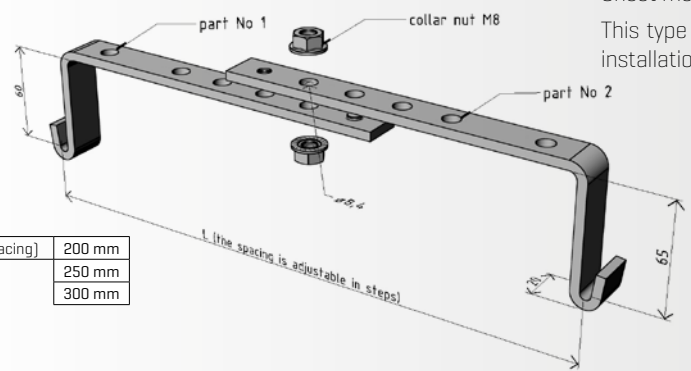


DZM 4 adjustable mesh tray holder



- CG**
cold galvanized
- ZD**
hot zinc dipped
- A2**
stainless AISI 304L

Components shown in the figure are included in the package.



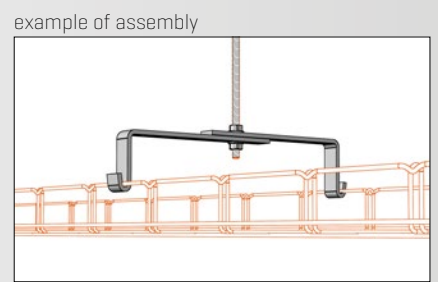
L (holder spacing)	200 mm
	250 mm
	300 mm



- ARK - 214040** CG 0 - cold galvanized (CG)
- ARK - 224040** ZD 2 - geomet 500 (G5)
- ARK - 234040** A2 3 - stainless AISI 304 (A2)

The DZM 4 ceiling bracket serves for suspending 200 - 300 mm width mesh trays from M8 threaded rods. It is not designed for trays of 100 mm width. Maximum recommended loading capacity is 80 kg. Sheet metal thickness 5.0 mm.

This type of holder cannot be combined with mesh tray cover. If an installation with cover is required, then a PZM support is an option.

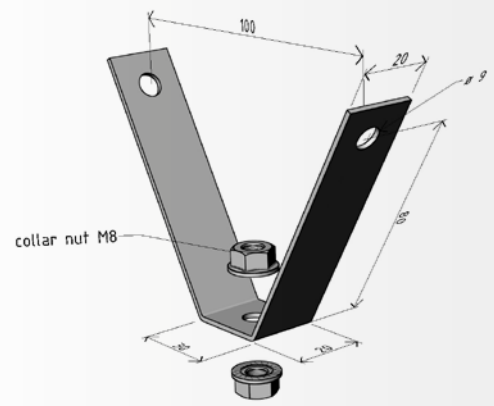


DZM 5 trapezoidal holder of threaded rod



- CG**
cold galvanized
- ZD**
hot zinc dipped
- A2**
stainless AISI 304L
- A4**
stainless AISI 316L

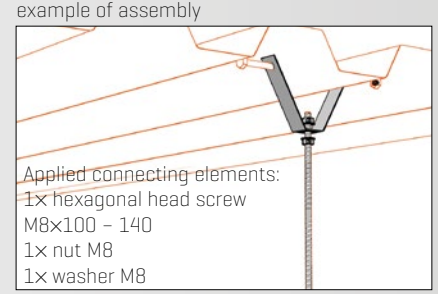
Components shown in the figure are included in the package.



- ARK - 214050** CG 0 - cold galvanized (CG)
- ARK - 224050** ZD 2 - geomet 500 (G5)
- ARK - 234050** A2 3 - stainless AISI 304 (A2)

The DZM 5 holder serves to anchor M8 threaded rods in roofs and in soffits made with trapezoidal sheet metal cladding. Maximum recommended loading capacity - 100 kg. Sheet metal thickness 2.0 mm.

Trapezoid scissors are recommended for cutting the sheet metal cladding [see chapter Tools and accessories].



- Applied connecting elements:
- 1x hexagonal head screw M8x100 - 140
 - 1x nut M8
 - 1x washer M8

DZM 6 mesh tray holder



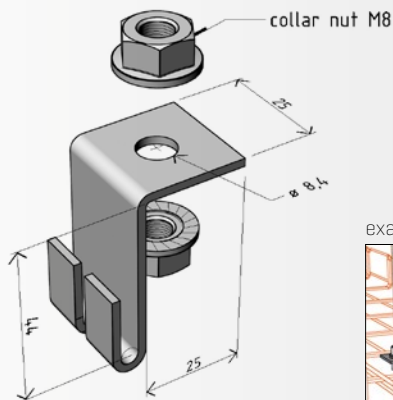
CG
cold galvanized

ZD
hot zinc-dipped

A2
stainless AISI 304L

A4
stainless AISI 316L

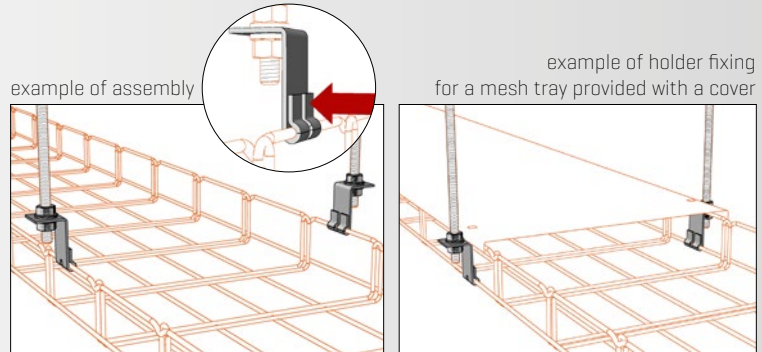
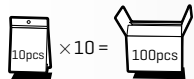
Components shown in the figure are included in the package.



The DZM 6 holder is used in pairs to suspend cable mesh trays on M8 threaded rods. The maximum load capacity of the holder is 50 kg/m. However, the recommended load capacity is 40 kg.

Sheet metal thickness 2.0 mm.

If the mesh tray is covered with VZM cover, the DZM 6 holder shall be attached to the bottom wire of the side wall.



ARK - 214060

CG

0 - cold galvanized (CG)

ARK - 224060

ZD

2 - geomet 500 (G5)

ARK - 234060

A2

3 - stainless AISI 304 (A2)

DZM 7 ascending holder



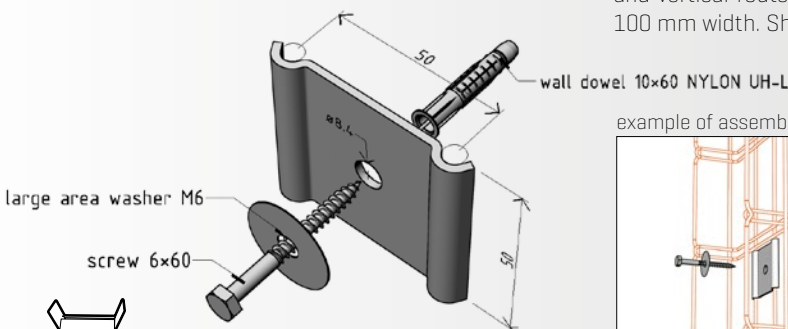
CG
cold galvanized

ZD
hot zinc-dipped

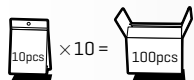
A2
stainless AISI 304L

A4
stainless AISI 316L

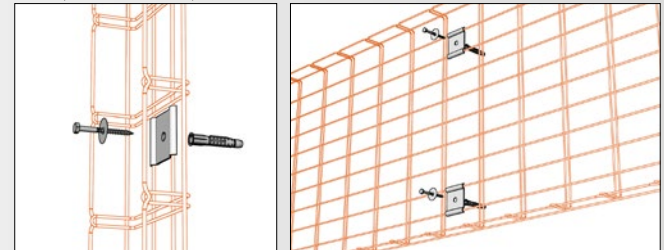
Components shown in the figure are included in the package.



The DZM 7 holder serves to anchor cable mesh trays in horizontal and vertical routes upon the walls. It is not designed for trays of 100 mm width. Sheet metal thickness 2.0 mm.



example of assembly



ARK - 214070

CG

0 - cold galvanized (CG)

ARK - 224070

ZD

3 - stainless AISI 304 (A2)

ARK - 234070

A2

DZM 8 wall holder of mesh tray

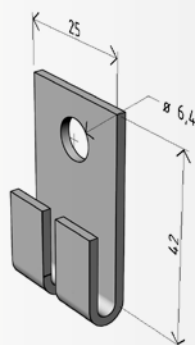


CG
cold galvanized

ZD
hot zinc-dipped

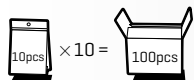
A2
stainless AISI 304L

A4
stainless AISI 316L

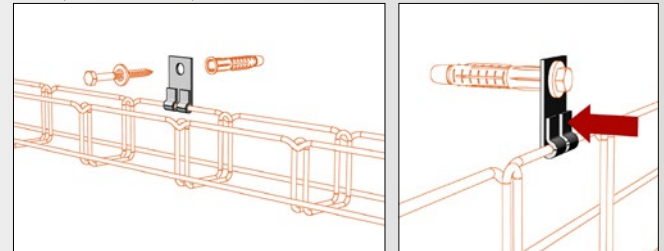


The DZM 8 holder serves for anchoring cable mesh trays directly on vertical parts of a building. Maximum recommended loading capacity - 40 kg. Sheet metal thickness 2.0 mm.

The maximum recommended width of the mesh tray is 50 and 100 mm, depending on the mass load of the mesh tray.



example of assembly



ARK - 214080

CG

ARK - 224080

ZD

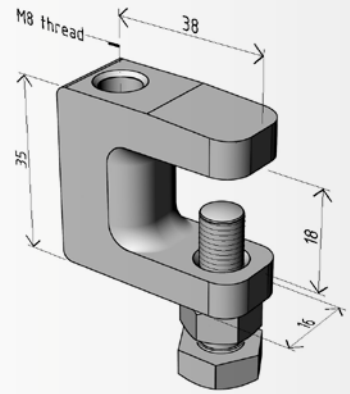
ARK - 234080

A2

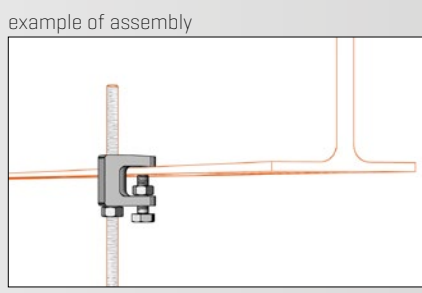
DZM 9 holder of threaded rod



CG cold galvanized
 Components shown in the figure are included in the package.



The DZM 9 holder serves to anchor M8 threaded rods in spatial assembly by suspension on "I" profile.
 The maximum recommended load of the holder is 120 kg.
 Material: tempered cast iron, zinc-plated

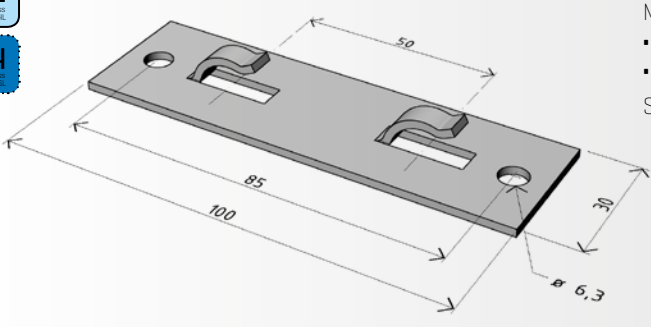


ARK - 214090 **CG**
 -
 -

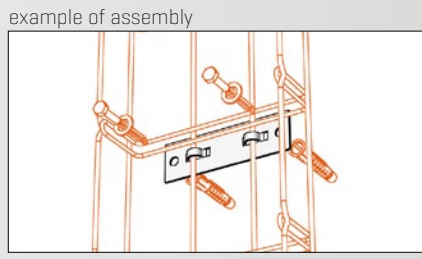
DZM 10 wall holder of mesh tray



CG cold galvanized
ZD hot zinc-dipped
A2 stainless AISI 304
A4 stainless AISI 316



Due to its universality the DZM 10 wall holder can be used in multiple installation types for both vertical and horizontal mounting.
 It is preferred especially with metal structures to which it can be welded or attached by bolts. It is not technically designed for trays of 100 mm width.
 Maximum recommended loading capacity of hooks:
 • wall installation – shear stress 30 kg
 • ceiling installation – tensile stress 10 kg
 Sheet metal thickness 1.5 mm.

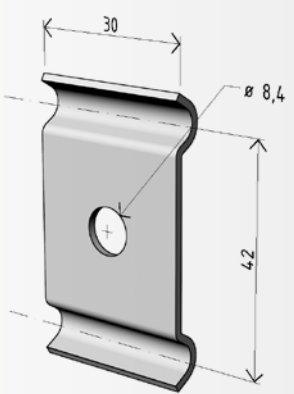


ARK - 214100 **CG**
 ARK - 224100 **ZD**
 ARK - 234100 **A2**

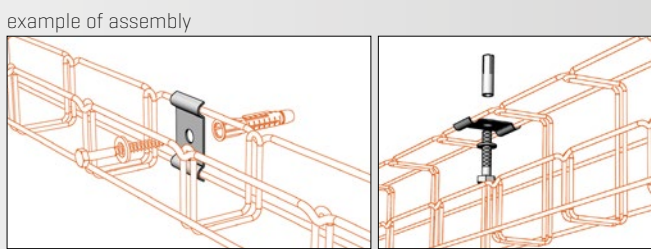
DZM 12 lateral holder of mesh tray



CG cold galvanized
ZD hot zinc-dipped
A2 stainless AISI 304
A4 stainless AISI 316



The DZM 12 lateral holder serves for anchoring cable mesh trays of smaller dimensions directly on vertical parts of the construction.
 The maximum recommended width of the mesh tray is 150 mm, depending on the mass load of the mesh tray.
 It is also possible to use DZM 12 holder as anchoring element for „G“ type M2 cable trays.
 Sheet metal thickness 2.0 mm.



10pcs × 10 = 100pcs

ARK - 214120 **CG**
 ARK - 224120 **ZD**
 ARK - 234120 **A2**

DZM 13 holder of mesh tray



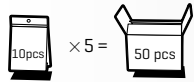
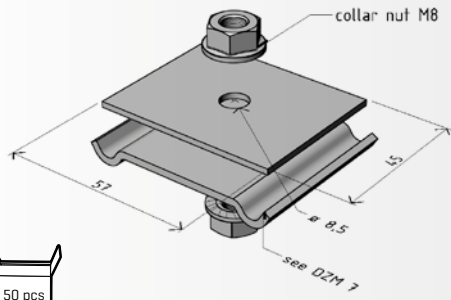
CG
cold galvanized

ZD
hot zinc-dipped

A2
stainless AISI 304L

A4
stainless AISI 316L

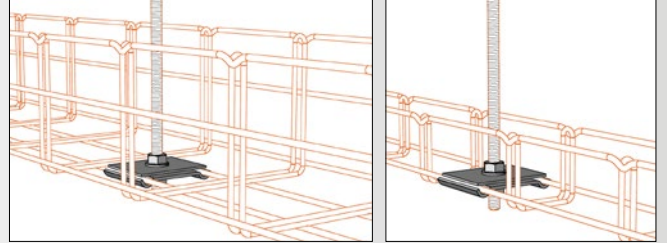
Components shown in the figure are included in the package.



The DZM 13 holder is used for cable mesh trays on M8 threaded rods. This installation is suitable for mesh trays M2 50/50, M2 150/50 and M2 150/100 only. Maximum recommended loading capacity is 50 kg.

Sheet metal thickness 2.0 mm.

example of assembly



ARK - 214130
ARK - 224130
ARK - 234130

CG
ZD
A2

0 - cold galvanized (CG)
2 - geomet 500 (G5)
3 - stainless AISI 304 (A2)

DZM 14 floor holder



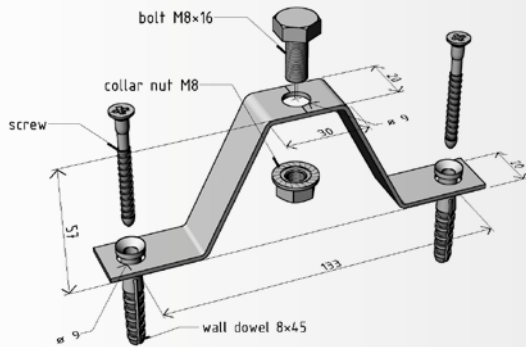
CG
cold galvanized

ZD
hot zinc-dipped

A2
stainless AISI 304L

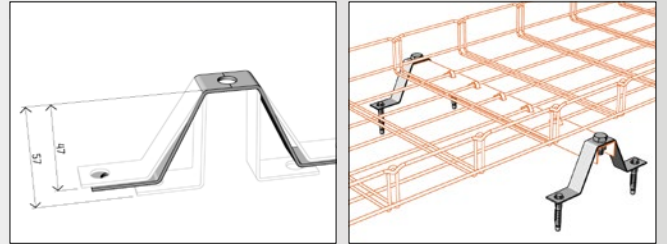
A4
stainless AISI 316L

Components shown in the figure are included in the package.



The DZM 14 holder serves in combination with PZM supports for cable track installations in false floors. The height of the pathway can be adjusted to 47 – 57 mm, namely by widening or narrowing down the anchoring holes. Maximum recommended loading capacity is 60 kg. Sheet metal thickness 2.0 mm.

example of assembly



ARK - 214140
ARK - 224140
ARK - 234140

CG
ZD
A2

0 - cold galvanized (CG)
3 - stainless AISI 304 (A2)

DZM 15 suspension ropes holder



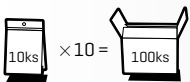
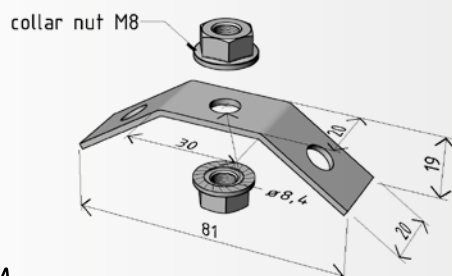
CG
cold galvanized

ZD
hot zinc-dipped

A2
stainless AISI 304L

A4
stainless AISI 316L

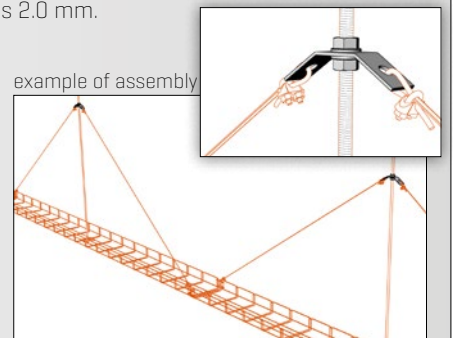
Components shown in the figure are included in the package.



DZM 15 holder is used for anchoring of suspension rope to threaded rod. It is designed for rope suspension in places where it is necessary to cross space without possibility of direct anchoring to soffit.

Sheet metal thickness 2.0 mm.

example of assembly



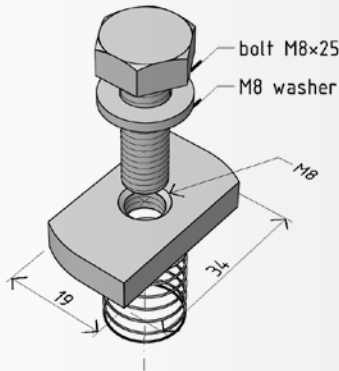
ARK - 214150
ARK - 224150
ARK - 234150

GZ
ZZ
A2

MSM rectangular nut

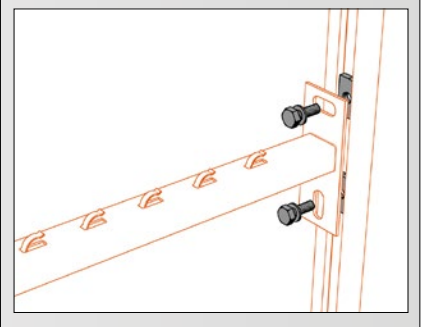
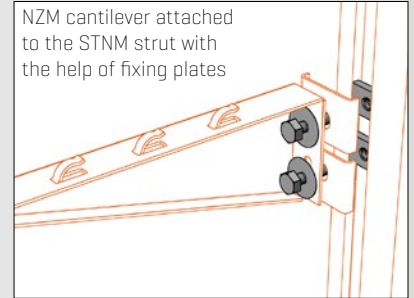


- CG**
cold galvanized
- A2**
stainless AISI 304



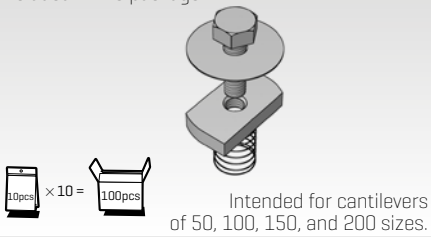
The rectangular MSM nut serves for anchoring cantilevers to the struts in combination with the fixing plate PVM. The use of PVM fixing plate is not necessary with NPZM cantilevers thanks to their sturdy base.

example of assembly



MSM/M6 rectangular nut

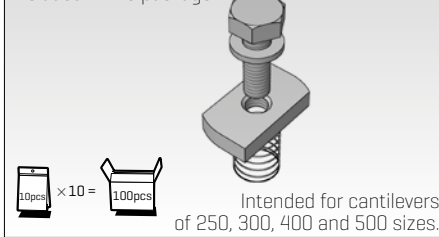
Components shown in the figure are included in the package.



- ARK - 218951 **CG**
- ARK - 238951 **A2**

MSM/M8 rectangular nut

Components shown in the figure are included in the package.

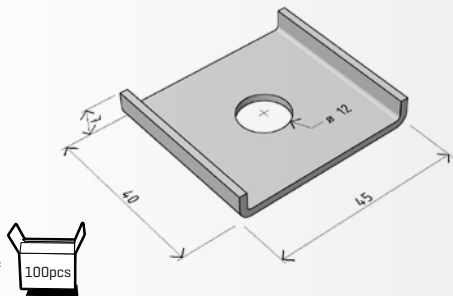


- ARK - 218952 **CG**
- ARK - 238952 **A2**

PVM fixing plate



- CG**
cold galvanized
- ZD**
hot zinc-dipped
- A2**
stainless AISI 304
- A4**
stainless AISI 316

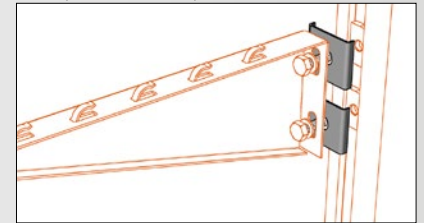


- 10pcs x 10 = 100pcs
- ARK - 218953 **CG**
- ARK - 228953 **ZD**
- ARK - 238953 **A2**

PVM fixing plates serve for centring the NZM cantilevers when anchoring them to the strut.

Sheet metal thickness 2.0 mm.

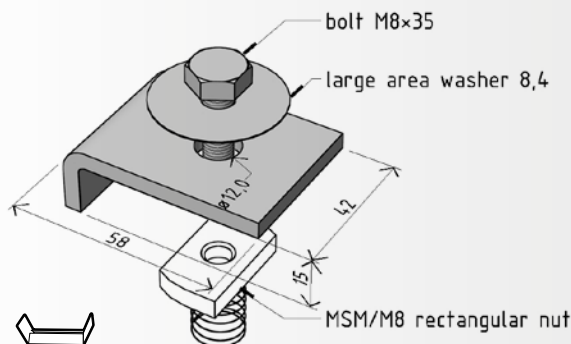
example of assembly



PIM fixing plate to I profile



- CG**
cold galvanized
- ZD**
hot zinc-dipped
- A2**
stainless AISI 304

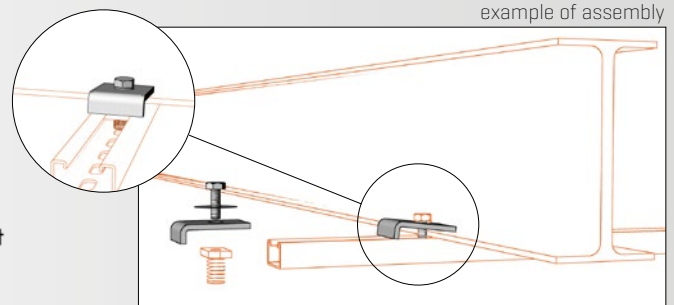


- 10pcs x 10 = 100pcs
- ARK - 218960 **CG**
- ARK - 228960 **ZD**
- ARK - 238960 **A2**

The PIM fixing plate for I profiles, combined with rectangular nut MSM/M8, serves for attaching I-profile cantilevers to the struts, the maximum section of the I-beam being 15 mm.

Sheet metal thickness 2.0 mm.

example of assembly

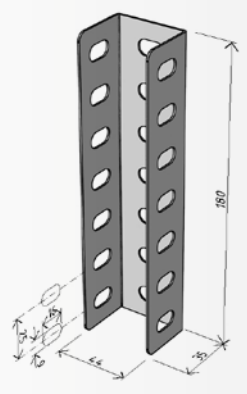


0 - cold galvanized (CG)
3 - stainless AISI 304 (A2)

SSPM spatial strut splice

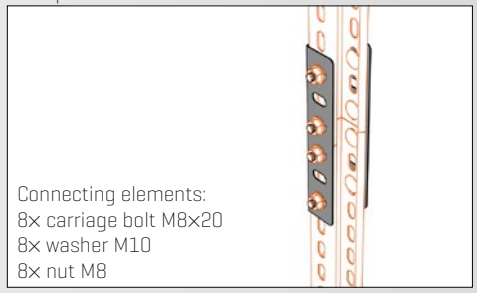


ZD
zinc dipped



The SSPM slice serves for joining two spatial struts STPM (see p. 44). A good quality connection requires using not less than the connecting elements specified in the figure.
Sheet metal thickness 1.5 mm.

example of connection



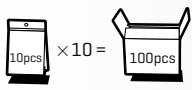
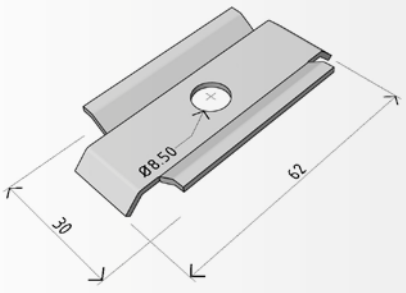
Connecting elements:
8x carriage bolt M8x20
8x washer M10
8x nut M8

CG
ZD
A2
-
ARK - 223095
-

SVSM stabilizing plate of strut

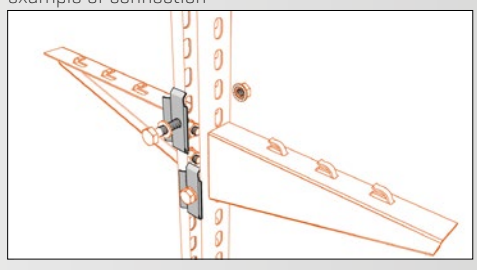


CG
cold galvanized



SVSM stabilizing plate of strut is used for reinforcing the open profile of STPM strut in place of anchoring the cantilever in installations with functional integrity. For cantilevers with small base (NZM 50-200) only one piece is required. However, for cantilevers with higher base (NZM 250-500) always use the SVSM plates in pairs. Correctly installed stabilizing setting prevents sides of the strut from deflection under the pressure of loaded cantilever.
Sheet metal thickness 1.5 mm.

example of connection



Connecting elements for one SVSM setting:
1x bolt M8x50
1x washer M10
1x collared nut M8

CG
ZD
A2
-
ARK - 218958
-

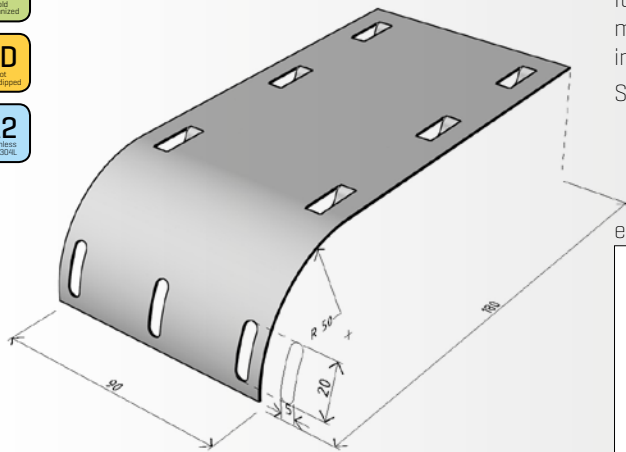
KSM cable chute



CG
cable separator

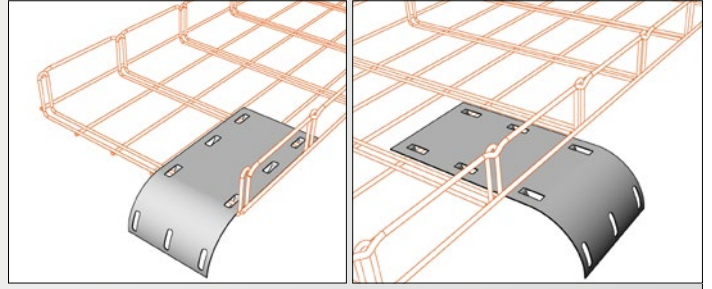
ZD
rod with stopper

A2
standard AISI 304L



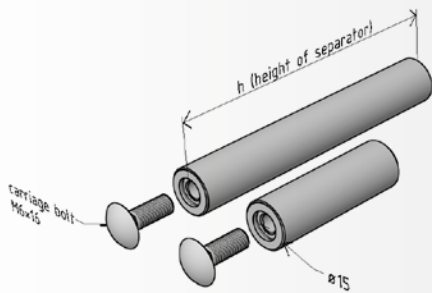
The cable chute KSM is used to guide the cable bunch safely out of the tray. It protects the cabling against mechanical damage, while ensuring the minimum bending radius of the cables [may not be used for tray 50/50 in parallel direction].
Sheet metal thickness 1.0 mm.

example of assembly



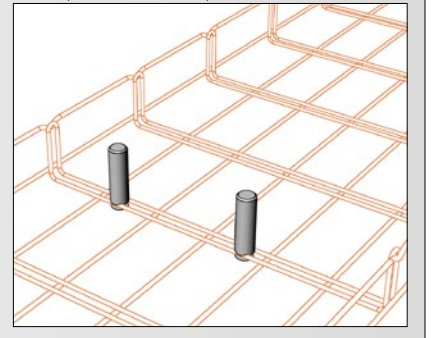
- ARK - 212410
- ARK - 222410
- ARK - 232410

KOM cable separator



The cable separator KOM is used prior to the insertion of the cables for temporary division of the space [e.g. power circuits/low current] in a plurality of chambers, which makes the following bundling of cables easier. KOM separators may be fixed in any position of the crossbeam to facilitate the installation and to enhance the transparency of cable layout. When the bundling is ready, the separators KOM can be removed and then used anew.

example of assembly



KOM 50 cable separator

h (height of separator)	48 mm
-------------------------	-------

10 pcs × 10 = 100 pcs

intended for cable trays of 50 mm height

ARK - 219975 plastic

KOM 100 cable separator

h (height of separator)	98 mm
-------------------------	-------

10 pcs × 10 = 100 pcs

intended for cable trays of 100 mm height

ARK - 219976 plastic

NZM cantilever

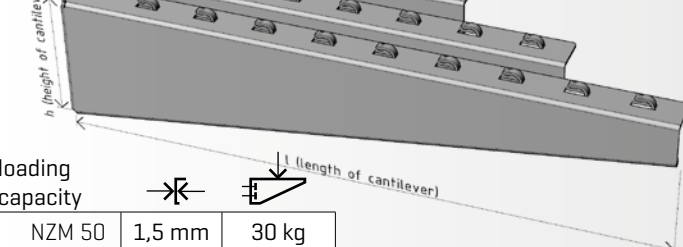


CG
cold galvanneal

ZD
hot zinc dipped

A2
steelness AISI 304L

A4
steelness AISI 316L



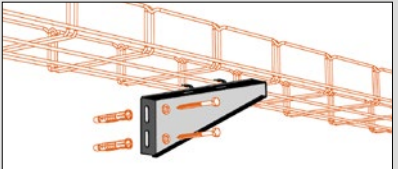
loading capacity

	l (length of cantilever)	h (height of cantilever)	loading capacity
NZM 50	1,5 mm	30 kg	
NZM 100	1,5 mm	40 kg	
NZM 150	2,0 mm	45 kg	
NZM 200	2,0 mm	50 kg	
NZM 250	2,0 mm	75 kg	
NZM 300	2,0 mm	100 kg	
NZM 400	2,0 mm	120 kg	
NZM 500	2,0 mm	150 kg	

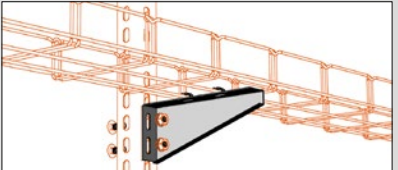
To ensure correct functioning of cantilevers and to achieve their nominal loading capacity it is important to maintain even distribution of weight along their length.

The NZM-series cantilevers are used as wall bearing elements for wall mounting of cable tracks. For spatial track installations the cantilevers are anchored in STPM webs. In case of a plurality of wall mounted parallel tracks the combination with STNM web [see p. 49] can be used. The cantilevers are made of sheet metal 1.5 and 2.0 mm. They are provided with boltless grips.

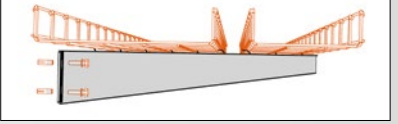
Wall mounting
This execution serves for anchoring cable tracks directly in the masonry or another vertical construction.



Mounting on strut
It is used for spatial cable tracks or for compound wall mounting of more cable tracks above each other.

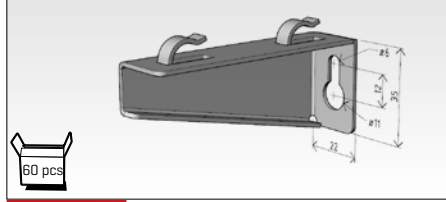


Compound mounting
for more trays on one cantilever.



NZM 50 cantilever

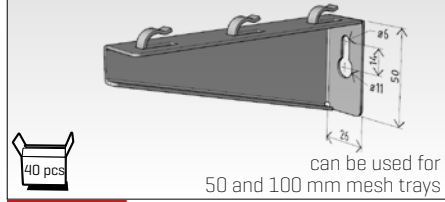
l (length of cantilever)	83 mm
h (height of cantilever)	32 mm
T (sheet thickness)	1,5 mm



60 pcs
ARK - 215005
ARK - 225005
ARK - 235005

NZM 100 cantilever

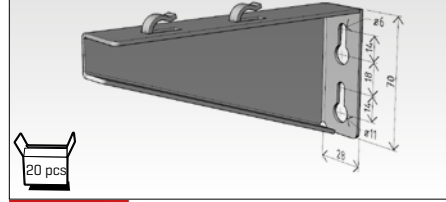
l (length of cantilever)	133 mm
h (height of cantilever)	52 mm
T (sheet thickness)	1,5 mm



40 pcs
ARK - 215010
ARK - 225010
ARK - 235010

NZM 150 cantilever

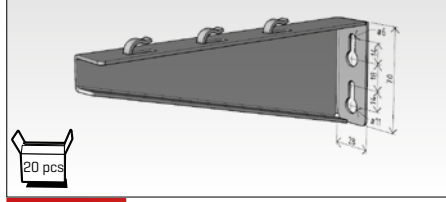
l (length of cantilever)	172 mm
h (height of cantilever)	73 mm
T (sheet thickness)	2,0 mm



20 pcs
ARK - 215015
ARK - 225015
ARK - 235015

NZM 200 cantilever

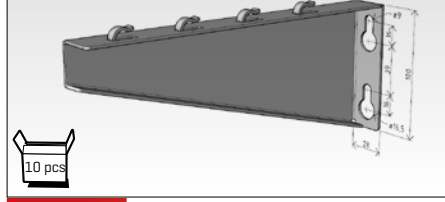
l (length of cantilever)	225 mm
h (height of cantilever)	72 mm
T (sheet thickness)	2,0 mm



20 pcs
ARK - 215020
ARK - 225020
ARK - 235020

NZM 250 cantilever

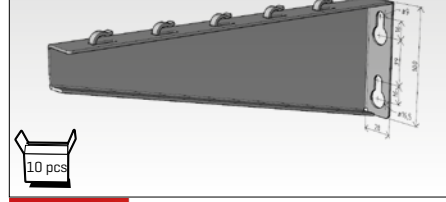
l (length of cantilever)	273 mm
h (height of cantilever)	102 mm
T (sheet thickness)	2,0 mm



10 pcs
ARK - 215025
ARK - 225025
ARK - 235025

NZM 300 cantilever

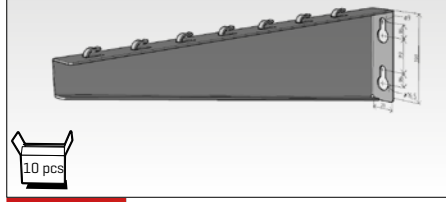
l (length of cantilever)	328 mm
h (height of cantilever)	102 mm
T (sheet thickness)	2,0 mm



10 pcs
ARK - 215030
ARK - 225030
ARK - 235030

NZM 400 cantilever

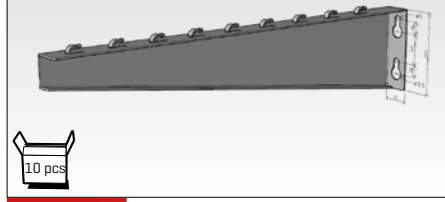
l (length of cantilever)	400 mm
h (height of cantilever)	105 mm
T (sheet thickness)	2,0 mm



10 pcs
ARK - 215040
ARK - 225040
ARK - 235040

NZM 500 cantilever

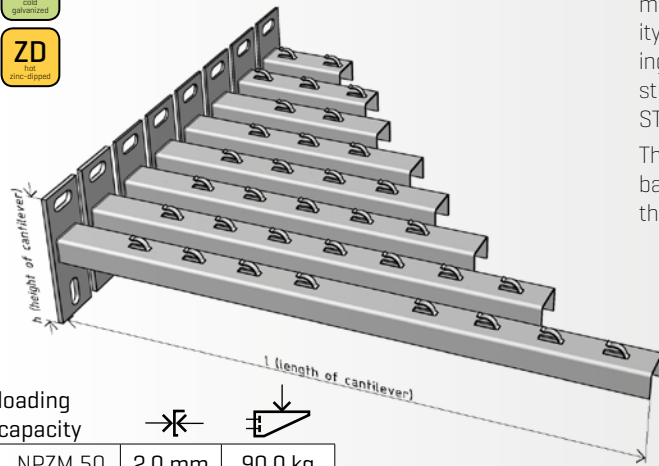
l (length of cantilever)	500 mm
h (height of cantilever)	105 mm
T (sheet thickness)	2,0 mm



10 pcs
ARK - 215050
ARK - 225050
ARK - 235050

Information about variability of combinations cable trays - cantilevers on page 44.

NPZM cantilever



loading capacity

NPZM 50	2,0 mm	90,0 kg
NPZM 100	2,0 mm	88,3 kg
NPZM 150	2,0 mm	86,7 kg
NPZM 200	2,0 mm	85,0 kg
NPZM 250	2,0 mm	81,7 kg
NPZM 300	3,0 mm	80,0 kg
NPZM 400	3,0 mm	78,3 kg
NPZM 500	3,0 mm	75,0 kg

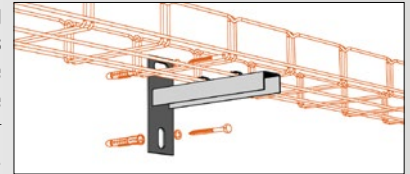
To ensure correct functioning of cantilevers and to achieve their nominal loading capacity it is important to maintain even distribution of weight along their length.

NPZM cantilevers are used as wall supporting elements for cable route mounting and their biggest technical advantage is mainly in the possibility of simple and fast installation of anchoring elements. In case of using these cantilevers in spatial installation, they are anchored into STPM struts and in case of wall mounting of more tracks above each other into STNM strut [see p. 45].

The body of the cantilevers is made of sheet metal 2.0 mm thick and their base of sheet metal 5.0 and 6.0 mm thick. For easy installation of tracks they are equipped with boltless clamps.

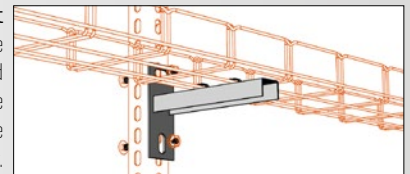
Wall mounting

This execution serves for anchoring cable tracks directly in the masonry or another vertical construction.



Mounting on strut

It is used for spatial cable tracks or for compound wall mounting of more cable tracks above each other.



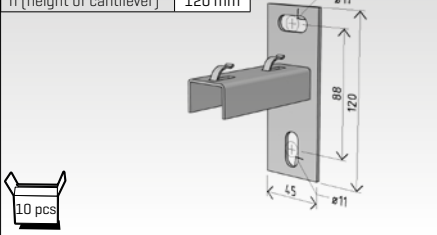
Compound mounting

for more trays on one cantilever.



NPZM 50 cantilever

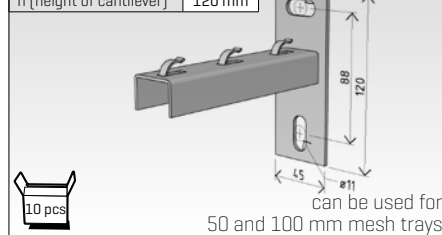
l (length of cantilever)	80 mm
h (height of cantilever)	120 mm



10 pcs
ARK - 215105
ARK - 225105

NPZM 100 cantilever

l (length of cantilever)	135 mm
h (height of cantilever)	120 mm

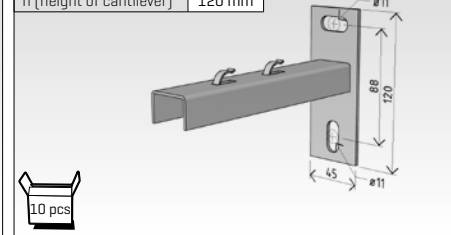


10 pcs
ARK - 215110
ARK - 225110

can be used for 50 and 100 mm mesh trays

NPZM 150 cantilever

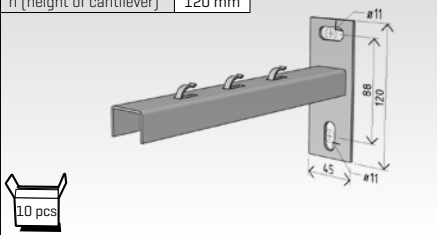
l (length of cantilever)	170 mm
h (height of cantilever)	120 mm



10 pcs
ARK - 215115
ARK - 225115

NPZM 200 cantilever

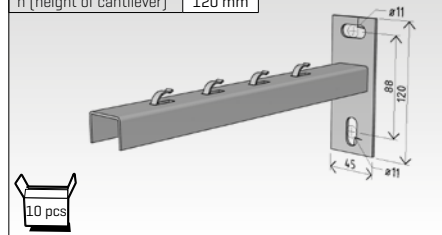
l (length of cantilever)	225 mm
h (height of cantilever)	120 mm



10 pcs
ARK - 215120
ARK - 225120

NPZM 250 cantilever

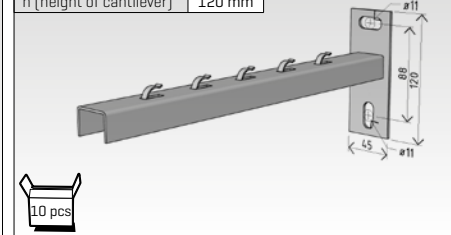
l (length of cantilever)	270 mm
h (height of cantilever)	120 mm



10 pcs
ARK - 215125
ARK - 225125

NPZM 300 cantilever

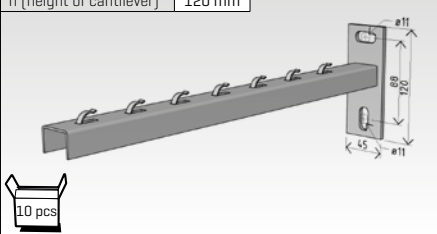
l (length of cantilever)	320 mm
h (height of cantilever)	120 mm



10 pcs
ARK - 215130
ARK - 225130

NPZM 400 cantilever

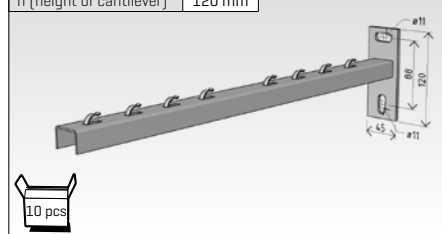
l (length of cantilever)	400 mm
h (height of cantilever)	120 mm



10 pcs
ARK - 215140
ARK - 225140

NPZM 500 cantilever

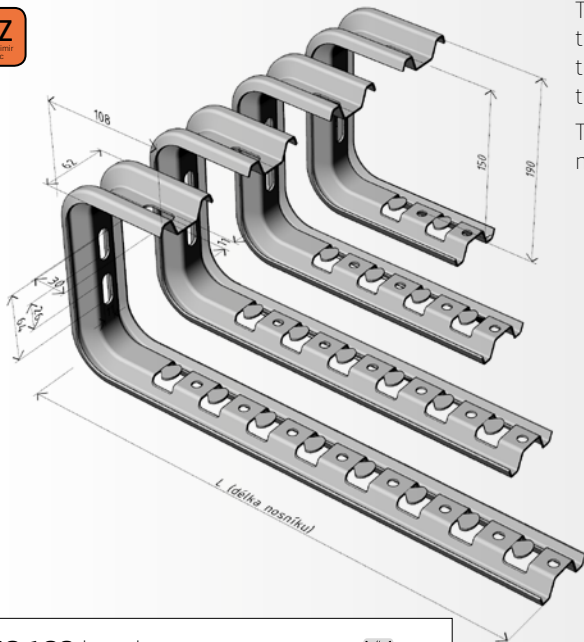
l (length of cantilever)	500 mm
h (height of cantilever)	120 mm



10 pcs
ARK - 215150
ARK - 225150

Information about variability of combinations cable trays - cantilevers on page 44.

NZMC bracket



The NZMC series brackets are mainly used as bearing elements for installations under the ceiling. Their major advantage is the easy access to mesh trays when laying the cables, which cannot be enabled by other implementations, with the exception of certain more complex design solutions.

The brackets are made of sheet metal 2.0 mm. For easy installation of mesh trays they are provided with boltless grips.

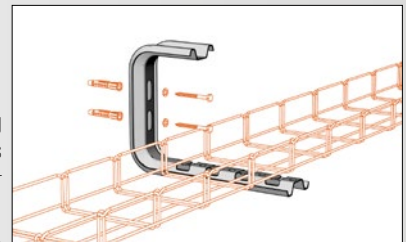
Ceiling mounting

serves to anchor cable routes running under the ceiling or suspended from another horizontal structure.



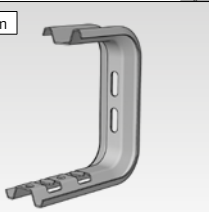
Wall mounting

serves to anchor cable routes directly into the masonry or to another vertical building structure.



NZMC 100 bracket

l (length of cantilever) 165 mm



CAUTION !!! designed for mesh tray 50/50 only

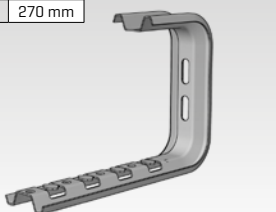
ARK - 225210

Load capacity table

	↓	↙	max. tray width
NZMC 100	140 kg	85 kg	50 mm
NZMC 200	90 kg	50 kg	200 mm
NZMC 300	50 kg	30 kg	300 mm
NZMC 400	37 kg	23 kg	400 mm

NZMC 200 bracket

l (length of cantilever) 270 mm

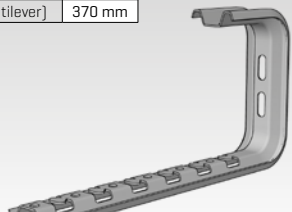


this bracket is also intended for 100 mm mesh trays

ARK - 225220

NZMC 300 bracket

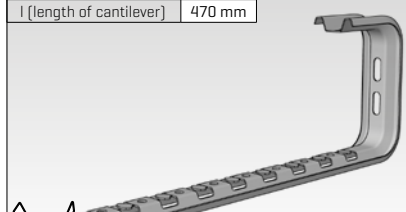
l (length of cantilever) 370 mm



ARK - 225230

NZMC 400 bracket

l (length of cantilever) 470 mm

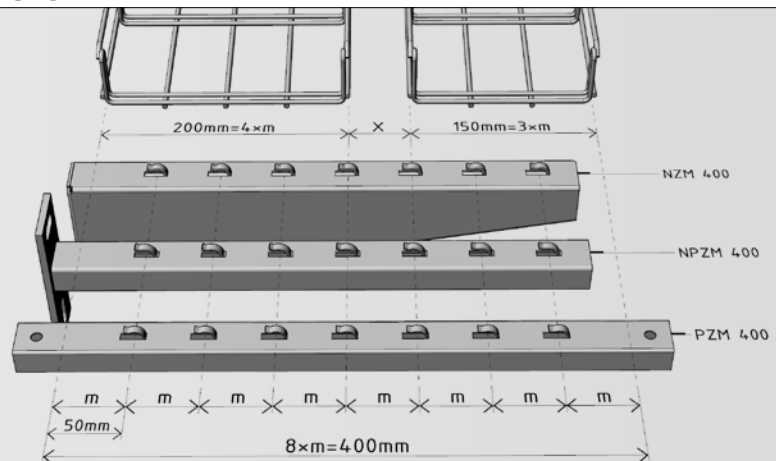


ARK - 225240

Trays combinations on cantilevers

Combinations of several trays can be fitted on M2 system cantilevers. The possibilities are determined by the „m” number of 50mm moduls on a cantilever. When combining more trays on one cantilever, one modul must be always skipped between all adjoining trays.

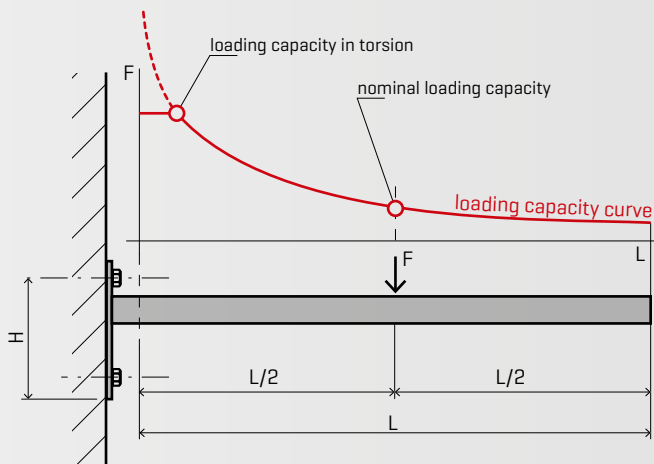
The complete overview of possibilities of tray installation on cantilevers and all available combinations of trays on cantilevers are on www.arkys.cz, chapter Combinations of trays on cantilevers and supports.



Rules for anchoring and loading of cantilevers

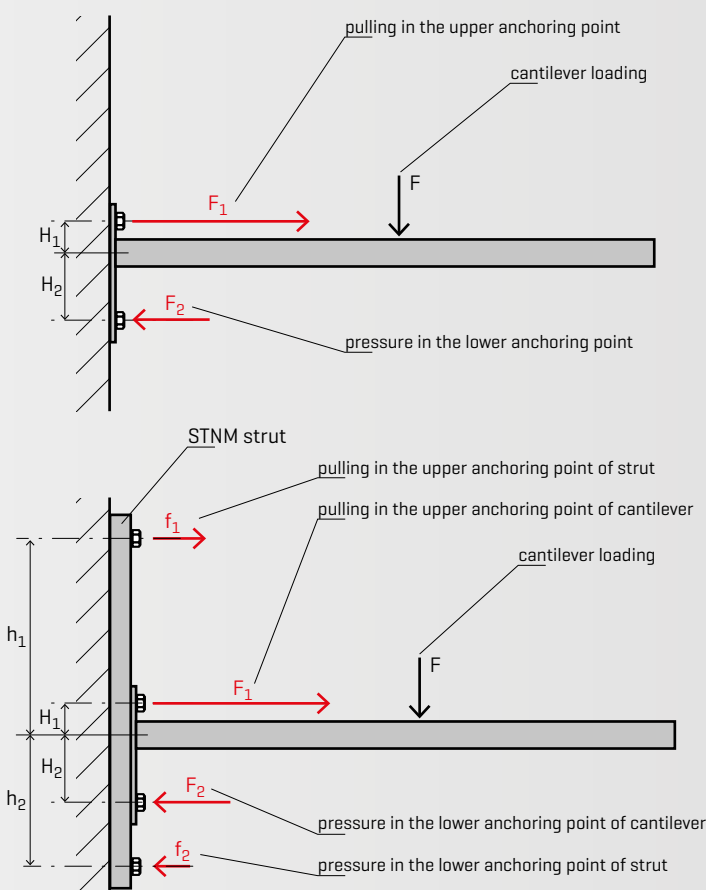
In order to meet declared values of loading capacity, it is necessary to follow a few rules during installation and laying cabling into trays.

Optimum loading distribution



Loading capacity of a cable track is affected by distribution alongside the cantilever. Declared values at various types of cantilevers apply to even loading distribution. The resultant of forces is placed in the centre and corresponds to sum of weights of the cables. In case it is not possible or suitable to ensure even loading distribution, it is important that cables of higher weight be lain closer to cantilever base. If even this is impossible, it is necessary to keep in mind the reduced load capacity which is reduced according to the extend of load asymmetry [see picture and chart on the left].

Correctly chosen and installed anchoring

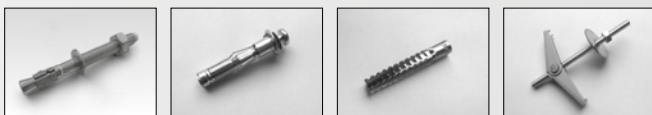


The load capacity of an anchoring point is usually the most crucial limitation for the load ability of the whole cable track. The distribution of forces [see scheme on the left] suggests that the upper anchoring point is more strained than the lower one - the pulling force applies.

Therefore in high loaded cable routes it is necessary to examine the quality and the type of wall material which the cable route is anchored onto. The whole length of installed route must be thoroughly examined. The right choice of anchoring type and its installation method are the key conditions to achieve high load capacities of cable routes.

In case the wall quality does not allow sufficiently solid anchoring or in case the wall material cannot be examined, the installation of cantilevers through STNM strut is recommended. In such case, the load of anchoring points is considerably lower and a higher load capacity of the route is thus achieved. This option is suitable for highly loaded routes, especially if anchored directly to the wall.

Anchoring technology



We offer a complex selection of anchoring elements from renowned suppliers that cover wide range of demands of building and solve majority of common situations during installations of routes. See more details about anchoring elements on p. 53 or on www.arkys.cz.

PZM support

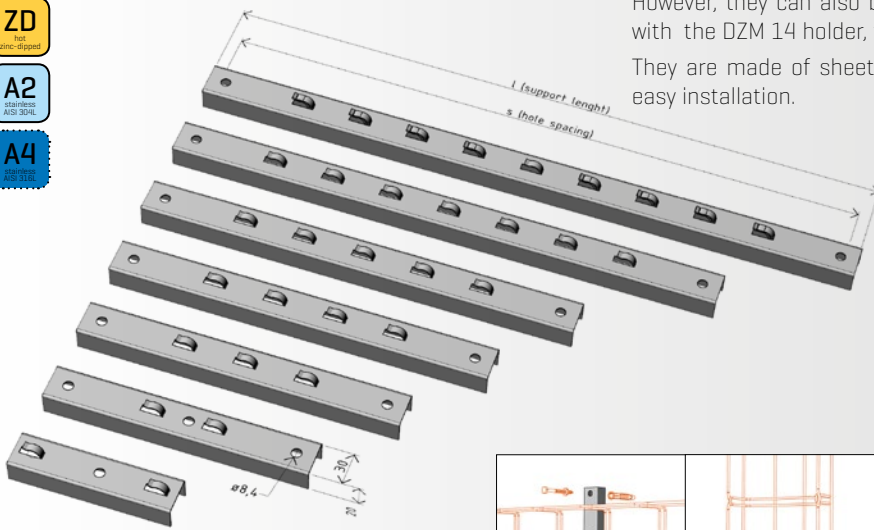


CG
cold galvanized

ZD
hot zinc dipped

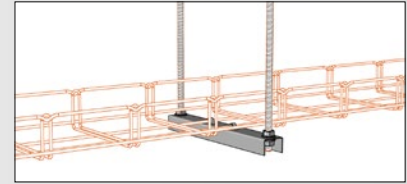
A2
stainless AISI 304

A4
stainless AISI 316

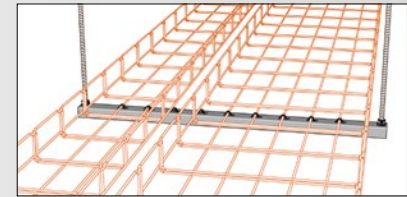


The PZM series supports are used in combination with pairs of M8 threaded rods as bearing elements in vertical cable route installations. However, they can also be used for wall mounting or, in combination with the DZM 14 holder, for floor mounting [see p. 37].

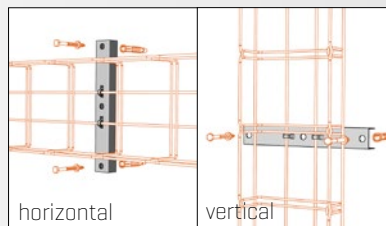
They are made of sheet metal 1mm. Boltless grips are provided for easy installation.



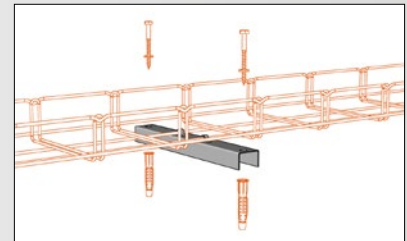
Mounting on threaded rod pairs
serves for suspended cable tracks anchored directly into the ceiling.



Multiple route assembly
Multiple mesh trays can be attached to the supports, up to the full capacity of each support.



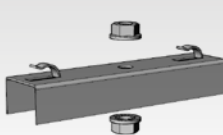
Wall mounting
serves for wall mounted cable tracks.



Floor mounting
serves for horizontal cable tracks anchored directly into the floor.

PZM 100 support

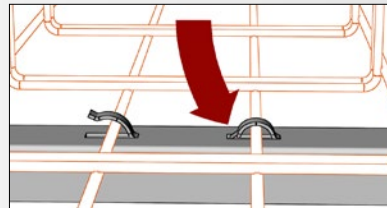
l (support length)	130 mm
--------------------	--------



25 pcs

Components shown in the figure are included in the package

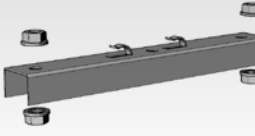
- ARK - 216010 **CG** 0 - cold galvanized (CG)
- ARK - 226010 **ZD** 2 - geomet 500 (G5)
- ARK - 236010 **A2** 3 - stainless AISI 304 (A2)



Attaching the mesh trays to the supports
Mesh trays placed on supports are attached by bending the grips as shown in the figure.

PZM 150 support

l (support length)	215 mm
s (hole spacing)	185 mm



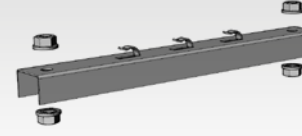
25 pcs

Components shown in the figure are included in the package

- ARK - 216015 **CG** 5 - cold galvanized (CG)
- ARK - 226015 **ZD** 7 - geomet 500 (G5)
- ARK - 236015 **A2** 8 - stainless AISI 304 (A2)

PZM 200 support

l (support length)	265 mm
s (hole spacing)	235 mm



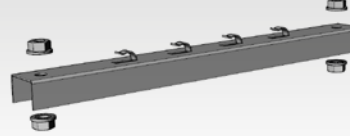
25 pcs

Components shown in the figure are included in the package

- ARK - 216020 **CG** 0 - cold galvanized (CG)
- ARK - 226020 **ZD** 2 - geomet 500 (G5)
- ARK - 236020 **A2** 3 - stainless AISI 304 (A2)

PZM 250 support

l (support length)	315 mm
s (hole spacing)	285 mm



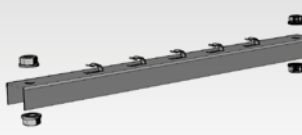
25 pcs

Components shown in the figure are included in the package

- ARK - 216025 **CG** 5 - cold galvanized (CG)
- ARK - 226025 **ZD** 7 - geomet 500 (G5)
- ARK - 236025 **A2** 8 - stainless AISI 304 (A2)

PZM 300 support

l (support length)	365 mm
s (hole spacing)	335 mm



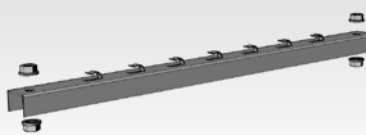
25 pcs

Components shown in the figure are included in the package

- ARK - 216030 **CG** 0 - cold galvanized (CG)
- ARK - 226030 **ZD** 2 - geomet 500 (G5)
- ARK - 236030 **A2** 3 - stainless AISI 304 (A2)

PZM 400 support

l (support length)	465 mm
s (hole spacing)	435 mm



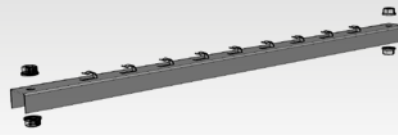
25 pcs

Components shown in the figure are included in the package

- ARK - 216040 **CG** 0 - cold galvanized (CG)
- ARK - 226040 **ZD** 2 - geomet 500 (G5)
- ARK - 236040 **A2** 3 - stainless AISI 304 (A2)

PZM 500 support

l (support length)	565 mm
s (hole spacing)	535 mm



25 pcs

Components shown in the figure are included in the package

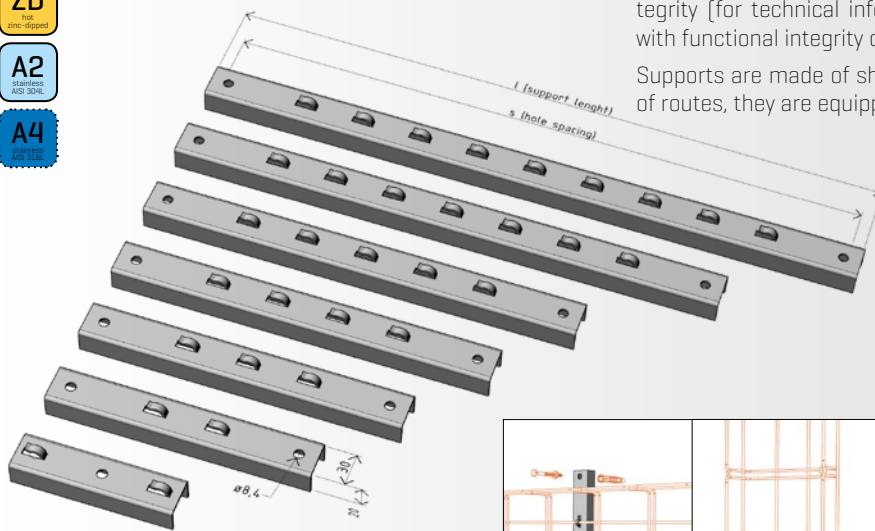
- ARK - 216050 **CG** 0 - cold galvanized (CG)
- ARK - 226050 **ZD** 2 - geomet 500 (G5)
- ARK - 236050 **A2** 3 - stainless AISI 304 (A2)

Information about variability of combinations cable trays - supports on page 44.

PZMP support, fire resistant

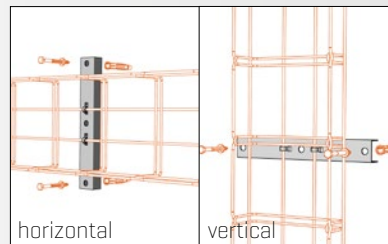


- SZ**
sandzims
drums
- ZD**
noz
virs-izgriezti
- A2**
stainless
AISI 304L
- A4**
stainless
AISI 316L

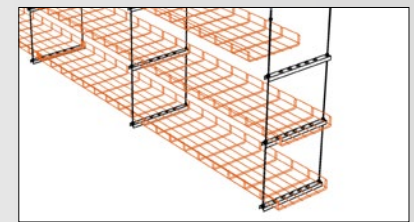


PZMP supports are tested for fire resistance acc. to temperature curves P and PH. In combination with threaded rod M8, they are used as supporting elements during installations of cable route with functional integrity (for technical information on mounting see chapter Mounting with functional integrity on p. 56 – 78).

Supports are made of sheet metal of 2 mm thick. For easy installation of routes, they are equipped with boltless clamps.



Wall mounting
serves for wall mounted cable tracks.



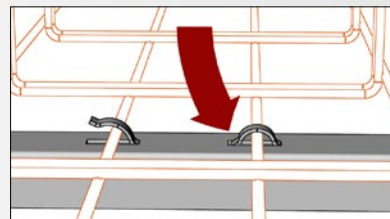
Suspended mounting
The threaded rods can carry multiple cable tracks above one another. The mesh trays may have various widths, up to the full support capacity.

PZMP 100 support, fire resistant

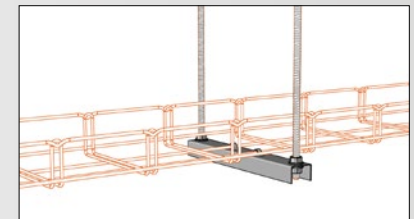
l (support length)	130 mm
--------------------	--------

Components shown in the figure are included in the package

- | | | |
|--------------|----|-----------------------------|
| ARK - 216210 | 05 | 0 - cold galvanized (CG) |
| ARK - 226210 | 20 | 2 - geomet 500 (G5) |
| ARK - 236210 | A2 | 3 - stainless AISI 304 (A2) |



Attaching the mesh trays to the supports
Mesh trays placed on supports are attached by bending the grips as shown in the figure.



Mounting on pairs of threaded rods
This execution serves for suspended tracks anchored to the ceiling.

Information about variability of combinations cable trays - supports on page 44.

PZMP 150 support, fire resistant

l (support length)	215 mm
s (hole spacing)	185 mm

Components shown in the figure are included in the package

- | | | |
|--------------|----|-----------------------------|
| ARK - 216215 | 05 | 5 - cold galvanized (CG) |
| ARK - 226215 | 20 | 7 - geomet 500 (G5) |
| ARK - 236215 | A2 | 8 - stainless AISI 304 (A2) |

PZMP 200 support, fire resistant

l (support length)	265 mm
s (hole spacing)	235 mm

Components shown in the figure are included in the package

- | | | |
|--------------|----|-----------------------------|
| ARK - 216220 | 05 | 0 - cold galvanized (CG) |
| ARK - 226220 | 20 | 2 - geomet 500 (G5) |
| ARK - 236220 | A2 | 3 - stainless AISI 304 (A2) |

PZMP 250 support, fire resistant

l (support length)	315 mm
s (hole spacing)	285 mm

Components shown in the figure are included in the package

- | | | |
|--------------|----|-----------------------------|
| ARK - 216225 | 05 | 5 - cold galvanized (CG) |
| ARK - 226225 | 20 | 7 - geomet 500 (G5) |
| ARK - 236225 | A2 | 8 - stainless AISI 304 (A2) |

PZMP 300 support, fire resistant

l (support length)	365 mm
s (hole spacing)	335 mm

Components shown in the figure are included in the package

- | | | |
|--------------|----|-----------------------------|
| ARK - 216230 | 05 | 0 - cold galvanized (CG) |
| ARK - 226230 | 20 | 2 - geomet 500 (G5) |
| ARK - 236230 | A2 | 3 - stainless AISI 304 (A2) |

PZMP 400 support, fire resistant

l (support length)	465 mm
s (hole spacing)	435 mm

Components shown in the figure are included in the package

- | | | |
|--------------|----|-----------------------------|
| ARK - 216240 | 05 | 0 - cold galvanized (CG) |
| ARK - 226240 | 20 | 2 - geomet 500 (G5) |
| ARK - 236240 | A2 | 3 - stainless AISI 304 (A2) |

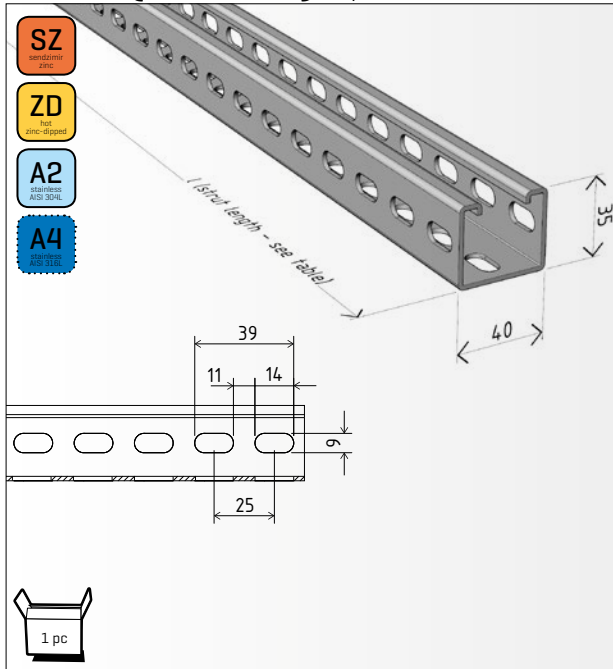
PZMP 500 support, fire resistant

l (support length)	565 mm
s (hole spacing)	535 mm

Components shown in the figure are included in the package

- | | | |
|--------------|----|-----------------------------|
| ARK - 216250 | 05 | 0 - cold galvanized (CG) |
| ARK - 226250 | 20 | 2 - geomet 500 (G5) |
| ARK - 236250 | A2 | 3 - stainless AISI 304 (A2) |

STPM [1.5 mm] spatial strut



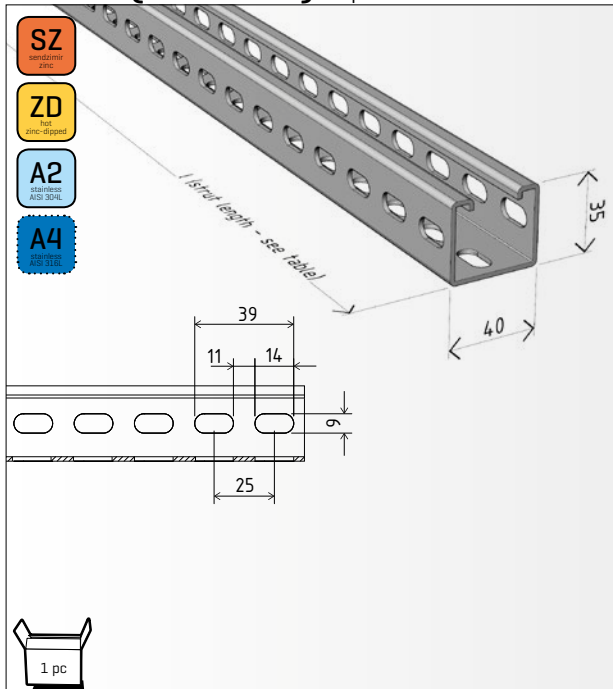
The spatial struts of the STPM series are used for creating carrying structures for cable tracks.

The anchoring to the horizontal parts of the structure is made in combination with DZM STP or DZM STPU holders. Subsequently NZM and NPZM cantilevers are installed on them if needed. The end of the strut can be closed by cap OK 2 for safety.

	strut length [mm]	mass [kg/pc]	SZ	ZD	A2
			[17-23 micron]	[80-90 micron]	[AISI 304]
STPM 200 [1,5mm]	200 mm	0,24 kg	ARK - 227020	ARK - 227620	ARK - 237020
STPM 250 [1,5mm]	250 mm	0,30 kg	ARK - 227025	ARK - 227625	ARK - 237025
STPM 300 [1,5mm]	300 mm	0,36 kg	ARK - 227030	ARK - 227630	ARK - 237030
STPM 400 [1,5mm]	400 mm	0,54 kg	ARK - 227040	ARK - 227640	ARK - 237040
STPM 500 [1,5mm]	500 mm	0,61 kg	ARK - 227050	ARK - 227650	ARK - 237050
STPM 600 [1,5mm]	600 mm	0,73 kg	ARK - 227060	ARK - 227660	ARK - 237060
STPM 700 [1,5mm]	700 mm	0,83 kg	ARK - 227070	ARK - 227670	ARK - 237070
STPM 800 [1,5mm]	800 mm	0,97 kg	ARK - 227080	ARK - 227680	ARK - 237080
STPM 900 [1,5mm]	900 mm	1,09 kg	ARK - 227090	ARK - 227690	ARK - 237090
STPM 1000 [1,5mm]	1 000 mm	1,21 kg	ARK - 227100	ARK - 227700	ARK - 237100
STPM 1100 [1,5mm]	1 100 mm	1,35 kg	ARK - 227110	ARK - 227710	ARK - 237110
STPM 3000 [1,5mm]	3 000 mm	3,50 kg	ARK - 227300	ARK - 227900	ARK - 237300

- ARK - 227xxx
- ARK - 227xxx
- ARK - 237xxx

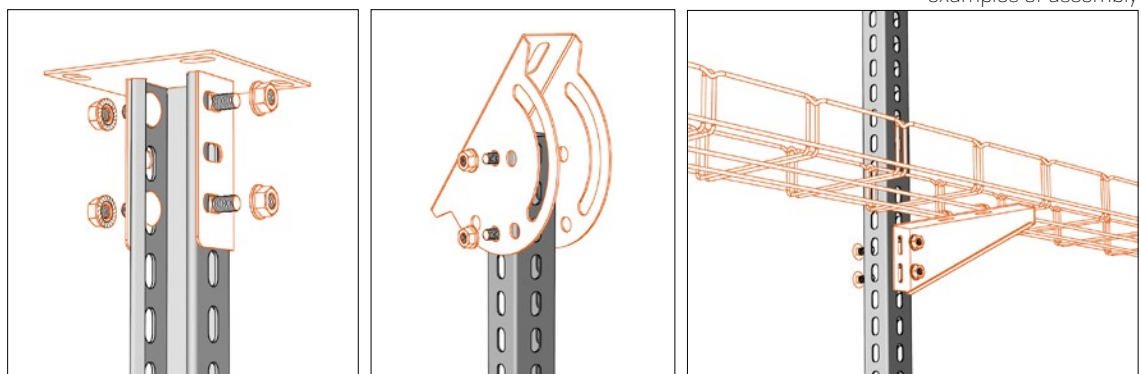
STPM [2.0 mm] spatial strut



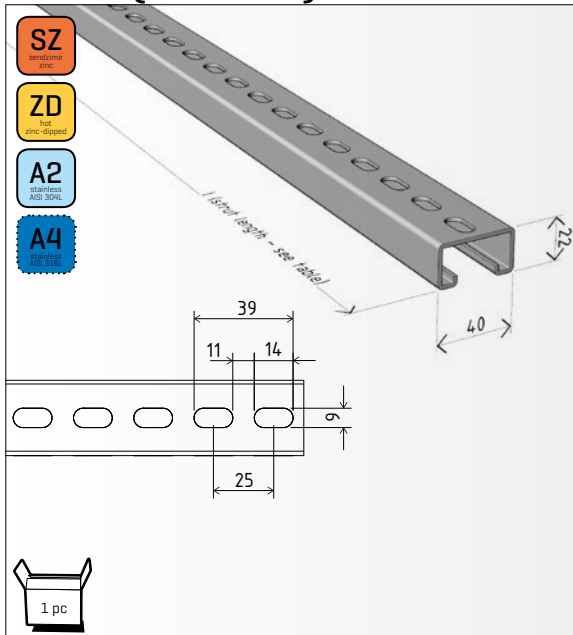
	strut length [mm]	mass [kg/pc]	SZ	ZD	A2
			[17-23 micron]	[80-90 micron]	[AISI 304]
STPM 1200 [2,0mm]	1 200 mm	1,96 kg	ARK - 227120	ARK - 227720	ARK - 237120
STPM 1300 [2,0mm]	1 300 mm	2,05 kg	ARK - 227130	ARK - 227730	ARK - 237130
STPM 1400 [2,0mm]	1 400 mm	2,14 kg	ARK - 227140	ARK - 227740	ARK - 237140
STPM 1500 [2,0mm]	1 500 mm	2,31 kg	ARK - 227150	ARK - 227750	ARK - 237150
STPM 1600 [2,0mm]	1 600 mm	2,43 kg	ARK - 227160	ARK - 227760	ARK - 237160
STPM 1700 [2,0mm]	1 700 mm	2,65 kg	ARK - 227170	ARK - 227770	ARK - 237170
STPM 1800 [2,0mm]	1 800 mm	2,78 kg	ARK - 227180	ARK - 227780	ARK - 237180
STPM 1900 [2,0mm]	1 900 mm	2,90 kg	ARK - 227190	ARK - 227790	ARK - 237190
STPM 2000 [2,0mm]	2 000 mm	3,10 kg	ARK - 227200	ARK - 227800	ARK - 237200
STPM 2100 [2,0mm]	2 100 mm	3,21 kg	ARK - 227210	ARK - 227810	ARK - 237210
STPM 2200 [2,0mm]	2 200 mm	3,38 kg	ARK - 227220	ARK - 227820	ARK - 237220
STPM 2300 [2,0mm]	2 300 mm	3,52 kg	ARK - 227230	ARK - 227830	ARK - 237230
STPM 2400 [2,0mm]	2 400 mm	3,66 kg	ARK - 227240	ARK - 227840	ARK - 237240
STPM 2500 [2,0mm]	2 500 mm	3,81 kg	ARK - 227250	ARK - 227850	ARK - 237250
STPM 2600 [2,0mm]	2 600 mm	3,98 kg	ARK - 227260	ARK - 227860	ARK - 237260
STPM 2700 [2,0mm]	2 700 mm	4,09 kg	ARK - 227270	ARK - 227870	ARK - 237270
STPM 2800 [2,0mm]	2 800 mm	4,22 kg	ARK - 227280	ARK - 227880	ARK - 237280
STPM 2900 [2,0mm]	2 900 mm	4,39 kg	ARK - 227290	ARK - 227890	ARK - 237290
STPM 3000 [2,0mm]	3 000 mm	4,50 kg	ARK - 227302	ARK - 227902	ARK - 237302
STPM 6000 [2,0mm]	6 000 mm	9,00 kg	ARK - 227602	-	-

- ARK - 227xxx
- ARK - 227xxx
- ARK - 237xxx

examples of assembly



STNM (1.5 mm) wall strut



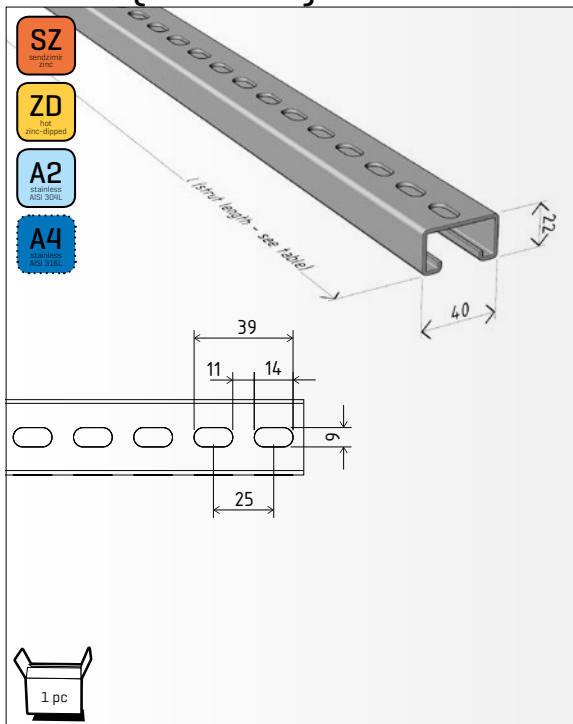
The struts of the STNM series are used for wall mounting of cable routes in places where the anchoring forces should be distributed in poor quality masonry.

Using rectangular nuts MSM/M6-M8 and positioning clamp (see p. 39), it is possible to add another cable route later.

	strut length [mm]	mass [kg/pc]	SZ	ZD	A2
			hardened zinc [17-23 micron]	hot zinc-dipped [80-90 micron]	stainless AISI 304L [AISI 304]
STNM 200 (1,5mm)	200 mm	0,24 kg	ARK - 228020	ARK - 228620	ARK - 238020
STNM 250 (1,5mm)	250 mm	0,30 kg	ARK - 228025	ARK - 228625	ARK - 238025
STNM 300 (1,5mm)	300 mm	0,36 kg	ARK - 228030	ARK - 228630	ARK - 238030
STNM 400 (1,5mm)	400 mm	0,54 kg	ARK - 228040	ARK - 228640	ARK - 238040
STNM 500 (1,5mm)	500 mm	0,61 kg	ARK - 228050	ARK - 228650	ARK - 238050
STNM 600 (1,5mm)	600 mm	0,73 kg	ARK - 228060	ARK - 228660	ARK - 238060
STNM 700 (1,5mm)	700 mm	0,83 kg	ARK - 228070	ARK - 228670	ARK - 238070
STNM 800 (1,5mm)	800 mm	0,97 kg	ARK - 228080	ARK - 228680	ARK - 238080
STNM 900 (1,5mm)	900 mm	1,09 kg	ARK - 228090	ARK - 228690	ARK - 238090
STNM 1000 (1,5mm)	1 000 mm	1,21 kg	ARK - 228100	ARK - 228700	ARK - 238100
STNM 1100 (1,5mm)	1 100 mm	1,35 kg	ARK - 228110	ARK - 228710	ARK - 238110
STNM 3000 (1,5mm)	3 000 mm	3,50 kg	ARK - 228300	ARK - 228900	ARK - 238300

- ARK - 228xxx SZ
- ARK - 228xxx ZD
- ARK - 238xxx A2

STNM (2.0 mm) wall strut



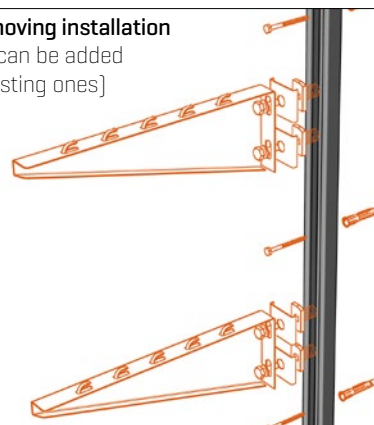
	strut length [mm]	mass [kg/pc]	SZ	ZD	A2
			hardened zinc [17-23 micron]	hot zinc-dipped [80-90 micron]	stainless AISI 304L [AISI 304]
STNM 1200 (2,0mm)	1 200 mm	2,04 kg	ARK - 228120	ARK - 228720	ARK - 238120*
STNM 1300 (2,0mm)	1 300 mm	2,14 kg	ARK - 228130	ARK - 228730	ARK - 238130*
STNM 1400 (2,0mm)	1 400 mm	2,24 kg	ARK - 228140	ARK - 228740	ARK - 238140*
STNM 1500 (2,0mm)	1 500 mm	2,41 kg	ARK - 228150	ARK - 228750	ARK - 238150*
STNM 1600 (2,0mm)	1 600 mm	2,54 kg	ARK - 228160	ARK - 228760	ARK - 238160*
STNM 1700 (2,0mm)	1 700 mm	2,77 kg	ARK - 228170	ARK - 228770	ARK - 238170*
STNM 1800 (2,0mm)	1 800 mm	2,90 kg	ARK - 228180	ARK - 228780	ARK - 238180*
STNM 1900 (2,0mm)	1 900 mm	3,03 kg	ARK - 228190	ARK - 228790	ARK - 238190*
STNM 2000 (2,0mm)	2 000 mm	3,24 kg	ARK - 228200	ARK - 228800	ARK - 238200*
STNM 2100 (2,0mm)	2 100 mm	3,36 kg	ARK - 228210	ARK - 228810	-
STNM 2200 (2,0mm)	2 200 mm	3,53 kg	ARK - 228220	ARK - 228820	-
STNM 2300 (2,0mm)	2 300 mm	3,67 kg	ARK - 228230	ARK - 228830	-
STNM 2400 (2,0mm)	2 400 mm	3,82 kg	ARK - 228240	ARK - 228840	-
STNM 2500 (2,0mm)	2 500 mm	3,98 kg	ARK - 228250	ARK - 228850	-
STNM 2600 (2,0mm)	2 600 mm	4,16 kg	ARK - 228260	ARK - 228860	-
STNM 2700 (2,0mm)	2 700 mm	4,27 kg	ARK - 228270	ARK - 228870	-
STNM 2800 (2,0mm)	2 800 mm	4,39 kg	ARK - 228280	ARK - 228880	-
STNM 2900 (2,0mm)	2 900 mm	4,51 kg	ARK - 228290	ARK - 228890	-
STNM 3000 (2,0mm)	3 000 mm	4,70 kg	ARK - 228302	ARK - 228902	-
STNM 6000 (2,0mm)	6 000 mm	9,40 kg	ARK - 228602	-	-

[*] sheet metal thickness 1.5 mm

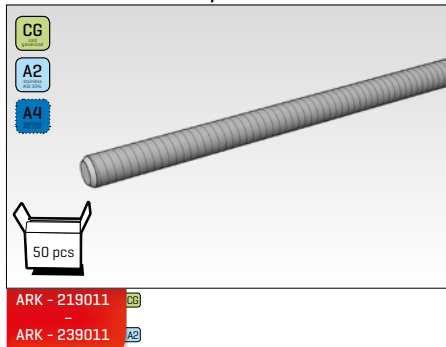
- ARK - 228xxx SZ
- ARK - 228xxx ZD
- ARK - 238xxx A2

Mounting type - moving installation

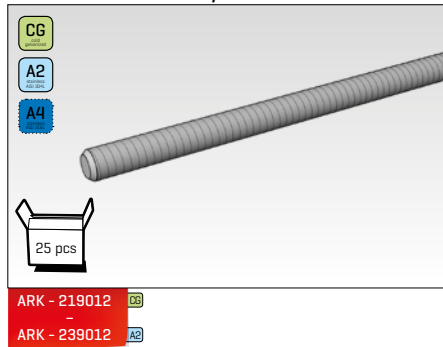
(additional routes can be added in-between the existing ones)



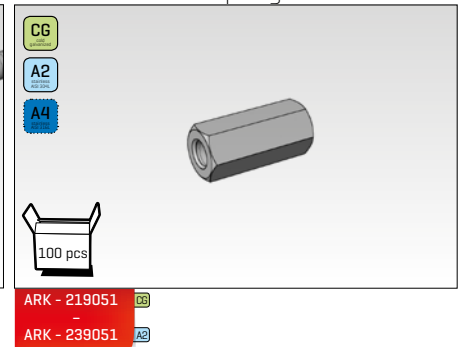
Threaded rod M6/1 m



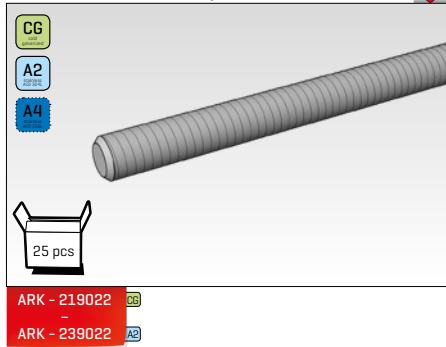
Threaded rod M6/2 m



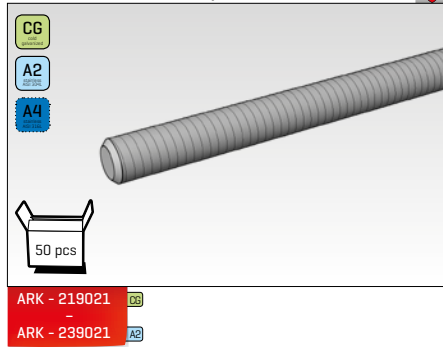
Threaded rod coupling M6



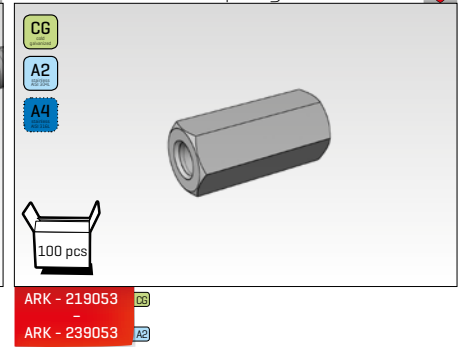
Threaded rod M8/2 m



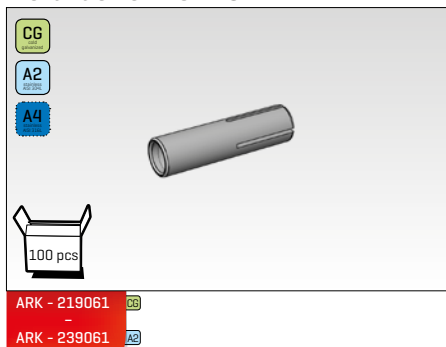
Threaded rod M8/1 m



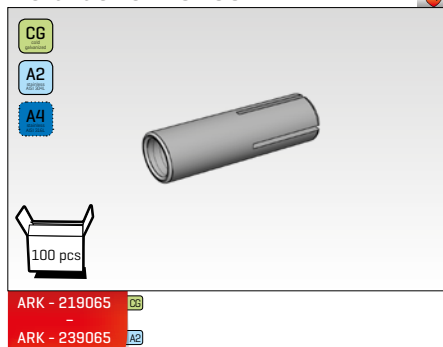
Threaded rod coupling M8



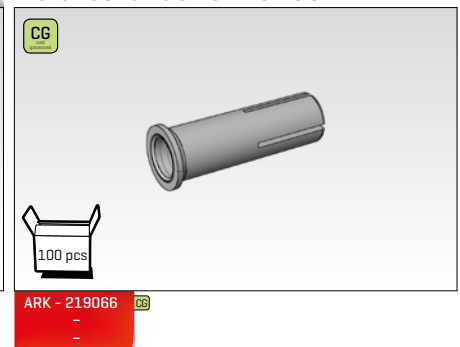
Metal dowel M6x25



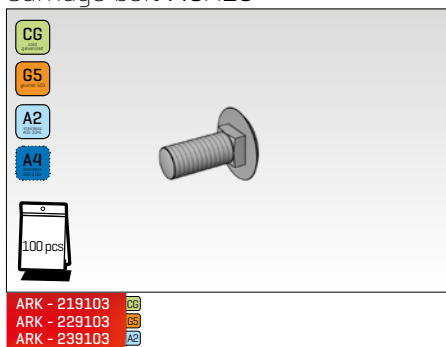
Metal dowel M8x30



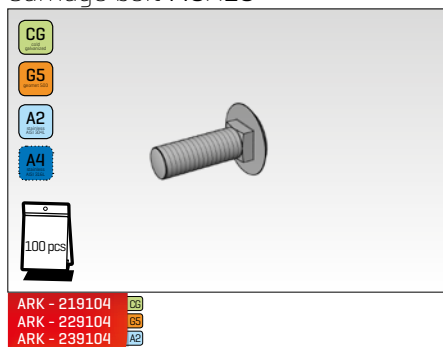
Metal collar dowel M8x30



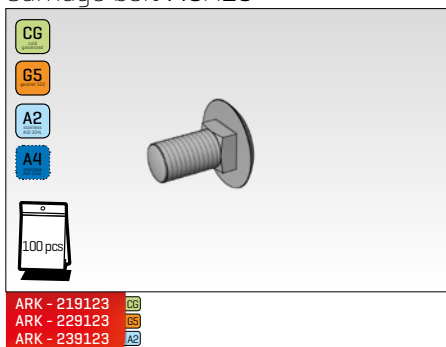
Carriage bolt M6x16



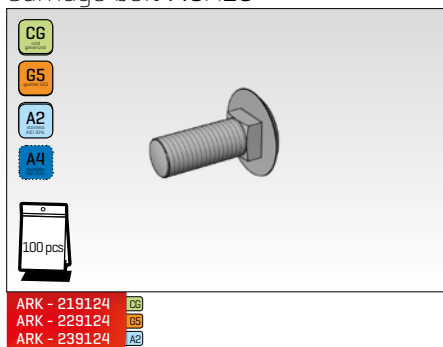
Carriage bolt M6x20



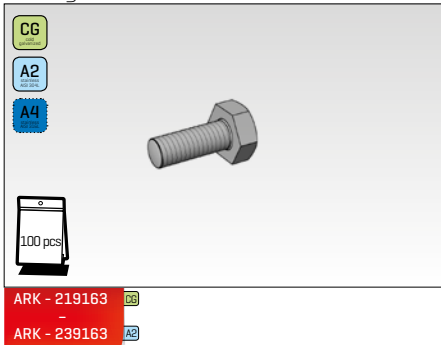
Carriage bolt M8x16



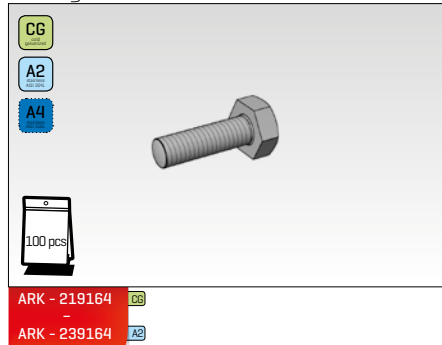
Carriage bolt M8x20



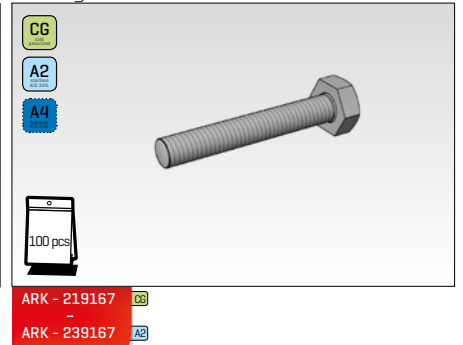
Hexagonal bolt M6x16



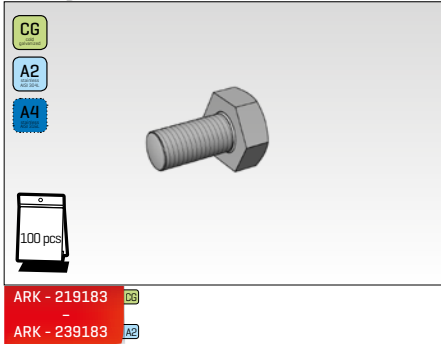
Hexagonal bolt M6x20



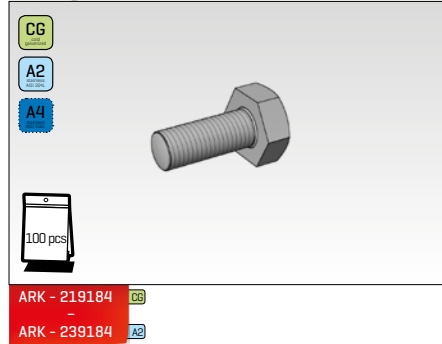
Hexagonal bolt M6x40



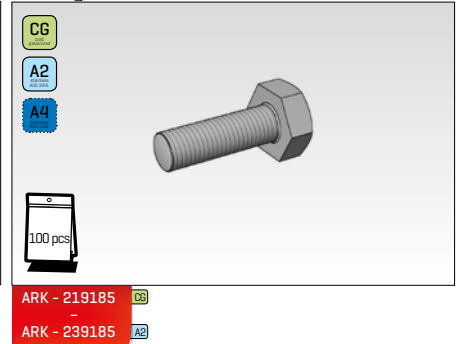
Hexagonal bolt M8x16



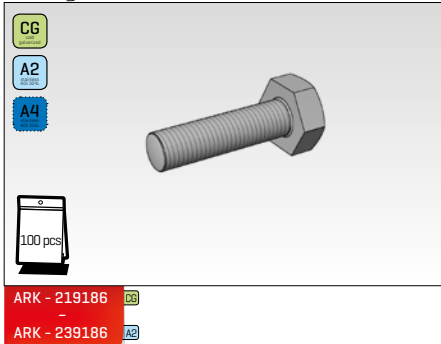
Hexagonal bolt M8x20



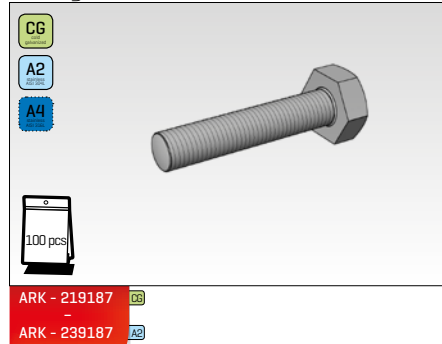
Hexagonal bolt M8x25



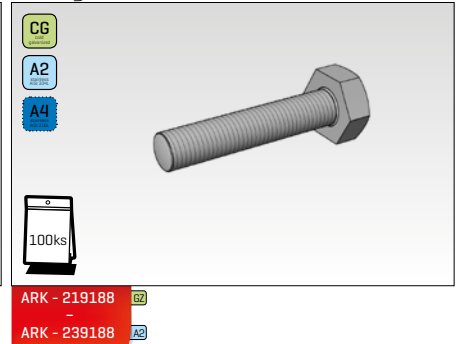
Hexagonal bolt M8x30



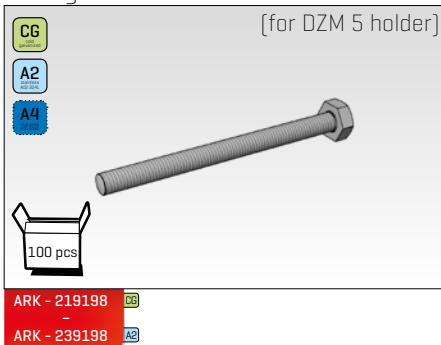
Hexagonal bolt M8x40



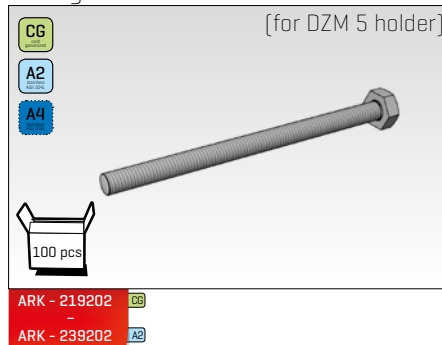
Hexagonal bolt M8x50



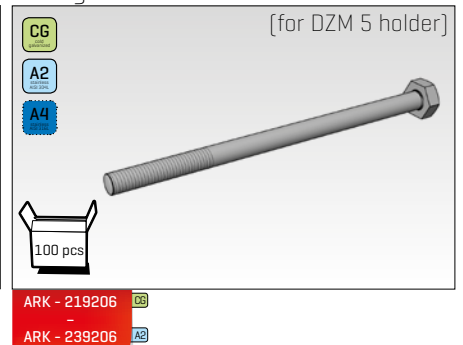
Hexagonal bolt M8x100



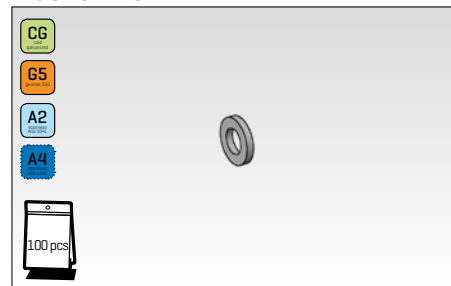
Hexagonal bolt M8x120



Hexagonal bolt M8x140

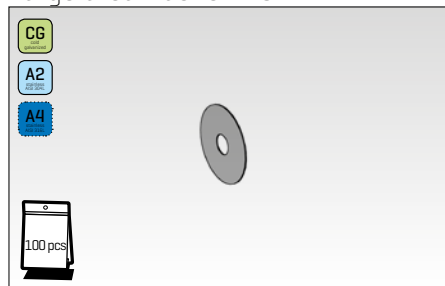


Washer M8



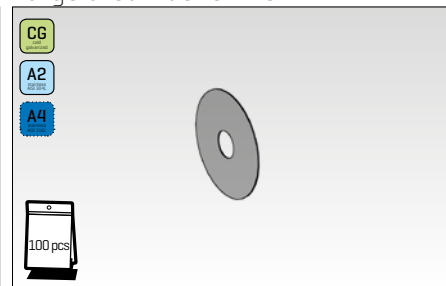
ARK - 219320
ARK - 229320
ARK - 239320

Large area washer M6



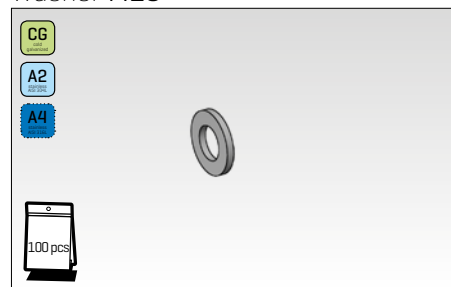
ARK - 219311
-
ARK - 239311

Large area washer M8



ARK - 219321
-
ARK - 239321

Washer M10



ARK - 219330
-
ARK - 239330

Collar nut M6



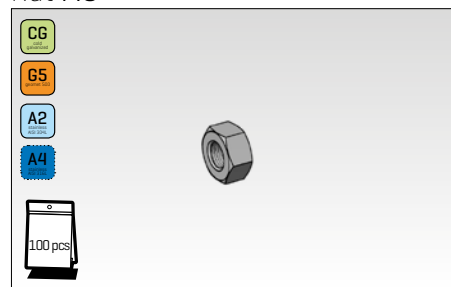
ARK - 219411
ARK - 229411
ARK - 239411

Collar nut M8



ARK - 219421
-
-

Nut M8



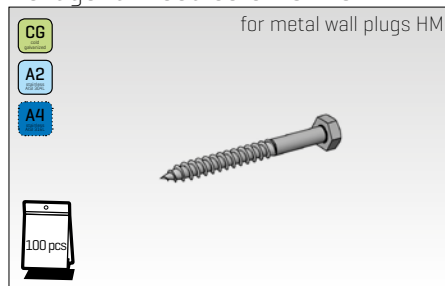
ARK - 219420
ARK - 229420
ARK - 239420

Hexagonal wood screw 6x60



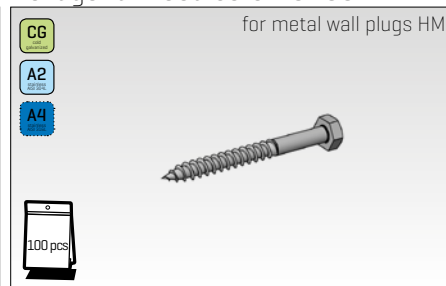
ARK - 219510
-
ARK - 239510

Hexagonal wood screw 6x70



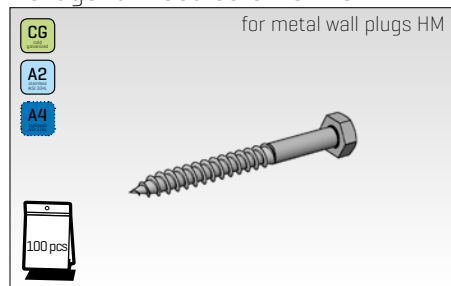
ARK - 219511
-
ARK - 239511

Hexagonal wood screw 6x80



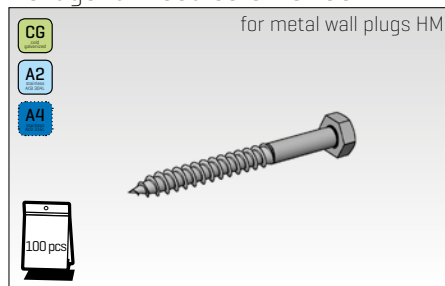
ARK - 219512
-
ARK - 239512

Hexagonal wood screw 8x70



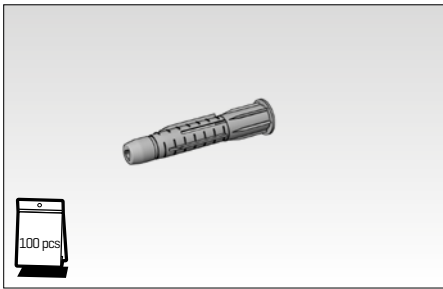
ARK - 219521
-
ARK - 239521

Hexagonal wood screw 8x90



ARK - 219523
-
ARK - 239523

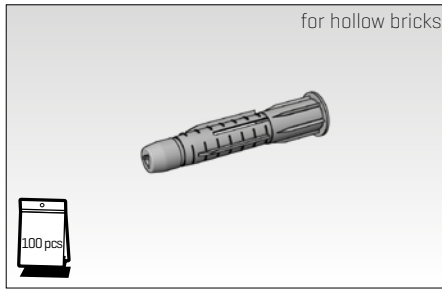
Wall dowel 10x60 NYLON UH-L



ARK - 219091
-
-

Wall dowel 12x72 NYLON UH-L

for hollow bricks



ARK - 219092
-
-

Sheet metal wall plug M8/60

CG



ARK - 219081
-
-

Sheet metal wall plug M10/60



ARK - 219083
-
-

Girder anchor M6x65



ARK - 219071
-
-

Girder anchor M8x85



ARK - 219075
-
-

Metal wall plug HM S M6/12x52

for hollow bricks



ARK - 219067
-
-

Metal wall plug HM SS M8/13x55

for hollow bricks



ARK - 219069
-
-

Metal wall plug HM S M6/12x65

for hollow bricks



ARK - 219068
-
-

Metal wall plug HM SS M8/13x68

for hollow bricks



ARK - 219070
-
-

Foldable wall plug KD 6

for hollow bricks



ARK - 219095
-
-

Foldable wall plug KD 8

for hollow bricks



ARK - 219097
-
-

Chemical anchoring CH-VSF-300C

summer 300ml



ARK - 219601
-
-

Chemical anchoring CH-VSF-300C/W

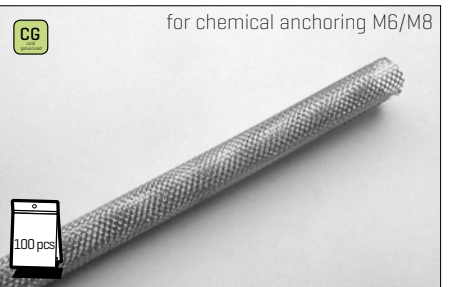
winter 300ml



ARK - 219602
-
-

Metal strainer 12x1000mm

for chemical anchoring M6/M8



ARK - 219603
-
-

Rope tightener NLM



CG

1 pc

ARK - 219925
-
-

Wire 3mm (FeZn)

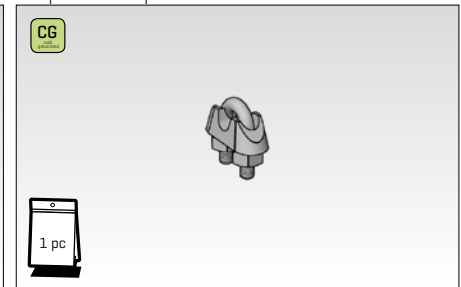


CG

50 m

ARK - 219910
-
-

Rope clamp 3 mm



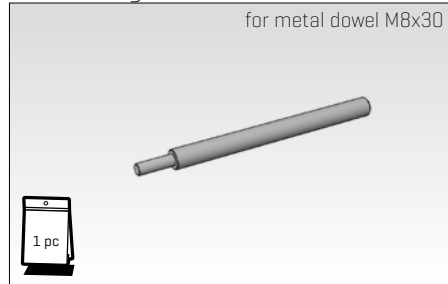
CG

1 pc

ARK - 219920
-
-

Positioning tool UKH

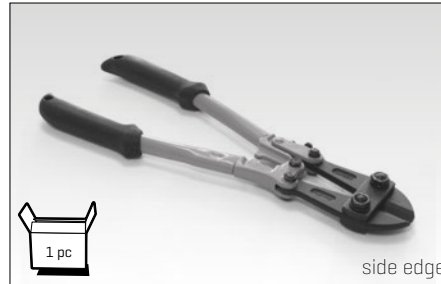
for metal dowel M8x30



1 pc

ARK - 219960

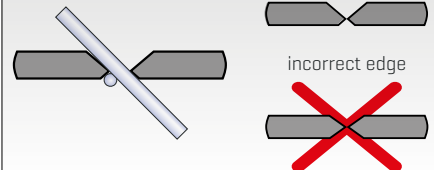
MERKUR scissors



1 pc

ARK - 219952

Use of scissors MERKUR
correct placing of scissors
on sheared wire



correct edge

incorrect edge

Trapezoidal scissors, medium

for cutting metal plates
of max. 1.2 mm



1 pc

ARK - 219954

Trapezoidal scissors, large

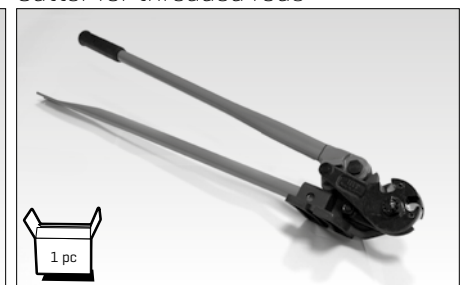
for cutting metal plates
of max. 1.5 mm



1 pc

ARK - 219955

Cutter for threaded rods



1 pc

ARK - 219958

pliers HMZ 1

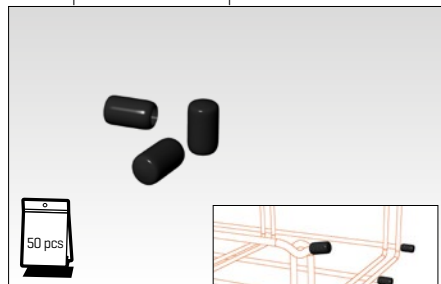


1 pc

for metal wall plugs for hollow space

ARK - 219959

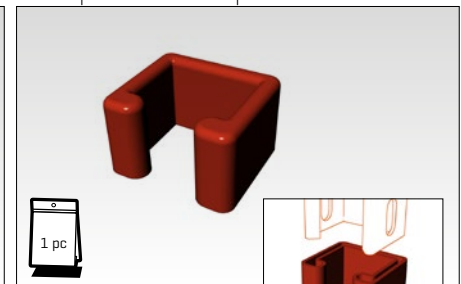
OK 1 protective cap for wires



50 pcs

ARK - 219971

OK 2 protective cap for struts

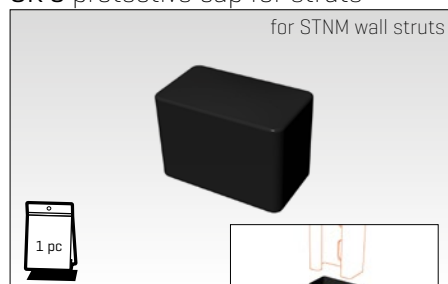


1 pc

ARK - 219972

OK 3 protective cap for struts

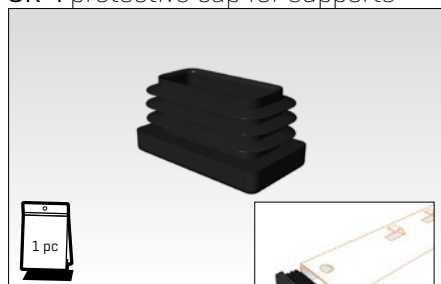
for STNM wall struts



1 pc

ARK - 219973

OK 4 protective cap for supports



1 pc

ARK - 219974

zinc spray - zinc 98% (400 ml)



1 pc

ARK - 219981

FIRE RESISTANT MOUNTING ASSEMBLY MANUAL FOR ROUTES WITH FUNCTIONAL INTEGRITY

GENERAL INFORMATION

p. 56 – 60

ROUTES WITH FUNCTIONAL INTEGRITY ACCORDING TO
CURVE OF CONSTANT TEMPERATURE “PH”

p. 61 – 68

ROUTES WITH FUNCTIONAL INTEGRITY ACCORDING TO
NORM TEMPERATURE CURVE “P”

p. 69 – 78

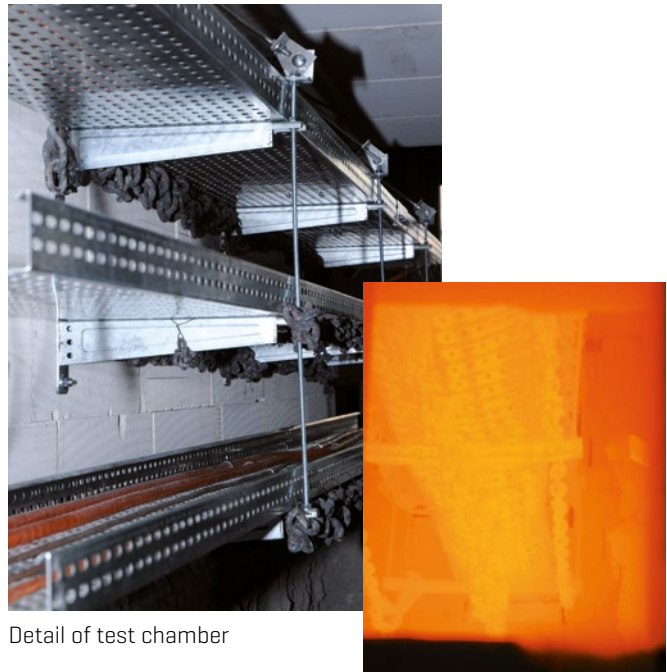


Designing and implementing constructions so as to prevent the outbreak and further spreading of fire, whilst maintaining the protection of any endangered persons – these are the fundamental requirements of the regulations not only in the Czech Republic, but worldwide. Numerous active devices are installed in buildings in order to prevent the outbreak of fire, to prevent its spreading and to protect the persons threatened by the fire.

These devices include electric fire alarms, stationary fire quenching equipment, installations for drawing off heat and smoke, emergency lighting of escape routes etc. All of them need electric power supply for their operation and communication links with other elements of the safety system. That is why it is absolutely essential to retain the functionality of such power and communication circuits.

Considering these reasons regulations have been implemented in the field of fire safety that deal with the problems of delivering electric power to the above-mentioned devices. Also the cable routes are part of this supply chain, and they shall remain functional in case of fire for permitting the end equipment to fulfil its function correctly.

The ability of the cable routes to fulfil their function even under extreme fire conditions is tested in specialized labs where the cable routes are installed in test chambers and then exposed to simulated fire conditions. The test of functional integrity, accordingly, does not concern only the separate cable trays, but their whole systems including the installed cabling and the carrying elements as a functional system. Based upon these tests the cable carrying systems are then designated by a class of functionality of the cable system P15(30, 60, 90, 120)-R, or PH P15(30, 60, 90, 120)-R, by which the respective testing institute confirms whether the given elements of the installation and their combinations are suitable for assembling fire resistant cable routes under the given parameters.



Detail of test chamber

Temperature curves and what do P, PH and Pxx mean?

The designation "P" [alternatively "PH" or "Pxx"] defines the type of the temperature curve [the anticipated development of temperature depending on the time during a simulated fire, as used for the test of functional integrity] that the cable routes with this designation is able to withstand.

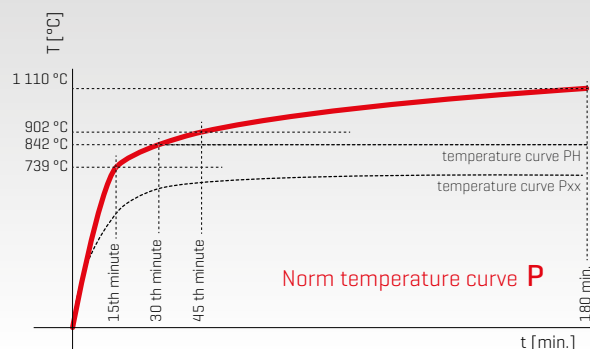
Distortion as a consequence of extreme temperatures

Cable routes that are exposed to the effects of high temperatures succumb to distortions due to thermal dilatation of the trays, but also due to changes of the mechanical properties of the material they are made of. Both these factors account for the fact that distortions appear in the cable routes loaded by cabling, which is manifested in particular by sagging of the routes between the support points. Such distortions of the cable routes are logical and inevitable consequences of processes taking place under the exposure to high temperatures, and it is practically impossible to eliminate them. That is the reason why the deformation should not exceed certain limit values given by the functionality of the routes as a whole [e.g. the insulation layers of the cabling cannot be damaged]. Also, the potential deformation of the cable route should occur as early as possible,

Classification of functional integrity “P”

Under the **P regime** the cable routes are subject to strain of so called norm curve of temperature with following course of temperatures:

time	temperature reached in test chamber
15th minute	739 °C
30th minute	842 °C
45th minute	902 °C
60th minute	945 °C
90th minute	1 006 °C
120th minute	1 049 °C
180th minute	1 110 °C



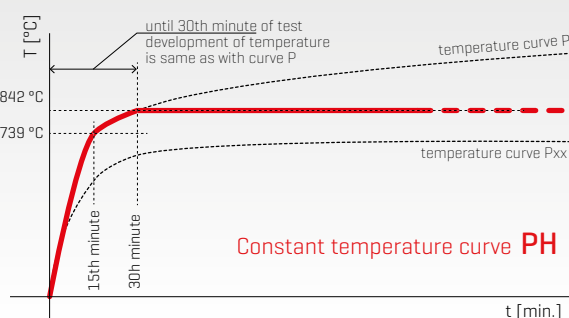
Classification of functional integrity “PH”

PH defines a temperature curve having the same course as during the classification of the P type until the 30th minute of the test. Beginning with the 30th minute the cable route is further subjected to constant temperature of 842 °C. This temperature curve has been designed specifically, because the majority of new and large facilities are equipped with stationary fire safety devices for active fire fighting. They reduce the temperatures within the given space during the fire (stable sprinklers, equipment for drawing off smoke and heat) and can prevent further increase of temperature above the test value of 842 °C. E.g. stable sprinkler extinguishers can be activated when temperature has increased above approximately 68 °C [according to the setting of the temperature fuse]. This makes the

time	temperature reached in test chamber
15th minute	739 °C
30th minute	842 °C

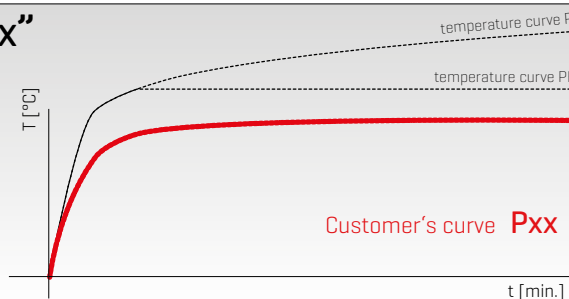
installation of equipment withstanding temperatures of 1 000 °C obsolete and expensive.

Many end devices installed in fire resistant tracks have their maximum operating temperature only approximately 450 – 500 °C [e.g. fans etc.] and for their maintenance the temperature resistance according to the curve “PH” is sufficient.



Classification of functional integrity “Pxx”

Pxx means that the manufacturer has chosen his own temperature curve for the purpose of testing. According to his consideration the chosen test criteria should be sufficient from the technical and commercial viewpoints. The designation “xx” indicates the maximum temperature to which the cable route is exposed.



ideally prior to the termination of the process of so called ceramising of the cables, while further deformation should either not take place at all, or remain as small as possible. This fact, along with the overall integrity of the route [i.e. during exposure to heat the overall failure of the cable should not occur, for instance due to the collapse of some carrying elements] is of decisive importance for the capacity of the cable track to duly fulfil its function in the course of a real fire.

How do fire resistant cables work?

The insulating sleeve sandwich of fire resistant cables is made of materials having current properties of insulating plastic materials under normal conditions [flexibility, electrical strength etc.]. However, as opposed to current plastic material, when this type of cabling gets exposed to high temperatures, the plastic layers do not melt and burn out [which would later result in uncovering the cable core with the consequent short-circuit], but the insulating layers of fire resistant cables succumb to the process of so called ceramisation. During the process of ceramisation the plastic particles of the sleeve burn out while the filling melts into a consistent and conjoined layer that ensures the insulation function even in the course of long-

time exposure to high temperatures. Unfortunately these layers after the ceramisation are very brittle and sensitive to shape distortions. Consequently, for the functional integrity of the cable route, it is extremely important that the fire resistant cables are as protected as possible against potential distortions or another destructive interventions that may occur.

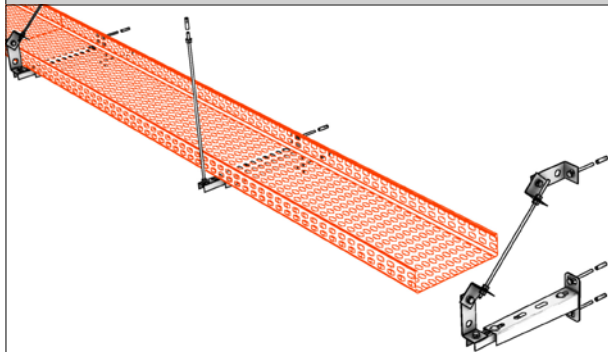
Criteria for passing the resistance test

The whole set of cable routes and cabling creates one functional system where each part affects both the whole and the remaining parts. The interlinked system is also subject to influences that may seem negligible at first sight, and it is quite difficult to divide the system into single parts and to test them separately. Consequently, the fire resistance test shall always concern the complete functional route in which, in the course of exposure to temperatures according to the following temperature curves, the functionality of the electric circuits carried within the trays is checked at regular intervals. The only essential parameter, and also the sole criterion for the successful passing of the functional integrity test, is the 100% functionality of all electric circuits installed in the cable track over the whole duration of the test.

Different mountings according to: ZP 27-2008, STN 92 0205 and DIN 4102-12

Because there are more suppliers of cable mesh trays on Czech market and of course more manufacturers of the cables, the basic cable tracks are defined in the testing regulations for simplification.

NORM MOUNTING



example of wall mounting

Norm mounting is defined by regulations in a specific and detailed manner. In the case of cable mesh trays these requirements must be strictly fulfilled:

REQUIREMENTS FOR NORM MOUNTING IMPLEMENTATION

width of cable trays max. 300 mm
height of sidewall 60 mm [exactly]
cantilever spacing 1200 mm [exactly]
sheet metal thickness 1.5 mm [exactly]
perforation share of cable tray 15%±5%
free ends of cantilevers shall be fixed with threaded rods
track loading 10 kg/m max.

If the above requirements have not been met – if the design differs in any of the points, the installation can not be considered as a “norm” and shall be handled as “not normed mounting”.

ADVANTAGES

option of using cabling from manufacturer without realisation of the test itself. Also other cables than the ones that passed fire resistance tests with the given system can be deposited onto the structure [according to ZP 27/2008 and STN 92 0205:2010].

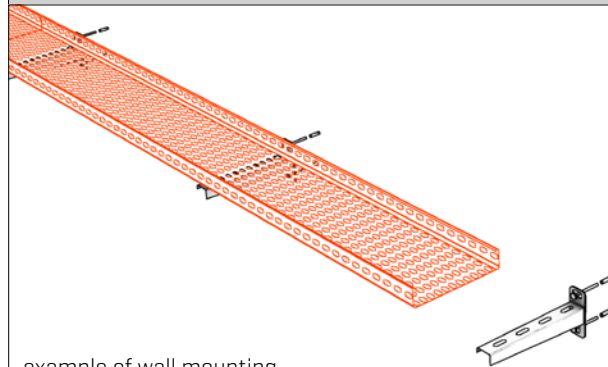
DISADVANTAGES

the main disadvantage of norm mounting as opposed to not normed mounting are higher material demands, and in particular a time consuming installation of the cable track. Of course, both lead to higher financial costs than in case of a comparable not normed mounting.

impossibility to load a cable route with cabling over 10 Kg/m, irrespectively of tray size and of other elements of the route

60 mm sidewall height. For most manufacturers, it represents non typical production made on request and, accordingly, delivery terms of these trays tend to be longer in comparison to standard production [50 mm or 100 mm height].

NOT NORMED MOUNTING



example of wall mounting

If it is technically possible, i.e. if option of installation of the same type of cabling exists [for reasons of time availability, better price etc.] as the type that was tested by the manufacturer of the cable mesh trays, then not normed mounting is more beneficial.

REQUIREMENTS FOR NOT NORMED MOUNTING IMPLEMENTATION

No specific requirements have been prescribed by regulation for not normed mounting.

ADVANTAGES

higher loading capacity of route [up to 15 kg/m with Linear cable trays and from 2 up to 20 kg/m with MERKUR 2 cable trays]

better flexibility e.g. optional application of supports and threaded rods for spatial installation

less material – cost savings

considerably easier assembly – saving time needed for mounting

broader choice of components [especially tray sizes]

DISADVANTAGES

necessity to maintain the same manufacturer and type of cabling which the given type of mounting was certified with

From the viewpoint of functionality of the cable route the chosen type of mounting [norm/not normed] is insignificant. What is important is fulfilling the requirements of the functional period. It is up to the designer and the supplying company which type of the cable track will be chosen as the more suitable one for the particular application.

Specific impacts of standard upon wire mesh cable trays

Unfortunately the test regulation ZP 27/2008 has left the wire mesh trays aside down to the present day, offering only full-sheet tray alternatives for the "Norm route" (e.g. the LINEAR system) and for cable grids called "Ladders". **Due to this reason the wire mesh cable system cannot achieve classification for the time being [covering the so-called "Norm" execution of the respective mounting], since the standard does not offer such option.** Anyway, our cable mesh trays MERKUR 2 successfully passed the test of functional integrity, including under the P curve, as early as in 2011 and repeatedly in 2013.

MERKUR 2 system from viewpoint of functional integrity tests and their impact upon the practice

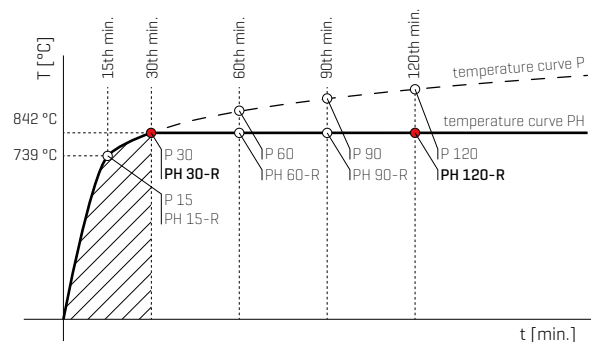
As to the actual utilization of the M2 system in practical operation, there are only two restrictions in the light of the present legal regulations, but they are not that substantial as they might seem at first sight.

1. UTILISATION OF CABLING

Norm mounting, as opposed to the other types, permits the use of any cabling that fulfils separately the prescribed parameters of fire resistance. The classification of the not norm mounting is always related to the type of cabling with which it was tested. The M2 system has passed all tests with the installation of the PRAKAB, NKT and ELKOND [SK] cabling, representing the most readily available, most frequented, and also one of the most efficient ones as regards the price/performance ratio in our conditions. In the majority of cases this cable type has already been chosen by the customer in advance, or the originally suggested type can be easily replaced by these cables.

2. TEMPERATURE CURVE AND THE MAXIMUM TEMPERATURE

The currently requested classifications for cable tracks are usually defined in relation to the "P" curve of temperature [see table on the next page]. The testing of functional integrity of the M2 system was carried out according to the "PH" curve. However, the P and PH curves are very similar [see the following diagram]. Both curves are fully identical until the 30th minute of the test, and only then they are seen to diverge. Whereas the P curve continues to rise slowly, the PH curve stagnates at the level of 842°C that has been reached exactly at the 30th test minute.





Considering the practice of implementing cable routes with the requirement of functional integrity during a fire [see table at the bottom of this page], it is obvious that the resistance of the route of 30 minutes and less is fully sufficient for the substantial part of applications. This means that in such cases the requirement of the building will be met by the "norm and not norm" execution alike, while the economic benefits of the latter go without saying [see comparison on the next page].

Currently requested classification of functional integrity

for some selected examples of installation of fire safe routes for ensuring the fire security of buildings, see ČSN 730848 – cable distributions with functional integrity

field of application	specification of use	classification of functional integrity
electric fire alarms, including central protection desks	supply cabling of exchange	not functional (an exchange having its own battery)
	control cabling to elements that need only signal to switch over to their fire function without the need of the cabling further on	P 15-R
	command cabling to elements needing supply over the whole time of their operation, as ensured by EPS (flap valves held in open position by EPS tension, electric valves etc..) – during their functioning	P 15-R up to P 90-R (PH 90-R)
stationary and automatic, semi-stable extinguishers, and auxiliary extinguishing equipment	stable – powering fire pumps	P 30-R up to P 90-R (PH 90-R)
	semi-stable	not functional (no power needed)
	auxiliary – depending on project	no determination in advance (depending on the project)
equipment for drawing off heat and smoke	fire fans	P 30-R
	smoke flap valves	P 30-R
pumps for fire fighting water		min. P 30-R
door opening		acc. to chosen type, usually P 15-R
door closing		acc. to chosen type, usually P 15-R
broadcasting		P 30-R
emergency lights	according to Czech Standards	P 15-R up to P 60-R (PH 60-R)
	according to European Standards	P 60-R (PH 60-R)
air conditioning	switching off air conditioning	P 15-R
fire elevator		P 45-R (PH 45-R)
evacuation elevator		P 45-R (PH 45-R)
openings for the air inlet		openings for air inlet depending on type, usually P 15-R up to P 30-R
fans	fans for aeration of protected escape routes	P 15-R up to P 60-R (PH 60-R)

	PAVUS, a.s. AUTORIZOVANÁ OSOBA AO 216
Číslo zakázky : 510021/Z220100059	POŽÁRNĚ KLASIFIKAČNÍ OSVĚDČENÍ POŽÁRNÍ ODOLNOSTI č. PKO-10-002 pro výrobek NOSNÉ KABELOVÉ SYSTÉMY MERKUR 2 provedené na základě Protokolu o zkoušce požární odolnosti č. FIRES-FR-161-09-AUNS č. FIRES-FR-175-09-NUIS Stanoviska k funkčnosti při požáru s klasifikací č. FIRES-JR-076-09-NURS
Objednatel: K.B.K. fire, s.r.o. Rudná 1117/30a 703 00 Ostrava	Výrobce: ARKYS, s.r.o. Podstránecká 1 627 00 Brno
Normativní podklady: Zkušební předpis ZP-27/2008 PAVUS, a.s. »Pro stanovení třídy funkčnosti kabelů a kabelových nosných konstrukcí – kabelových tras v případě požáru«	Požárně klasifikační osvědčení obsahuje 12 stran textu + 12 stran příloh Počet výtisků: 4 Výtisk číslo: 1
<small> PROSECKÁ #1374, 190 00 PRAHA 9 – PROSEK, e-mail: zaji@pavus.cz, http://www.pavus.cz IČ: 00163174, DIČ: CZ00163174, v ČR veškerým Místním soudem v Praze odsl. B, vložka 2306, Tel.: +420 286 019 587 Fax: +420 286 019 590 Pobočka Veselí nad Lužnicí Čtvrt. J. Hybeše 876, 391 81 Veselí nad Lužnicí, e-mail: veseli@pavus.cz Tel.: +420 381 581 125-0 Fax: +420 381 581 127 </small>	

	PAVUS, a.s.
Číslo zakázky : 512111/Z220120276	POŽÁRNĚ KLASIFIKAČNÍ OSVĚDČENÍ POŽÁRNÍ ODOLNOSTI č. PKO-12-034 pro výrobek Nosné kabelové konstrukce – systémy LINEAR 1 provedené na základě: Protokolu o zkoušce FIRES-FR-087-11-AUNS Stanoviska k funkčnosti při požáru s klasifikací FIRES-FR-035.11-AUNS
Objednatel: K.B.K. fire, s.r.o. Rudná 1117/30a 703 00 Ostrava – Vítkovice	Výrobce: Ardıc Elektrik San. ve Tic. Ltd. Şti. Evren mah. Bahar cad. No: 2 Güneşli - Bağcılar / Istanbul Turecko
Dodavatel: ARKYS, s.r.o. Podstránecká 1 627 00 Brno	výhradní dodavatel nosného systému vyr. ARDIC pro ČR a SR Normativní podklady: Zkušební předpis ZP 27/2008 PAVUS, a.s. »Pro stanovení třídy funkčnosti kabelů a kabelových nosných konstrukcí – kabelových tras v případě požáru«
Požárně klasifikační osvědčení obsahuje 11 stran textu Počet výtisků: 3 Výtisk číslo: 1	<small> PROSECKÁ #1374, 190 00 PRAHA 9 – PROSEK, e-mail: zaji@pavus.cz, http://www.pavus.cz IČ: 00163174, DIČ: CZ00163174, v ČR veškerým Místním soudem v Praze odsl. B, vložka 2306, Tel.: +420 286 019 587 Fax: +420 286 019 590 Pobočka Veselí nad Lužnicí Čtvrt. J. Hybeše 876, 391 81 Veselí nad Lužnicí, e-mail: veseli@pavus.cz Tel.: +420 381 581 125-0 Fax: +420 381 581 127 </small>

	
STANOVISKO K FUNKČNOSTI PRI POŽIARI S KLASIFIKACIOU FIRES-JR-009-13-NURS	
Název výrobek: Drátěné káblkové žlaby MERKUR 2 vrátane nosných systémov	Objednávateľ: ARKYS, s.r.o. Podstránecká 1 627 00 Brno Česká republika
Vypracoval: FIRES, s.r.o. Autorizovaná osoba MVRR SR SK01 Osloboditeľov 282 059 35 Batizovce Slovenská republika	Číslo projektu: PR-12-0324 Dátum vydania: 04.04.2013
Počet výtlačkov: 9 Výtlačok číslo: 3	Rozdeľovník výtlačkov: Výtlačok číslo 1: FIRES, s.r.o., Osloboditeľov 282, 059 35 Batizovce, Slovenská republika (elektronická verzia) Výtlačok číslo 2: K.B.K. fire, s.r.o., Heydukova 1093/26, 702 00 Ostrava – Přivoz, Česká republika (elektronická verzia) Výtlačok číslo 3: ARKYS s.r.o., Podstránecká 1, 627 00 Brno, Česká republika (elektronická verzia) Výtlačok číslo 4: PRAKAB PRAŽSKÁ KABELOVNA, s.r.o., Ke Káblu 278, 102 09 Praha 15, Česká republika (elektronická verzia) Výtlačok číslo 5: ELKOND H-HK a.s., Cravická 1228, 028 01 Trstená, Slovenská republika (elektronická verzia) Výtlačok číslo 6: K.B.K. fire, s.r.o., Heydukova 1093/26, 702 00 Ostrava – Přivoz, Česká republika Výtlačok číslo 7: ARKYS s.r.o., Podstránecká 1, 627 00 Brno, Česká republika Výtlačok číslo 8: PRAKAB PRAŽSKÁ KABELOVNA, s.r.o., Ke Káblu 278, 102 09 Praha 15, Česká republika Výtlačok číslo 9: ELKOND H-HK a.s., Cravická 1228, 028 01 Trstená, Slovenská republika
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MERKUR²

INSTALLATION OF ROUTES WITH
FUNCTIONAL INTEGRITY ACCORDING TO
CURVE OF CONSTANT TEMPERATURE "PH"

WITH CLASSIFICATION:

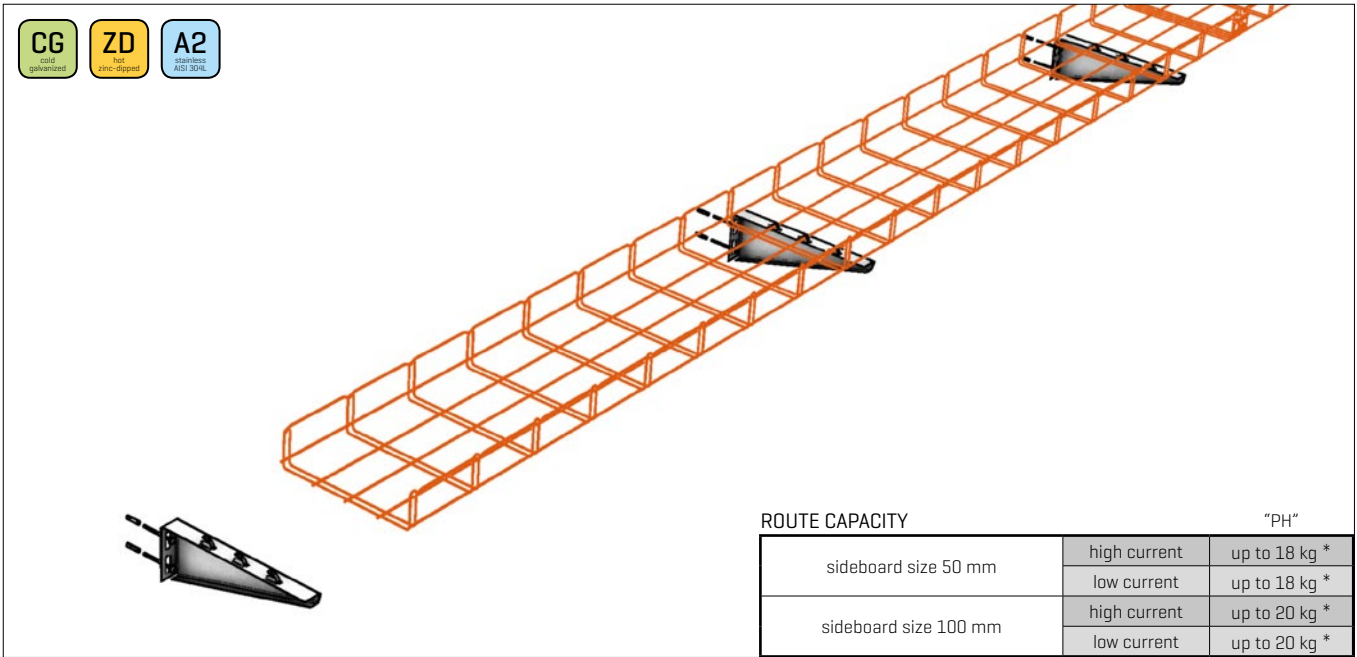
PH 120-R

PS₈₄₂ 120

E 90



Wall mounting **not normed** | on NZM cantilevers



used for current horizontal guiding of one or more storeys of cable routes over vertical walls of buildings. This type of installation can be used both for high current and low current circuits.

ROUTE CAPACITY		"PH"	
sideboard size 50 mm	high current	up to 18 kg *	
	low current	up to 18 kg *	
sideboard size 100 mm	high current	up to 20 kg *	
	low current	up to 20 kg *	

MOUNTING LIMITS		[*] see table on p. 16
maximum spacing of supports	1 000 mm	
cables shall be attached to the tray by SONAP clamps at the beginning and the end of each bend		
balanced distribution of cantilever load with centre of gravity possibly close to its root		



APPLIED ELEMENTS	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1... ₀₀₀
SZM 1 coupling	ARK-2x3010
NZM 50 - 500 cantilever	ARK-2x62... ₀₀

[x] position indicating type of surface finish
 ... positions indicating specific dimension

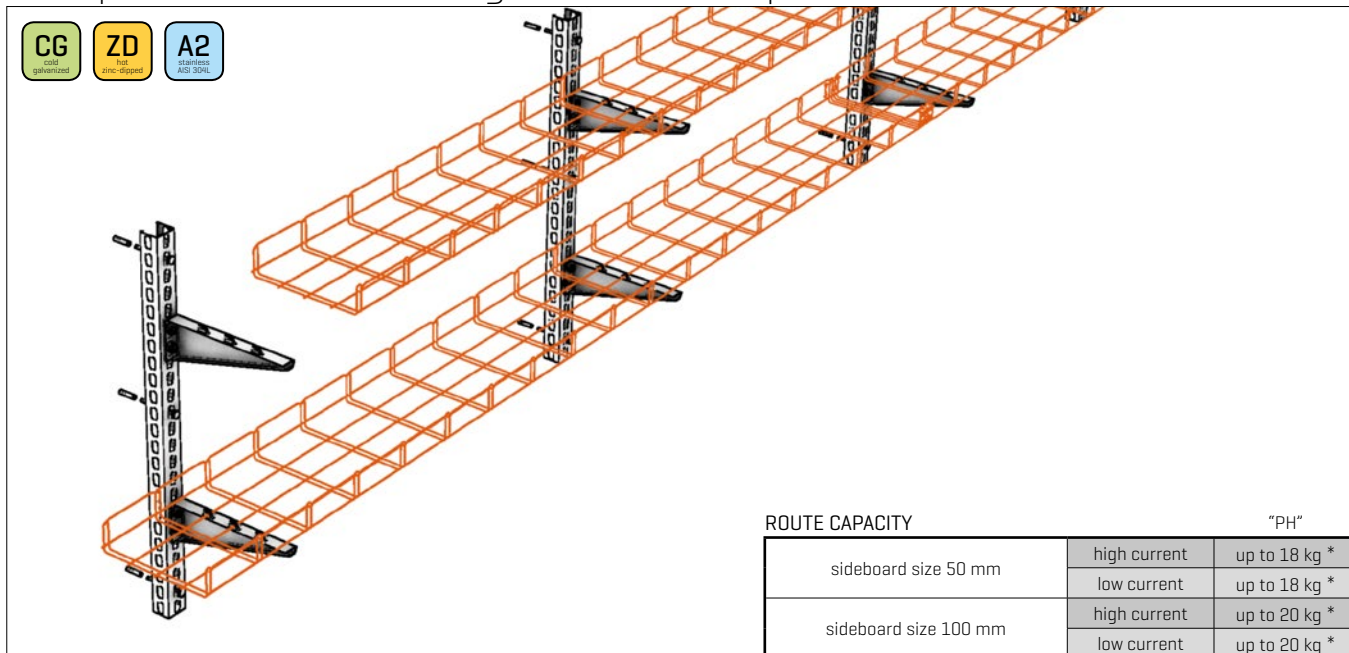
functional integrity according to temperature curve "PH" in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11
high current	Prakab	PH 120-R	PS ₈₄₂ 120	E 30
low current	Prakab	PH 120-R	PS ₈₄₂ 120	E 30

cabling used in testing:

	manufacturer	cabling type	cabling used in testing
constant temperature curve "PH"	Prakab	high current	type PRADlaDur 1-CSKH-V 180; P30-R, PH-120-R, PS30, E30 B2ca s1d0
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1

Compound wall mounting **not normed** | on STPM struts

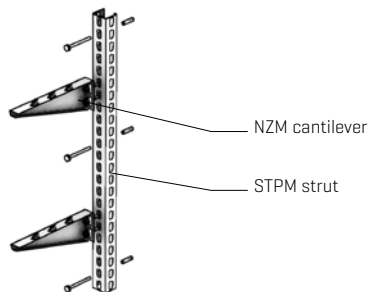


used for current horizontal guiding of one or more storeys of cable routes over vertical walls of buildings. Also possible for more loaded routes attached to walls with difficult anchoring.

ROUTE CAPACITY		"PH"	
sideboard size 50 mm	high current	up to 18 kg *	
	low current	up to 18 kg *	
sideboard size 100 mm	high current	up to 20 kg *	
	low current	up to 20 kg *	

MOUNTING LIMITS [*] see table on p. 16

maximum spacing of supports	1 000 mm
max. spacing of anchoring points on the strut	400 mm
max. number of levels/rows of cable trays	3
min. spacing of cantilevers on one strut (the STPM 300 strut can accommodate only one storey of cable track)	300 mm
cables shall be attached to tray by SONAP clamps at the beginning and the end of each bend	
balanced distribution of cantilever load with centre of gravity possibly close to its root	



APPLIED ELEMENTS	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1 _{xxx}
SZM 1 coupling	ARK-2x3010
NZM 50 - 500 cantilever	ARK-2x50 _{xxx}
STPM strut	ARK-227 _{xxx}

[x] position indicating type of surface finish
_{xxx} positions indicating specific dimension

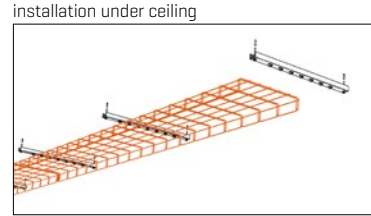
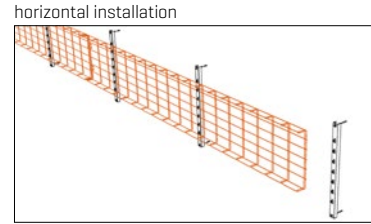
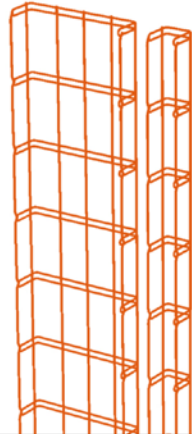
functional integrity according to temperature curve "PH" in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11
high current	Prakab	PH 120-R	PS _{84/2} 120	E 30
low current	Prakab	PH 120-R	PS _{84/2} 120	E 30

cabling used in testing:

	manufacturer	cabling type	cabling used in testing
constant temperature curve "PH"	Prakab	high current	type PRADlaDur 1-CSKH-V 180; P30-R, PH-120-R, PS30, E30 B2ca s1d0
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1

Flat (ascending) installation **not normed** | on PZMP supports

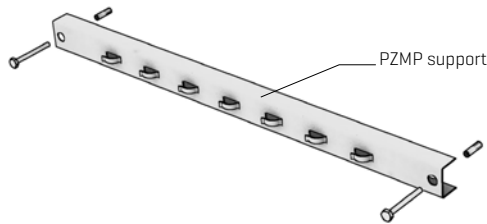


ROUTE CAPACITY		"PH"
sideboard size 50 mm	high current	up to 15 kg *
	low current	up to 15 kg *
sideboard size 100 mm	high current	up to 15 kg *
	low current	up to 15 kg *

used for vertical guiding of tracks in one or more parallel channels of trays upon vertical surfaces of the building. The cabling shall always be attached to the trays by SONAP clamps. This type of installation can be also used horizontally, including routes under the ceiling (see pictures).

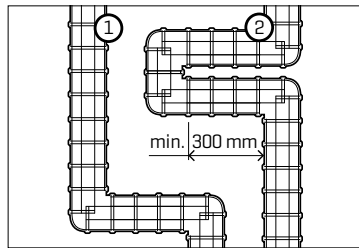
MOUNTING LIMITS [*] see table on p. 16

maximum spacing of supports	1 000 mm
maximum spacing of SONAP clamps (i.e. fixed to each third cross beam)	300 mm
max. length of vertical section of route, in case of longer vertical sections, the route shall be provided with retaining bends (see picture) or with certified installation box for pulling tension relief of the cables	3 500 mm



APPLIED ELEMENTS	order code
MERKUR 2 50 - 300 / 50 - 100 tray	ARK-2x1_..._...
SZM 1 coupling	ARK-2x3010
PZMP 100 - 300 support	ARK-2x62_..._...

implementation of retaining bends in vertical route



Some specialized solutions of retaining positions offered by other suppliers are also available, e.g. ZSE90 pull relief box.

[x] position indicating type of surface finish
... positions indicating specific dimension

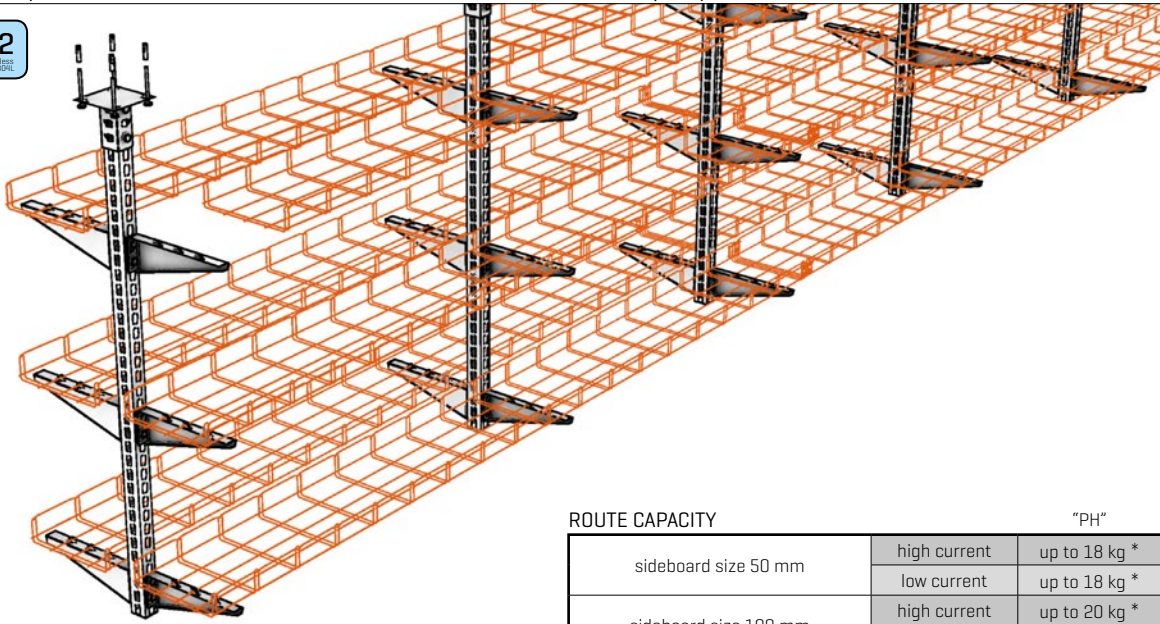
functional integrity according to temperature curve "PH" in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11
high current	Prakab	PH 120-R	PS ₈₄₂ 120	E 30
low current	Prakab	PH 120-R	PS ₈₄₂ 120	E 30

cabling used in testing:

	manufacturer	cabling type	cabling used in testing
constant temperature curve "PH"	Prakab	high current	type PRADlaDur 1-CSKH-V 180; P30-R, PH-120-R, PS30, E30 B2ca s1d0
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1

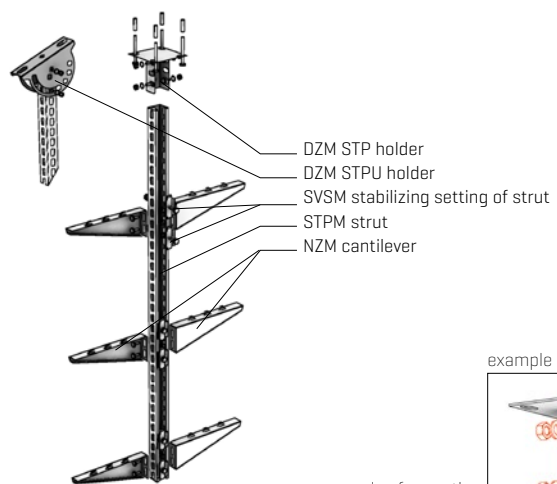
Spatial suspended installation **not normed** | upon STPM struts



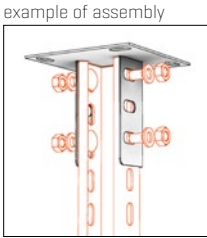
This arrangement serves for guiding routes anchored to the ceiling. They can be installed on one or more levels on struts. Such solution is particularly well adapted for complex routes with crossing on different levels.

ROUTE CAPACITY		"PH"
sideboard size 50 mm	high current	up to 18 kg *
	low current	up to 18 kg *
sideboard size 100 mm	high current	up to 20 kg *
	low current	up to 20 kg *

MOUNTING LIMITS		[*] see table on p. 16
maximum spacing of supports		1 000 mm
maximum load of one strut		100 kg
max. number of levels/rows of cable trays		3
distance between routes at the strut in installations of several levels shall be at least		300 mm
cables shall be fixed by SONAP clamps at the beginning and the end of each bend		
symmetric and balanced distribution of load to prevent deflections of strut		



example of mounting applied connecting elements:
 4x M8x20 carriage bolt
 4x M10 washer
 4x M8 nut



APPLIED ELEMENTS	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1 _{UUU}
SZM 1 coupling	ARK-2x3010
NZM 50 - 500 cantilever	ARK-2x50 _{UU}
STPM strut	ARK-2x7 _{UUU}
SVSM stabilizing setting of strut	ARK-218958
DZM STP holder	ARK-2x4300
DZM STPU holder	ARK-2x4310

[x] position indicating type of surface finish
 UU positions indicating specific dimension

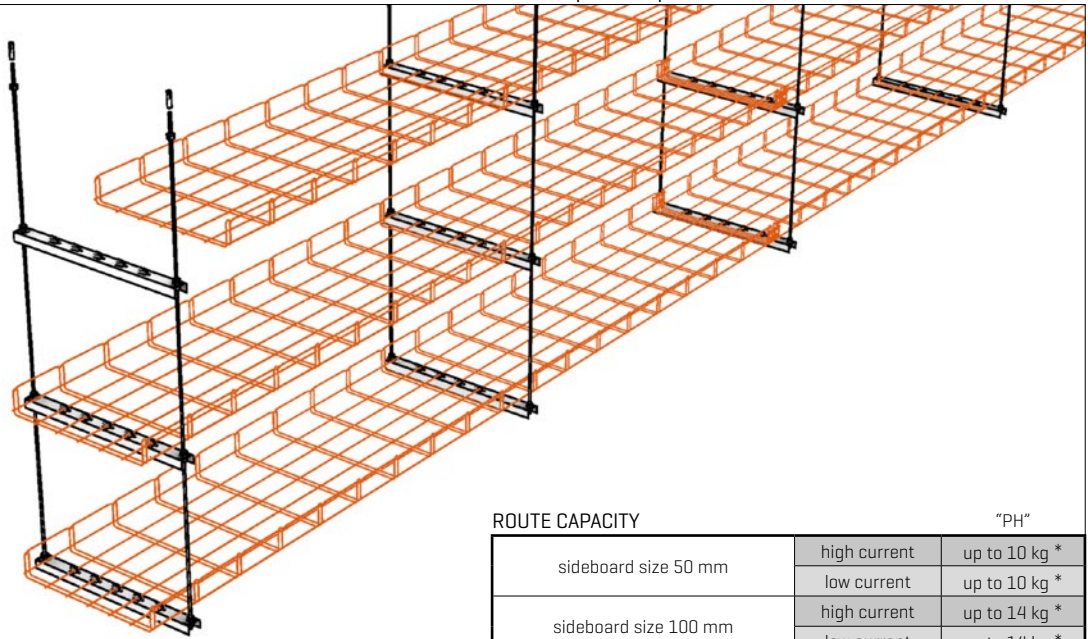
functional integrity according to temperature curve "PH" in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11
high current	Prakab	PH 120-R	PS ₈₄₂ 120	E 30
low current	Prakab	PH 120-R	PS ₈₄₂ 120	E 30

cabling used in testing:

	manufacturer	cabling type	cabling used in testing
constant temperature curve "PH"	Prakab	high current	type PRADlaDur 1-CSKH-V 180; P30-R, PH-120-R, PS30, E30 B2ca s1d0
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1

Spatial suspended installation **not normed** | on pairs of threaded rods

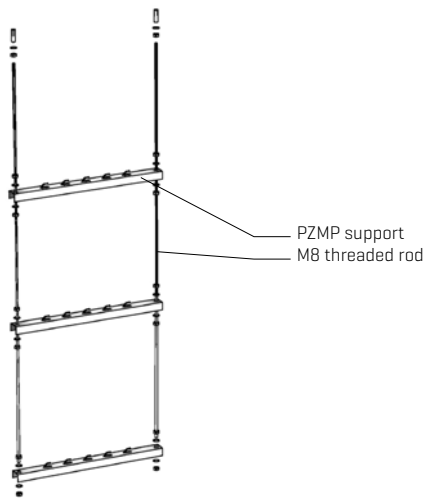


used for spatial guiding of routes anchored to the ceiling. The cable routes can be installed in one or more parallel cable tray channels. It is based upon current spatial assembly using threaded rods.

ROUTE CAPACITY		"PH"
sideboard size 50 mm	high current	up to 10 kg *
	low current	up to 10 kg *
sideboard size 100 mm	high current	up to 14 kg *
	low current	up to 14 kg *

MOUNTING LIMITS [*] see table on p. 16

maximum spacing of threaded rods	1 000 mm
maximum load of one pair of threaded rods	50 kg
max. number of levels/rows of cable trays	3
minimum height distance of supports in case of multiple track assembly	300 mm
cables shall be fixed by SONAP clamps at the beginning and at the end of each bend	
balanced loading of supports to enable uniform load distribution between both rods of pair	



APPLIED ELEMENTS	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1 _{xxx}
SZM 1 coupling	ARK-2x3010
PZMP 100 - 500 support	ARK-2x62 _{xxx}
M8 threaded rod	ARK-2x9021

[x] position indicating type of surface finish
_{xxx} positions indicating specific dimension

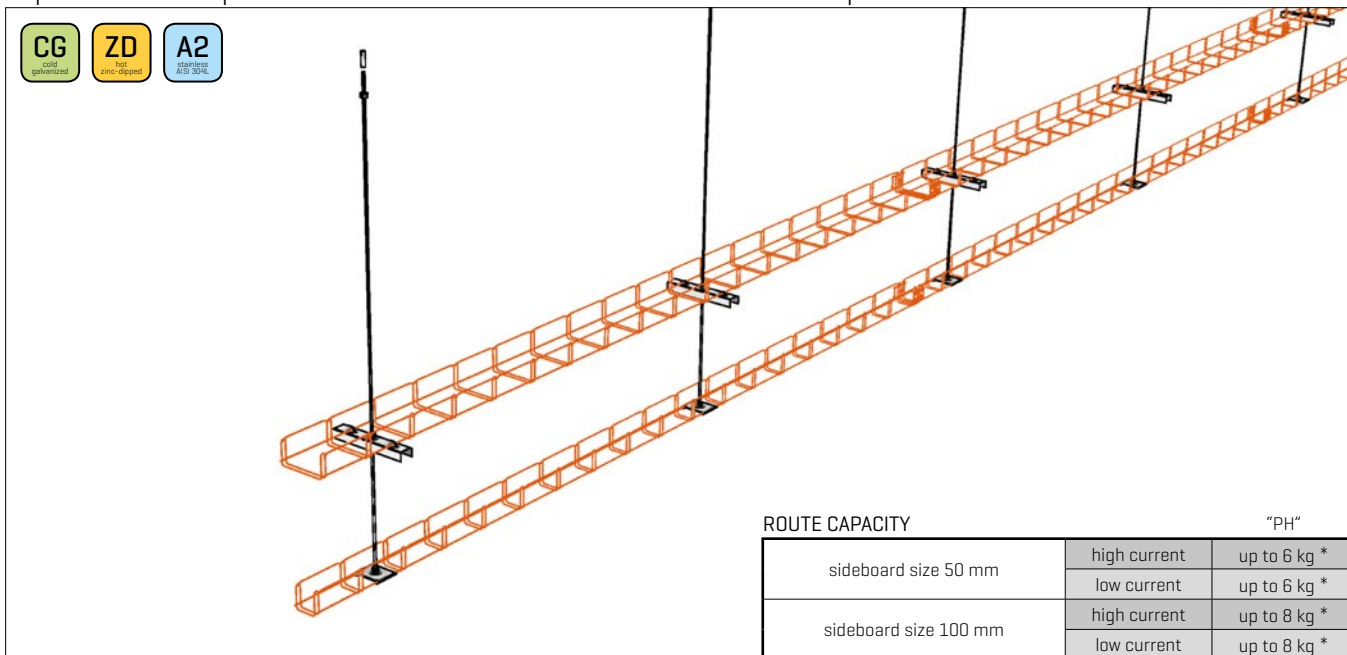
functional integrity according to temperature curve "PH" in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11
high current	Prakab	PH 120-R	PS ₈₄₂ 120	E 30
low current	Prakab	PH 120-R*	PS ₈₄₂ 120	E 30

cabling used in testing:

	manufacturer	cabling type	cabling used in testing
constant temperature curve "PH"	Prakab	high current	type PRADlaDur 1-CSKH-V 180; P30-R, PH-120-R, PS30, E30 B2ca s1d0
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1

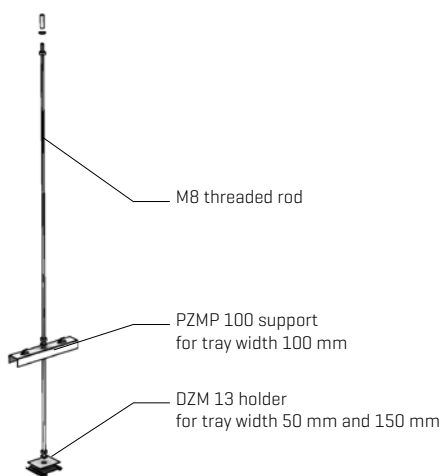
Spatial suspended installation **not normed** | on threaded rods



ROUTE CAPACITY		"PH"	
sideboard size 50 mm	high current	up to 6 kg *	
	low current	up to 6 kg *	
sideboard size 100 mm	high current	up to 8 kg *	
	low current	up to 8 kg *	

used for spatial guiding of tracks anchored to the ceiling. The threaded rod is fixed directly in the concrete ceiling with the aid of metallic dowels and the trays can be attached to it either by PZMP 100 support or by DZM 13 holder.

MOUNTING LIMITS [*] see table on p. 16



suitable only for cable trays M2 50 - 100/50 and M2 100/100	
suitable only for M2 50 - 100/50 and M2 100/100 cable trays with max. two storeys of trays, various combinations (holder/support) available	
maximum spacing of threaded rods	1 000 mm
maximum load of one threaded rod	25 kg/m
min. distance between the storeys in case of multiple installation of routes on one threaded rod	300 mm
cables shall be attached by SONAP clamps at the beginning and at the end of each bend	

APPLIED ELEMENTS	order code
M2 50-100/50 a M2 100/100 tray	ARK-2x1 <u>LUU</u>
SZM 1 coupling	ARK-2x3010
PZMP 100 support	ARK-2x6210
DZM 13 holder	ARK-2x4130
M8 threaded rod	ARK-2x9021

[x] position indicating type of surface finish
LUU positions indicating specific dimension

functional integrity according to temperature curve "PH" in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11
high current	Prakab	PH 120-R	PS ₈₄₂ 120	E 30
low current	Prakab	PH 120-R	PS ₈₄₂ 120	E 30

cabling used in testing:

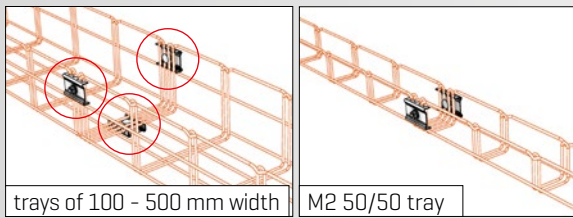
	manufacturer	cabling type	cabling used in testing
constant temperature curve "PH"	Prakab	high current	type PRADlaDur 1-CSKH-V 180; P30-R, PH-120-R, PS30, E30 B2ca s1d0
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1

MAXIMUM PERMISSIBLE LOAD VALUES OF MERKUR 2 CABLE TRACKS

	loading capacity depending upon execution						fire resistance according to cabling type	
	simple horizontal using NZM	compound horizontal on STPM strut	ascending on PZMP supports	suspended on STPM struts	suspended on M8 rod pairs	suspended on M8 single rods	high current	low current
M2 50/50	3 kg	3 kg	3 kg	3 kg	3 kg	3 kg	PH120-R	PH120-R
M2 100/50	6 kg	6 kg	6 kg	6 kg	6 kg	6 kg	PH120-R	PH120-R
M2 150/50	9 kg	9 kg	9 kg	9 kg	8 kg	-	PH120-R	PH120-R
M2 200/50	12 kg	12 kg	10 kg	12 kg	10 kg	-	PH120-R	PH120-R
M2 250/50	14 kg	14 kg	10 kg	14 kg	10 kg	-	PH120-R	PH120-R
M2 300/50	14 kg	14 kg	15 kg	14 kg	10 kg	-	PH120-R	PH120-R
M2 400/50	16 kg	16 kg	-	16 kg	12 kg [*]	-	PH120-R	P30-R/PH120-R *
M2 500/50	18 kg	18 kg	-	18 kg	12 kg [*]	-	PH120-R	P30-R/PH120-R*
M2 100/100	8 kg	8 kg	8 kg	8 kg	8 kg	8 kg	PH120-R	PH120-R
M2 150/100	10 kg	10 kg	10 kg	10 kg	10 kg	-	PH120-R	PH120-R
M2 200/100	13 kg	13 kg	12 kg	13 kg	12 kg	-	PH120-R	PH120-R
M2 250/100	16 kg	16 kg	14 kg	16 kg	12 kg	-	PH120-R	PH120-R
M2 300/100	18 kg	18 kg	15 kg	18 kg	12 kg	-	PH120-R	PH120-R
M2 400/100	18 kg	18 kg	-	18 kg	14 kg	-	PH120-R	P30-R
M2 500/100	20 kg	20 kg	-	20 kg	14 kg	-	PH120-R	P30-R

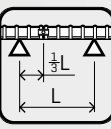
[*] Due to the test course two mesh tray widths, **M2 400 and M2 500 for low current circuits**, did not obtain full certification [PH 120-R] and can only be used with P30-R certification. However, they complied with the PH 120-R certification conditions in the suspended installation type on pairs of rods. The test outcome may have been biased by the fact that the MERKUR 2 specimen were located in extremely exposed parts of the filled test chamber. However, this fact does not represent a real disadvantage, since the required fire resistance of low current distribution cableways usually does not exceed 30 minutes. If higher resistance should be obligatory, then another size of the available M2 cable tray system with full certification can be the right option.

Connecting cable trays with SZM 1 couplings



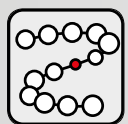
trays of 100 - 500 mm width

M2 50/50 tray




The compliance with high requirements regarding stiffness can only be achieved by using at least three SZM 1 couplings when assembling the cable mesh trays. Two of them shall be located at the side walls and one at the bottom of the tray. There is only one exception to this rule, namely the M2 50/50 mesh tray where two connecting elements will do, as shown in the picture on the left. No coupling may be located above the support point. The ideal position is at 1/3 of the distance between the support points.

Often disregarded connotations




The weakest element of an installation is decisive for the overall resistance of a cable route. That is why it should be kept in mind that even the sturdiest execution of a cable track with best craftsmanship can be jeopardized by poor cabling, inappropriate anchoring, designing the route through risky places and other aspects of the project and the implementation of the cable track.

Anchorage to the building



It is very important to pay enough attention to the right choice and execution of the anchorage of the bearing elements of cable routes to the structures [e.g. by bolts with metal dowels]. If needed, we are ready to suggest an appropriate method of anchoring the bearing components for the cable routes suitable for your planned implementation.

Supplementary installation elements for cable tracks with functional integrity



For the cable routes with required fire resistant functional integrity it is necessary to use suitable installation components. During the installation of cable tracks within the Merkur 2 system it is possible to take the advantage of using installation box type 8117 P016 [manufactured by Kopos Kolín], which have classification P 30-R. This type of boxes may be used with all wire mesh trays on high current tracks. The boxes themselves are not classified for low current tracks.

We recommend that the representatives of installing companies consult individual solutions of cabling and supporting components with business-technical managers of the company Arkys, s.r.o. - find your regional contact at www.arkys.cz

MERKUR²

INSTALLATION OF ROUTES WITH
FUNCTIONAL INTEGRITY ACCORDING TO
NORM TEMPERATURE CURVE "P"

WITH CLASSIFICATION:

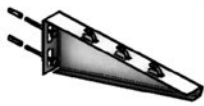
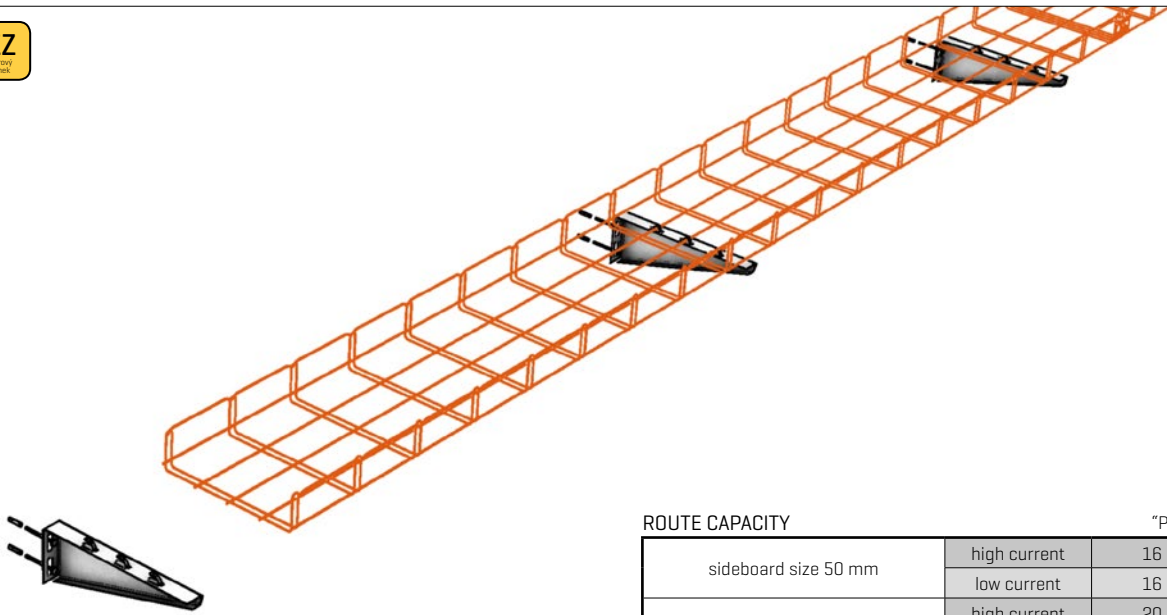
P 90-R

PS 90

E 90



Wall mounting **not normed** | on NZM cantilevers



ROUTE CAPACITY

		"P"
sideboard size 50 mm	high current	16 kg
	low current	16 kg
sideboard size 100 mm	high current	20 kg
	low current	20 kg

used for current horizontal guiding of one or more storeys of cable routes over vertical walls of buildings. This type can be used both for high current and low current circuits.

MOUNTING LIMITS

maximum spacing of supports	1 000 mm
cables shall be attached to tray by SONAP clamps at the beginning and at the end of each bend	
balanced distribution of cantilever load with the centre of gravity possibly close to its root	



APPLIED ELEMENTS

	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1.000
SZM 1 coupling	ARK-2x3010
NZM 50 - 500 cantilever	ARK-2x62.000

[x] position indicating type of surface finish
 .000 positions indicating specific dimension

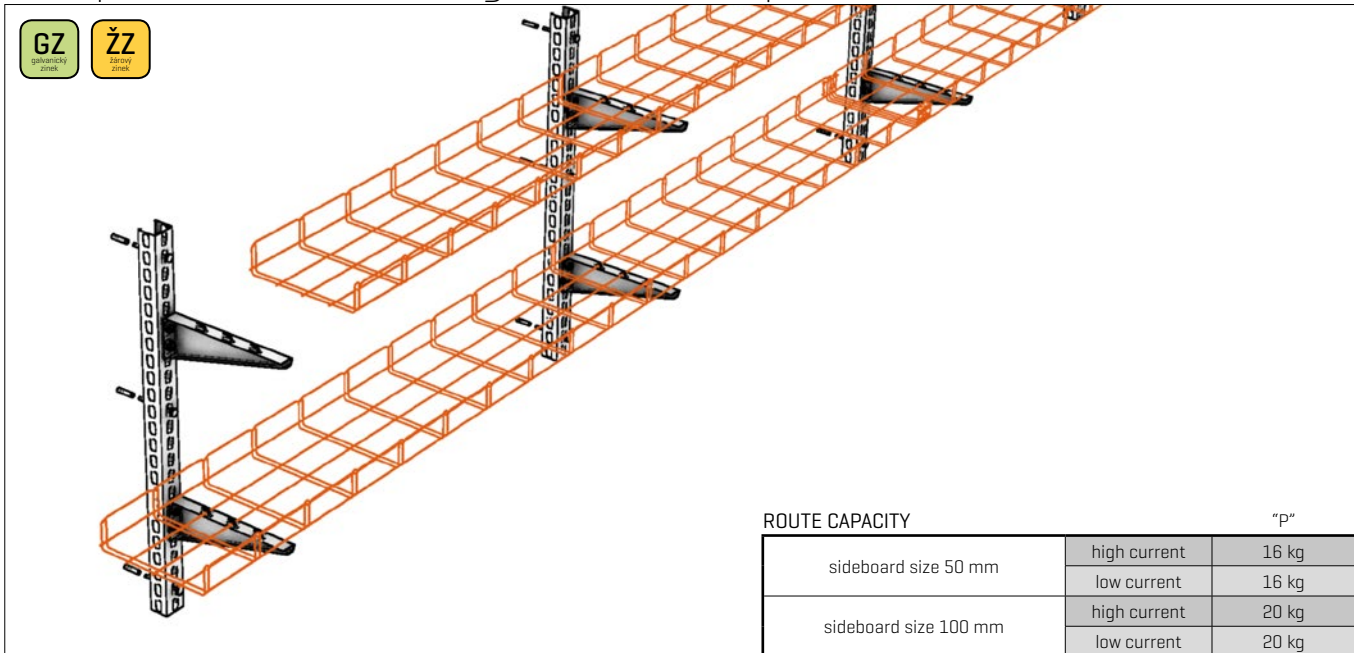
functional integrity according to temperature curve "P" in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11	
high current	NKT	P 60-R	PS 60	E 60	
	Prakab	↓ 50 mm	P 60-R	PS 60	E 60
		↓ 100 mm	P 30-R	PS 30	E 30
	Elkond HHK	↓ 50 mm	P 30-R	PS 30	E 30
↓ 100 mm		P 15-R	PS 15	E 15	
low current	NKT	-	-	-	
	Prakab	P 60-R	PS 60	E 60	
	Elkond HHK	P 30-R	PS 30	E 30	

cabling used in testing: manufacturer cabling type cabling used in testing

norm temperature curve "P"	NKT cables	high current	type NOPOVIC 1-CXKH-V FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	not supplied by manufacturer
	Prakab	high current	type PRAFlaDur 90 (N)HXH-J FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
	Elkond HHK [SK]	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
		low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1

Compound wall mounting **not normed** | on STPM struts



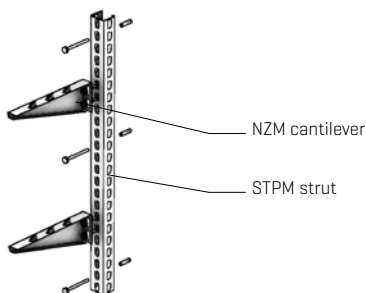
used for current horizontal guiding of one or more storeys of cable routes over vertical walls of buildings. Also possible for more loaded routes attached to walls with difficult anchoring.

ROUTE CAPACITY

		"P"
sideboard size 50 mm	high current	16 kg
	low current	16 kg
sideboard size 100 mm	high current	20 kg
	low current	20 kg

MOUNTING LIMITS

maximum spacing of supports	1 000 mm
max. spacing of anchoring points on the strut	400 mm
max. number of levels/rows of cable trays	3
min. spacing of cantilevers on one strut (the STPM 300 strut can accommodate only one storey of cable route)	300 mm
cables shall be attached to the tray by SONAP clamps at the beginning and at the end of each bend	
balanced distribution of cantilever load with the centre of gravity possibly close to its root	



APPLIED ELEMENTS

APPLIED ELEMENTS	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1 _{xxx}
SZM 1 coupling	ARK-2x3010
NKM 50 - 500 cantilever	ARK-2x50 _{xxx}
STPM strut	ARK-227 _{xxx}

[x] position indicating type of surface finish
_{xxx} positions indicating specific dimension

functional integrity according to temperature curve "P" in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11	
high current	NKT	P 60-R	PS 60	E 60	
	Prakab	↓ 50 mm	P 60-R	PS 60	E 60
		↓ 100 mm	P 30-R	PS 30	E 30
	Elkond HHK	↓ 50 mm	P 30-R	PS 30	E 30
		↓ 100 mm	P 15-R	PS 15	E 15
low current	NKT	-	-	-	
	Prakab	P 60-R	PS 60	E 60	
	Elkond HHK	P 30-R	PS 30	E 30	

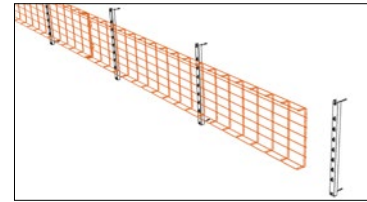
cabling used in testing: manufacturer cabling type cabling used in testing

norm temperature curve "P"	manufacturer	cabling type	cabling used in testing
	NKT cables	high current	type N0POVIC 1-CXKH-V FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	not supplied by manufacturer
	Prakab	high current	type PRAFlaDur 90 (N)HXH-J FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
	Elkond HHK [SK]	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
		low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1

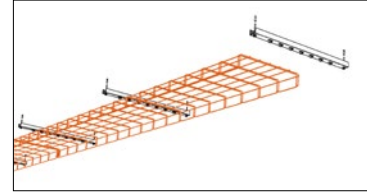
Flat (ascending) installation **not normed** | on PZMP supports



horizontal installation



installation under the ceiling



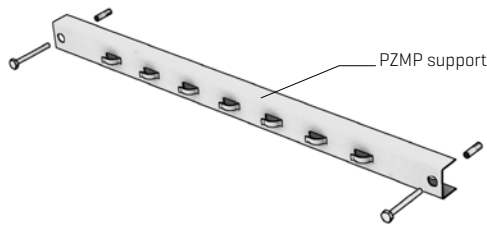
ROUTE CAPACITY

		"P"
sideboard size 50 mm	high current	10 kg
	low current	10 kg
sideboard size 100 mm	high current	10 kg
	low current	10 kg

used for vertical guiding of routes in one or more parallel channels of trays upon vertical surfaces of the building. The cabling shall be always attached to the trays by SONAP clamps. This type of installation can be also used horizontally, including routes under the ceiling (see pictures).

MOUNTING LIMITS

maximum spacing of supports	1 000 mm
maximum spacing of SONAP clamps (i.e. fixed to every third cross beam)	300 mm
max. length of vertical section of route, in case of longer vertical sections, the route shall be provided with retaining bends (see picture) or with certified installation box for pulling tension relief of the cables	3 500 mm

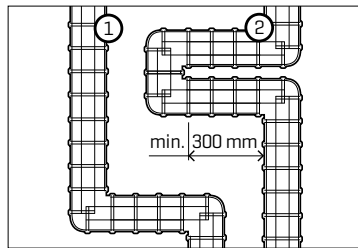


PZMP support

APPLIED ELEMENTS

	order code
MERKUR 2 50 - 300 /50 - 100 tray	ARK-2x1_..._...
SZM 1 coupling	ARK-2x3010
PZMP 100 - 300 support	ARK-2x62_..._...

implementation of retaining bends in a vertical route



Some specialized solutions of retaining positions offered by other suppliers are also available, e.g. ZSE90 pull relief box.

{x} position indicating type of surface finish
 _ _ _ positions indicating specific dimension

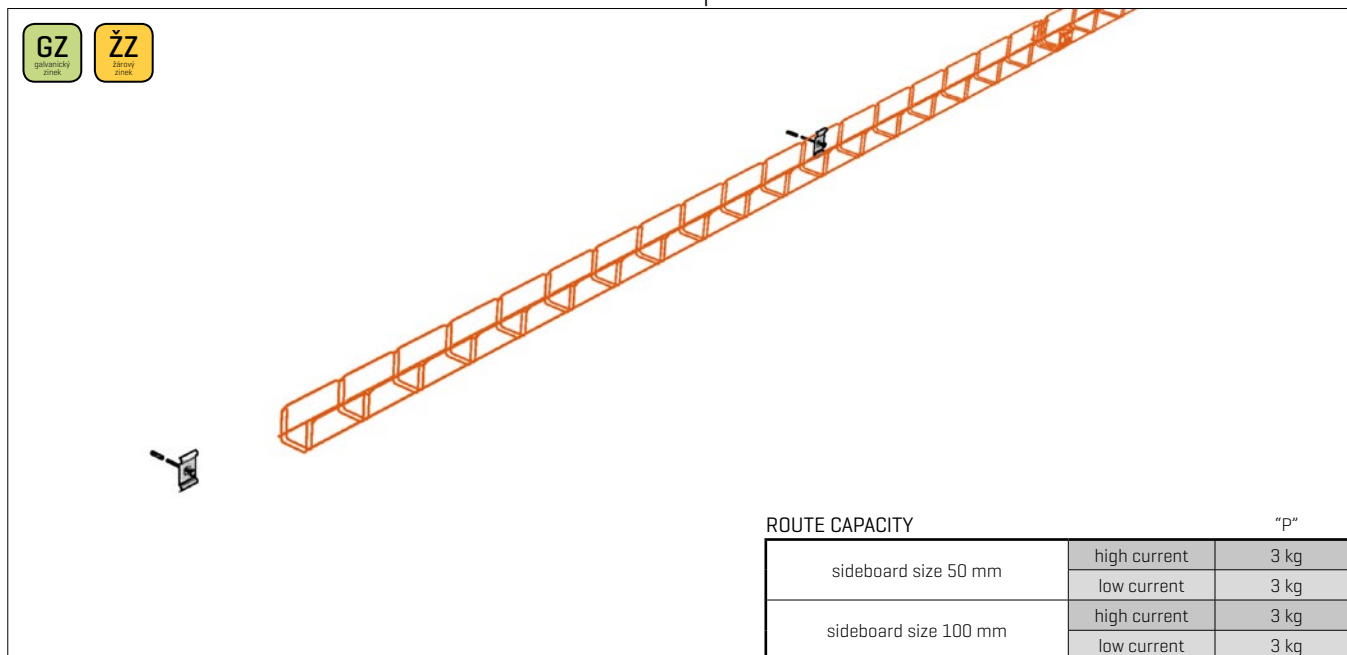
functional integrity according to temperature curve "P" in classification according to regulations:

			STN 92 0205:2012	DIN 4102-12:1998-11
high current	NKT	P 90-R	PS 90	E 90
	Prakab	P 30-R	PS 30	E 30
	Elkond HHK	P 60-R	PS 60	E 60
low current	NKT	-	-	-
	Prakab	P 30-R	PS 30	E 30
	Elkond HHK	P 90-R	PS 90	E 90

cabling used in testing: manufacturer cabling type cabling used in testing

norm temperature curve "P"	NKT cables	high current	type N0POVIC 1-CXKH-V FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	not supplied by manufacturer
	Prakab	high current	type PRADlaDur 1-CSKH-V 180; P30-R, PH-120-R, PS30, E30 B2ca s1d0
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
	Elkond HHK [SK]	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
		low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1

Wall installation LIGHT **not normed** | on DZM 12 holders



Solution intended for horizontal guiding of one or more storeys of cable routes on vertical surfaces of the buildings. It is approved exclusively for the M2 50/50 cable tray and can be recommended as an economic solution of simple communication cable routes.

ROUTE CAPACITY		"P"
sideboard size 50 mm	high current	3 kg
	low current	3 kg
sideboard size 100 mm	high current	3 kg
	low current	3 kg

MOUNTING LIMITS	
installation approved for M2 50/50 tray only	
maximum spacing of supports	1 250 mm

APPLIED ELEMENTS	order code
MERKUR 2 50 /50 tray	ARK-2x1110
SZM 1 coupling	ARK-2x3010
DZM 12 holder	ARK-2x4120

[x] position indicating type of surface finish

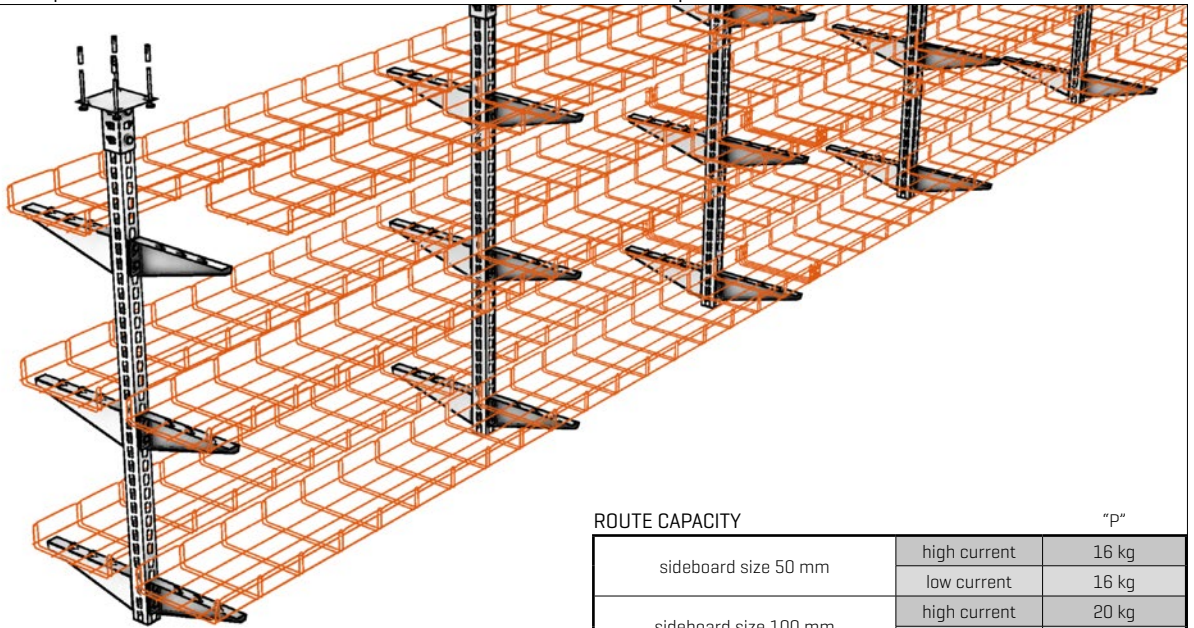


functional integrity according to temperature curve "P" in classification according to regulations:

			STN 92 0205:2012	DIN 4102-12:1998-11
high current	NKT	-	-	-
	Prakab	P 90-R	PS 90	E 90
	Elkond HHK	P 60-R	PS 60	E 60
low current	NKT	-	-	-
	Prakab	P 60-R	PS 60	E 60
	Elkond HHK	P 90-R	PS 90	E 90

cabling used in testing:	manufacturer	cabling type	cabling used in testing
norm temperature curve "P"	NKT cables	-	-
		low current	not supplied by manufacturer
	Prakab	high current	type PRAFlaDur 90 [N]HXH-J FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
	Elkond HHK [SK]	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
		low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1

Spatial suspended installation **not normed** | on STPM struts



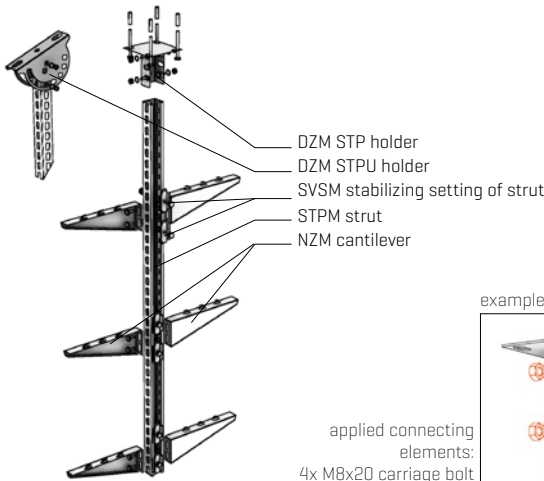
ROUTE CAPACITY

		"P"
sideboard size 50 mm	high current	16 kg
	low current	16 kg
sideboard size 100 mm	high current	20 kg
	low current	20 kg

This arrangement serves for guiding routes anchored to the ceiling. They can be installed on one or more levels on struts. Such solution is particularly well adapted for complex tracks with crossing on different levels.

MOUNTING LIMITS

maximum spacing of supports	1 000 mm
maximum load of one strut	100 kg
max. number of levels/rows of cable trays	3
distance between routes at the strut in installations of several levels shall be at least	300 mm
cables shall be fixed by SONAP clamps at the beginning and at the end of each bend	
symmetric and balanced distribution of load to prevent deflections of the strut	



example of assembly



applied connecting elements:
4x M8x20 carriage bolt
4x M10 washer
4x M8 nut

APPLIED ELEMENTS

	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1 _{□□□}
SZM 1 coupling	ARK-2x3010
NZM 50 - 500 cantilever	ARK-2x50 _{□□}
STPM strut	ARK-2x7 _{□□□}
SVSM stabilizing setting of strut	ARK-218958
DZM STP holder	ARK-2x4300
DZM STPU holder	ARK-2x4310

[x] position indicating type of surface finish

□□ positions indicating specific dimension

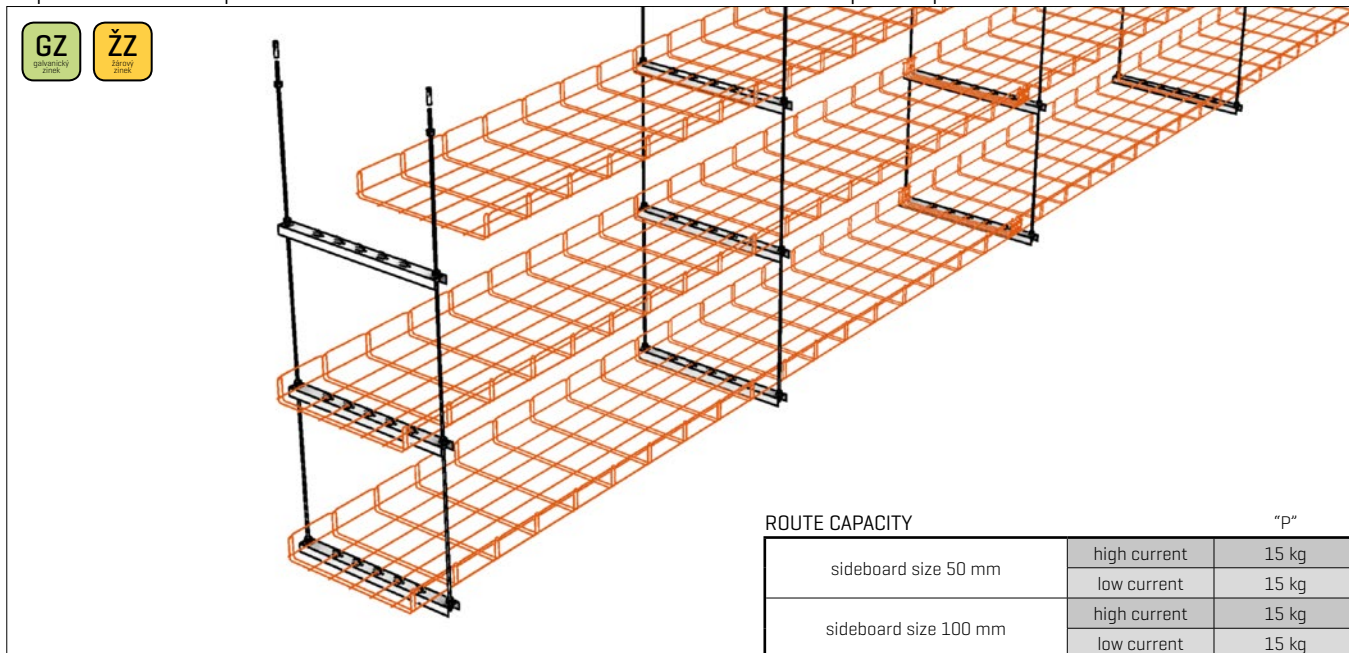
functional integrity according to temperature curve "P" in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11	
high current	NKT	P 60-R	PS 60	E 60	
	Prakab	↓ 50 mm	P 60-R	PS 60	E 60
		↓ 100 mm	P 30-R	PS 30	E 30
	Elkond HHK	↓ 50 mm	P 30-R	PS 30	E 30
↓ 100 mm		P 15-R	PS 15	E15	
low current	NKT	-	-	-	
	Prakab	P 60-R	PS 60	E 60	
	Elkond HHK	P 30-R	PS 30	E 30	

cabling used in testing: manufacturer cabling type cabling used in testing

norm temperature curve "P"	NKT cables	high current	type N0P0VIC 1-CXKH-V FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	not supplied by manufacturer
	Prakab	high current	type PRAFlaDur 90 (N)HXH-J FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
	Elkond HHK [SK]	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
		low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1

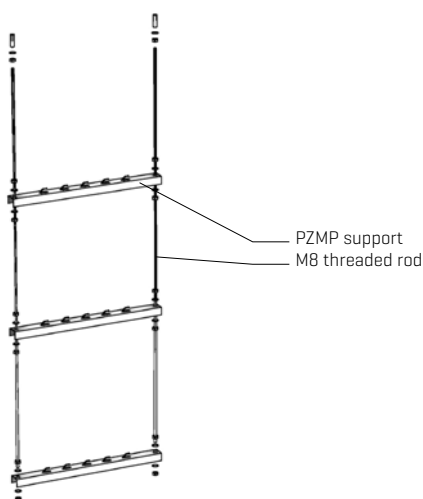
Spatial suspended installation **not normed** | on pairs of threaded rods



ROUTE CAPACITY		"P"
sideboard size 50 mm	high current	15 kg
	low current	15 kg
sideboard size 100 mm	high current	15 kg
	low current	15 kg

used for spatial guiding of routes anchored to the ceiling. The cable routes can be installed in one or more parallel cable tray channels. It is based on current spatial assembly using threaded rods.

MOUNTING LIMITS	
maximum spacing of threaded rods	1 000 mm
maximum load of one pair of threaded rods	50 kg
max. number of levels/rows of cable trays	3
minimum vertical distance of the supports in case of multiple route assembly	300 mm
cables shall be fixed by SONAP clamps at the beginning and the end of each bend	
balanced loading of the supports to enable uniform load distribution between both rods of the pair	



APPLIED ELEMENTS	order code
MERKUR 2 50 - 500/50 - 100 tray	ARK-2x1 _{□□□□}
SZM 1 coupling	ARK-2x3010
PZMP 100 - 500 support	ARK-2x62 _{□□}
M8 threaded rod	ARK-2x9021

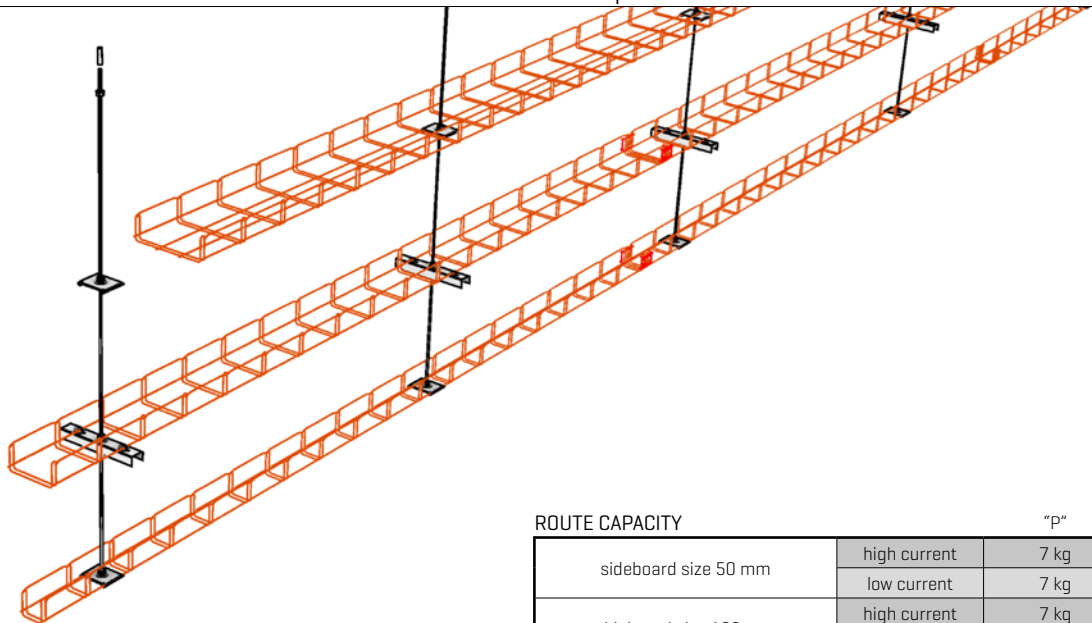
[x] position indicating type of surface finish
 □□ positions indicating specific dimension

functional integrity according to temperature curve "P" in classification according to regulations:

		ZP 27/2008	STN 92 0205:2012	DIN 4102-12:1998-11
high current	NKT	P 90-R	PS 90	E 90
	Prakab	↓ 50 mm	PS 90	E 90
		↓ 100 mm	P 60-R	PS 60
	Elkond HHK	-	-	-
low current	NKT	-	-	-
	Prakab	↓ 50 mm	PS 90	E 90
		↓ 100 mm	-	-
	Elkond HHK	P 90-R	PS 90	E 90

cabling used in testing:	manufacturer	cabling type	cabling used in testing
norm temperature curve "P"	NKT cables	high current	type N0POVIC 1-CXKH-V FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	not supplied by manufacturer
	Prakab	high current	type PRAFlaDur 90 (N)HXH-J FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
	Elkond HHK [SK]	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
		low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1

Spatial suspended installation **not normed** | on threaded rods

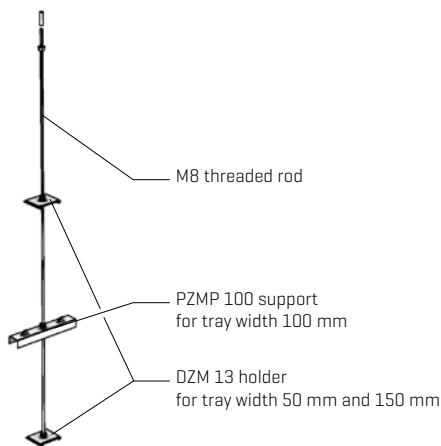


ROUTE CAPACITY		"P"
sideboard size 50 mm	high current	7 kg
	low current	7 kg
sideboard size 100 mm	high current	7 kg
	low current	7 kg

used for spatial guiding of routes anchored to the ceiling. The threaded rod is fixed directly in the concrete ceiling with the aid of metallic dowels and the trays can be attached to it either by PZMP100 support or by holder DZM 13.

MOUNTING LIMITS

suitable only for M2 50 – 100/50 and M2 100/100 cable trays	
max. two storeys of trays with various combinations (holder/support) allowed	
maximum spacing of threaded rods	1 000 mm
maximum load of one threaded rod	25 kg/m
min. distance between the storeys in case of multiple installation of routes on one threaded rod	300 mm
cables shall be attached by SONAP clamps at the beginning and at the end of each bend	



APPLIED ELEMENTS

APPLIED ELEMENTS	order code
M2 50-150/50 tray	ARK-2x1 ₁₁₁₁
SZM 1 coupling	ARK-2x3010
PZMP 100 support	ARK-2x6210
DZM 13 holder	ARK-2x4130
M8 threaded rod	ARK-2x9021

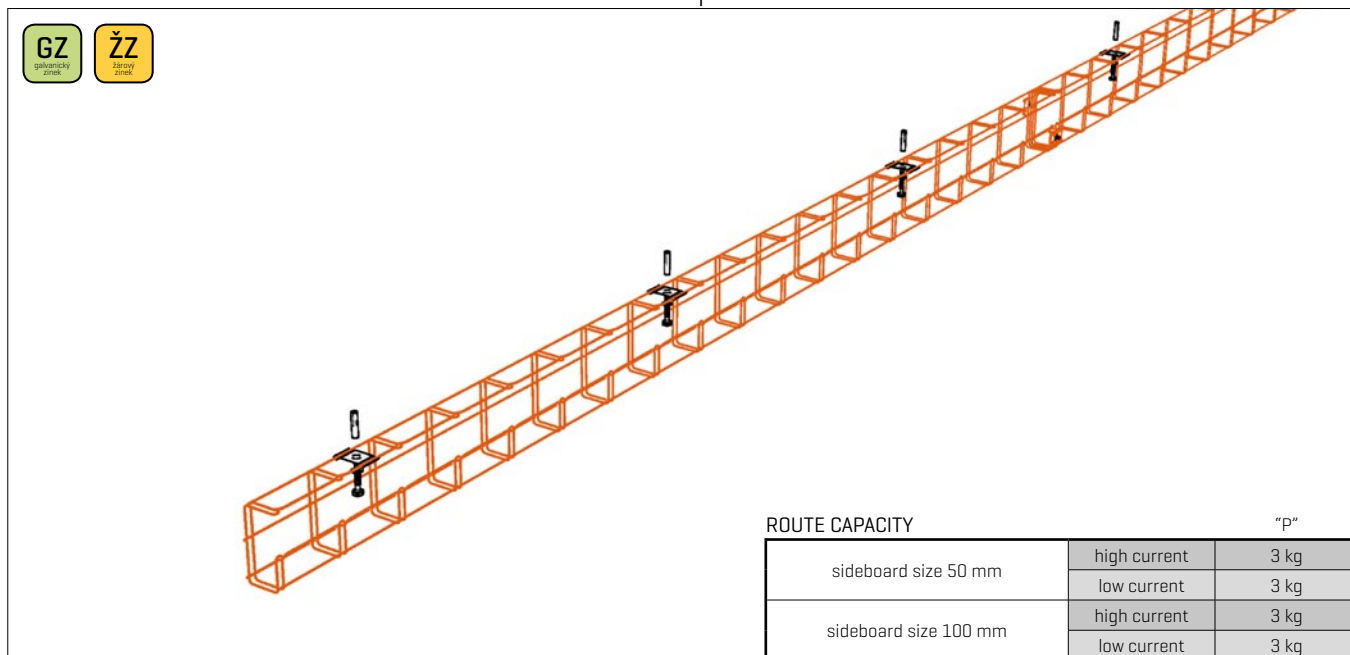
[x] position indicating type of surface finish
 1111 positions indicating specific dimension

functional integrity according to temperature curve "P" in classification according to regulations:

			STN 92 0205:2012	DIN 4102-12:1998-11
high current	NKT	P 90-R	PS 90	E 90
	Prakab	P 90-R	PS 90	E 90
	Elkond HHK	P 15-R	PS 15	E 15
low current	NKT	-	-	-
	Prakab	P 60-R	PS 60	E 60
	Elkond HHK	P 90-R	PS 90	E 90

manufacturer	cabling type	cabling used in testing
NKT cables	high current	type NOPOVIC 1-CXKH-V FE 180; P90-R, PS90, E90 B2ca s1d0a1
	low current	not supplied by manufacturer
Prakab	high current	type PRAFlaDur 90 (N)HXH-J FE 180; P90-R, PS90, E90 B2ca s1d0a1
	low current	type PRAFlaGuard F SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
Elkond HHK [SK]	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
	low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1

Wall installation LIGHT **not normed** | on DZM 12 holders



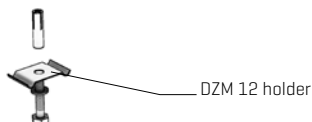
solution intended for horizontal guiding of one or more storeys of cable routes on vertical surfaces of the buildings. It is approved exclusively for the M2 50/50 cable tray and can be recommended as an economic solution for simple communication cable routes.

ROUTE CAPACITY		"P"
sideboard size 50 mm	high current	3 kg
	low current	3 kg
sideboard size 100 mm	high current	3 kg
	low current	3 kg

MOUNTING LIMITS	
maximum spacing of supports	1 250 mm

APPLIED ELEMENTS	order code
M2 50-100/100-G tray	ARK-2×13 _{LL}
SZM 1 coupling	ARK-2×3010
DZM 12 holder	ARK-2×4120

[x] position indicating type of surface finish

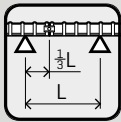


functional integrity according to temperature curve "P" in classification according to regulations:

			STN 92 0205:2012	DIN 4102-12:1998-11
high current	NKT	P 90-R	PS 90	E 90
	Prakab	P 90-R	PS 90	E 90
	Elkond HHK	P 60-R	PS 60	E 60
low current	NKT	-	-	-
	Prakab	P 60-R	PS 60	E 60
	Elkond HHK	P 90-R	PS 90	E 90

cabling used in testing:	manufacturer	cabling type	cabling used in testing
norm temperature curve "P"	NKT cables	high current	type NOPOVIC 1-CXKH-V FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	not supplied by manufacturer
	Prakab	high current	type PRAFlaDur 90 (N)HXH-J FE 180; P90-R, PS90, E90 B2ca s1d0a1
		low current	type PRAFlaGuard F-SSKFH-V180; P90-R, PS90, E90 B2ca s1d0a1
	Elkond HHK (SK)	high current	type 1-CXKH-V P90-R, PS90, E90 B2ca s1d0a1
		low current	type SHXKFH-V180 Lg P90-R B2ca s1d1a1

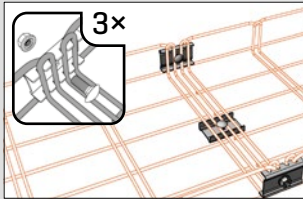
Connecting cable trays with SZM 1 couplings



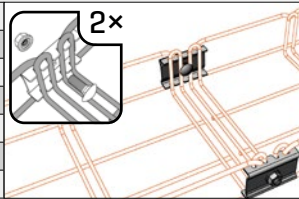
In order to maintain the declared values, it is necessary to use the correct number of couplings in positions according to the pictures.

The declared capacity values of the trays depend on prescribed implementation of connections. Otherwise, we do not guarantee the declared capacities.

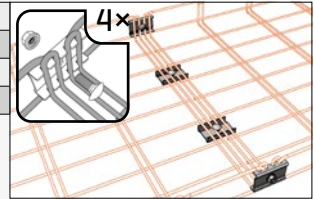
M2 250/50
M2 300/50
M2 150/100
M2 200/100
M2 250/100
M2 300/100



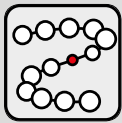
M2 50/50
M2 100/50
M2 150/50
M2 200/50
M2 100/100
M2 50/50 G
M2 100/100 G



M2 400/50
M2 500/50
M2 400/100
M2 500/100



Often disregarded connotations



The weakest element of an installation is decisive for the overall resistance of a cable route. That is why it should be kept in mind that even the sturdiest execution of a cable route with best craftsmanship can be jeopardized by poor cabling, inappropriate anchoring, designing the route through risky places and other aspects of the project and the implementation of the cable route.

Anchorage to the building



It is very important to pay enough attention to the right choice and execution of the anchorage of the bearing elements of cable tracks to the structures (e.g. by bolts with metal dowels).

If needed, we are ready to suggest an appropriate method of anchoring the bearing components for the cable routes suitable for your planned implementation.

Supplementary installation elements for cable routes with functional integrity



For the cable routes with required fire resistant functional integrity it is necessary to use suitable installation components. During the installation of cable tracks within the Merkur 2 system it is possible to take the advantage of using installation box type 8117 P016 (manufactured by Kopus Kolín), which have classification P 30-R. This type of boxes may be used with all wire mesh trays on high current routes. The boxes themselves are not classified for low current routes.

We recommend that the representatives of installing companies consult individual usages of cabling and supporting components with business-technical manager of the company Arkys, s.r.o. - see contact according to regions at www.arkys.cz

SEISMIC QUALIFICATION MANUAL FOR EARTHQUAKE RESISTANT CABLE ROUTES INSTALLATION



The development of modern industrial premises and urban communities progressively increases their complexity and intensified demands on technical equipment and user comfort. A significant technical development and new findings brought into everyday life enable us to meet these requirements. Moreover, there are increased demands on reliability and safe operation of technical facilities, including accidents or other extreme situations. The safety of employees, visitors or operators of industrial mechanisms and the environmental protection are the main principal issues.

In everyday situations, reliability is the main concern during fire, industrial explosion or natural disasters such as destructing impacts of water, wind or lightning. The impact of an earthquake on buildings and their parts is rather marginal in our country, yet, in certain buildings, it is taken into consideration and it is therefore important to test particular components with regard to this aspect.

The requirements on functionality during emergency events are emphasized especially in nuclear and chemical facilities where the absolute safety and control of nuclear and chemical processes is obligatory to prevent negative effects on the environment.

Similar requirements on preserving the cable routes functionality have been lately connected to buildings where larger gathering of people occurs, for example skyscrapers, shopping malls, hotels, exhibition grounds, closed parkings, hospitals, and, notably, for complex tunnel constructions, e.g. subway lines.

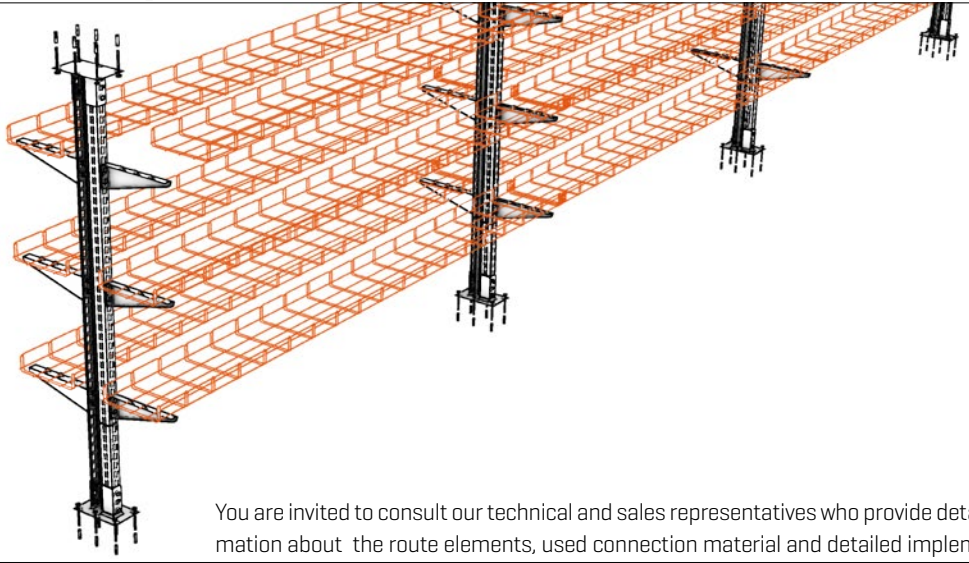
In order to meet these requirements and to extend the functional and application options of our M2 cable tray system, we have tested the trays for seismic qualification according to +CSN IEC 980: 1993 art.6, according to examination regulations „ZP-15-013.VOP.C.00“ for nuclear power plant Temelin, the whole SO 800 building and for the nuclear power plant Dukovany, building SO 805/1 - level +31, and for the building SO 800 Dukovany.



Based on the results of the test, the M2 cable trays were approved for installation of cable routes where the functionality during an earthquake is required. A brief overview of installation types with certified ability to resist an earthquake is shown on following pages.

Firm anchorage "ceiling to floor", double-sided cantilevers

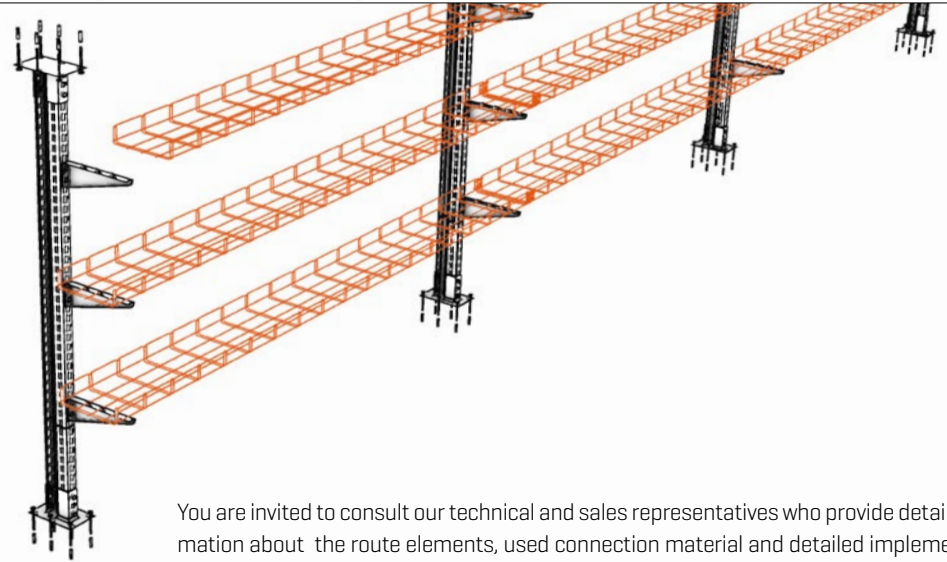
- GZ galvanický zinek
- ŽŽ žárový zinek
- A2 nerez AISI 304L



You are invited to consult our technical and sales representatives who provide detailed information about the route elements, used connection material and detailed implementation.

Firm anchorage "ceiling to floor", single-sided cantilevers

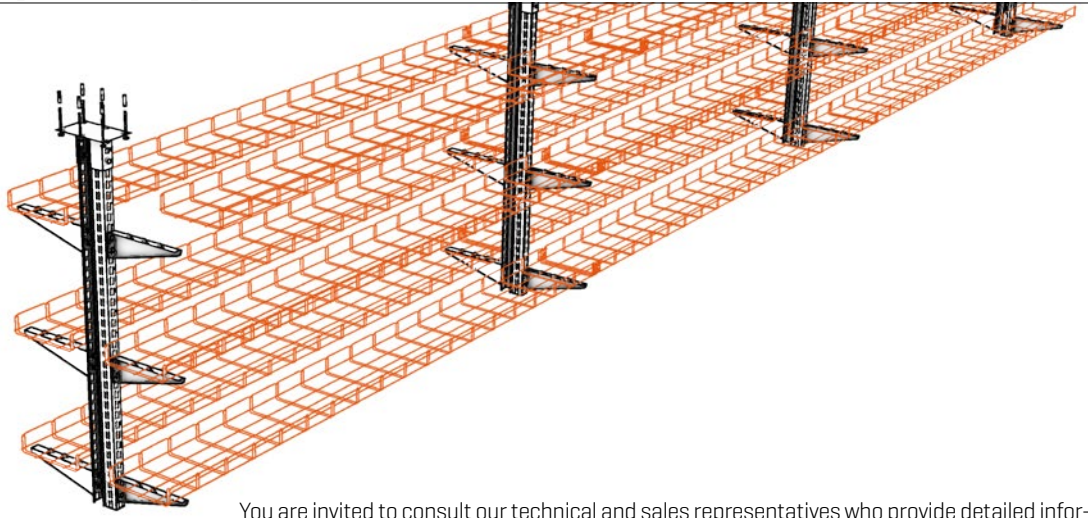
- GZ galvanický zinek
- ŽŽ žárový zinek
- A2 nerez AISI 304L



You are invited to consult our technical and sales representatives who provide detailed information about the route elements, used connection material and detailed implementation.

Firm anchorage "ceiling", double-sided cantilevers

- GZ galvanický zinek
- ŽŽ žárový zinek
- A2 nerez AISI 304L



You are invited to consult our technical and sales representatives who provide detailed information about the route elements, used connection material and detailed implementation.

Firm anchorage "ceiling", single-sided cantilevers

GZ
galvanický zinek

ŽZ
žltozelený zinek

A2
nehrdzavá oceľ AISI 304L

You are invited to consult our technical and sales representatives who provide detailed information about the route elements, used connection material and detailed implementation.



Spatial suspension installation | on pairs of thread rods

GZ
galvanický zinek

ŽZ
žltozelený zinek

A2
nehrdzavá oceľ AISI 304L

You are invited to consult our technical and sales representatives who provide detailed information about the route elements, used connection material and detailed implementation.



Flat [vertical] installation | on PZMP supports

GZ
galvanický zinek

ŽZ
žltozelený zinek

A2
nehrdzavá oceľ AISI 304L

You are invited to consult our technical and sales representatives who provide detailed information about the route elements, used connection material and detailed implementation.



MERKUR 2 earthquake test protocol

Vojenský technický ústav, s.p. s certifikovaným systémem jakosti dle ČSN EN ISO 9001		Číslo úkolů/ zakázky: 15-19-2-93-3201
 		Číslo protokolu: 194200-150/2015
Úsek zkoušení techniky- zkušební laboratoř č. 1103 akreditovaná ČIA dle ČSN EN ISO/IEC 17025		Výtisk číslo: 1 Počet listů: 25 Počet příloh: -
ZKŮŠEBNA SPECIÁLNÍCH MĚŘENÍ		
PROTOKOL O ZKOUŠĚ SEIZMICKÉ ZPŮSOBILOSTI		
Jméno a adresa zadavatele (zákazníka): ARKYS, s.r.o., Podstránská 1, 627 00 Brno, Česká republika		
Identifikace zkoušených předmětů: Kabelové nosné systémy MERKUR 2 Výrobní číslo: přesná identifikace viz 2-10. strana protokolu Vyrobcе: ARKYS, s.r.o., Podstránská 1, 627 00 Brno, Česká republika		
Technická dokumentace:		
Datum přijetí do zkoušky: 13.04.2015 08.07.2015	Metoda zkoušení: ČSN IEC 980: 1993, čl. 6	
Datum a místo provedení zkoušky: 16., 17., 27., 28.04.2015 8., 9. a 10.07.2015 Zkušebna speciálních měření	Vedoucí zkoušky: Ing. Jiří Leníkus 	
	Zkoušku provedl: Ing. Jiří Leníkus 	
Datum vydání protokolu: 31.08.2015	Kontroloval a schválil vedoucí zkušebny: Ing. Ivan ŠTUCHAL  	
Výsledky zkoušky: Zkoušený předmět byl podroben zkoušce seizmické způsobilosti. Výsledky zkoušek jsou uvedeny v protokolu. Uvedená rozšířená nejistota měření je součinem standardní nejistoty měření a koeficientu rozšíření K=2, což pro normální rozdělení odpovídá pravděpodobnosti pokrytí asi 95 %.		
ADRESA: Vojenský technický ústav, s.p. odštěpný závod VTÚPV ÚZT – ZL č.1103 Váta Nejedlého 691 682 01 VYŠKOV	Poznámky:	
Telefon: 517 303 623 Fax: 517 303 605 E-mail: ivan.stuchal@vtusp.cz		
<small>Výsledky zkoušky se týkají jen zkušebního předmětu. Bez písemného souhlasu zkušební laboratoře se nesmí protokol reprodukovat jinak, než celý.</small>		

SHAPING

MANUAL FOR THE IMPLEMENTATION OF SHAPED ELEMENTS OF ROUTES

GENERAL INFORMATION AND INSTRUCTIONS

p. 85

BASIC PLANE SHAPING COMPONENTS

p. 86 – 93

TRACK CROSSING

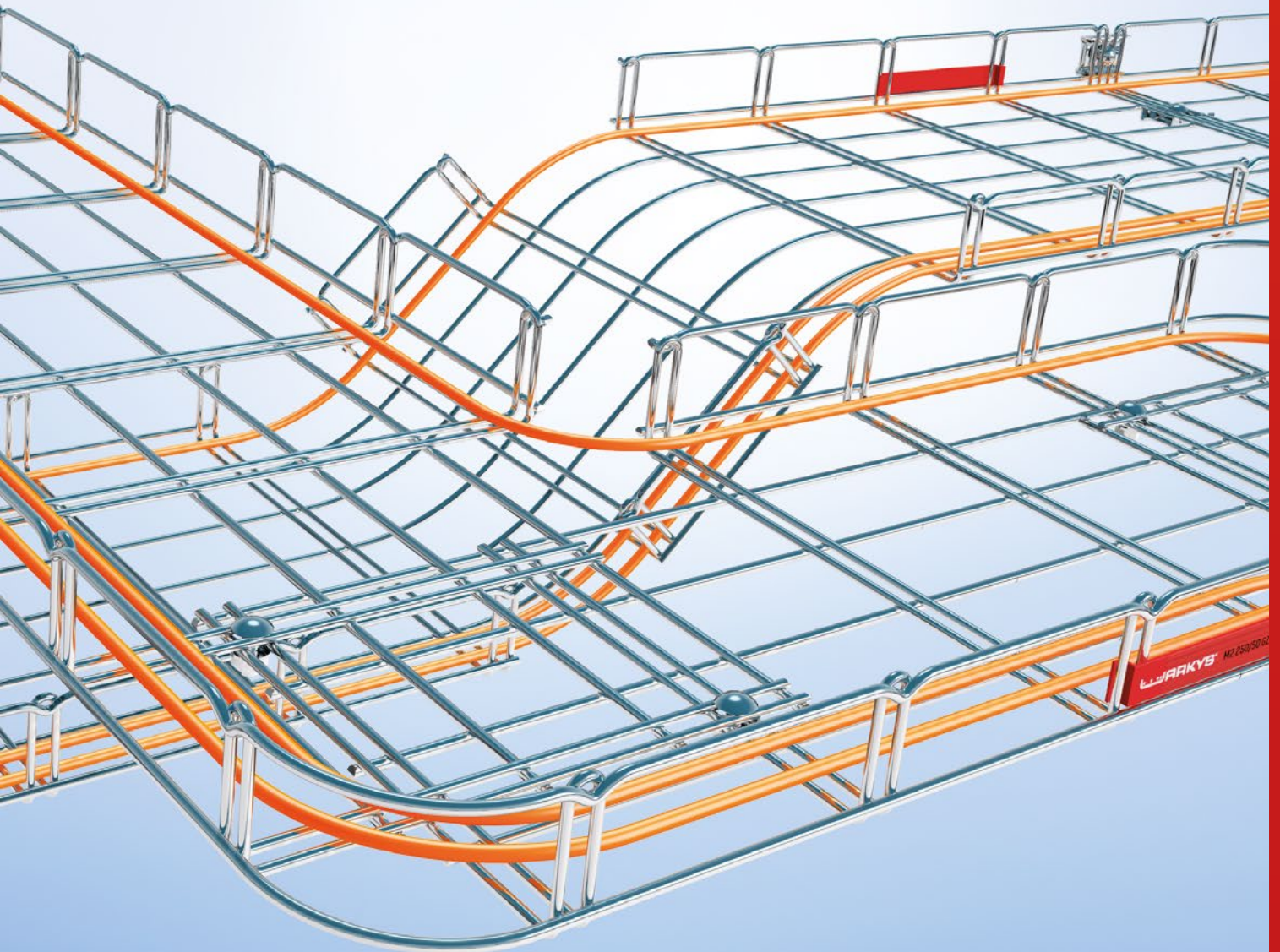
p. 94

SPATIAL SHAPING

p. 95

CONNECTING ROUTES

p. 96



SHAPING IN GENERAL

general information and instructions p. 85

BASIC PLANE SHAPING

tray width 50 mm p. 86

tray width 100 mm p. 87

tray width 150 mm p. 88

tray width 200 mm p. 89

tray width 250 mm p. 90

tray width 300 mm p. 91

tray width 400 mm p. 92

tray width 500 mm p. 93

TRACK CROSSING

tray width 50 mm p. 94

tray width 100 mm p. 94

tray width 150 - 500 mm p. 94


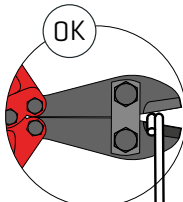
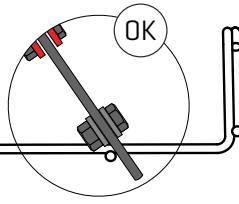
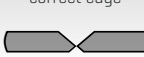

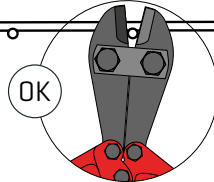
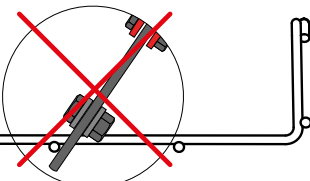
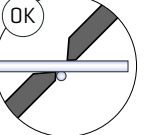

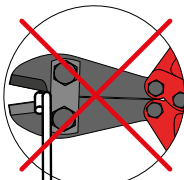

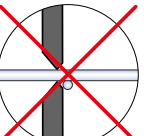
SPATIAL SHAPING

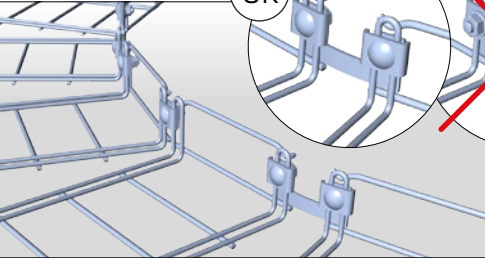
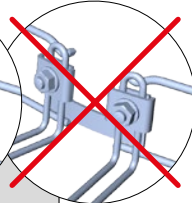
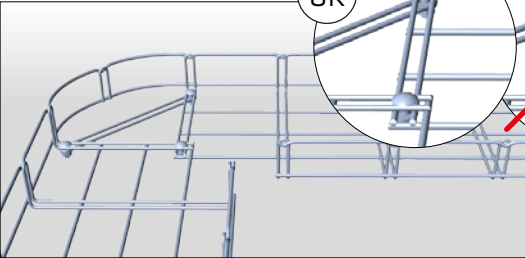
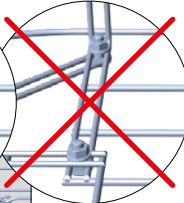
height of side wall 50 mm p. 95

height of side wall 100 mm p. 95

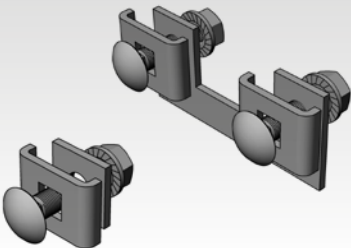
CONNECTING TRACKS

joining routes of various width p. 96

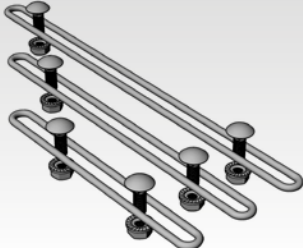
wrench No 10 			correct edge 
protective equipment 			incorrect edge 
			

			
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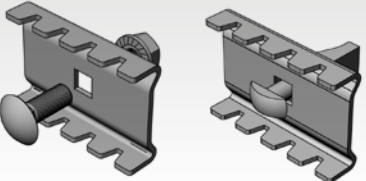
Profile coupling SZM 4




Profile set TSM




Tray coupling SZM 1, SZM 1-R





Carriage bolt M6x16



Collar nut M6



OK 1 protective cap for wires

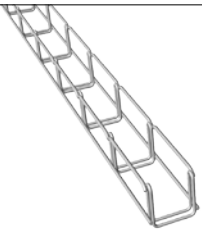
MERKUR scissors



side edge

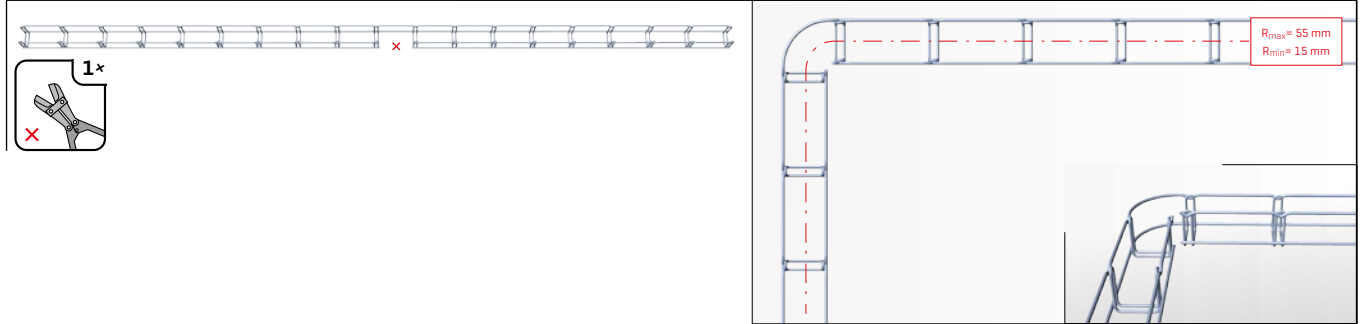
Zinc spray - zinc 98% [400 ml]





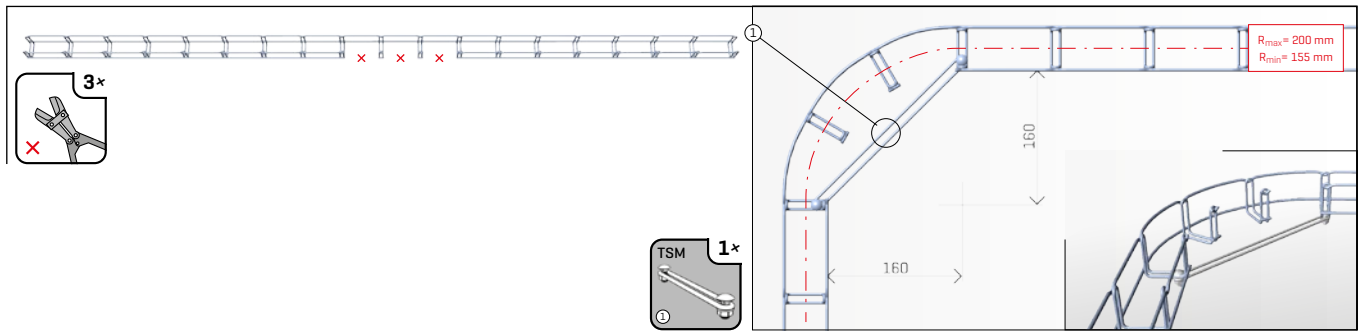
 50 mm

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.



1x

$R_{max} = 55 \text{ mm}$
 $R_{min} = 15 \text{ mm}$



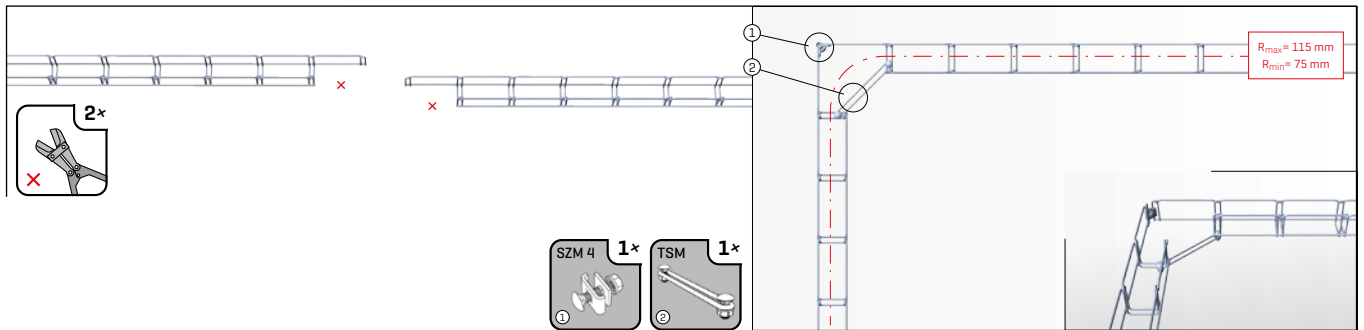
3x

TSM 1x

$R_{max} = 200 \text{ mm}$
 $R_{min} = 155 \text{ mm}$

160

160

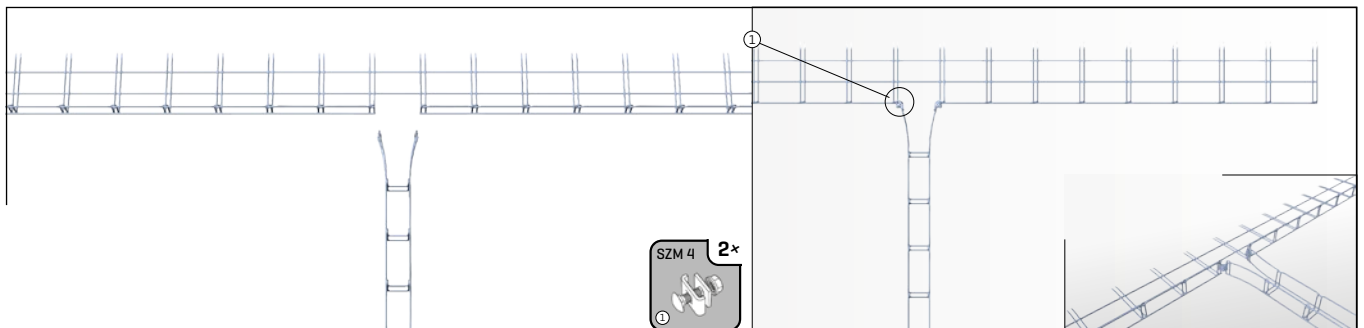


2x

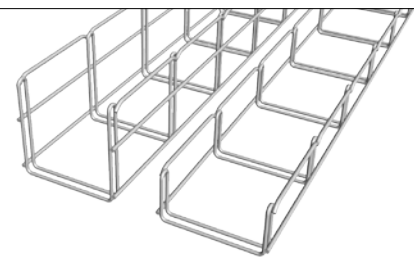
SZM 4 1x

TSM 1x

$R_{max} = 115 \text{ mm}$
 $R_{min} = 75 \text{ mm}$

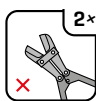



SZM 4 2x





 100 mm



The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

2x  

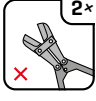


$R_{max} = 140 \text{ mm}$
 $R_{min} = 40 \text{ mm}$

3x  


$R_{max} = 200 \text{ mm}$
 $R_{min} = 110 \text{ mm}$

2x  

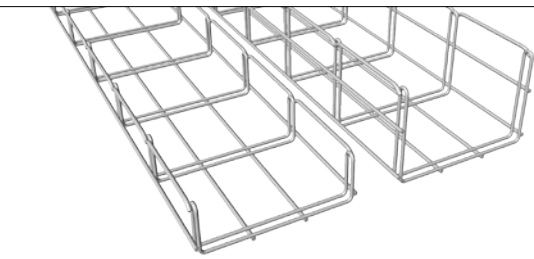
$R_{max} = 120 \text{ mm}$
 $R_{min} = 25 \text{ mm}$

2x   

$R_{max} = 115 \text{ mm}$
 $R_{min} = 25 \text{ mm}$



$R_{max} = 115 \text{ mm}$
 $R_{min} = 25 \text{ mm}$



 150 mm

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

3x

M6x16 1x

$R_{max} = 165 \text{ mm}$
 $R_{min} = 25 \text{ mm}$

4x

TSM 2x

$R_{max} = 440 \text{ mm}$
 $R_{min} = 350 \text{ mm}$

349

319

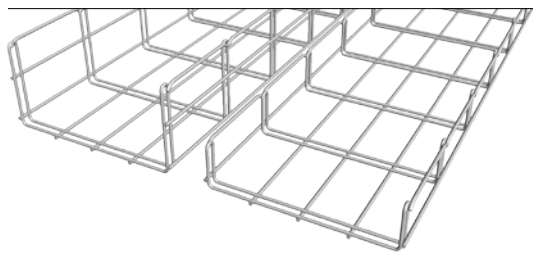
4x

M6x16 1x

TSM 1x

$R_{max} = 225 \text{ mm}$
 $R_{min} = 85 \text{ mm}$

SZM 4 3x



200 mm

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

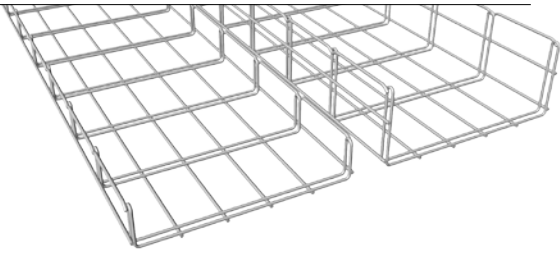
5x
M6x16 1x TSM 1x
 $R_{max} = 275 \text{ mm}$
 $R_{min} = 85 \text{ mm}$

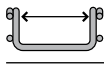
4x
TSM 1x M6x16 1x
 $R_{max} = 235 \text{ mm}$
 $R_{min} = 45 \text{ mm}$

4x
TSM 2x
 $R_{max} = 490 \text{ mm}$
 $R_{min} = 300 \text{ mm}$
299

4x
M6x16 2x
 $R_{max} = 220 \text{ mm}$
 $R_{min} = 30 \text{ mm}$

4x
SZM 4 2x



 **250 mm**

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

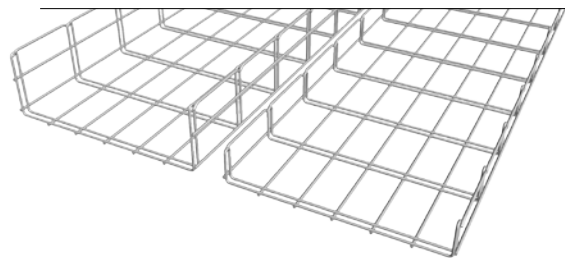
5x
M6x16 2x
 $R_{max} = 275 \text{ mm}$
 $R_{min} = 35 \text{ mm}$

6x
TSM 1x M6x16 1x
 $R_{max} = 340 \text{ mm}$
 $R_{min} = 100 \text{ mm}$

5x
SZM 4 3x SZM 4(0) 2x
 $R_{max} = 640 \text{ mm}$
 $R_{min} = 400 \text{ mm}$

6x
M6x16 2x
 $R_{max} = 330 \text{ mm}$
 $R_{min} = 90 \text{ mm}$

SZM 4 2x M6x16 2x



300 mm

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

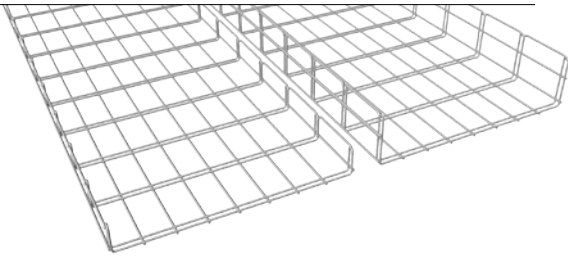
7x **M6x16** **2x** $R_{max}=380\text{ mm}$ $R_{min}=90\text{ mm}$

5x **M6x16** **1x** $R_{max}=380\text{ mm}$ $R_{min}=90\text{ mm}$

6x **SZM 4** **4x** **SZM 4[D]** **2x** $R_{max}=750\text{ mm}$ $R_{min}=460\text{ mm}$

6x **M6x16** **2x** $R_{max}=330\text{ mm}$ $R_{min}=40\text{ mm}$

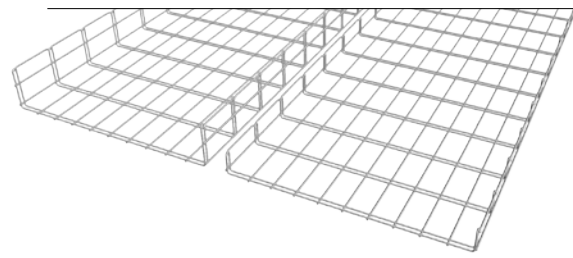
SZM 4 **2x** **M6x16** **2x**



400 mm

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

<p>9x</p> <p>M6x16 4x</p>	<p>$R_{max} = 495 \text{ mm}$ $R_{min} = 105 \text{ mm}$</p>
<p>7x</p> <p>M6x16 4x</p>	<p>$R_{max} = 380 \text{ mm}$ $R_{min} = 90 \text{ mm}$</p>
<p>8x</p> <p>SZM 4 5x</p> <p>SZM 4(D) 3x</p>	<p>$R_{max} = 1180 \text{ mm}$ $R_{min} = 780 \text{ mm}$</p>
<p>8x</p> <p>M6x16 2x</p>	<p>$R_{max} = 440 \text{ mm}$ $R_{min} = 50 \text{ mm}$</p>
<p>SZM 4 2x</p> <p>M6x16 2x</p>	<p>$R_{max} = 440 \text{ mm}$ $R_{min} = 50 \text{ mm}$</p>



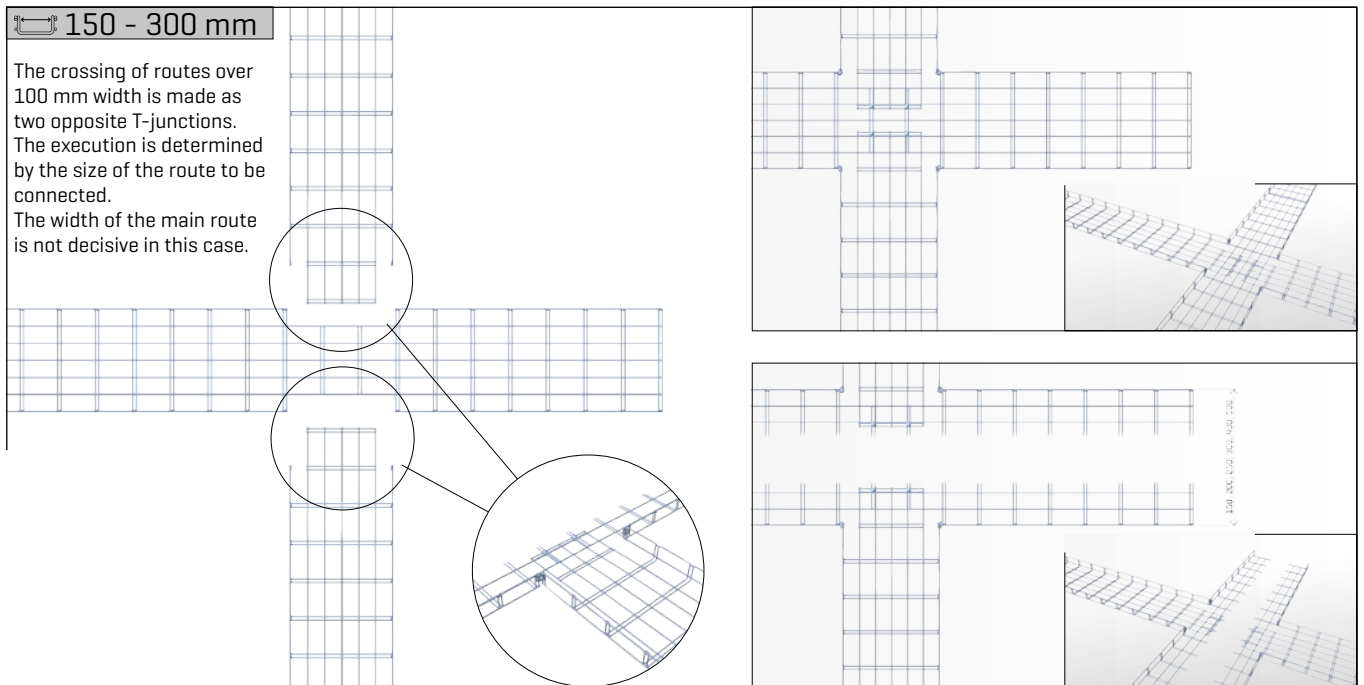
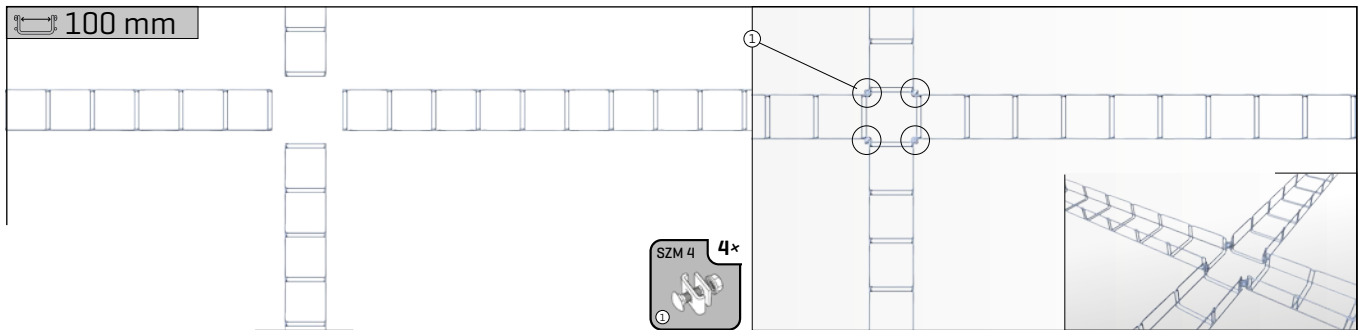
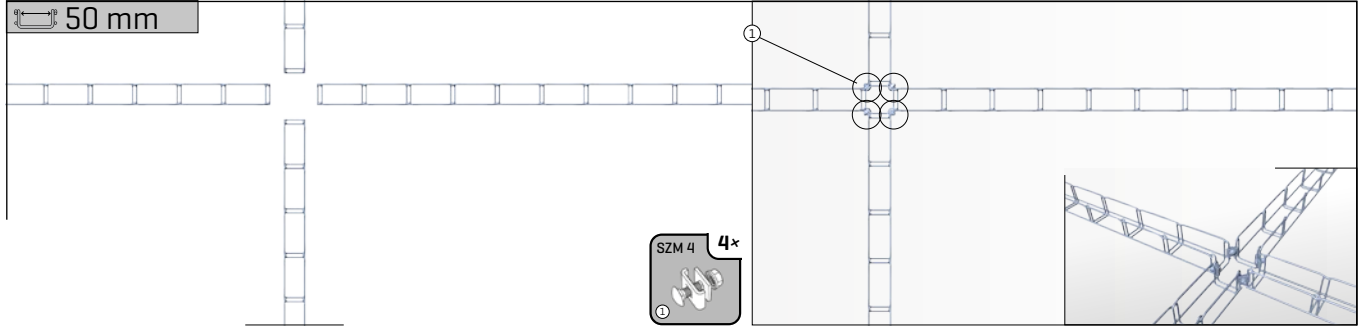
500 mm

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

<p>11x</p> <p>M6x16 4x</p>	<p>$R_{max} = 600 \text{ mm}$ $R_{min} = 110 \text{ mm}$</p>
<p>10x</p> <p>M6x16 4x</p>	<p>$R_{max} = 595 \text{ mm}$ $R_{min} = 105 \text{ mm}$</p>
<p>9x</p> <p>SZM 4 9x</p>	<p>$R_{max} = 1\,235 \text{ mm}$ $R_{min} = 745 \text{ mm}$</p>
<p>10x</p> <p>M6x16 2x</p>	<p>$R_{max} = 555 \text{ mm}$ $R_{min} = 65 \text{ mm}$</p>
<p>SZM 4 2x</p> <p>M6x16 2x</p>	

TRACK CROSSING

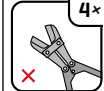
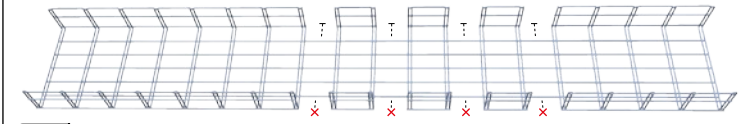
The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.



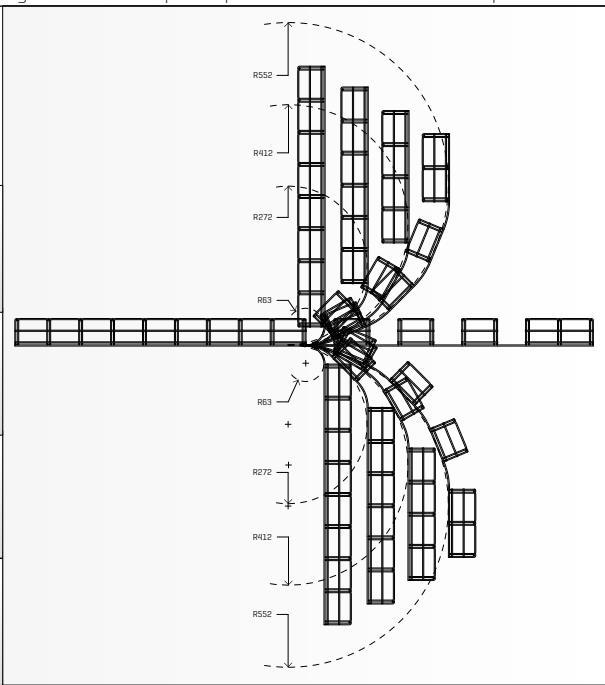
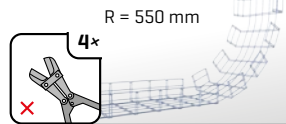
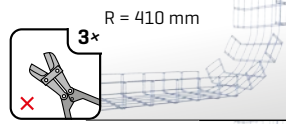
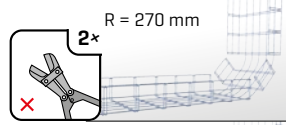
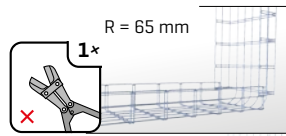
SPATIAL SHAPING

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

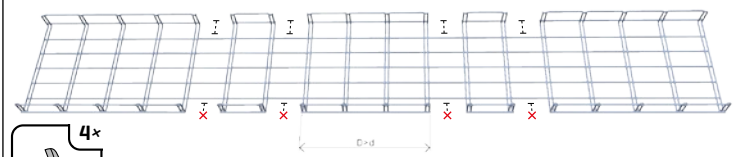
50, 100 mm



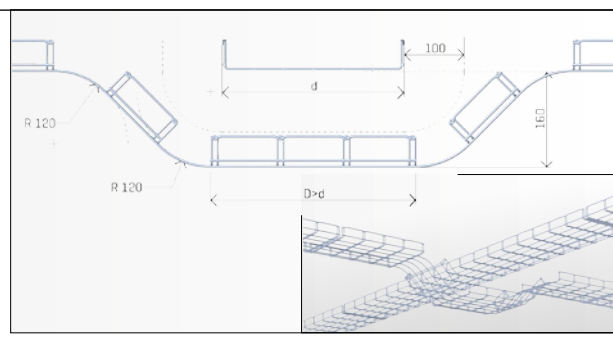
Bending of tracks in space as transitions from horizontal to vertical mounting should be implemented according to the desirable radius of the track curvature. By making more cuts even large radius of curvatures can be reached. The radius of bends and the bending diagram are also valid for 50 mm height of the sidewall.



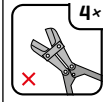
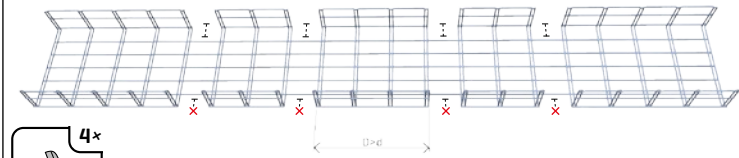
50 mm



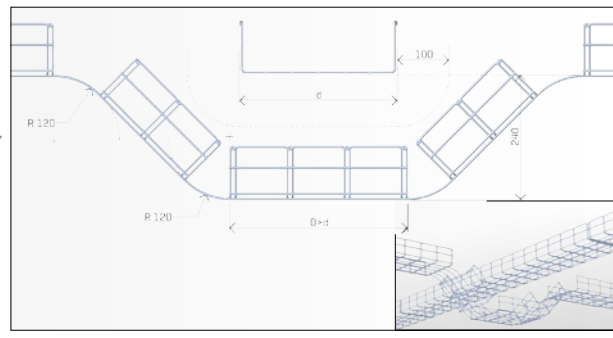
Spatial passing by is governed by the dimension of the main route and the height of the sidewall of the route to be bent.

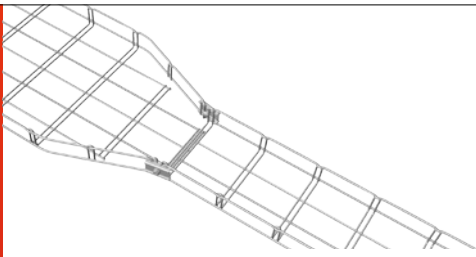


100 mm



Spatial passing by is governed by the dimension of the main route and the height of the sidewall of the route to be bent.

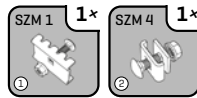
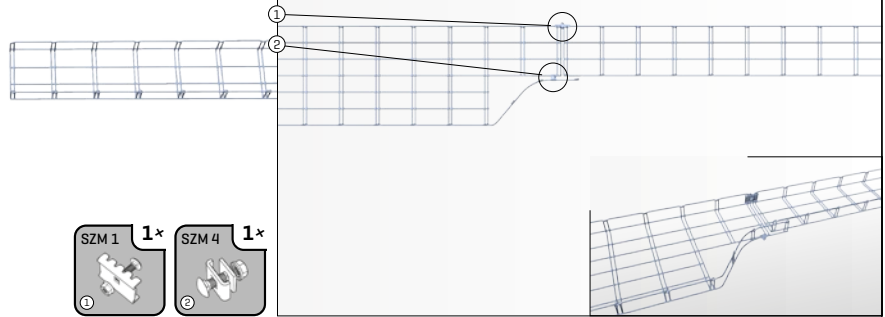
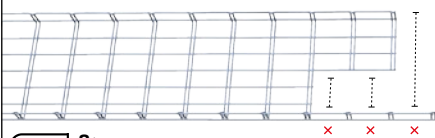




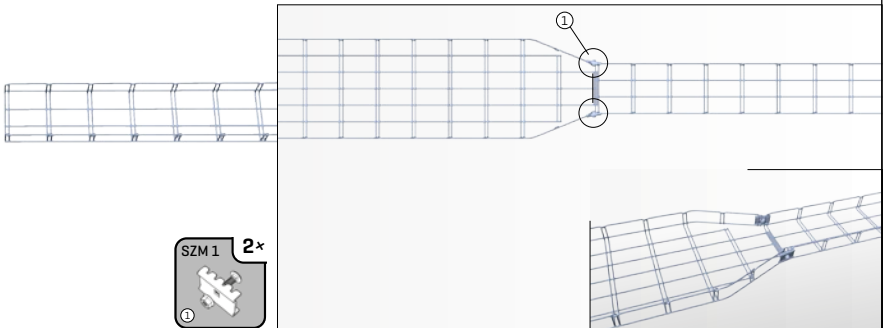
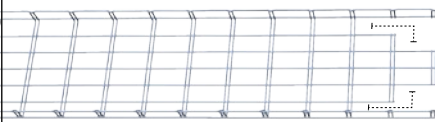
JOINING OF TRACKS

The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

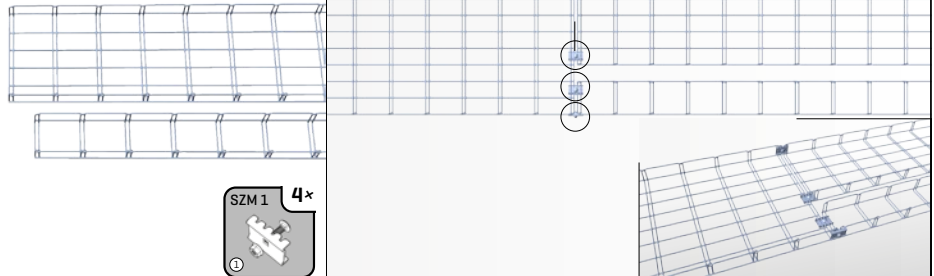
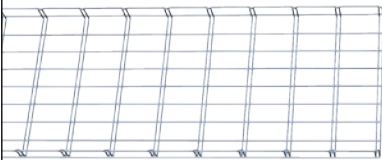
lateral joints



central joints



combined joints



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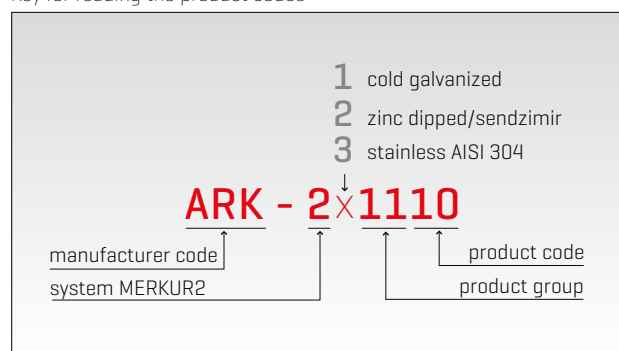
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Key for reading the product codes



NOTES

A series of horizontal dotted lines for writing notes.

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